
**Foodstuffs — Determination of aflatoxin
B₁, and the total content of aflatoxins B₁,
B₂, G₁ and G₂ in cereals, nuts and
derived products — High-performance
liquid chromatographic method**

*Produits alimentaires — Dosage de l'aflatoxine B₁ et détermination de
la teneur totale en aflatoxines B₁, B₂, G₁ et G₂ dans les céréales, les
fruits à coque et les produits dérivés — Méthode par chromatographie
liquide à haute performance*



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ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

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Foodstuffs — Determination of aflatoxin B₁, and the total content of aflatoxins B₁, B₂, G₁ and G₂ in cereals, nuts and derived products — High-performance liquid chromatographic method

WARNING — The use of this standard involves hazardous materials and operations. This standard does not purport to address all the safety problems associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practice and to determine the applicability of regulatory limitations prior to use.

1 Scope

This International Standard specifies a reverse-phase high-performance liquid chromatographic method, with immunoaffinity column clean-up and post-column derivatization, for the determination of aflatoxins in cereals, nuts and derived products. The limit of quantification for aflatoxin B₁, and for the sum of aflatoxins B₁, B₂, G₁ and G₂, is 8 µg/kg.

The method has been validated for maize containing 24,5 µg/kg, for peanut butter containing 8,4 µg/kg, and for raw peanuts containing 16 µg/kg of total aflatoxins. It has also been shown that this method can be used for oilseed products, dried fruits and derived products.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3696:1987, *Water for analytical laboratory use — Specification and test methods*

3 Principle

The test sample is extracted with a mixture of methanol and water. The sample extract is filtered, diluted with water, and applied to an affinity column containing antibodies specific for aflatoxins B₁, B₂, G₁ and G₂. The aflatoxins are isolated, purified and concentrated on the column then removed from the antibodies with methanol. The aflatoxins are quantified by reverse-phase high-performance liquid chromatography (HPLC) with fluorescence detection and post-column derivatization.

4 Reagents

Use only reagents recognized analytical grade, unless otherwise stated.

4.1 Water, according to grade 1 of ISO 3696:1987.

4.2 Sodium chloride.

4.3 Iodine, crystalline, or as an alternative, **pyridinium hydrobromide perbromide** (PBPB)¹⁾.

4.4 Aflatoxin, in crystal form or as a film ampoule.

WARNING — Aflatoxins are carcinogenic to human subjects. Attention is drawn to the statement made by the International Agencies for Research on Cancer (WHO) (see [1], [2]).

Adequately protect from daylight the laboratory where the analyses are carried out. This may be achieved effectively by using ultraviolet (UV) absorbing foil on the windows in combination with subdued light (no direct sunlight), or curtains or blinds in combination with artificial light (fluorescent tubes are acceptable).

4.5 Acetonitrile, HPCL grade.

4.6 Methanol, analytical grade.

4.7 Methanol, HPLC grade.

4.8 Toluene, analytical grade.

WARNING — Toluene is highly flammable and harmful. Standard preparation involving this solvent shall be performed in a fume cupboard. Operations outside the fume cupboard, such as measurement of standards by UV spectrometry, shall be performed with the standards in closed containers.

4.9 Toluene/acetonitrile mixture

Mix 98 parts per volume of toluene (4.8) with 2 parts per volume of acetonitrile (4.5) (see Warning in 4.8).

4.10 Extraction solvent

Mix 7 parts per volume of methanol (4.6) with 3 parts per volume of water (4.1).

Other extraction solvent mixtures which are compatible with the mobile phase may also be used if proved to be more effective or recommended by the manufacturer of the immunoaffinity (IA) column.

4.11 Mobile phase

Mix 3 parts per volume of water (4.1) with 1 part per volume of acetonitrile (4.5) and 1 part per volume of methanol (4.7). Degas the solution before use.

4.12 Post-column derivatization reagent

Dissolve 100 mg of iodine (4.3) in 2 ml of methanol (4.6). Add 200 ml of water (4.1), stir for 1 h, then filter through a 0,45 µm membrane filter (5.8). Prepare the solution the week of use and store the solution in the dark or in a brown glass bottle. Before use, stir the solution for 10 min.

As an alternative, dissolve 50 mg of PBPB (4.3) in 1 000 ml of water. This solution may be used for up to 4 days if stored in a dark place at room temperature.

4.13 Aflatoxin B₁, B₂, G₁ and G₂ stock solutions

WARNING — Protect solutions containing aflatoxin from light as far as possible (keep in the dark, use aluminium foil or amber-coloured glassware).

1) CAS: 39416-48-3 (CAS = Chemical Abstract Service).

Dissolve aflatoxin B₁, B₂, G₁ and G₂ separately in the toluene/acetonitrile mixture (4.9) to give separate solutions containing 10 µg/ml.

To determine the exact concentration of aflatoxin in each stock solution, record the absorption curve at a wavelength between 330 nm and 370 nm in 1 cm quartz glass cells (5.7) using a spectrometer (5.6) with a toluene/acetonitrile mixture (4.9) as reference. Calculate the aflatoxin concentration of each aflatoxin, ρ_i , in micrograms per millilitre, using Equation (1):

$$\rho_i = \frac{A_{\max} \times M_i \times 1000}{\varepsilon_i \times d} \quad (1)$$

where

$A_{\max}$ is the absorbance determined at the maximum of the absorption curve;

M_i is the molecular mass of each aflatoxin, in grams;

ε_i is the molar absorption coefficient of each aflatoxin in toluene/acetonitrile;

NOTE This value is determined in a solution that contains $c = 1$ mol/l of aflatoxin and in a cell with the optical pathlength $d = 1$ cm. The molar absorption coefficient (ε) is usually given without a unit of measurement, but from the equation $A = \varepsilon \times c \times d$, the following unit can be derived for it: l·mol⁻¹·cm⁻¹.

d is the optical pathlength of the cell, in centimetres.

M_i and ε_i are given in Table 1.

Table 1 — Molecular mass and molar absorption coefficient of aflatoxins B₁, B₂, G₁ and G₂

Aflatoxin	M_i	ε_i
B ₁	312	19 300
B ₂	314	20 400
G ₁	328	16 600
G ₂	330	17 900
NOTE A mixture of toluene and acetonitrile (98 + 2) is used as solvent.		

4.14 Stock solution of mixed aflatoxins

Prepare a stock solution containing 500 ng/ml of aflatoxin B₁, 125 ng/ml of aflatoxin B₂, 250 ng/ml of aflatoxin G₁ and 125 ng/ml of aflatoxin G₂ in toluene/acetonitrile (4.9). If the solution has to be stored, weigh the flask before storage. Wrap the flask tightly in aluminium foil and store it at approximately 4 °C. Immediately before use, reweigh the flask and record any change in mass after storage.

NOTE Normal exposure to UV light during absorbance measurement results in no observable conversion to photoproducts.

4.15 Standard solution of mixed aflatoxins

Transfer each quantity, as specified in Table 2, of mixed aflatoxin stock solution (4.14) into a series of four 2 ml volumetric flasks (5.5). Evaporate the solutions just to dryness under a stream of nitrogen at room temperature. To each flask, add 1 ml of methanol (4.6). Dissolve the dry residue in it, dilute the solution to the mark with water (4.1) and mix. Prepare the solution freshly on the day of use.

Table 2 — Preparation of standard solutions

Standard solution	Volume taken from stock solution μl	Concentration of aflatoxin ng/ml			
		B ₁	B ₂	G ₁	G ₂
1	60	15,0	3,75	7,50	3,75
2	40	10,0	2,50	5,00	2,50
3	20	5,00	1,25	2,50	1,25
4	10	2,50	0,625	1,25	0,625

NOTE The values given are for guidance only. The standard range includes the concentrations of the samples.

4.16 Sulfuric acid, $c(\text{H}_2\text{SO}_4) = 2 \text{ mol/l}$.

5 Apparatus

Soak laboratory glassware coming into contact with aqueous solutions of aflatoxins in sulfuric acid (4.16) for several hours, then rinse well (e.g. three times) with water to remove all traces of acid. Check the absence of acid with pH paper.

NOTE This treatment is necessary because the use of non-acid washed glassware can cause losses of aflatoxins. In practice, the treatment is necessary for round-bottomed flasks, volumetric flasks, measuring cylinders, vials or tubes used for calibration solutions and final extracts (particularly autosampler vials), and Pasteur pipettes, if these are used to transfer calibration solutions or extracts.

Usual laboratory apparatus and, in particular, the following:

5.1 Immunoaffinity (IA) column

The IA column contains antibodies raised against aflatoxin B₁, B₂, G₁ and G₂. The column shall have a minimum binding capacity of not less than 100 ng of aflatoxin B₁. It shall give a recovery of not less than 80 % for aflatoxin B₁, B₂, G₁, and not less than 60 % for aflatoxin G₂, when a standard solution in 15 ml of a methanol/water mixture [1 part methanol (4.6) and 3,4 parts water (4.1) (by volume)] containing 5 ng of each toxin is applied to the IA column. The IA column should be equipped with an appropriate solvent reservoir (e.g. a syringe with adapter).

It is advisable to carry out recovery experiments for every matrix that the method is used for.

5.2 Blender, with 500 ml blender jar and cover.

The use of a high-speed blender is recommended.

5.3 Fluted filter paper, e.g. 24 cm diameter.

5.4 Glass microfibre filter paper²⁾, e.g. 11 cm diameter.

5.5 Volumetric flasks, class A grade, of capacity 2 ml.

5.6 Spectrometer, capable measuring wavelengths between 200 nm and 400 nm.

2) For example, Whatman 934AH is appropriate for this purpose. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product. Other products may be used if they can be shown to give comparable results.

5.7 Quartz glass cells, of optical path length 1 cm, and with no significant absorption between wavelengths of 300 nm and 370 nm.

5.8 Membrane filter for aqueous solutions, made of polytetrafluoroethylene (PTFE), with a diameter of 4 mm and a pore size of 0,45 µm.

5.9 HPLC apparatus, comprising the following.

5.9.1 HPLC pump, capable of producing a flow rate at 1 ml/min.

5.9.2 Injection system, a syringe-loading injection valve with 50 µl loop or equivalent.

5.9.3 Analytical reverse-phase separating column, e.g. C₁₈, which ensures a baseline resolved resolution of the aflatoxin B₁, B₂, G₁ and G₂ peaks from all other peaks, with the following characteristics:

- length: 250 mm;
- internal diameter: 4,6 mm;
- spherical particle size: 5 µm.

Shorter columns may be used.

5.9.4 Post-column derivatization system, consisting of a pulse-free pump and very low dead-volume T-piece, with polytetrafluoroethylene (PTFE) or stainless-steel tubing of length 3 000 mm to 5 000 mm and internal diameter of 0,5 mm, and a heating bath or post-column reactor for the iodine reaction.

5.10 Fluorescence detector, with excitation at wavelength of 365 nm and emission at wavelength of 435 nm (for filter instruments: emission wavelength > 400 nm), capable of detecting at least 0,05 ng of aflatoxin B₁ per injection volume (here 50 µl).

6 Procedure

6.1 General

The sample solutions and standard solutions for the HPLC determination shall contain the same solvent or solvent mixture.

6.2 Extraction

Weigh, to the nearest 0,1 g, 25 g of the homogenized test sample into the blender jar (5.2). Add 5 g of sodium chloride (4.2) and 125 ml of extraction solvent (4.10) and homogenize with a mixer for 2 min at high speed. Check that the blending time and speed do not have a negative influence on the extraction efficiency. Filter the mixture through a fluted filter paper (5.3) (V_1).

Pipette 15 ml (V_2) of the filtrate into a conical flask of appropriate size with glass stopper. Add 30 ml of water, stopper the flask and mix. Before starting affinity column chromatography, filter the diluted extract through a glass microfibre filter paper (5.4). The filtrate (V_3) should be clear. If not, refilter it. Proceed immediately in accordance with 6.3.

A centrifuge may also be used to obtain a clear solution.

6.3 Clean-up

Prepare the IA column (5.1) and proceed with the clean-up procedure in accordance with the manufacturer's instructions. Pipette 15 ml (V_4) of the second filtrate (V_3) into the solvent reservoir of the IA column. Pass it through the separation column, then wash the column as described in the manufacturer's instructions and discard the eluates. Start the elution of the aflatoxins. Collect the methanol or acetonitrile eluate (depending on the product or the manufacturer's instructions) in a 2 ml volumetric flask (5.5) (or another volume as specified by the manufacturer). Dilute to the mark with water (V_5). Mix and proceed in accordance with 6.4.

Methods for loading onto IA columns, washing and elution vary slightly between column manufacturers and the specific instructions supplied with the columns should be followed precisely.

NOTE In general, procedures involve sample extraction with a mixture of methanol and water, filtration or centrifugation, possible sample dilution with phosphate buffered solution (PBS) or water, loading under pressure onto a possibly pre-washed column, washing of the column with distilled water and elution of aflatoxins with methanol or acetonitrile (depending on the product and manufacturer's instructions).

Traditional silica gel columns or solid-phase extraction (SPE) columns may also be used. In these cases the manufacturer's instructions should also be precisely followed. If the solvent used for elution of aflatoxins is not compatible with the mobile phase, then the eluate should be evaporated into dryness by a N_2 stream below 40 °C. The residue should be dissolved in the mobile phase and diluted to 2 ml, or to the volume specified by the manufacturer.

Take care not to exceed the maximum capacity of the column.

6.4 HPLC operating conditions

Connect the separation column outlet to one arm of the T-piece of the post-column derivatization system (5.9.4) using a short piece of tubing with an internal diameter of, for example, 0,25 mm. Connect the outlet of pump which delivers the post-column derivation reagent to the second arm of the T-piece. Connect one end of a coil of PTFE or stainless steel (see 5.9.4) to the third arm of the T-piece and connect the other end to the detector (5.10). Using an oven or water bath, maintain the reaction coil temperature at 70 °C.

When the column specified in 5.9.3 was used, the following settings were found to be appropriate:

- flowrate of mobile phase (column): 1,0 ml/min;
- flowrate of post-column reagent: 0,3 ml/min;
- volume injected: 50 µl.

Allow the entire system to run for 10 min to 20 min to stabilize it. If an integrator is used, adjust the sensitivity controls of the fluorescence detector or integrator to give a ratio of 5:1 for signal response:noise for 0,125 ng of aflatoxin G_2 in 50 µl. If a strip chart recorder is used, adjust the fluorescence detector control to give 30 % to 40 % scale deflection with 0,125 ng of aflatoxin G_2 in 50 µl.

6.5 Identification

Identify each aflatoxin peak in the sample chromatogram by comparing the retention times with those of corresponding reference standards.

Alternatively, the aflatoxins may be identified by simultaneous injection of the sample test solution and standard solutions. Also, the disappearance of the aflatoxin B_1 and G_1 peaks if no derivatization reagent is added is helpful for identification.

6.6 Calibration graph

Prepare the calibration graph for each aflatoxin by injecting 50 µl of standard solutions 1, 2, 3 and 4 (see Table 2). Check the linearity of the curve (see [3] for details).

6.7 Determination

Quantitative determination is performed by the external standard method with integration of the peak area or measurement of the peak height, which is then related to the corresponding value for the standard substance.

Inject volumes of 50 µl of standard solution into the injection loop, following the instructions of the injector manufacturer. Aflatoxins elute in the order G₂, G₁, B₂, B₁ with retention times of approximately 6 min, 8 min, 9 min and 11 min, respectively, and should be baseline-resolved. If necessary, adjust the retention times by changing the methanol concentration of the mobile phase (4.11).

Inject 50 µl (V_6) of purified sample extract (6.3) into the injection loop.

7 Calculation of results

Calculate the mass m_t , in grams, of the test sample present in the fraction of the second filtrate taken for the IA column (V_4), using Equation (2):

$$m_t = m_0 \times \frac{V_2 \cdot V_4}{V_1 \cdot V_3} \quad (2)$$

where

m_0 is the mass of the test portion (6.2), in grams ($m_0 = 25$ g);

V_1 is the total volume of the first filtrate (6.2), in millilitres ($V_1 = 125$ ml);³⁾

V_2 is the fraction volume of the first filtrate (6.2) taken for dilution, in millilitres ($V_2 = 15$ ml);

V_3 is the total volume of the second filtrate (6.2), in millilitres ($V_3 = 45$ ml);

V_4 is the fraction volume of the second filtrate (6.3), in millilitres ($V_4 = 15$ ml).

Calculate the mass fraction of each aflatoxin, w_i , in micrograms per kilogram of sample, using Equation (3) (external standard method):

$$w_i = \frac{V_5 \cdot m_i}{V_6 \cdot m_t} \quad (3)$$

where

V_5 is the volume of the eluate (6.3), in microlitres ($V_5 = 2\,000$ µl);

V_6 is the volume of the purified and injected sample extract (6.7), in microlitres ($V_6 = 50$ µl);

m_i is the mass of each aflatoxin i present in the injection volume, corresponding to the measured peak area or peak height read off the calibration graph, in nanograms;

m_t is the mass of the test sample in grams, present in the fraction of the second filtrate taken for the IA column (V_4) [according to Equation (2)].

Add the mass fractions of the four aflatoxins to obtain the mass fraction of total aflatoxins.

3) Taking into account the precision data of the method, V_1 may be considered equivalent to the volume of the extraction solvent.

8 Precision

8.1 Interlaboratory test

Details of the interlaboratory test of the precision of the method are summarized in Annex A. The values derived from the interlaboratory test may not be applicable to concentration ranges and matrices other than those given.

8.2 Repeatability

The absolute difference between two independent single test results, obtained using the same method on identical test material in the same laboratory by the same operator using the same equipment within a short interval of time, will in not more than 5 % of cases exceed the repeatability limit r given below.

a) The values for maize are

— aflatoxin B ₁ :	$\bar{x} = 14,9 \mu\text{g/kg}$	$r = 2,4 \mu\text{g/kg}$,
— aflatoxin B ₂ :	$\bar{x} = 1,4 \mu\text{g/kg}$	$r = 1,0 \mu\text{g/kg}$,
— aflatoxin G ₁ :	$\bar{x} = 7,2 \mu\text{g/kg}$	$r = 1,9 \mu\text{g/kg}$,
— aflatoxin G ₂ :	$\bar{x} = 1,0 \mu\text{g/kg}$	$r = 0,6 \mu\text{g/kg}$,
— total aflatoxins:	$\bar{x} = 24,5 \mu\text{g/kg}$.	

b) The values for peanut butter are

— aflatoxin B ₁ :	$\bar{x} = 5,3 \mu\text{g/kg}$	$r = 2,2 \mu\text{g/kg}$,
— aflatoxin B ₂ :	$\bar{x} = 0,6 \mu\text{g/kg}$	$r = 0,3 \mu\text{g/kg}$,
— aflatoxin G ₁ :	$\bar{x} = 2,3 \mu\text{g/kg}$	$r = 1,5 \mu\text{g/kg}$,
— aflatoxin G ₂ :	$\bar{x} = 0,2 \mu\text{g/kg}$	$r = 0,5 \mu\text{g/kg}$,
— total aflatoxins:	$\bar{x} = 8,4 \mu\text{g/kg}$.	

c) The values for peanuts are

— aflatoxin B ₁ :	$\bar{x} = 9,7 \mu\text{g/kg}$	$r = 1,5 \mu\text{g/kg}$,
— aflatoxin B ₂ :	$\bar{x} = 1,1 \mu\text{g/kg}$	$r = 0,7 \mu\text{g/kg}$,
— aflatoxin G ₁ :	$\bar{x} = 4,5 \mu\text{g/kg}$	$r = 0,8 \mu\text{g/kg}$,
— aflatoxin G ₂ :	$\bar{x} = 0,6 \mu\text{g/kg}$	$r = 0,8 \mu\text{g/kg}$,
— total aflatoxins:	$\bar{x} = 16 \mu\text{g/kg}$.	

Based on the results obtained, the aflatoxin content of peanut butter can only be estimated. In the case of maize and peanuts, aflatoxin B₁ and G₁ can be determined but B₂ and G₂ can only be estimated or detected, respectively.

8.3 Reproducibility

The absolute difference between two single test results, obtained using the same method on identical test material in different laboratories with different operators using different equipment, will in not more than 5 % of cases exceed the reproducibility limit R given below.

a) The values for maize are

- aflatoxin B₁: $\bar{x} = 14,9 \mu\text{g/kg}$ $R = 4,2 \mu\text{g/kg}$,
- aflatoxin B₂: $\bar{x} = 1,4 \mu\text{g/kg}$ $R = 1,2 \mu\text{g/kg}$,
- aflatoxin G₁: $\bar{x} = 7,2 \mu\text{g/kg}$ $R = 1,9 \mu\text{g/kg}$,
- aflatoxin G₂: $\bar{x} = 1,0 \mu\text{g/kg}$ $R = 1,5 \mu\text{g/kg}$,
- total aflatoxins: $\bar{x} = 24,5 \mu\text{g/kg}$.

b) The values for peanut butter are

- aflatoxin B₁: $\bar{x} = 5,3 \mu\text{g/kg}$ $R = 4,4 \mu\text{g/kg}$,
- aflatoxin B₂: $\bar{x} = 0,6 \mu\text{g/kg}$ $R = 0,6 \mu\text{g/kg}$,
- aflatoxin G₁: $\bar{x} = 2,3 \mu\text{g/kg}$ $R = 2,0 \mu\text{g/kg}$,
- aflatoxin G₂: $\bar{x} = 0,2 \mu\text{g/kg}$ $R = 0,7 \mu\text{g/kg}$,
- total aflatoxins: $\bar{x} = 8,4 \mu\text{g/kg}$.

c) The values for peanuts are

- aflatoxin B₁: $\bar{x} = 9,7 \mu\text{g/kg}$ $R = 4,5 \mu\text{g/kg}$,
- aflatoxin B₂: $\bar{x} = 1,1 \mu\text{g/kg}$ $R = 1,2 \mu\text{g/kg}$,
- aflatoxin G₁: $\bar{x} = 4,5 \mu\text{g/kg}$ $R = 1,8 \mu\text{g/kg}$,
- aflatoxin G₂: $\bar{x} = 0,6 \mu\text{g/kg}$ $R = 1,4 \mu\text{g/kg}$,
- total aflatoxins: $\bar{x} = 16 \mu\text{g/kg}$.

Based on the results obtained, the aflatoxin content of peanut butter can only be estimated. In the case of maize and peanuts, aflatoxin B₁ and G₁ can be determined but B₂ and G₂ can only be estimated or detected, respectively.

9 Test report

The test report shall specify:

- all information necessary for the complete identification of the sample;
- the sampling method used, if known;
- the test method used, with reference to this International Standard;
- all operating details not specified in this International Standard, or regarded as optional, together with details of any incidents which may have influenced the test result(s);
- the test result(s) obtained or, if the repeatability has been checked, the final result obtained.

Annex A (informative)

Results of interlaboratory test

The following data were obtained in an interlaboratory test carried out in 1999 and organized by the AOAC and IUPAC in accordance with ISO 5725:1986. Samples of maize, peanuts and peanut butter, naturally contaminated and spiked at 10 µg/kg, 20 µg/kg and 30 µg/kg of total aflatoxins, in the ratio 7:1:3:1 of B₁, B₂, G₁ and G₂, respectively, were investigated.

Ten laboratories participated in the study and the number of each sample was one.

During this interlaboratory test, iodine was applied as the post-column derivatization agent.

Table A.1 — Precision and recovery data for maize

Parameter	Aflatoxin				
	B ₁	B ₂	G ₁	G ₂	Total
Number of laboratories retained after eliminating outliers	9	9	9	10	9
Number of accepted results	18	18	18	20	18
Mean values $\bar{x}$, µg/kg	14,88	1,38	7,18	1,05	24,49
Repeatability standard deviation s_r , µg/kg	0,68	0,35	0,68	0,20	1,79
Repeatability coefficient of variation, %	5,8	25	9,5	19	7,3
Repeatability limit r ($r = 2,8 s_r$), µg/kg	2,4	0,98	1,90	0,56	5,0
Reproducibility standard deviation s_R , µg/kg	1,50	0,41	0,68	0,53	2,86
Reproducibility coefficient of variation, %	10	30	9,5	51	11,7
Reproducibility limit R ($R = 2,8 s_R$), µg/kg	4,20	1,15	1,90	1,48	8,01
Recovery, %	85	55	96	42	81

Table A.2 — Precision and recovery data for peanut butter

Parameter	Aflatoxin				
	B ₁	B ₂	G ₁	G ₂	Total
Number of laboratories retained after eliminating outliers	10	9	10	10	10
Number of accepted results	20	18	20	20	20
Mean values $\bar{x}$, µg/kg	5,26	0,58	2,34	0,24	8,42
Repeatability standard deviation s_r , µg/kg	0,78	0,12	0,55	0,19	1,45
Repeatability coefficient of variation, %	14,9	21	24	79	17
Repeatability limit r ($r = 2,8 s_r$), µg/kg	2,2	0,34	1,54	0,53	4,06
Reproducibility standard deviation s_R , µg/kg	1,56	0,22	0,71	0,24	2,54
Reproducibility coefficient of variation, %	30	38	31	101	30
Reproducibility limit R ($R = 2,8 s_R$), µg/kg	4,37	0,62	1,99	0,67	7,11
Recovery, %	90	70	93	29	84