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Gases and gas mixtures — Determination of fire potential and oxidizing ability for the selection of cylinder valve outlets

*Gaz et mélanges de gaz — Détermination du potentiel d'inflammabilité et
d'oxydation pour le choix des raccords de sortie de robinets*



Reference number
ISO 10156:1996(E)

Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10156 was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Cylinder fittings*.

This second edition cancels and replaces the first edition (ISO 10156:1990), of which it constitutes a minor revision.

Annex A forms an integral part of this International Standard.

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Introduction

The purpose of ISO 5145 is to establish practical criteria for the determination of outlet connections of gas cylinders of water capacity 150 l or less. These criteria are based on certain physical and chemical properties of the gases. In particular, the flammability in air and the oxidizing potential (with air as the reference) are considered.

One of the difficulties in the application of ISO 5145 resides in the fact that it is at times difficult to know if a gas or gas mixture is flammable in air or more oxidizing than air.

In fact,

in the case of pure gases, there are abundant data in the literature, although conflicting results are to be found, depending upon the test methods employed;

but, above all,

in the case of gas mixtures, data in the literature are often incomplete or even non-existent.

With standardized test methods, it will be possible

to eliminate the ambiguities in the case of conflicting results in the literature;

and, above all,

to supplement existing data (mainly in the case of gas mixtures).

In particular, the application of standardized test methods will eliminate the ambiguities concerning mixtures in groups 1, 3, 4, 6, 7, 8, 9, 12, 13 and 15, such as they are defined in ISO 5145, since it is necessary to know, in the case of those mixtures, whether or not they are flammable in air and/or more or less oxidizing than air.

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Gases and gas mixtures — Determination of fire potential and oxidizing ability for the selection of cylinder valve outlets

1 Scope

This International Standard specifies two test methods for determining whether or not a gas is flammable in air and whether a gas is more or less oxidizing than air, respectively, with the aim of eliminating difficulties entailed in the application of ISO 5145.

NOTE 1 For certain special applications, such as special gas mixtures produced to order (in small quantities), it might prove relatively complex to apply the method specified and to perform the special tests necessary to determine the flammability or oxidizing power of the gas mixture.

To avoid these difficulties, a simple method of calculation is recommended to determine rapidly the type of connection to be employed depending upon the characteristics (flammability, oxidizing power, etc.) of the gas mixture and the characteristics of the pure substances making up the mixture.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 4589:1984, *Plastics — Determination of flammability by oxygen index*.

ISO 5145:1990, *Cylinder valve outlets for gases and gas mixtures — Selection and dimensioning*.

3 Definitions and symbols

3.1 Definitions

For the purposes of this International Standard, the following definitions apply.

3.1.1 gas or gas mixture flammable in air: Gas or gas mixture which will ignite in air at atmospheric pressure and a temperature of 20 °C.

3.1.2 lower flammability limit in air: Minimum content of a gas or gas mixture in air at which the gas or gas mixture will ignite. This limit is determined at atmospheric pressure and 20 °C.

3.1.3 gas or gas mixture less oxidizing than air: Gas or gas mixture which is not able, at atmospheric pressure, to support the combustion of substances which are flammable in air.

3.2 Symbols

A_i	molar fraction of a flammable gas in a mixture of gases
B_i	molar fraction of an inert gas in a mixture of gases
C_i	coefficient of oxygen equivalency
F_i	i th flammable gas in a gas mixture
I_i	i th inert gas in a gas mixture
n	number of flammable gases in a gas mixture
p	number of inert gases in a gas mixture

K_i	coefficient of equivalency of an inert gas relative to nitrogen
A_i'	equivalent content of a flammable gas
L_i	lower flammability limit in air of a flammable gas
T_{ci}	maximum content of flammable gas which, when mixed with nitrogen, is not flammable in air
x_i	concentration of a highly oxidizing gas
y_i	minimum concentration of an oxidizing gas, in a mixture with nitrogen, which will support combustion of a test piece having an oxygen index equal to 21 %
He	helium
Ar	argon
Ne	neon
Kr	krypton
Xe	xenon
N ₂	nitrogen
H ₂	hydrogen
O ₂	oxygen
CO ₂	carbon dioxide
SO ₂	sulfur dioxide
N ₂ O	nitrous oxide
SF ₆	sulfur hexafluoride
CF ₄	carbon tetrafluoride
C ₃ F ₈	octafluoropropane
CH ₄	methane

4 Flammability of gases and gas mixtures in air

4.1 General

Gases and gas mixtures which are flammable shall be designated in accordance with ISO 5145:1990, annex A — category I — subdivision 2. Such gases and gas mixtures have flammable limits in air. The following subclauses outline a test method and a calculation method for determining whether a gas or gas mixture is flammable. In cases where the test result is different from that obtained by calculation, the test result shall take precedence.

4.2 Test method

4.2.1 Principle

The gas is mixed in the desired proportions with air. Then ignition energy is supplied in the form of an electric arc between two electrodes.

4.2.2 Apparatus and materials

The apparatus (see figure 1) includes:

- a mixer;
- a tube in which the reaction takes place;
- an ignition system;
- a system of analysis to determine the test-gas composition.

4.2.2.1 Preparation

a) Test gas

The test gas shall be prepared to represent the most flammable composition that can occur in the normal course of production. The criteria to be used in establishing the composition of the test gas are manufacturing tolerances, i.e. the test gas shall contain the highest concentration of flammable gases encountered in the normal manufacturing process and the moisture content shall be less than or equal to 10 ppm by volume. The test gas shall be thoroughly mixed and carefully analysed to determine the exact composition.

b) Compressed air

The compressed air shall be analysed and shown to be free of moisture.

c) Test-gas/air mixture

The compressed air and the gas to be tested are mixed in a blender, controlling the flowrates. The air-flammable gas mixture shall be analysed using a chromatograph or a simple oxygen analyser.

4.2.2.2 Reaction tube

This tube shall be made of thick pyrex glass (e.g. 5 mm), with an inside diameter of at least 50 mm and a length at least five times the diameter.

At one end of the tube, there shall be a cylindrical component designed to take

- an ignition spark plug, located about 50 mm from the bottom of the tube;
- an inlet for the gas mixture to be tested;

- a relief valve at the bottom of the pyrex tube [see figure 1 a)];
- two thermocouples, one located close to the ignition system, the other located close to the top of the tube, the purpose of these thermocouples being to allow easy detection of flame propagation [see figure 1 a)] (alternatively, gas ignition may be observed by an experienced operator in a dark room);
- a safety device (preferably located close to the ignition system) to minimize the risk of destruction of the tube in the event of an explosion.

The tube and its accessories shall always be very clean in order to avoid any impurities, and particularly moisture resulting from a preceding test or from exposure to the atmosphere, from affecting the determination.

The gas mixture is vented at the top of the reaction tube by a tube fitted with a shut-off valve.

The apparatus is located inside a ventilated metal chamber, one side of which has a window made of high-strength transparent material.

Prior to ignition, the composition of the mixture shall be tested by analysing the gas leaving the reaction tube [see figure 1 a), analysis at point 2] to ensure that the tube has been properly purged.

4.2.2.3 Ignition system

A spark generator (e.g. 15 kV) shall be used which can supply sparks (across a 5 mm electrode gap, for instance) with an energy of 10 J per spark.

4.3 Procedure

Care shall be taken when carrying out flammability tests to ensure that the explosive range is avoided. This can be done by commencing the experimental work at "safe" concentrations of flammable gas in air ("safe" = below the expected lower flammability limit). Subsequently, the initial gas concentration can be slowly increased until ignition occurs.

Blend the desired mixture using the flowmeter (the efficiency of this step shall be checked by analysis). Close the gas inlets simultaneously. Just prior to ignition, ensure that the outlet valve (if there is one) is opened, to bring the mixture to atmospheric pressure.

There are several possible results.

- a) No combustion: the test-gas mixture is not flammable in air at this concentration. In this case, repeat the test at a slightly higher concentration.

- b) Partial combustion: a flame begins to burn around the spark plug, and then goes out. This indicates that the flammability limit is close. In this case, repeat the test at least five times. If, in one of these repeat tests, the flame rises up the tube, it shall be considered that the flammability limit has been reached, i.e. the test gas is flammable.
- c) The flame rises slowly up the tube at 10 cm/s to 50 cm/s. In this case, it shall be considered that the limit has been reached, i.e. the test gas is flammable.
- d) The flame rises up the tube very rapidly. In this case, the test gas is flammable.

NOTES

2 Instead of flowmeters, other appropriate devices, such as metering pumps, etc., can be used.

3 With mixtures containing hydrogen, the flame is almost colourless. In order to confirm the presence of such flames, the use of temperature-measuring probes is recommended (see 4.2.2.2).

4 Although it is beyond the scope of this International Standard, if a precise value is required for the lower flammability limit of the test gas, then repeated tests must be carried out, varying the flammable-gas content until the threshold point is reached between ignition and no ignition of the flammable gas.

4.4 Key points concerning safety

Tests shall be carried out by trained and competent personnel working in accordance with authorized procedures (see also 4.3). The reaction tube and flowmeter shall be adequately screened to protect the personnel in the event of an explosion. Personnel shall wear safety glasses. During the ignition sequence, the reaction tube shall be open to the atmosphere and isolated from the gas supply. Care shall also be taken during the analysis of the test gas or mixture.

4.5 Results for pure gases

A list of flammable gases is given in annex A together with some lower flammability limits. These values have been obtained using test equipment similar to that described in 4.2.2.

4.6 Calculation method

This method is limited to gas mixtures produced in small quantities in cylinders to indicate if flammable in air.

4.6.1 Mixtures containing *n* flammable gases and *p* inert gases

The composition of a mixture of this kind can be expressed as follows:

$$A_1F_1 + \dots + A_iF_i + \dots + A_nF_n + B_1I_1 + \dots + B_iI_i + \dots + B_pI_p$$

where

- A_i* and *B_i* are the molar fractions of the *i*th flammable gas and the *i*th inert gas, respectively;
- F_i* designates the *i*th flammable gas;
- I_i* designates the *i*th inert gas;
- n* is the number of flammable gases;
- p* is the number of inert gases.

The composition of the mixture is re-expressed in terms of an equivalent composition in which all the inert-gas fractions are converted into their nitrogen equivalent, using the coefficient of equivalency *K_i* values given in table 1:

$$A_1F_1 + \dots + A_iF_i + \dots + A_nF_n + (K_1B_1 + \dots + K_iB_i + \dots + K_pB_p)N_2$$

Taking the sum of all the component gas fractions to be equal to 1, the expression for the composition becomes:

$$\left(\sum A_iF_i + \sum K_iB_iN_2 \right) \left(\frac{1}{\sum A_i + \sum K_iB_i} \right)$$

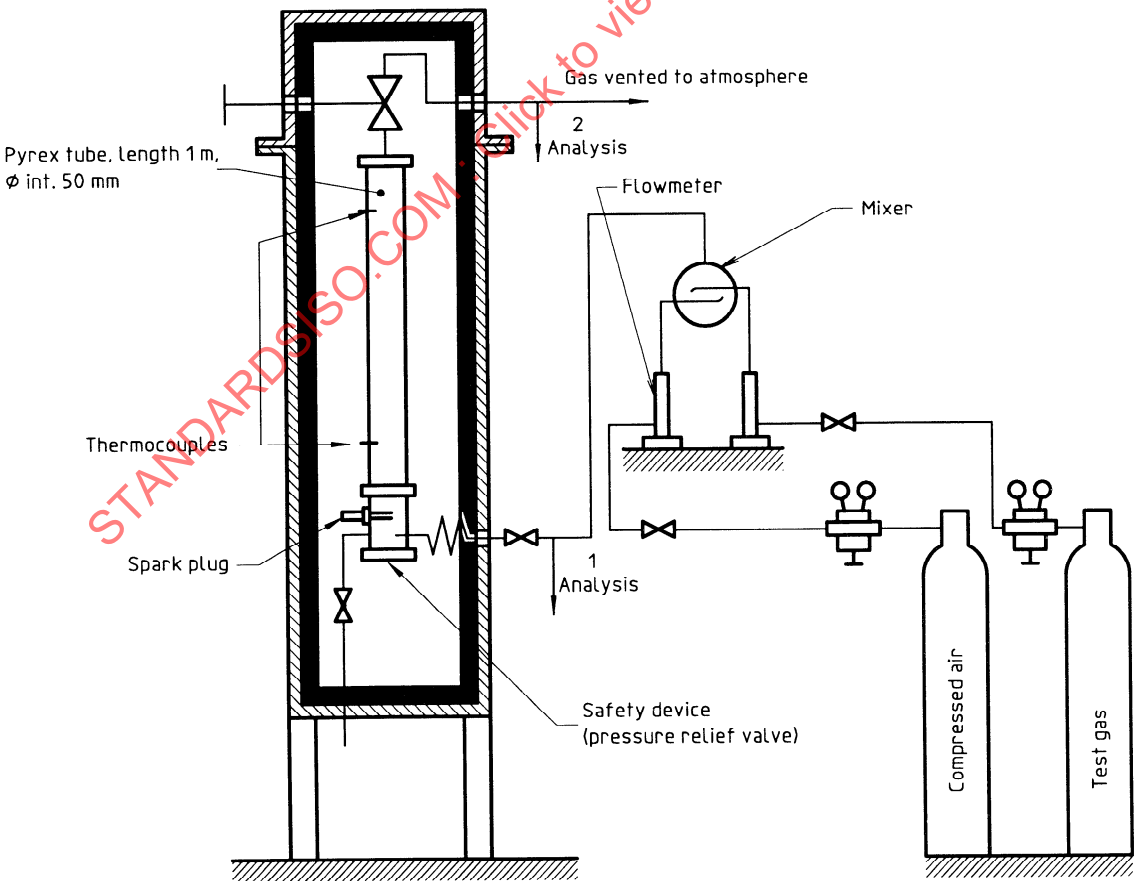
where

$$\frac{A_i}{\sum A_i + \sum K_iB_i} = A'_i$$

is the equivalent flammable-gas content.

Table 2 gives values for the maximum content *T_{ci}* of flammable gas which, in a mixture with nitrogen, gives a composition which is not flammable in air. Expressed mathematically, this condition for the mixture not being flammable in air is

$$\sum \frac{A_i}{T_{ci}} \times 100 \leq 1$$



a) Example 1

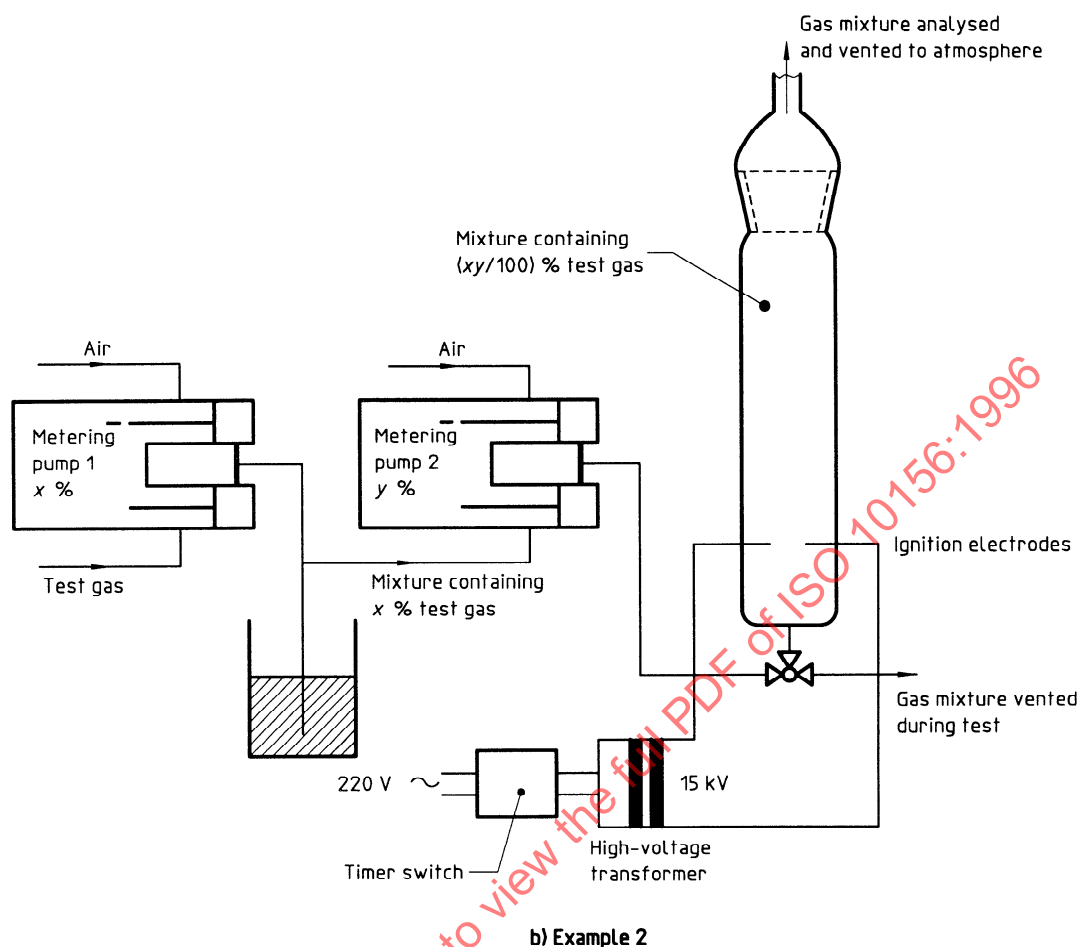


Figure 1 — Apparatus for determination of flammability limits of gases at atmospheric pressure and ambient temperature

Table 1 — Coefficients of equivalency, K_i , for inert gases relative to nitrogen

Gas	N ₂	CO ₂	He	Ar	Ne	Kr	Xe	SO ₂	SF ₆	CF ₄	C ₃ F ₈
K_i	1	1,5	0,5	0,5	0,5	0,5	0,5	1,5	1,5	1,5	1,5

NOTES

- These data are based on experience within the gas industry.
- The figures are rather conservative estimates, to be sure that they are on the safe side, especially in view of the fact that little data are available in the literature. The data could be updated later when more data are available.
- For other non-flammable and non-oxidizing gases containing three atoms or more in their chemical formulae, the coefficient of equivalency $K_i = 1,5$ shall be used.

Table 2 — Maximum content T_{ci} of flammable gas which, when mixed with nitrogen, is not flammable in air

Gas	$T_{ci}^{1)}$ %
Hydrogen	5,7
Carbon monoxide	20
Methane	14,3
Ethane	7,6
Ethylene	6
Butanes	5,7
Propane	6
Propenes	6,5
Butenes	5,5
Isobutene	6
Butadiene	4,5
Acetylene	4
2,2-Dimethylpropane (neopentane, tetramethylmethane)	4
<i>n</i> -Pentane and isopentane	4
<i>n</i> -Hexane	3,5
<i>n</i> -Heptane	2
<i>n</i> -Octane	1,8
Isooctane (2,2,4-trimethylpentane)	1,8
<i>n</i> -Nonane	1,5
<i>n</i> -Decane	1,1
<i>n</i> -Dodecane	1
Cyclopropane	6,8
Cyclohexane	2,5
Benzene	4,2
Toluene	2,1
Methanol	11
Ethanol	5,8
Acetone	4,5
Diethyl ether	3,4
Dimethyl ether	3,7
2,2-Dimethylbutane	2,4
Methylamine	6,8
Methyl formate	7
Methyl acetate	4,3
Ethyl formate	3,9
Ethyl acetate	4,3
Methyl ethyl ketone	2
Hydrogen sulfide	5,2
Carbon disulfide	1,5
Fluoromethane	3,7
1,1-Difluoroethylene (R1132a)	6,8
Vinyl bromide	6,8
1-Chloro-1,1-difluoroethane (R142b)	5,5
Vinyl fluoride	3,2
R143a	5,6
1,1-Difluoroethane	4,6

Gas	$T_{ci}^{1)}$ %
R152a	1
Chloroethane	4,3
Propadiene	2,1
Vinyl methyl ether	2,7
Cyclobutane	2
1-Methylbut-3-ene	1,8
Fluoroethane	4,3
Vinyl chloride	4,5
Cyanogen	7
Arsine	5,6
Diborane	1
Hydrogen cyanide	6,7
Carbonyl sulfide	14
Nickel carbonyl	1,1
Phosphine	1,2
Monoethylamine	4,8
Dimethylamine	3,5
Trimethylamine	2,5
Methylene chloride	10
Methyl mercaptan	4,7
R1113	10
Tetrafluoroethylene	13,7
Bromomethane	16
Ethyl methyl ether	2,5
Lead tetraethyl	2,2
Trifluoroethylene	13,1
Hydrogen selenide	1
Methyl silane	1,4
Silane	1
Monochlorosilane	1
Dichlorosilane	4,5
Germane	1
Ethylene oxide	3,1
Propylene oxide	2,0
Ethylacetylene	1,8
Methylacetylene	1,4

1) When it was impossible to find T_{ci} data, a conservative value was estimated.

EXAMPLE 1

Consider a mixture containing 7 % H_2 + 93 % CO_2 .

Using the appropriate K_i value from table 1, this mixture is equivalent to

$$7 (H_2) + 1,5 \times 93 (N_2)$$

i.e.

$$7 (H_2) + 139,5 (N_2)$$

or, adjusting the sum of the molar fractions to 1,

$$4,78 \% H_2 + 95,22 \% N_2.$$

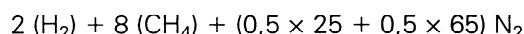
From table 2, it can be seen that the T_{ci} value for H_2 is 5,7.

Since the ratio $4,78/5,7 (= 0,839)$ is less than 1, the mixture is not flammable in air.

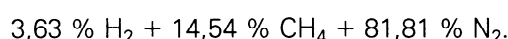
EXAMPLE 2

Consider a mixture comprising 2 % H_2 + 8 % CH_4 + 25 % Ar + 65 % He.

This mixture is equivalent to



i.e.



Since the sum

$$\frac{3,63}{5,7} + \frac{14,54}{14,3} = 0,64 + 1,02 = 1,66$$

is greater than 1, the mixture is flammable in air.

4.6.2 Mixtures containing one or more flammable gases and one or more oxidizing gases plus one or more inert gases

WARNING — Mixtures containing flammable and oxidizing gases at flammable concentrations should only be prepared under controlled conditions, normally at low pressure. Flammability limits can change markedly with pressure and temperature. This International Standard does not, however, give any information about the ways in which such mixtures can be prepared. In such cases, a careful analysis using other data is necessary.

4.6.2.1 The calculation given for oxidizing mixtures (see 5.3) will show if the mixture is more oxidizing than air.

4.6.2.2 If the mixture is less oxidizing than air, calculate, as above, whether the mixture which is obtained by eliminating the oxidizing agents is flammable in air. If this is the case, the initial mixture is taken to be flammable in air.

Otherwise, carry out a test measurement to check if the mixture is flammable in air.

However, a mixture can be considered as non-flammable without carrying out a test measurement if one of the following conditions is fulfilled.

a) Condition 1

The mixture obtained by eliminating the oxidizing agents is not flammable in air, and the initial mixture is composed of less than 0,5 % of oxygen equivalent (calculated in accordance with 5.3).

b) Condition 2

The sum of the flammable-gas contents in the initial mixture is less than 90 % of the lower flammability limit in air of the flammable-gas mixture. This occurs when the following condition is fulfilled.

$$\sum \frac{A_i}{0,9 \times L_i} \times 100 < 1$$

where

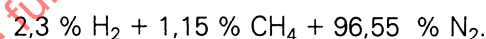
A_i is the molar fraction of the i th flammable gas;

L_i is the lower flammability limit in air of the i th flammable gas (see annex A).

EXAMPLE 3

Consider a mixture comprising 2 % H_2 + 1 % CH_4 + 13 % O_2 + 84 % N_2 .

1) The mixture obtained by eliminating the oxidizing agents is



Since the sum

$$\frac{2,3}{5,7} + \frac{1,15}{14,3} = 0,48$$

is less than 1, the mixture obtained by eliminating the oxidizing agents is not flammable in air.

2) The mixture contains more than 0,5 % of oxygen equivalent. Condition 1 is thus not fulfilled.

3) The calculation to check condition 2

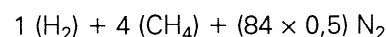
$$\frac{2}{0,9 \times 4} + \frac{1}{0,9 \times 5} = 0,78$$

shows that the mixture is not flammable in air.

EXAMPLE 4

Consider a mixture comprising 1 % H_2 + 4 % CH_4 + 11 % O_2 + 84 % He.

1) The mixture obtained by eliminating the oxidizing agent is equivalent to



Since the sum

$$\frac{2,13}{5,7} + \frac{8,51}{14,3} = 0,374 + 0,595 = 0,969$$

is less than 1, the mixture obtained by eliminating the oxidizing agent is not flammable in air.

2) the mixture contains more than 0,5 % of oxygen equivalent. Condition 1 is thus not fulfilled.

3) The calculation to check condition 2

$$\frac{1}{0,9 \times 4} + \frac{4}{0,9 \times 5} = 0,277\,7 + 0,888\,8 = 1,167$$

shows that the mixture may be considered as flammable in air.

In this case, it is necessary to carry out a test measurement to demonstrate whether this mixture is really flammable or not.

5 Oxidizing power of gases and gas mixtures

5.1 General

Gases and gas mixtures which are highly oxidizing shall be designated in accordance with ISO 5145:1990, annex A — category I — subdivision 4. Such gases and gas mixtures will support combustion more vigorously than air. The following subclauses outline a test method and a calculation method for determining whether a gas or gas mixture is highly oxidizing.

5.2 Test method

5.2.1 General

The recommended test method is based on that described in ISO 4589.

The purpose of ISO 4589 is

- to provide a method for the determination of the flammability of plastics by measuring the minimum content of oxygen necessary in an oxygen-nitrogen mixture to support combustion with a flame;
- to search for the minimum content of oxygen in an oxygen-nitrogen mixture which will support combustion, with a flame, of the test material, using traditional test procedures. This content, expressed as a percentage, is called the "oxygen index" (OI).

5.2.2 Test pieces

Using the apparatus described in ISO 4589, select test pieces of plastic or any other suitable material with an oxygen index equal to 21 %.

5.2.3 Procedure

Using the same equipment, perform a test (in accordance with the procedures and criteria of ISO 4589) to

see if the test pieces, when suspended in the gas or gas mixture whose oxidizing ability is to be determined, are combustible.

If combustion is supported, the gas or gas mixture shall be considered to have an oxidizing ability greater than that of air ("highly oxidizing").

Atmospheric air has an oxygen concentration by volume of 20,95 % and shall thus not be considered as "highly oxidizing".

5.2.4 Applicability

When applying this test method to pure gases, oxygen and nitrous oxide have been found to have an oxidizing ability greater than that of air. This is also the case for group 12 gases. However, group 12 gases are not considered here because a specific fitting for such gases and gas mixtures is already specified in ISO 5145.

5.3 Calculation method

This method is only applicable to special gas mixtures in small quantities in cylinders. The effect of balance gases is not considered.

The highly oxidizing gases used are oxygen and nitrous oxide, their respective concentrations x_i in a mixture being expressed as a percentage by volume.

If the following condition is satisfied:

$$\sum x_i C_i \geq 21$$

where C_i is the coefficient of oxygen equivalency (specific to each gas), then the mixture is considered to be more oxidizing than air.

By definition, $C_i = 1$ for oxygen. In the case of nitrous oxide, $C_i = 0,6$.

By this method, for atmospheric air

$$\sum x_i C_i = 20,95$$

and air is therefore not considered as "highly oxidizing".

Where required, C_i coefficients for other oxidizing gases may be calculated using the formula:

$$C_i = \frac{21}{\sum y_i}$$

where y_i is the minimum concentration (expressed as a percentage by volume) of the oxidizing gas in question in a mixture with nitrogen, which will support the

combustion of a test piece having an oxygen index equal to 21 % (in accordance with ISO 4589).

EXAMPLE 1

Consider a mixture comprising 9 % O₂ + 16 % N₂O + 75 % N₂.

This gives

$$\sum x_i C_i = (9 \times 1) + (16 \times 0,6) = 18,6 < 21$$

This mixture is therefore considered to be less oxidizing than air.

EXAMPLE 2

Consider a mixture comprising 10 % O₂ + 50 % N₂O + 20 % N₂ + 20 % Ar.

This gives

$$\sum x_i C_i = (10 \times 1) + (50 \times 0,6) = 40 > 21$$

This mixture is therefore considered more oxidizing than air (i.e. highly oxidizing).

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Annex A

(normative)

Lower flammability limit, L_i , in air of pure gases classified by group in accordance with ISO 5145

Table A.1 — Group 6: Non-toxic flammable gases

Gas	FTSC code ¹⁾	Synonym(s)	L_i %
Allene	2100	Propadiene	2,16
Bromotrifluoroethylene	2100	R113B1	2)
Butane	2100; 2120		1,8
1-Butene	2100	Butylene	1,6
2-Butene	2100	Butylene	1,7
Chlorofluoromethane	2100	R31	2)
1-Chloro-1,1-difluoroethane	2100	R142b	4,4
Deuterium	2150; 2160		4,9
1,1-Difluoroethane	2100	Ethylidene fluoride	3,7
		R152a	
1,1-Difluoroethylene	2110	Vinylidene fluoride	5,5
		R1132a	
Dimethyl ether	2100	Methyl ether	3,4
2,2-Dimethylpropane	2100	Neopentane; tetramethylmethane	1,4
Ethane	2100	R170	3,0
Ethylacetylene	2100	1-Butyne	2)
Ethyl chloride (flammable liquid)	2100	Chloroethane	3,8
		R160	
Ethylene	2150; 2160	Ethene	2,7
Ethyl ether	2100	R1150	1,9
Hydrogen	2150; 2160		4,0
Isobutane	2100	Trimethylmethane	1,8
		R601	
Isobutylene	2100	Isobutene; 2-methylpropene	1,8
Methane	2150; 2160	R50	5,0
Methylacetylene	2100	Allylene; propyne	1,7
Methyl-3-butene	2100	Isoamylene; isopropylethylene	1,3
Methyl ethyl ether	2100	Ethyl methyl ether	2
Methyl fluoride	2110	Fluoromethane	2)
		R41	
Natural gas	2150; 2160		≈ 5 %, depending on composition
Propane	2100; 2120	R290	2,1
Propylene	2100	Propene	2,4
		R1270	
1,1,1-Trifluoroethane	2100	R143a	4,5

1) See ISO 5145.

2) Not known.

Table A.2 — Group 7: Toxic and corrosive flammable gases (basic)

Gas	FTSC code ¹⁾	Synonym	L_i %
Ammonia	0202	R717	15
Dimethylamine	2202		2,8
Monoethylamine	2202	Ethylamine	3,5
Monomethylamine	2202	R631 Methylamine	4,2
Trimethylamine	2202	R630	2

1) See ISO 5145.

Table A.3 — Group 8: Toxic and corrosive flammable gases (acidic) and non-corrosive flammable gases

Gas	FTSC code ¹⁾	Synonym	L_i %
Arsine	2300		4,5
Carbon monoxide	2250; 2260		12,5
Carbonyl sulfide	2301	Carbon oxysulfide	1,3
Chloromethane	2200	Methyl chloride R40	10,7
Coal gas	Mixture		2)
Cyanogen	2300		6,6
Cyclopropane	2200	Trimethylene	2,4
Deuterium selenide	2301		2)
Deuterium sulfide	2301		2)
Dichlorosilane	2203		2)
Dimethylsilane	2300		2)
Fluoroethane	2300	Ethyl fluoride	2)
Germane	2300		2)
Heptafluorobutyronitrile	2300		2)
Hexafluorocyclobutene	2300		2)
Hydrogen selenide	2301		2)
Hydrogen sulfide	2301		4
Methyl mercaptan	2201	Methanethiol	3,8
Methylsilane	2300		2)
Nickel carbonyl	2300	Nickel tetracarbonyl	0,9
Pentafluoropropionitrile	2300		2)
Tetraethyllead	2300		2)
Tetramethyllead	2300		1,8
Trifluoroacetonitrile	2300		2)
Trifluoroethylene	2200		10,5
Trimethylsilane	2300		2)

1) See ISO 5145.
2) Not known.

Table A.4 — Group 9: Spontaneously flammable gases

Gas	FTSC code ¹⁾	Synonym	L_i %
Diethylzinc	3300	Silicon tetrahydride	2)
Pentaborane	3300		2)
Phosphine	3310		1,8
Silane	3150; 3160		2)
Triethylaluminium	3300		2)
Triethylborane	3300		2)
Trimethylstibine	3300		2)
1) See ISO 5145. 2) Not known.			

Table A.5 — Group 13: Flammable gases subject to decomposition or polymerization

Gas	FTSC code ¹⁾	Synonym	<i>L_i</i> %
1,3-Butadiene (inhibited)	5100	R1113	1,3
Chlorotrifluoroethylene	5200		4,6
Diborane	5350; 5360		0,8
Ethylene oxide	5200	Oxirane	3,6
Hydrogen cyanide	5301	Hydrocyanic acid (anhydrous)	5,6
Propylene oxide	5200	Methyl oxirane	2,8
Stibine	5300	Antimony hydride	2)
Vinyl bromide (inhibited)	5200	Bromoethylene	5,5
Vinyl chloride (inhibited)	5200	Chloroethylene	3,6
		R1140	
Vinyl fluoride (inhibited)	5100	Fluoroethylene	2,9
		R1141	

1) See ISO 5145.

2) Not known.

Table A.6 — Group 14

Gas	FTSC code ¹⁾	Synonym	L_i %
Acetylene	5130	Ethyne	2,4
1) See ISO 5145.			