



INTERNATIONAL STANDARD ISO 28881:2013

TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ

ORGANISATION INTERNATIONALE DE NORMALISATION

Machine tools — Safety — Electro-discharge machines

TECHNICAL CORRIGENDUM 1

Machines-outils — Sécurité — Machines d'électro-érosion

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 28881:2013 was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 10, *Safety*.

Page 28, Figure A.1

Replace the key with the following, thus inserting key item nos. 7 and 8:

Key

1	machining head	9	door security system
2	machine column	10	work table
3	exhaust air extraction	11	flammable dielectric fluid container
4	electrode holder	12	fire detector
5	electrical cabinet (generator)	13	shielding of work area (Faraday cage) (guard against direct contact can be combined with shielding for EMC)
6	portable control station		
7	machine frame		
8	work tank		

**Figure A.1 — EMC shielding, fire detection and exhaust air extraction —
Schematic example of work area shielding**