
**Anaesthetic and respiratory
equipment — Dimensions of non-
interchangeable screw-threaded
(NIST) low-pressure connectors for
medical gases**

*Matériel respiratoire et anesthésique — Raccords basse pression à
tête filetée non interchangeables (NIST) pour gaz médicaux*



STANDARDSISO.COM : Click to view the full PDF of ISO 18082:2014



COPYRIGHT PROTECTED DOCUMENT

© ISO 2014

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Terms and definitions.....	1
3 Dimensions and allocation of NIST connectors.....	2
4 Marking.....	11
5 Test for durability of markings.....	11
Bibliography.....	12

STANDARDSISO.COM : Click to view the full PDF of ISO 18082:2014

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. www.iso.org/patents

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 1, *Breathing attachments and anaesthetic machines*.

This is the first edition of this International Standard that contains the requirements for non-interchangeable screw threaded (NIST) connectors for use with medical gases previously included in ISO 5359:2008 and ISO 5359:2008/Amd.1:2011.

Introduction

This International Standard has been prepared in response to the need for a safe method of connecting medical equipment intended to administer medical gases to patients or power medical devices. Medical gases are stored in cylinders or cryogenic vessels, or can be produced on site; several medical devices (e.g. pressure regulators, hose assemblies, flow-metering devices, lung ventilators, anaesthetic workstations) can be fitted between the source of supply and the medical device. At each interface gas-specific connectors are needed to ensure that the intended medical gas is administered to the patient.

While the desirability of achieving agreement on a single International Standard for screw-threaded connectors has never been in doubt, the present pattern of usage has made such agreement impossible.

Nevertheless, fears that proliferation of individual national standards or practices will eventually result in potentially dangerous cross-connection between components for different gases have led to the choice of several different connector systems, all of which are intended to be incompatible with each other.

This International Standard specifies the dimensions and the allocation of non-interchangeable screw threaded (NIST) connectors for use with medical gases.

This International Standard does not specify the dimensions and the allocation of

- diameter index safety system (DISS) connectors specified in CGA V-5^[9],
- sleeve indexed system (SIS) connectors specified in AS 2896^[7], and
- quick connectors designed for terminal units specified in ISO 9170-1^[5].

STANDARDSISO.COM : Click to view the full PDF of ISO 18082:2014

Anaesthetic and respiratory equipment — Dimensions of non-interchangeable screw-threaded (NIST) low-pressure connectors for medical gases

1 Scope

1.1 This International Standard specifies the dimensions, the allocation and marking of non-interchangeable screw-threaded (NIST) connectors intended to be used at operating pressures up to 1 400 kPa, and for vacuum systems at pressures not greater than 60 kPa absolute.

1.2 This International Standard specifies NIST connectors intended for use with the following medical gases:

- oxygen;
- nitrous oxide;
- medical air;
- helium;
- carbon dioxide;
- xenon;
- specified mixtures of the gases listed above;
- oxygen-enriched air;
- air for driving surgical tools;
- nitrogen for driving surgical tools;

and for use with vacuum.

NOTE Low-pressure hose assemblies for medical gases and vacuum are specified in ISO 5359[3].

1.3 The information to be supplied by the manufacturer is excluded from the scope of this International Standard because information about the use of NIST connectors is supplied by the manufacturer of each medical device to which the connectors are permanently fitted.

NOTE Environmental aspects are dealt with in each International Standard concerning medical devices fitted with NIST connectors.

2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

2.1

gas-specific

having characteristics which prevent connections between different gas services

[SOURCE: ISO 7396-1:2007, 3.14]

2.2

medical gas

any gas or mixture of gases intended for administration to patients for anaesthetic, therapeutic, diagnostic or prophylactic purposes, or for surgical tool applications

[SOURCE: ISO 4135:2001, 1.1.1]

2.3

non-interchangeable screw-threaded connector

NIST connector

range of male and female components intended to maintain gas specificity by the allocation of a set of different diameters and a left- or right-hand screw thread to the mating components for each particular gas

[SOURCE: ISO 9170-1:2008, 3.10]

3 Dimensions and allocation of NIST connectors

The dimensions of the NIST body, nipple and nut shall comply with [Figures 1, 2, 3 and 4](#) and [Tables 2, 3 and 4](#).

Allocation of NIST connectors shall comply with [Table 1](#).

Compliance shall be verified by measurement and visual inspection.

STANDARDSISO.COM : Click to view the full PDF of ISO 18082:2014

Table 1 — NIST connector allocation — Right-hand thread

Connector reference	Gas
A1	Medical air/oxygen mixture
A2	Oxygen/nitrous oxide mixture [$O_2 = 50\%$ (volume fraction)]
A3	Medical air
A4	Nitrous oxide
A5	Nitrous oxide/oxygen mixtures [$N_2O < 80\%$ (volume fraction)]
A6	Air for driving surgical tools
A7	Not allocated
A8	Oxygen
A9	Not allocated
A10	Vacuum
B11	Carbon dioxide
B12	Oxygen-enriched air
B13	Oxygen/carbon dioxide mixture [$CO_2 \leq 7\%$ (volume fraction)]
B14	Helium/oxygen mixture [$He \leq 80\%$ (volume fraction)]
B15	Helium/oxygen mixture [$O_2 < 20\%$ (volume fraction)]
B16	Xenon
B17	Special gas mixture
B18	Nitrogen for driving surgical tools
C19	Carbon dioxide/oxygen mixture [$CO_2 > 7\%$ (volume fraction)]
C20	Helium
C21	Medical air/helium/carbon monoxide [$CO < 1\%$ (volume fraction)]
C22	Not allocated
C23	Not allocated
C24	Not allocated
NOTE Left-hand threads have not been allocated.	

Table 2 — Indexing diameters including tolerances for NIST body (see Figure 1)

Dimensions in millimetres

Connector reference	Dimension B	Dimension C	Dimension D
A1	8	12,5 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$	17
A2	8,5		16,5
A3	9 $\begin{smallmatrix} +0,09 \\ 0 \end{smallmatrix}$		16
A4	9,5		15,5
A5	10		15 $\begin{smallmatrix} +0,11 \\ 0 \end{smallmatrix}$
A6	10,5		14,5
A7	11 $\begin{smallmatrix} +0,11 \\ 0 \end{smallmatrix}$		1
A8	11,5		13,5
A9	12		13
A10	12,5 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$		12,5 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$
B11	7,5	11 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$	14,5
B12	8		14
B13	8,5 $\begin{smallmatrix} +0,09 \\ 0 \end{smallmatrix}$		13,5 $\begin{smallmatrix} +0,11 \\ 0 \end{smallmatrix}$
B14	9		13
B15	9,5		12,5
B16	10		12
B17	10,5 $\begin{smallmatrix} +0,11 \\ 0 \end{smallmatrix}$		11,5
B18	11 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$		11 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$
C19	7,5	10 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$	12,5
C20	8 $\begin{smallmatrix} +0,09 \\ 0 \end{smallmatrix}$		12 $\begin{smallmatrix} +0,11 \\ 0 \end{smallmatrix}$
C21	8,5		11,5
C22	9		11
C23	9,5		10,5
C24	10 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$		10 $\begin{smallmatrix} +0,043 \\ 0 \end{smallmatrix}$

Table 3 — Indexing diameters including tolerances for NIST nipple (see [Figure 2](#))

Dimensions in millimetres

Connector reference	Dimension <i>E</i>	Dimension <i>F</i>	Dimension <i>G</i>	Dimension <i>H</i>	Dimension <i>I</i>
A1	17	12,5 $\begin{smallmatrix} -0,05 \\ -0,16 \end{smallmatrix}$	8	8,5 $\begin{smallmatrix} 0 \\ -0,10 \end{smallmatrix}$	3,3 $\begin{smallmatrix} 0 \\ -0,20 \end{smallmatrix}$
A2	16,5		8,5 $\begin{smallmatrix} -0,04 \\ -0,13 \end{smallmatrix}$		
A3	16		9		
A4	15,5		9,5		
A5	15		10		
A6	14,5		10,5		
A7	14		11		
A8	13,5		11,5 $\begin{smallmatrix} -0,05 \\ -0,16 \end{smallmatrix}$		
A9	13		12		
A10	12,5		12,5		
B11	14,5 $\begin{smallmatrix} -0,05 \\ -0,16 \end{smallmatrix}$	11 $\begin{smallmatrix} -0,05 \\ -0,16 \end{smallmatrix}$	7,5	8,3 $\begin{smallmatrix} 0 \\ -0,10 \end{smallmatrix}$	2,5 $\begin{smallmatrix} 0 \\ -0,20 \end{smallmatrix}$
B12	14		8		
B13	13,5		8,5		
B14	13		9		
B15	12,5		9,5 $\begin{smallmatrix} -0,04 \\ -0,13 \end{smallmatrix}$		
B16	12		10		
B17	11,5		10,5		
B18	11		11 $\begin{smallmatrix} -0,05 \\ -0,16 \end{smallmatrix}$		
C19	12,5	10 $\begin{smallmatrix} -0,04 \\ -0,13 \end{smallmatrix}$	7,5	7,3 $\begin{smallmatrix} 0 \\ -0,10 \end{smallmatrix}$	
C20	12		8		
C21	11,5		8,5 $\begin{smallmatrix} -0,04 \\ -0,13 \end{smallmatrix}$		
C22	11		9		
C23	10,5		9,5		
C24	10		10		

Table 4 — Dimensions of “O” rings

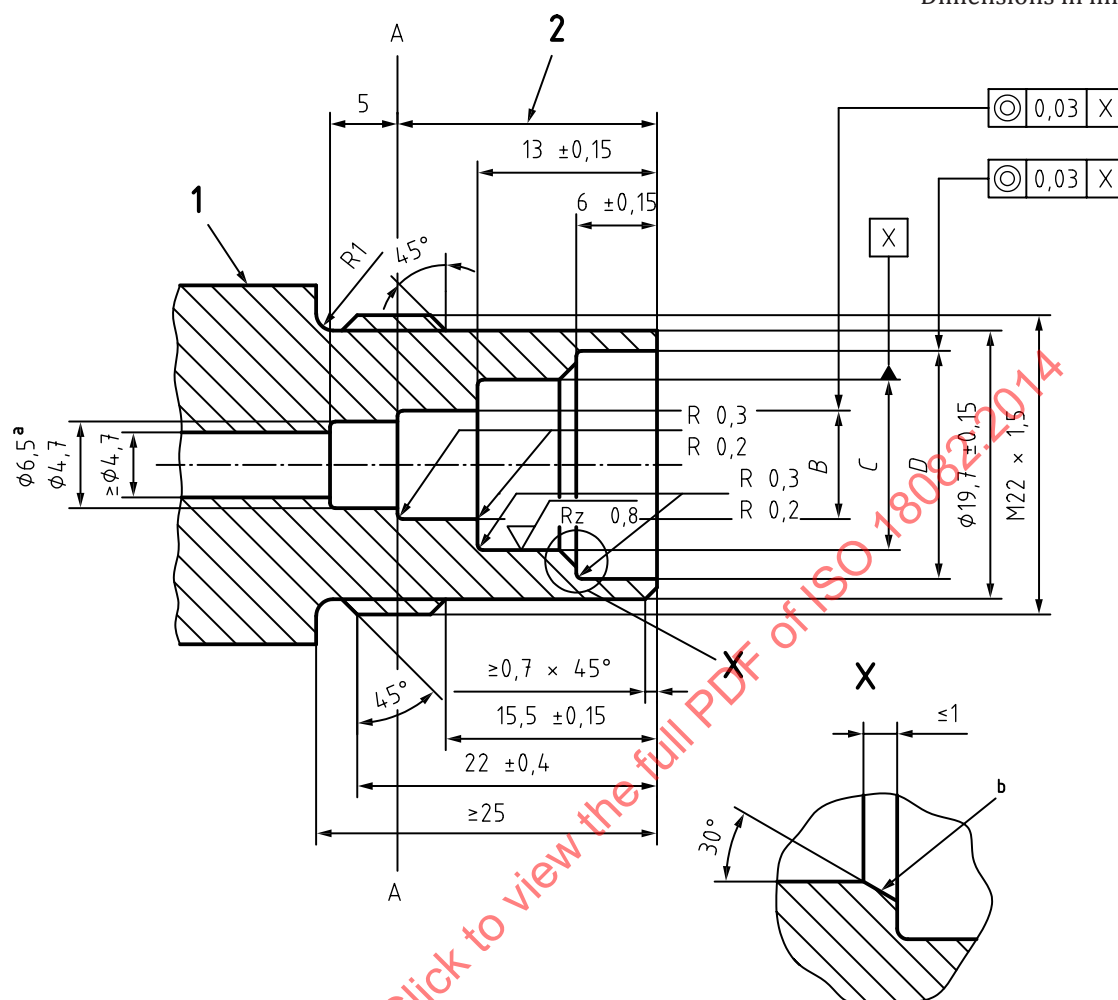
Dimensions in millimetres

Connector reference range	Internal diameter	Internal diameter tolerance	Section diameter	Section diameter tolerance
A	7,6	$\pm 0,15$	2,4	$\pm 0,08$
B	8,1	$\pm 0,15$	1,6	$\pm 0,08$
C	7,1	$\pm 0,15$	1,6	$\pm 0,08$

NOTE 1 Recommended hardness 75° IRHD (International Rubber Hardness Degrees, see ISO 48).

NOTE 2 These dimensions are based upon BS 4518[8]. For A, B and C ranges the “O” rings are identified in BS 4518 with the reference numbers 0076–24, 0081–16 and 0071–16 respectively.

Dimensions in millimetres

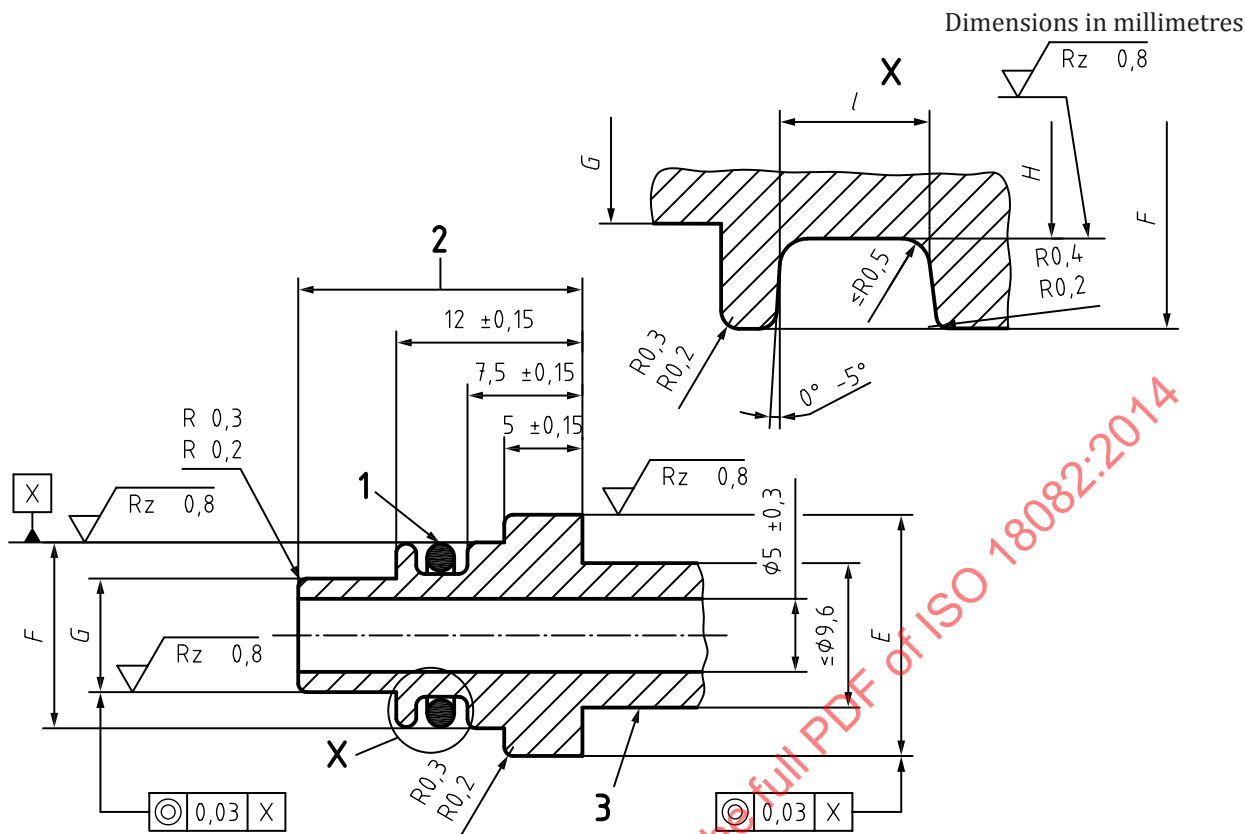


Surface finish shall be $\sqrt{Rz} 1,6$ unless otherwise stated.

Key

- 1 position for marking gas identification symbol
- 2 A range = $19 \pm 0,15$; B range = $25 \pm 0,15$; C range = $31 \pm 0,15$
- a Diameters 6,5 and 4,7 and the location of face AA are critical. If this face is movable, for example when it forms part of a check valve, it is essential that means are provided to prevent its movement to a depth greater than 19 mm/25 mm/31 mm. See Table 2 for dimensions B, C and D.
- b For connectors number A10, B18 and C24, the 12,5 mm/11 mm/10 mm diameters extend over the full depths of 19 mm/25 mm/31 mm respectively and this chamfer will appear at the nose of the fitting.

Figure 1 — NIST body



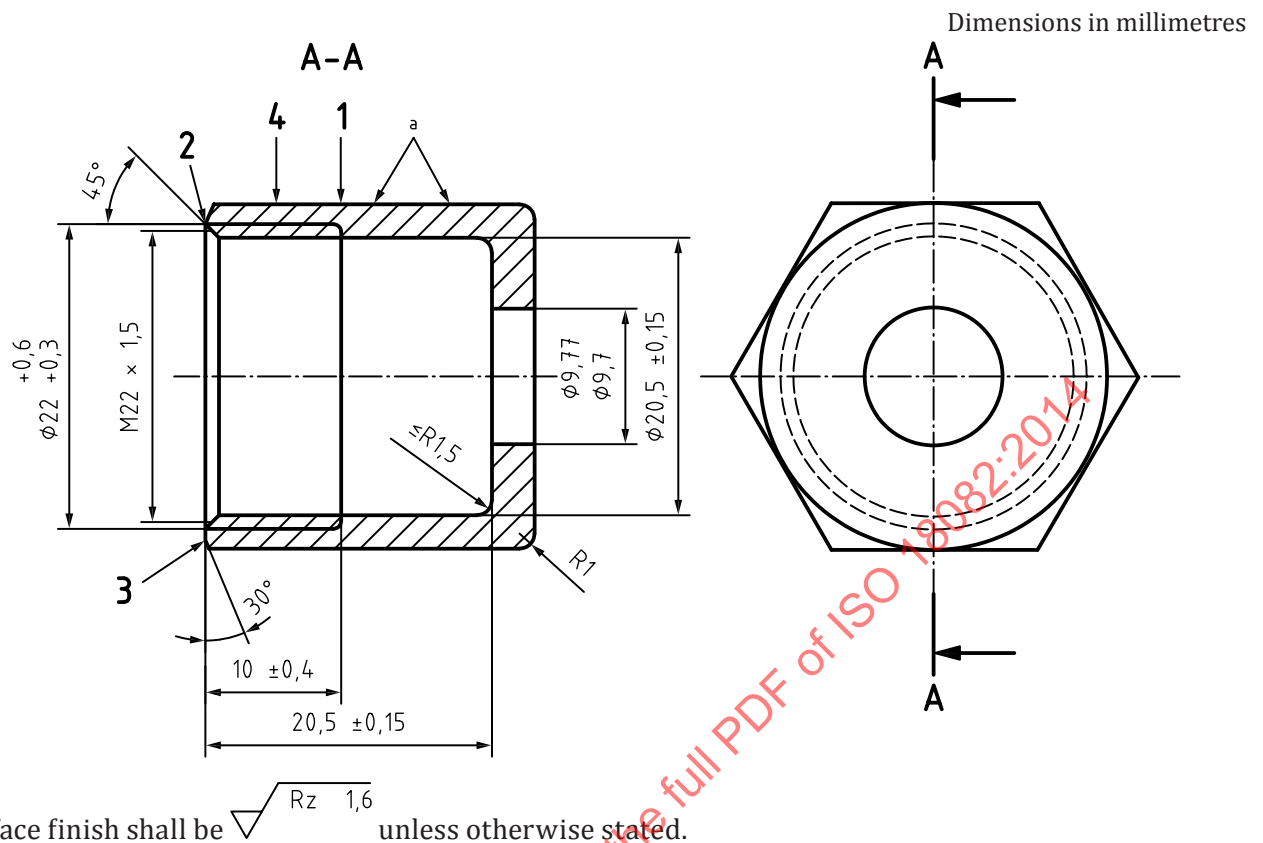
Surface finish shall be  unless otherwise stated.

Key

- 1 “O” ring (dimensions given in [Table 4](#))
2 A range: $18,5 \pm 0,15$, use “O” ring No 0076-24
B range: $24,5 \pm 0,15$, use “O” ring No 0081-16
C range: $30,5 \pm 0,15$, use “O” ring No 0071-16
3 position for marking gas identification symbol

NOTE Gas tightness and smooth operation are best achieved when the “O” ring is compressed between 0,66 mm and 0,19 mm in diameter under maximum and minimum tolerancing conditions. See [Table 3](#) for dimensions *E, F, G, H* and *I*.

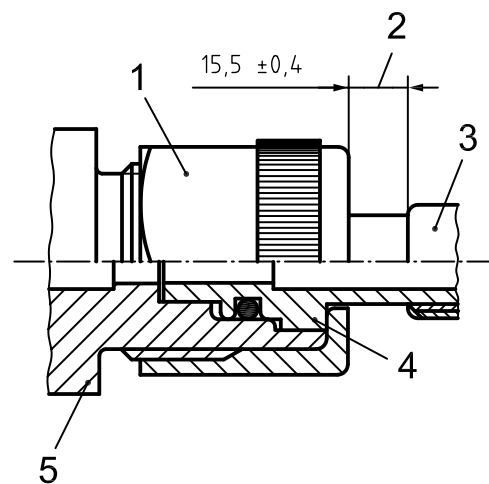
Figure 2 — NIST nipple

**Key**

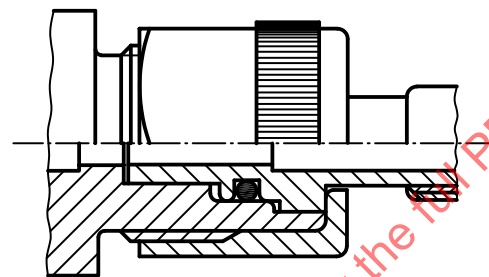
- 1 notch with Vee across corners of hexagon to depth of flat for identification of left hand nuts only
- 2 chamfer to root of the thread
- 3 external chamfer
- 4 position for marking gas identification symbol
- a This area should preferably be knurled.

NOTE External shape and dimensions can be varied to suit the materials used

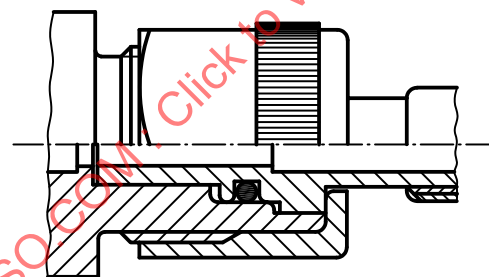
Figure 3 — NIST nut



a) A range



b) B range



c) C range

Key

- 1 NIST nut (see [Figure 3](#))
- 2 free motion area
- 3 ferrule or hose fixing device
- 4 NIST nipple (see [Figure 2](#))
- 5 NIST body (see [Figure 1](#))

Figure 4 — NIST assembly

NOTE Dimension 15,5 mm to allow access to “O”-ring on nipple.