



## Crude sodium borates for industrial use — Determination of matter insoluble in alkaline medium and preparation of test solutions

*Borates de sodium bruts à usage industriel — Détermination des matières insolubles en milieu alcalin, et préparation des solutions d'essai*

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International Standard ISO 2217 was drawn up by Technical Committee ISO/TC 47, *Chemistry*, and circulated to the Member Bodies in February 1972.

It has been approved by the Member Bodies of the following countries:

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No Member Body expressed disapproval of the document.

# Crude sodium borates for industrial use – Determination of matter insoluble in alkaline medium and preparation of test solutions

## 1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the methods to apply in the analysis of crude sodium borates to determine the matter insoluble in alkaline medium and to prepare the solutions intended for the determination of impurities soluble under these conditions.

## 2 PRINCIPLE

Solution of a test portion in a weak excess of sodium hydroxide solution.

Filtration, washing of the insoluble matter, drying and weighing.

Dilution and acidification of the filtrate to obtain the test solution (solution A).

Preparation of an identical solution but without the test portion with a view to the carrying out of blank tests (solution B).

## 3 REAGENTS

During the analysis, use only reagents of recognized analytical reagent grade and only distilled water or water of equivalent purity.

**3.1 Hydrochloric acid**,  $\rho$  approximately 1,19 g/ml, about 38 % (m/m) solution or approximately 12 N solution.

**3.2 Sodium hydroxide**,  $\rho$  approximately 1,08 g/ml, about 7,5 % (m/m) solution or approximately 2 N solution.

**3.3 Acetone**.

**3.4 pH indicator paper (universal)**

## 4 APPARATUS

Ordinary laboratory apparatus and

**4.1 Fine grain filter papers** (for fine precipitates), 110 mm diameter approximately.

**4.2 Vacuum filtration apparatus**, consisting of a Buchner funnel, approximately 90 mm internal diameter, fitted with

a weighed filter paper (4.1), the perimeter of which extends up the walls of the funnel, and a filtration flask connected to a water pump and a guard flask.

NOTE – Apparatus which contacts the test solution shall not contain silicon or aluminium when these are to be determined subsequently. Where possible, such apparatus, particularly the beakers used, should be made of polypropylene, stainless steel or other suitable material.

## 5 PROCEDURE

### 5.1 Test portion

Weigh, to the nearest 0,01 g, in a 500 ml beaker,  $10 \pm 0,1$  g of the finely ground and mixed test sample.

### 5.2 Determination of matter insoluble in alkaline medium

Add 50 ml of the sodium hydroxide solution (3.2) to the beaker, warm to about  $80^\circ\text{C}$  and stir for 5 min using a glass stirrer, flattened at one end, to break up the particles.

Wash a filter paper (4.1) with acetone (3.3) and, after the acetone has evaporated, dry in an oven at  $110^\circ\text{C}$  for 30 min. Allow to cool in a desiccator for 15 min, weigh to the nearest 0,001 g and place in the filtration apparatus (4.2). Moisten the paper and operate the filter pump so as to maintain a slight vacuum in the filter flask. Filter the contents of the beaker using as much of the paper surface as possible, to accelerate the filtration, without allowing the liquid to go above the edge of the paper.

Wash the beaker, the insoluble matter and the filter with several small quantities of water, each time rinsing the perimeter of the filter, until the filtrate is no longer alkaline, as shown by the indicator paper (3.4).

Quantitatively transfer the filtrate into a 500 ml one-mark volumetric flask and re-assemble the filtration apparatus.

Wash the insoluble matter and the filter three times, with 10 ml portions of the acetone (3.3) each time, removing the rinse by applying the vacuum.

Remove the filter paper from the Buchner funnel and place it and its contents on a clock-glass in an oven at  $110^\circ\text{C}$  for 30 min. Allow to cool for 15 min in a desiccator and then weigh the filter paper and insoluble matter to the nearest 0,001 g.