

TECHNICAL REPORT

Selection of optical fibre cable specifications relative to mechanical, ingress, climatic or electromagnetic characteristics – Guidance

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TECHNICAL REPORT

Selection of optical fibre cable specifications relative to mechanical, ingress, climatic or electromagnetic characteristics – Guidance

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SELECTION OF OPTICAL FIBRE CABLE SPECIFICATIONS
RELATIVE TO MECHANICAL, INGRESS, CLIMATIC OR
ELECTROMAGNETIC CHARACTERISTICS – GUIDANCE**

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IEC 62362 which is a Technical Report, has been prepared by subcommittee 86A: Fibres and cables, of IEC technical committee 86: Fibre optics.

This second edition cancels and replaces the first edition published in 2010. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) replacement of references and information from ISO/IEC 24702 and ISO/IEC 11801 with ISO/IEC 11801-1;
- b) update of the MICE table;

c) update of the current optical fibre designations of IEC 60793-2-10 and IEC 60793-2-50.

The text of this technical report is based on the following documents:

Enquiry draft	Report on voting
86A/1987/DTR	86A/2029/RVDTR

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

Optical fibre cable specification standards are defined in IEC 60794 (all parts), which are listed in Annex B. They are organized in a hierarchy similar to the IECQ system. They differ from the IECQ system in that they are all performance standards. Optical fibre cable standards specify the attributes and tests on cables intended to verify adequate protection of fibres against external influences during the cabling process, cable installation handling and from environmental effects during storage and operation.. The attributes of the fibres within the cable are defined by reference to optical fibre specification standards of the IEC 60793 series, which are listed in Annex C. A complete and up-to-date listing of standards in the IEC 60793 and IEC 60794 series is available on the IEC website: <http://www.iec.ch>.

The different levels of hierarchy are: generic, sectional, family and product. The primary distinction between these is the level of detail. Typically, more options or wider ranges are present at the higher level. At a given level, the distinctions are with respect to application or cable construction. Clause 2 of this document gives a more complete mapping. Parts of the family specification include blank detail specifications for various attributes that do not have normative requirements.

At the sectional specification level, the main categories are indoor cables, outdoor cables, cables along overhead lines, microduct cabling and indoor/outdoor cables. Typically, the outdoor cables have tougher tests than the indoor cables. At the product specification level, there is a series of standards intended to support ISO/IEC 11801 (all parts) for premises cabling, using both indoor and outdoor varieties.

It is not the intention of this document to reproduce the requirements of all relevant specifications, but rather to discuss typical application situations and mention key options for tests, while seeking to guarantee the performance of cables in operation.

SELECTION OF OPTICAL FIBRE CABLE SPECIFICATIONS RELATIVE TO MECHANICAL, INGRESS, CLIMATIC OR ELECTROMAGNETIC CHARACTERISTICS – GUIDANCE

1 Scope

The purpose of this document is to provide information on the specification of optical fibre cables with respect to the mechanical, ingress, climatic and chemical or electromagnetic characteristics (MICE) as classified in ISO/IEC 11801-1.

In this classification system, each letter of the four initials of the acronym are subscripted with a value from one to three to indicate different severities. The current attributes and severities are found in Annex A.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60794-1-22, *Optical fibre cables – Part 1-22: Generic specification – Basic optical cable test procedures – Environmental test methods*

IEC 60794-2 (all parts), *Optical fibre cables – Part 2: Indoor cables*

IEC 60794-3 (all parts), *Optical fibre cables – Part 3: Outdoor cables*

IEC 61753 (all parts), *Fibre optic interconnecting devices and passive components – Performance standard*

ISO/IEC 11801 (all parts), *Information technology – Generic cabling for customer premises*

3 Terms, definitions, and abbreviated terms

3.1 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.2 Abbreviated terms

MICE mechanical, ingress, climatic and chemical, electromagnetic

4 MICE attributes and severities

4.1 General

The MICE classification system has three levels of severity:

- 1) $M_1I_1C_1E_1$ describes a typical environment such as that assumed in ISO/IEC 11801-2; (i.e. office premises, etc.);
- 2) $M_2I_2C_2E_2$ describes a light industrial environment;
- 3) $M_3I_3C_3E_3$ describes a harsh industrial environment.

See Annex A for a more detailed description of the MICE severity levels.

4.2 Mechanical

4.2.1 Shock/bump

Shock and bump are not specified for optical fibre cables. They are inherently robust in this respect.

4.2.2 Vibration

Vibration in the industrial premises (as opposed to wind induced vibration on aerially deployed cables) is not specified for optical fibre cables. They are inherently robust in this respect.

4.2.3 Tensile force

For outdoor cables specified in IEC 60794-3 (all parts), manufacturers specify a rated tensile force. The requirement is that the fibre shall not exceed a percentage of the proof test strain (to be agreed between customer and supplier) when the cable is tested at the rated load.

For indoor cables, the different family specifications of IEC 60794-2 (all parts) have different requirements on the tensile load ranging from 70 N to 400 N.

4.2.4 Crush

For optical fibre cables, the crushing force is applied in a plate to plate test.

For indoor cables crush is specified at 500 N. For outdoor cables, different levels are specified depending on whether the cable is armoured or not. For unarmoured cable, values of between 750 N and 1 500 N are specified. For armoured cable, values between 1 100 N and 2 200 N are specified.

4.2.5 Impact

For indoor cables, a value of 1 J and a hammer with a striking surface of 12,5 mm radius are specified. For un-armoured outdoor cables, a value of 10 J and a hammer with a striking surface of 300 mm radius are specified.

4.2.6 Bending, flexing and torsion

All the family specifications have requirements on these attributes.

For bending, there are multiple tests such as bending under tension, repeated bending and simple bending. The bending diameter is typically 20 times the cable diameter.

For flexing, the bending diameter is typically 20 times the cable diameter, with 25 cycles typically applied.

For torsion, the test length, load, and number of turns varies depending on the family specification. For indoor cables, the length is 125 x cable diameter or 250 mm, loaded at 20 N with 10 or 20 cycles (per detailed specification) applied.

4.3 Ingress

4.3.1 Basic consideration

Optical fibre cables come in a variety of constructions. Some examples are slotted core, loose tube, tight buffered. The slotted core and loose tube can be filled or unfilled. These different constructions have different ingress characteristics.

4.3.2 Particulate ingress

Particulate ingress is not specified for optical fibre cables. They are inherently robust in this respect.

4.3.3 Water immersion

On cables for which water immersion is specified, the test is different from that found in Annex A. The requirement is that a pressure equivalent to 1 m of water is applied at or near one end of a short (< 3 m) cable. After 24 h, no water shall be found at the other end.

It is expected that cables passing this test would pass both I₂ and I₃ severities.

4.4 Climatic

4.4.1 General

Terminations such as cable closures are generally considered separately from the cables and are covered by standards from the IEC 61753 series prepared by IEC SC 86B.

NOTE The values that appear in Table 1 to Table 3 below indicate levels of resistance to climatic phenomena. Values of 1 to 3 correspond to the relevant level of severity in the MICE classification system. A value of 0 indicates no effective resistance to the climatic phenomena described.

4.4.2 Ambient temperature

The different specifications allow different ranges of values to be specified by the customer, depending on the climate in which the cable will be installed. For the detailed specifications for premises cabling, –20 °C to +60 °C are specified. Other ranges and combinations from –45 °C to +70 °C are also found as options in the family specifications.

4.4.3 Rate of change of temperature

The rate of change of temperature is not specified in the product specifications of cables. IEC 60794-1-22, methods F1 and F12, specify a rate of heating that shall not exceed 60 °C per hour. However, it is assumed that all the cables have the capability of 3 °C/min.

4.4.4 Humidity

For further study.

4.4.5 Solar radiation

Resistance to solar radiation in the industrial premises environment is not specified in the product specifications of cables. Resistance to solar radiation is a property of the sheath material. The severities associated with some common generic materials are indicated in Table 1.

A specific grade of the generic material may have a different performance to that identified in Table 1.

Table 1 – Resistance to solar radiation

Material	Climatic classification, C		
	Natural	Stabilized	With ~2,5 % of active carbon black content
Medium-density polyethylene	0	3	3
Track-resistant medium-density polyethylene	0	3	3
High-density polyethylene	0	3	3
Thermoplastic (co)polyester elastomer	0	3	3
Polyvinyl chloride	1	3	3
Polyvinylidene fluoride	1	3	3
Nylon 12 (polyamide)	1	3	3
Thermoplastic polyurethane (TPU)	1	3	3
NOTE The values in this table indicate levels of resistance to climatic phenomena. Values of 1 to 3 correspond to the relevant level of severity in the MICE classification system. A value of 0 indicates no effective resistance to the climatic phenomena described.			

4.4.6 Liquid pollution

Resistance to liquid pollution is not specified in the product specifications of cables. Resistance to liquid pollution is a property of the sheath material. The severities associated with some common generic materials are indicated in Table 2.

A specific grade of the generic material may have a different performance to that identified in Table 2.

Table 2 – Liquid pollution

Material	Chemical classification, C				
	Sodium chloride (salt/sea water)	Oil (dry-air concentration)	Sodium stearate (soap)	Detergent	Conductive materials in solution
Low-density polyethylene	3	3	3	3	3
Medium-density polyethylene	3	3	3	3	3
Track-resistant medium-density polyethylene	3	3	3	3	3
High-density polyethylene	3	3	3	3	3
Thermoplastic (co)polyester elastomer	3	3	3	3	3
Polyvinyl chloride	2	2	2	2	3
Polyvinylidene fluoride	3	3	3	3	3
Nylon (polyamid 12)	2	2	2	2	3
Thermoplastic polyurethane (TPU)	3	3	3	3	3
NOTE The values in this table indicate levels of resistance to climatic phenomena. Values of 1 to 3 correspond to the relevant level of severity in the MICE classification system. A value of 0 indicates no effective resistance to the climatic phenomena described.					

4.4.7 Gaseous pollution

Resistance to gaseous pollution is not specified in the product specifications of cables. Resistance to gaseous pollution is a property of the sheath material. The severities associated with some common generic materials are indicated in Table 3 and Table 4.

A specific grade of the generic material may have a different performance to that identified in the Table 3 and Table 4.

Table 3 – Gaseous pollution resistance

Material	Chemical classification, C, by pollutant				
	Hydrogen sulphide	Sulphur dioxide	Chlorine wet	Chlorine dry	Hydrogen chloride 10 %
Low-density polyethylene	2	2	0	0	2
Medium-density polyethylene	2	2	0	0	2
Track resistant medium-density polyethylene	2	2	0	0	2
High-density polyethylene	2	2	0	0	2
Thermoplastic (co)polyester elastomer	2	2	1	1	0
Polyvinyl chloride	3	3	1	0	3
Polyvinylidene fluoride	3	2	3	3	3
Nylon (polyamid 12)	3	1	0	0	0
Thermoplastic polyurethane (TPU)	3	3	2	2	3

NOTE The values in this table indicate levels of resistance to climatic phenomena. Values of 1 to 3 correspond to the relevant level of severity in the MICE classification system. A value of 0 indicates no effective resistance to the climatic phenomena described.

Table 4 – Gaseous pollution resistance

Material	Pollutant				
	Hydrogen chloride 37 %	Hydrogen fluoride	Ammonia	Oxides of nitrogen	Ozone 100 %
Low-density polyethylene	2	2	3	0	0
Medium-density polyethylene	2	0	3	0	0
Track resistant medium-density polyethylene	2	0	3	0	0
High-density polyethylene	2	0	3	0	0
Thermoplastic (co)polyester elastomer	0	0	0	0	0
Polyvinyl chloride	3	2	3	1	1
Polyvinylidene fluoride	3	3	3	2	2
Nylon (polyamid 12)	0	0	3	1	1
Thermoplastic polyurethane (TPU)	3	2	3	3	3

4.5 Electromagnetic

Cables can be dielectric, or can contain metallic elements such as armour, strength members or sheaths. With the exception of possible damage on cables with metallic sheaths due to lightning strikes, optical fibre cables are immune to all of the attributes for this category.

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Annex A (informative)

Details of MICE classification

The details associated with ISO/IEC 11801-1 are presented in Table A.1 to Table A.4.

Table A.1 – Details of MICE classification (mechanical)

Mechanical	M ₁	M ₂	M ₃
Shock/bump ^a			
Peak acceleration	40 ms ⁻²	100 ms ⁻²	250 ms ⁻²
Vibration			
Displacement amplitude (2 Hz to 9 Hz)	1,5 mm	7,0 mm	15,0 mm
Acceleration amplitude (9 Hz to 500 Hz)	5 ms ⁻²	20 ms ⁻²	50 ms ⁻²
Tensile strength	b	b	b
Crush Per IEC 60794-1-21, method E.3	45 N over 100 mm (linear) min.	1 100 N over 100 mm (linear) min.	2 200 N over 100 mm (linear) min.
	180 N	735 N	1 470 N
Impact	1 J	10 J	30 J
Bending, flexing and torsion	b	b	b
^a Bump: the repetitive nature of the shock experienced by the channel shall be taken into account.			
^b This aspect of environmental classification is installation-specific and should be considered in association with IEC 61918 and the appropriate component specification.			

Table A.2 – Details of MICE classification (ingress)

Ingress	I ₁	I ₂	I ₃
Particulate ingress (dia. max)	12,5 mm	50 µm	50 µm
Immersion	None	Intermittent liquid ≤ 12,5 l/min ≥ 6,3 mm jet > 2,5 m distance	Intermittent liquid ≤ 12,5 l/min ≥ 6,3 mm jet > 2,5 m distance immersion ≤ 1 m for ≤ 30 min

Table A.3 – Details of MICE classification (climatic and chemical)

Climatic and chemical	C ₁	C ₂	C ₃
Ambient temperature	–10° C to +60° C	–25° C to +70° C	–40° C to +70° C
Rate of change of temperature	0,1° C per minute	1,0° C per minute	3,0° C per minute
Humidity	5 % to 85 % (non-condensing)	5 % to 95 % (condensing)	5 % to 95 % (condensing)
Solar radiation	700 Wm ^{–2}	1 120 Wm ^{–2}	1 120 Wm ^{–2}
Liquid pollution ^a Contaminants	Concentration × 10 ^{–6}	Concentration × 10 ^{–6}	Concentration × 10 ^{–6}
Sodium chloride (salt/sea water)	0	< 0,3	< 0,3
Oil (dry-air concentration) (for oil types see ^b)	0	< 0,005	< 0,5
Sodium stearate (soap)	None	5 × 10 ⁴ aqueous non-gelling	> 5 × 10 ⁴ aqueous gelling
Detergent	None	ffs	ffs
Conductive materials	None	Temporary	Present
Gaseous pollution Contaminants ^c	Mean/Peak (concentration × 10 ^{–6})	Mean/peak (concentration × 10 ^{–6})	Mean/peak (concentration × 10 ^{–6})
Hydrogen sulphide	< 0,003 / < 0,01	< 0,05 / < 0,5	< 10 / < 50
Sulphur dioxide	< 0,01 / < 0,03	< 0,1 / < 0,3	< 5 / < 15
Sulphur trioxide (ffs)	< 0,01 / < 0,03	< 0,1 / < 0,3	< 5 / < 15
Chlorine wet (> 50 % humidity)	< 0,000 5 / < 0,001	< 0,005 / < 0,03	< 0,05 / < 0,3
Chlorine dry (> 50 % humidity)	< 0,002 / < 0,01	< 0,02 / < 0,1	< 0,2 / < 1,0
Hydrogen chloride	≤ 0,06	< 0,06 / < 0,3	< 0,6 / < 3,0
Hydrogen fluoride	< 0,001 / < 0,005	< 0,01 / < 0,05	< 0,1 / < 1,0
Ammonia	< 1 / < 5	< 10 / < 50	< 50 / < 250
Oxides of nitrogen	< 0,05 / < 0,1	< 0,5 / < 1	< 5 / < 10
Ozone	< 0,002 / < 0,005	< 0,025 / < 0,05	< 0,1 / < 1
^a A single dimensional characteristic, i.e. concentration × 10 ^{–6} , was chosen to unify limits from different standards.			

Table A.4 – Details of MICE classification (electromagnetic)

Electromagnetic	E1	E2	E3
Electrostatic discharge – Contact (0,667 μC)	4 kV	4 kV	4 kV
Electrostatic discharge – Air (0,132 μC)	8 kV	8 kV	8 kV
Radiated RF – AM	3 V/m at 80 MHz to 1 000 MHz 3 V/m at 1 400 MHz to 2 000 MHz 1 V/m at 2 000 MHz to 2 700 MHz	3 V/m at 80 MHz to 1 000 MHz 3 V/m at 1 400 MHz to 2 000 MHz 1 V/m at 2 000 MHz to 2 700 MHz	10 V/m at 80 MHz to 1 000 MHz 3 V/m at 1 400 MHz to 2 000 MHz 1 V/m at 2 000 MHz to 2 700 MHz
Conducted RF	3 V at 150 kHz to 80 MHz	3 V at 150 kHz to 80 MHz	10 V at 150 kHz to 80 MHz
EFT/B (comms)	500 V	1 000 V	1 000 V
Surge (transient ground potential difference) – signal, line to earth	500 V	1 000 V	1 000 V
Magnetic field (50 Hz to 60 Hz)	1 Am^{-1}	3 Am^{-1}	30 Am^{-1}
Magnetic field (60 Hz to 20 000 Hz)	ffs	ffs	ffs

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Annex B (informative)

IEC optical fibre cable standards

The following is a list of existing IEC optical cable standards:

IEC 60794-1-1, *Optical fibre cables – Part 1-1: Generic specification – General*

IEC 60794-1-2, *Optical fibre cables – Part 1-2: Generic specification – Basic optical cable test procedures – General guidance*

IEC 60794-1-3, *Optical fibre cables – Part 1-3: Generic specification – Optical cable elements*

IEC 60794-1-21, *Optical fibre cables – Part 1-21: Generic specification – Basic optical cable test procedures – Mechanical tests methods*

IEC 60794-1-22, *Optical fibre cables – Part 1-22: Generic specification – Basic optical cable test procedures – Environmental test methods*

IEC 60794-1-23, *Optical fibre cables – Part 1-23: Generic specification – Basic optical cable test procedures – Cable element test methods*

IEC 60794-1-24, *Optical fibre cables – Part 1-24: Generic specification – Basic optical cable test procedures – Electrical test methods*

IEC 60794-1-31, *Optical fibre cables – Part 1-31: Generic specification – Optical cable elements – Optical fibre ribbon*

IEC 60794-2, *Optical fibre cables – Part 2: Indoor cables – Sectional specification*

IEC 60794-2-10, *Optical fibre cables – Part 2-10: Indoor optical fibre cables – Family specification for simplex and duplex cables*

IEC 60794-2-11, *Optical fibre cables – Part 2-11: Indoor cables – Detailed specification for simplex and duplex cables for use in premises cabling*

IEC 60794-2-20, *Optical fibre cables – Part 2-20: Indoor cables – Family specification for multi-fibre optical distribution cables*

IEC 60794-2-21, *Optical fibre cables – Part 2-21: Indoor cables – Detailed specification for multi-fibre optical distribution cables for use in premises cabling*

IEC 60794-2-22, *Optical fibre cables – Part 2-22: Indoor cables – Detailed specification for multi-simplex breakout optical cables to be terminated with connectors*

IEC 60794-2-30, *Optical fibre cables – Part 2-30: Indoor cables – Family specification for optical fibre ribbon cables for use in premises cabling*

IEC 60794-2-31, *Optical fibre cables – Part 2-31: Indoor cables – Detailed specification for optical fibre ribbon cables for use in premises cabling*

IEC 60794-2-40, *Optical fibre cables – Part 2-40: Indoor optical fibre cables – Family specification for A4 fibre cables*

IEC 60794-2-41, *Optical fibre cables – Part 2-41: Indoor cables – Product specification for simplex and duplex buffered A4 fibres*

IEC 60794-2-42, *Optical fibre cables – Part 2-42: Indoor optical fibre cables – Product specification for simplex and duplex cables with A4 fibres*

IEC 60794-2-50, *Optical fibre cables – Part 2-50: Indoor optical fibre cables – Family specification for simplex and duplex cables for use in terminated cable assemblies*

IEC 60794-3, *Optical fibre cables – Part 3: Outdoor cables – Sectional specification*

IEC 60794-3-10, *Optical fibre cables – Part 3-10: Outdoor cables – Family specification for duct, directly buried and lashed aerial optical telecommunication cables*

IEC 60794-3-11, *Optical fibre cables – Part 3-11 Outdoor cables – Product specification for duct, directly buried and lashed aerial single-mode optical fibre telecommunication cables*

IEC 60794-3-12, *Optical fibre cables – Part 3-12: Outdoor cables – Detailed specification for duct and directly buried optical telecommunication cables for use in premises cabling*

IEC 60794-3-20, *Optical fibre cables – Part 3-20: Outdoor cables – Family specification for self-supporting aerial telecommunication cables*

IEC 60794-3-21, *Optical fibre cables – Part 3-21: Outdoor cables – Detailed specification for optical self-supporting aerial telecommunication cables for use in premises cabling*

IEC 60794-3-30, *Optical fibre cables – Part 3-30: Outdoor cables – Family specification for optical telecommunication cables for lake, river crossings and coastal application*

IEC 60794-3-40, *Optical fibre cables – Part 3-40: Outdoor cables – Family specification for sewer cables and conduits for installation by blowing and/or pulling in non-man accessible storm and sanitary sewers*

IEC 60794-3-70, *Optical fibre cables – Part 3-70: Outdoor cables – Family specification for outdoor optical fibre cables for rapid/multiple deployment*

IEC 60794-4, *Optical fibre cables – Part 4: Sectional specification – Aerial optical cables along electrical power lines*

IEC 60794-4-10, *Optical fibre cables – Part 4-10: Family specification – Optical ground wires (OPGW) along electrical power lines*

IEC 60794-4-20, *Optical fibre cables – Part 4-20: Sectional specification – Aerial optical cables along electrical power lines – Family specification for ADSS (all dielectric self-supported) optical cables*

IEC 60794-5, *Optical fibre cables – Part 5: Sectional specification – Microduct cabling for installation by blowing*

IEC 60794-5-10, *Optical fibre cables – Part 5-10: Family specification – Outdoor microduct optical fibre cables, microducts and protected microducts for installation by blowing*

IEC 60794-5-20, *Optical fibre cables – Part 5-20: Family specification – Outdoor microduct fibre units, microducts and protected microducts for installation by blowing*

Annex C (informative)

Fibre specifications and tests

C.1 Specifications

The fibre specifications are organized as a series of sectional specification standards beneath a general specification. Within each sectional specification, there is a series of normative annexes that define the requirements for the different family specifications. Within the single-mode fibre sectional specification, IEC 60793-2-50, for example, are the family specifications for the B-652.B, B-652.D, B-653, B-654, B-655 and B-657 fibre categories.

IEC 60793-2, *Optical fibres – Part 2: Product specifications – General*

IEC 60793-2-10, *Optical fibres – Part 2-10: Product specifications – Sectional specification for category A1 multimode fibres*

IEC 60793-2-20, *Optical fibres – Part 2-20: Product specifications – Sectional specification for category A2 multimode fibres*

IEC 60793-2-30, *Optical fibres – Part 2-30: Product specifications – Sectional specification for category A3 multimode fibres*

IEC 60793-2-40, *Optical fibres – Part 2-40: Product specifications – Sectional specification for category A4 multimode fibres*

IEC 60793-2-50, *Optical fibres – Part 2-50: Product specifications – Sectional specification for class B single-mode fibres*

C.2 Measurements and tests

The fibre tests and measurements are under a general and guidance standard and organized into groups relating to dimensional, mechanical, optical, and environmental attributes. When multiple measurement methods are defined, they appear as different normative annexes of these documents.

IEC 60793-1-1, *Optical fibres – Part 1-1: Measurement methods and test procedures – General and guidance*

IEC 60793-1-20, *Optical fibres – Part 1-20: Measurement methods and test procedures – Fibre geometry*

IEC 60793-1-21, *Optical fibres – Part 1-21: Measurement methods and test procedures – Coating geometry*

IEC 60793-1-22, *Optical fibres – Part 1-22: Measurement methods and test procedures – Length measurement*

IEC 60793-1-30, *Optical fibres – Part 1-30: Measurement methods and test procedures – Fibre proof test*

IEC 60793-1-31, *Optical fibres – Part 1-31: Measurement methods and test procedures – Tensile strength*