



International Standard

ISO 20344

Personal protective equipment — Test methods for footwear

AMENDMENT 1

*Équipement de protection individuelle — Méthodes d'essai pour
les chaussures*

AMENDEMENT 1

**Third edition
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**AMENDMENT 1
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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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AMENDMENT 1

4.2

Replace the 2nd paragraph by:

"If the test requires a defined condition (temperature $(23 \pm 2) ^\circ\text{C}$ and/or $(50 \pm 5) \% \text{RH}$), it is mentioned in the test method. Where the testing in conditioned atmosphere is not required, the maximum time which shall elapse between removal from the conditioning atmosphere and the start of testing shall not be greater than 10 min, unless otherwise stated in the test method."

Table 1

Replace the text of the 4th line by:

Toecap dimensions	B	No	5.3	3 pairs of footwear or toe-caps in sizes S-M-L	1 pair of toecaps
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Replace the text of the 23th line by:

Ankle protection	A	Yes	5.22	3 footwear in sizes S-M-L	For each footwear 1 test piece (outer) and 1 test piece inner (if claimed)
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Replace the text of the 28st line by:

Height of the upper	B	Yes	6.2.2	3 pairs of footwear in sizes S-M-L	Item of footwear
Area for non-water vapor permeable materials	B	Yes	6.2.3	1 item of footwear size M	1 test piece

Replace the text of the 31st line by:

Flexing resistance	B	Yes	6.5	3 items of footwear in different sizes	1 test piece
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Replace the text of the 37th line by:

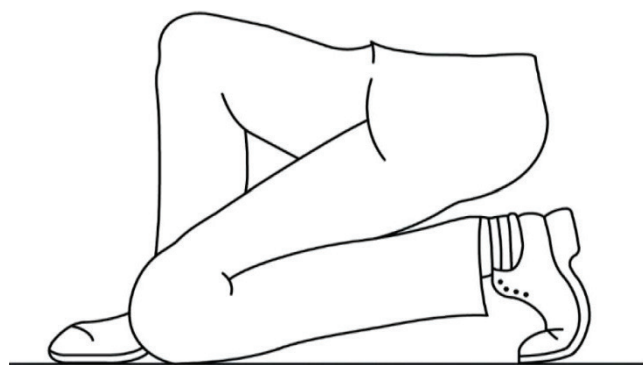
Abrasion resistance of lining	B	No	6.12	footwear or materials	2 test pieces, wet 2 test pieces, dry
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Replace the text of the 44th line by:

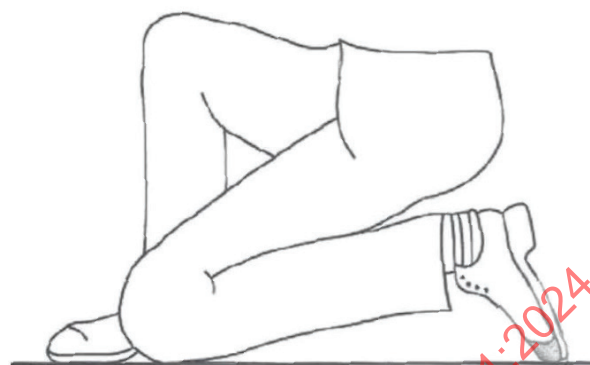
Abrasion resistance of insock	B	No	6.12	3 items of footwear in different sizes or 3 samples of the relevant components	1 test piece, wet 1 test piece, dry
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Figure 1

Replace Figure 1 by:



a) Position to adopt during the kneel/crouch down test



b) Position to adopt during the kneeling for scuff cap checking

Figure 1 — Position to adopt during the kneel/crouch down test

5.1.2, Table 2

Add the following line at the end of the existing table:

	4.4 During kneeling, the scuff cap prevents the contact of the upper with the ground	YES	NO
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5.1.3

Replace the text of 5.1.3 by:

"The following results shall be reported:

- see 4.4;
- for each tested size, either all positive answers or any failing result.

The determination of measurement uncertainty is not applicable."

5.2.4.3

Replace text of the 2nd sentence of the 1st paragraph by:

"All sole materials in this area shall be tested, see Figure 2."

5.5.3.3

Replace text of the 1st paragraph by:

"Position a cylinder (5.4.1.3) on one of its ends inside the test piece as shown in Figure 13 and 14. Place the test piece in the clamping device (5.4.1.2) and adjust to align the test axis of the test piece with the centre line marked on the clamping device."

5.7.4

Replace the text of 5.7.4 by:

"The following results shall be reported:

- see 4.4;
- for each tested size, detection of air leakage.

The determination of measurement uncertainty is not applicable."

5.10.4.1

Replace text of the 2nd paragraph by:

"If the non-metallic perforation-resistant insert type PL is not used as an insole (e.g. in a Strobel), the test shall be conducted in accordance 5.9.3."

5.10.5

Replace the text of 5.10.5 by:

"The following results shall be reported:

- see 4.4;
- for each tested size, left and right, results of 5.10.4.2.1 or 5.10.4.2.2
- Note any "tent effect";
- The measurement uncertainty for PS (when requested by the customer).

The determination of measurement uncertainty for PL is not applicable."

5.11.3

Replace the text of 5.11.3 by:

"The following results shall be reported:

- see 4.4;
- all results as defined in the relevant used standard.

The determination of measurement uncertainty is not applicable."

5.12.3

Replace the text of 5.12.3 by:

"The following results shall be reported:

- see 4.4;
- all results as defined in the relevant used standard.

The determination of measurement uncertainty is not applicable."

5.15.4

Replace the text of the 7th hyphen by:

"— the description of any damage that can seriously affect the functionality of the footwear (e.g. beginning of separation of upper and sole) applying Annex A or any other requirement of other standard (for example ISO 20349-2:2017+Amd 1:2020);"

5.18.1

Replace the 2nd sentence of the 1st paragraph by:

"The water penetration is determined by examination."

5.18.4.2

Replace the 1st paragraph by:

"With the empty trough, position the turning platforms so that the tester takes 11 paces walking from one to the other with a normal length stride (i.e. so that each foot is placed on the floor of the trough five times). Fill the trough up to a depth of (30 ± 3) mm with water for class I footwear. Fill the trough for hybrid footwear up to a height of 10 mm above H (as defined in ISO 20345:2021 Figure 6 and Table 8)."

5.18.5

Replace the text of 5.18.5 by:

"The following results shall be reported:

- see 4.4;
- for each tested size, left and right, any water penetration.

The determination of measurement uncertainty is not applicable."

5.19.4.2.7

Replace the text of the 2nd hyphen by:

"— For hybrid footwear, up to a height of 10 mm above H (as defined in ISO 20345:2021 Figure 6 and Table 8)."

5.19.5

Replace the text of 5.19.5 by:

"The following results shall be reported:

- see 4.4;
- for each tested size, left and right, any water penetration.

The determination of measurement uncertainty is not applicable."

5.20.1.4.3

Replace the full text by:

5.20.1.4.3 Production of wax forms using footwear involves a 2 stages operation, the first of which is to produce a plaster of Paris cast of the inside of the footwear, followed by the production of moulds and casts as described in 5.20.1.4.2. It requires one extra item of footwear, which will be destroyed during the production of the plaster of Paris mould.

Stage 1: Coat with petroleum jelly or releasing agent the inside of an item of footwear the same size as that to be tested. Secure the fastening system and fill to the top of the opening with a mixture of plaster of Paris and water. Leave until set and then remove by cutting away the footwear. After removal, place in an oven at about 80 °C to dry.

Stage 2: Continue as for stage 1 in 5.20.1.4.2 using the plaster of Paris cast in the place of making last.

Continue as for stage 2 in 5.20.1.4.2."

5.21.3

Replace the text of 5.21.3 by:

"The following results shall be reported:

- see 4.4;
- if the ankle protection fully covers the minimum protection area (yes/no).

The determination of measurement uncertainty is not applicable."

5.22.3

Replace the 3rd paragraph by:

"A sample shall be taken from each of three items of footwear (small, medium and large sizes) to enable impact tests to be performed on outer protectors.

If inner ankle protection is claimed, a further sample shall also be taken from each of three items of footwear (small, medium and large sizes) to enable impact tests to be performed on inner protectors."

5.22.4.2

Replace the text of 5.22.4.2 by:

"The strike point shall be within the zone of protection marked on the specimen and not less than 10 mm from the edge.

The test piece is positioned outer surface upwards on the anvil in such a way that a part of the test area covers the centre point of the anvil. The test piece may be fixed in the selected position by covering with a suitably thin net or fabric with a centre hole of 20 mm to 25 mm diameter to avoid influencing the result. This auxiliary device should be pulled down, by means of elastic straps, with an overall force of 5 N to 10 N, which can easily be controlled by the force measuring system itself.

The drop striker is then released. The transmitted force, as well as damage or breakage of the test piece, is recorded.

The test piece shall be tested once only at each point.

For outer side protection, the test result is the average of the 3 measurements and the highest transmitted force.

If inner ankle protection has been tested, the results shall be reported independently and in the same way as outer protection."

6.2.3.1

Replace 6.2.3.1 by:

"6.2.3.1 Sampling

Use only one complete item of footwear of medium size as the test piece."

6.2.3.2

Add a 7th hyphen in the second paragraph:

"Dismantle the footwear in order to be able to put the upper flat and exclude the area corresponding to

- upper material above the drawn line H_1 ,
- the toecap,
- the lacing system (eyelet support, hook attachment),
- collar,
- stiffener/counter,
- contact with the upper/sole bounding.
- the tongue"

6.5.2.2.1.2

Replace the 3rd paragraph by: