
**Thermal insulation products —
Determination of settlement —**

**Part 1:
Loose-fill insulation for ventilated
attics simulating humidity and
temperature cycling**

Produits isolants thermiques — Détermination du tassement —

*Partie 1: Isolant en vrac pour combles ventilés après simulation de
cycles de température et d'humidité*



STANDARDSISO.COM : Click to view the full PDF of ISO 18393-1:2023



COPYRIGHT PROTECTED DOCUMENT

© ISO 2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents		Page
Foreword.....		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle.....	2
5	Test equipment	2
5.1	Specimen container	2
5.2	Climate chamber	2
6	Test specimens	3
6.1	Preparations of test specimens	3
6.2	Number of test specimens	3
6.3	Conditioning of test specimens	3
7	Test procedure	3
8	Calculations and expression of results	4
9	Accuracy of measurement	4
10	Test report	5

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 163, *Thermal performance and energy use in the built environment*, Subcommittee SC 1, *Test and measurement methods*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 88, *Thermal insulating materials and products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 18393-1:2012), which has been technically revised.

The main changes are as follows:

- [Clause 5.1](#): change of the size of specimen container;
- [Clause 7](#): change of the condition of the test temperature, moisture and duration;
- [Clause 8](#): change of calculation of test results.

A list of all parts in the ISO 18393 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Thermal insulation products — Determination of settlement —

Part 1: Loose-fill insulation for ventilated attics simulating humidity and temperature cycling

1 Scope

This document specifies a test method for the determination of settlement of loose-fill insulation applied horizontally in ventilated attics. This test method measures the effects of humidity and temperature cycling.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12570, *Hygrothermal performance of building materials and products — Determination of moisture content by drying at elevated temperature*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

ventilated attic

ventilated loft space of a building enclosed between the roof and the ceiling

Note 1 to entry: A ventilated attic may also include an unventilated space sealed by a low vapour resistance roof tile underlay.

3.2

settlement

decrease, with time, of installed insulation thickness in lofts

Note 1 to entry: Blown loose-fill insulation can be subject to settlement.

Note 2 to entry: Settlement is expressed as a percentage of the initial installed thickness or installed height.

3.3

installed density

density of the specimen just after blowing before conditioning

3.4

initial density

density of the specimen when the product is put in the climatic chamber at beginning of the first cycle

3.5

installed thickness

thickness of the specimen just after blowing before conditioning

3.6

initial thickness

thickness of the specimen when the product is put in the climatic chamber at beginning of the first cycle

3.7

blown loose-fill insulation

loose-fill insulation material applied or installed by pneumatic application

3.8

loose-fill insulation

granules, nodules, beads, powder, fibre or similar forms of thermal insulation material designed to be installed manually or with pneumatic equipment

4 Principle

A test specimen is made by blowing the product into a box, using a machine as approved by the manufacturer. The box with the blown specimen is subjected to moisture and temperature cycling. At the beginning and during the climate cycling, the thickness is monitored and the change is calculated.

5 Test equipment

5.1 Specimen container

A box is used to perform the settlement test.

The inside dimensions of the box are:

- length: 600 mm $\pm$ 10 mm;
- width: 600 mm $\pm$ 10 mm;
- height: 300 mm $^{+20}_{0}$ mm.

Higher thickness can be tested in higher and larger boxes.

The thickness measurement shall be made visually without any load to the nearest 1 mm at nine positions evenly distributed over the area of the box.

Nine rulers, graduated in millimetres, 320 mm long with a maximum diameter of 8 mm, are fixed at the base and are parallel with the vertical sides of the box and evenly distributed across the base at least 100 mm from the vertical walls.

Alternative optical methods of thickness measurement are possible, but should be made at nine positions at nearest 1 mm without any load.

5.2 Climate chamber

The climate chamber shall be large enough to accommodate the specimen boxes and it shall provide a controlled climate for the whole specimen area in a range from $(5 \pm 1) ^\circ\text{C}$ to $(60 \pm 1) ^\circ\text{C}$, and $(15 \pm 5) \%$ relative humidity (RH) to $(85 \pm 5) \%$ RH.

6 Test specimens

6.1 Preparations of test specimens

When a pre-conditioning of material is carried out, it shall be done at $(23 \pm 2) ^\circ\text{C}$ and $(50 \pm 5) \% \text{RH}$ until stabilization at constant weight is achieved according to ISO 12570 (preparation of the sample) before blowing.

NOTE 1 Additional information can be given in the product standard.

The insulation material is blown into the specimen box to a thickness of 300 mm in accordance with the manufacturer's recommendations for installation and the product standards. Do not over-fill the container more than 6 mm above the top edge. Carefully remove (screed) excess material above 300 mm until an even surface is achieved. Measure the weight and installed thickness and calculate the installed density.

The installed density shall be the lowest density in practice for the intended use as defined by an application standard, product standard or manufacturer's installation guideline.

NOTE 2 It is possible to use a higher thickness in higher and larger boxes. The installed thickness will then be the height of the box.

6.2 Number of test specimens

The number of test specimens shall be as specified in the product standard. If a number is not specified in the standard, at least two specimens shall be used.

6.3 Conditioning of test specimens

The test specimens shall be stored for at least 6 h at $(23 \pm 2) ^\circ\text{C}$. In case of dispute, it shall be carried out at $(23 \pm 2) ^\circ\text{C}$ and $(50 \pm 5) \% \text{RH}$ until stabilization at constant weight is achieved according to ISO 12570. After finishing the conditioning time, the current thickness and density shall be documented (see [Clause 7](#)) and called thickness and density after conditioning. If there is a preconditioning of the material, the conditioning time is not needed.

In tropical climates, different conditioning and testing conditions can be relevant. In this case, the conditions shall be $(27 \pm 2) ^\circ\text{C}$ and $(65 \pm 5) \% \text{RH}$ and be stated clearly in the test report.

7 Test procedure

To avoid disturbances to the test specimen (e.g. by shock), the test box with the installed insulation shall be carefully placed into the climate chamber. Care shall also be taken to avoid any disturbances during the measurement, e.g. the container being shifted back and forth.

The initial thickness is determined once the specimen is positioned in the climatic chamber. The initial density of the product under test is established from this initial thickness.

The test is composed of four cycles of two periods.

The chamber shall be controlled to the following conditions:

Cycle 1	Period 1: 14 days at $(23 \pm 1) ^\circ\text{C}$ with $(85 \pm 5) \% \text{RH}$ Period 2: 14 days at $(50 \pm 2) ^\circ\text{C}$ with $(15 \pm 5) \% \text{RH}$
Cycle 2	Period 1: 14 days at $(23 \pm 1) ^\circ\text{C}$ with $(85 \pm 5) \% \text{RH}$ Period 2: 14 days at $(50 \pm 2) ^\circ\text{C}$ with $(15 \pm 5) \% \text{RH}$
Cycle 3	Period 1: 14 days at $(23 \pm 1) ^\circ\text{C}$ with $(85 \pm 5) \% \text{RH}$ Period 2: 14 days at $(50 \pm 2) ^\circ\text{C}$ with $(15 \pm 5) \% \text{RH}$
Cycle 4	Period 1: 14 days at $(23 \pm 1) ^\circ\text{C}$ with $(85 \pm 5) \% \text{RH}$ Period 2: 14 days at $(50 \pm 2) ^\circ\text{C}$ with $(15 \pm 5) \% \text{RH}$

Do not allow condensation on the ceiling of the chamber to drip into the test specimen.

Every precaution shall be taken to avoid any movement of the test specimen during the entire duration of the test. If it must be moved this should be mentioned in the test report.

The thickness of the insulation shall be recorded from each of the nine positions at fixed intervals and at least at the end of each period.

The readings shall be taken to the nearest millimetre.

8 Calculations and expression of results

For each specimen, the mean value of the readings from the nine positions is one test result, rounded to the nearest millimetre. This can be used to create a graph of settlement over time.

$$S_k = \frac{1}{n} \sum_{k=1}^n \frac{e_{i,k} - e_{f,k}}{e_{i,k}} \quad (1)$$

where

- s_k is the settlement test result value for each box;
- $e_{i,k}$ is the initial thickness (mean value of the nine position) of sample k (out of 2 samples), measured just before the cycle 1 at the installation of the boxes in the climatic chamber (beginning of the test);
- $e_{f,k}$ is the final thickness (mean value of the nine position) of sample k (out of 2 samples), after cycle 4 (end of the test);
- n is the number of rulers, in general 9;
- k is either box 1 or box 2.

The result shall be expressed in a percentage rounded to the nearest unit.

Final result, s , is the mean of the two box measures (mean of s_k).

9 Accuracy of measurement

NOTE It has not been possible to include a statement on the accuracy of the measurement in this document, but such a statement is intended to be included when the document is next revised.