
**Vacuum technology — Dimensions of
clamped-type quick-release couplings**

Technique du vide — Dimensions des raccords rapides à colliers

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 112, *Vacuum technology*.

This second edition cancels and replaces the first edition (ISO 2861:2013), of which it constitutes a minor revision. The changes compared to the previous edition are as follows:

- “ d_1 ” in [Table 3](#) has been corrected to “ d_4 ”;
- the Bibliography has been updated.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Vacuum technology — Dimensions of clamped-type quick-release couplings

1 Scope

This document specifies the dimensions of the clamped-type quick-release couplings used in vacuum technology, as well as those of the O-rings and their carriers associated with these couplings, used to ensure vacuum tightness.

NOTE The dimensions retained for the coupling diameter ensure the compatibility of the quick-release coupling with the corresponding vacuum flanges specified in ISO 1609^[1].

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

clamped-type quick-release coupling

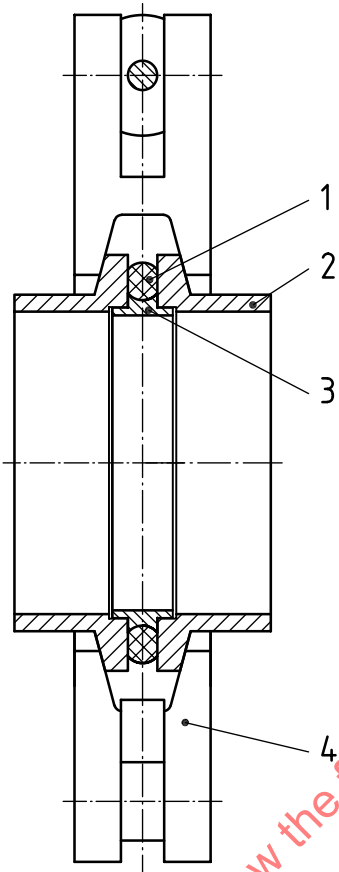
connection which may be joined or separated without the use of tools

Note 1 to entry: It ensures vacuum tightness associated with the O-rings and their carriers.

Note 2 to entry: The types and dimensions of clamps to tight couplings are not specified in document.

Note 3 to entry: See [Figure 1](#).

[SOURCE: ISO 14617-3:2002, 3.15, modified — "clamped-type" has been added to the term; Notes 1 to 3 are additional to the original definition.]



- Key**
- 1 O-ring
 - 2 coupling
 - 3 O-ring carrier
 - 4 clamp

Figure 1 — Quick-release coupling with typical clamp

4 Symbols

Symbol	Description	Unit
D	Inside diameter of O-ring	mm
d_1	Outside diameter of connecting pipe	mm
d_2	Diameter of O-ring carrier retainer	mm
d_3	Outside diameter of coupling	mm
d_4	Inside diameter of O-ring carrier	mm
d_5	Outside diameter connecting pipe of O-ring carrier	mm
d_6	Outside diameter to hold O-ring in O-ring carrier	mm
R	Radius of O-ring retainer in O-ring carrier	mm

5 Requirements

5.1 Coupling

Dimensions of couplings shall be in accordance with [Table 1](#). See [Figure 2](#).

The selection of the material shall be compatible with the requirements for the couplings. Considerations may include service temperature, sealing capacity, corrosion-resistance, magnetic permeability, the type of seal gasket (O-ring) used and dimensions.

NOTE Austenitic stainless steel is commonly used, but it is not the intent of this document to specify or limit the choice of coupling material to austenitic stainless steel.

Dimensions in millimetres

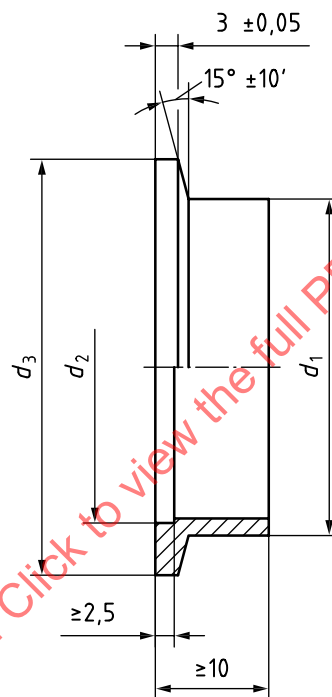


Figure 2 — Coupling

Table 1 — Dimensions of couplings

Dimensions in millimetres

Nominal bore	d_1 max.	d_2 $+0,2$ 0	d_3 h11
10	14	12,2	30
16	20	17,2	30
25	28	26,2	40
40	44,5	41,2	55
50	61	52,2	75

5.2 O-ring

Dimensions of O-rings shall be in accordance with Table 2. See Figure 3.

The O-ring shall be of elastomer. The selection of the elastomer shall be compatible with the requirements for the couplings. Considerations may include service temperature, sealing capacity, corrosion-resistance and dimensions.

NOTE Fluorocarbon rubber is commonly used, but it is not the intent of this document to specify or limit the choice of O-ring material to rubber.

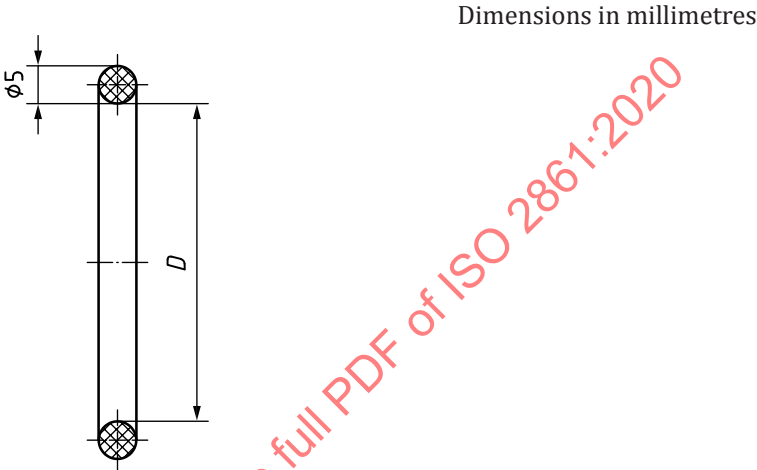


Figure 3 — O-ring

Table 2 — Dimensions of O-ring

Dimensions in millimetres	
Nominal bore	<i>D</i>
10	15
16	18
25	28
40	42 ^a
50	55 ^b
^a Alternatively, an O-ring of section 5,33 mm and diameter <i>D</i> of 40,65 mm may be used.	
^b Alternatively, an O-ring of section 5,33 mm and diameter <i>D</i> of 53,3 mm may be used.	

5.3 O-ring carrier

Dimensions of O-ring carriers shall be in accordance with [Table 3](#). See [Figure 4](#).

The selection of the O-ring carrier shall be compatible with the requirements for the couplings. Considerations may include service temperature, sealing capacity, corrosion-resistance, magnetic permeability, the type of seal gasket (O-ring) used and dimensions.

NOTE Austenitic stainless steel is commonly used, but it is not the intent of this document to specify or limit the choice of O-ring carrier material to austenitic stainless steel.

Dimensions in millimetres

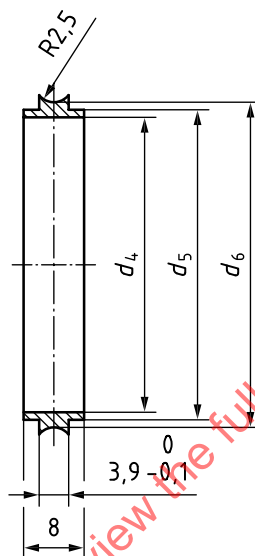


Figure 4 — O-ring carrier

Table 3 — Dimensions of O-ring carrier

Dimensions in millimetres

Nominal bore	d_4 max.	d_5 0 -0,1	d_6 h11
10	10	12	15,3
16	16	17	18,5
25	25	26	28,5
40	40	41	43
50	50	52	55,5

5.4 Clamp

The selection of the clamp shall be compatible with the requirements for the couplings. Considerations may include service temperature, sealing capacity, corrosion-resistance, magnetic permeability, the type of seal gasket (O-ring) used and dimensions.

NOTE Aluminium and austenitic stainless steel are commonly used, but it is not the intent of this document to specify or limit the choice of clamp material to aluminium or austenitic stainless steel.