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**Plastics piping systems for industrial
applications — Poly(vinylidene
fluoride) (PVDF) — Specifications for
components and the system**

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*Systèmes de canalisations en matières plastiques pour les applications
industrielles — Poly(fluorure de vinylidène) (PVDF) — Spécifications
pour les composants et le système*

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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The committee responsible for this document is ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 3, *Plastics pipes and fittings for industrial applications*.

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AMENDMENT 1

Page 20, A.2.1.3

Replace [Table A.3](#) with the following:

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Table A.3 — Wall thicknesses and related tolerances

Dimensions in millimetres

Nominal outside diameter	Wall thickness, e , and related tolerances ^b							
	Pipe series S and standard dimension ratio, SDR							
	S 16 SDR 33		S 10 SDR 21		S 8 SDR 17		S 6,3 SDR 13,6	
d_n	e min.	a	e min.	a	e min.	a	e min.	a
8	-	-	-	-	-	-	1,9	+ 0,4
10	-	-	-	-	-	-	1,9	+ 0,4
12	-	-	-	-	-	-	1,9	+ 0,4
16	-	-	-	-	-	-	1,9	+ 0,4
20	-	-	-	-	-	-	1,9	+ 0,4
25	-	-	-	-	-	-	1,9	+ 0,4
32	-	-	-	-	-	-	2,4	+ 0,5
40	-	-	-	-	2,4	+ 0,5	-	-
50	-	-	-	-	3,0	+ 0,5	-	-
63	2,0	+ 0,5	3,0	+ 0,5	3,8	+ 0,6	-	-
75	2,3	+ 0,5	3,6	+ 0,6	4,5	+ 0,7	-	-
90	2,8	+ 0,5	4,3	+ 0,7	5,4	+ 0,8	-	-
110	3,4	+ 0,6	5,3	+ 0,8	6,6	+ 0,9	-	-
125	3,9	+ 0,6	6,0	+ 0,8	-	-	-	-
140	4,3	+ 0,7	6,7	+ 0,9	-	-	-	-
160	4,9	+ 0,7	7,7	+ 1,0	-	-	-	-
180	5,5	+ 0,8	8,6	+ 1,1	-	-	-	-
200	6,2	+ 0,9	9,6	+ 1,2	-	-	-	-
225	6,9	+ 0,9	10,8	+ 1,3	-	-	-	-
250	7,7	+ 1,0	11,9	+ 1,4	-	-	-	-
280	8,6	+ 1,1	13,4	+ 1,5	-	-	-	-
315	9,7	+ 1,2	-	-	-	-	-	-
355	10,9	+ 1,3	-	-	-	-	-	-
400	12,3	+ 1,5	-	-	-	-	-	-
For safety reasons, the minimum wall thickness should be not less than 1,9 mm.								
^a Tolerance of the wall thickness: $0,1e + 0,2$ mm, rounded up to the next 0,1 mm.								
^b All dimensions correspond to ISO 4065.								