
INTERNATIONAL STANDARD



3337

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T-slot cutters with plain or flatted parallel shanks and with Morse taper shanks having tapped hole — Metric series

Fraises pour rainures à T, à queue cylindrique lisse, cylindrique à méplat et à queue cône Morse à trou taraudé — Série métrique

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Descriptors : tools, cutting tools, milling cutters, T-slots, dimensions.

FOREWORD

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 3337 was developed by Technical Committee ISO/TC 29, *Small tools*. The first edition (ISO 3337-1975) had been approved by the member bodies of the following countries :

Australia	Italy	Sweden
Austria	Japan	Switzerland
Belgium	Mexico	Thailand
Bulgaria	Netherlands	Turkey
Canada	New Zealand	United Kingdom
Egypt, Arab Rep. of	Poland	U.S.A.
France	Romania	U.S.S.R.
Germany, F.R. (partly)	South Africa, Rep. of	Yugoslavia
Hungary	Spain	

The member bodies of the following countries expressed disapproval of the document on technical grounds :

Czechoslovakia
Germany (clause 3.2 only)

This second edition, which supersedes ISO 3337-1975, incorporates draft Amendment 1, which was circulated to the member bodies in October 1977. This draft amendment has been approved by the member bodies of the following countries :

Australia	Hungary	South Africa, Rep. of
Austria	India	Spain
Belgium	Israel	Sweden
Brazil	Italy	Switzerland
Bulgaria	Japan	Turkey
Chile	Korea, Rep. of	United Kingdom
Czechoslovakia	Mexico	U.S.A.
France	Netherlands	U.S.S.R.
Germany, F.R.	Romania	Yugoslavia

The member body of the following country expressed disapproval of the document on technical grounds :

Poland

T-slot cutters with plain or flatted parallel shanks and with Morse taper shanks having tapped hole — Metric series

1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the dimensions of metric series T-slot cutters with plain or flatted parallel shanks and with Morse taper shanks having tapped hole.

It applies to those tools which are intended for manufacturing T-slots for machine tools for equipment, in conformity with ISO 299.

It concerns the following three types of milling cutters :

- T-slot cutters with plain parallel shanks;
- T-slot cutters with flatted parallel shanks;
- T-slot cutters with Morse taper shanks with tapped hole.

T-slot cutters with plain parallel shanks or flatted parallel shanks are suitable for the production of ISO slots from 5

to 36 mm inclusive; those with Morse taper shanks are suitable for the production of ISO slots from 10 to 54 mm inclusive.

2 REFERENCES

ISO 296, *Machine tools — Self-holding tapers for tool shanks.*

ISO 299, *Machine tool tables — T-slots and corresponding bolts.*

ISO 3338/I, *Parallel shanks for milling cutters — Part I : Dimensional characteristics of plain parallel shanks.*

ISO 3338/II, *Parallel shanks for milling cutters — Part II : Dimensional characteristics of flatted parallel shanks.*

3 DIMENSIONS

3.1 T-slot cutters with plain parallel shanks and flatted parallel shanks

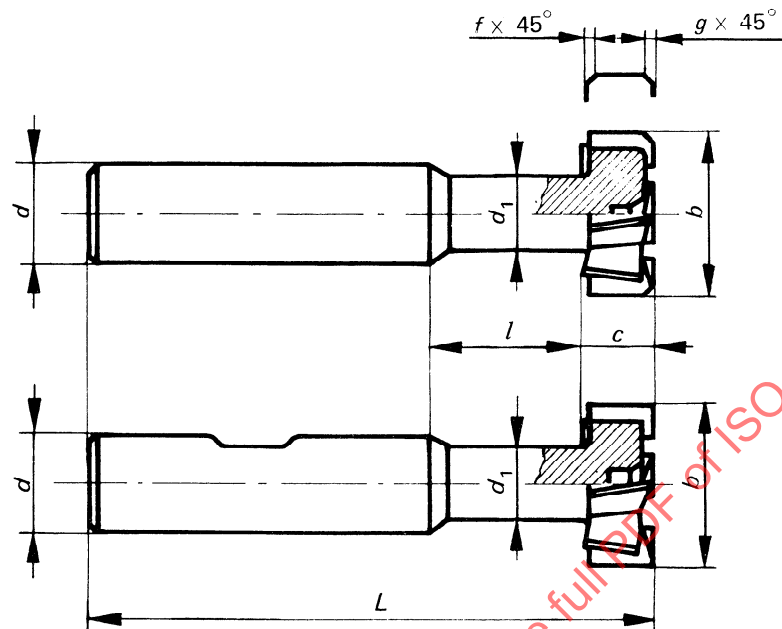


FIGURE 1

TABLE 1

Dimensions in millimetres

b h12	c h12	d_1 max.	l $+1$ 0	$d^{1)}$	L	f max.	g max.	For slot of
11	3,5	4	10	10	53,5	0,6	1,0	5
12,5	6	5	11		57			6
16	8	7	14		62			8
18		8	17	12	70			10
21		10	20		74			12
25	11	12	23	16	82	1,0	1,6	14
32	14	15	28		90			18
40	18	19	34	25	108		2,5	22
50	22	25	42	32	124			28
60	28	30	51		139			36

1) Tolerance on d : h8 for plain parallel shanks,
h6 for flatted parallel shanks.

Chamfers f and g may be replaced by radii of the same value. These are optional configurations.
Plain parallel shanks and flatted parallel shanks are in accordance with ISO 3338/I and ISO 3338/II.
Designation of cutters : The cutters are designated by the values given in the column "For slot of".

3.2 T-slot cutters with Morse taper shanks with tapped hole

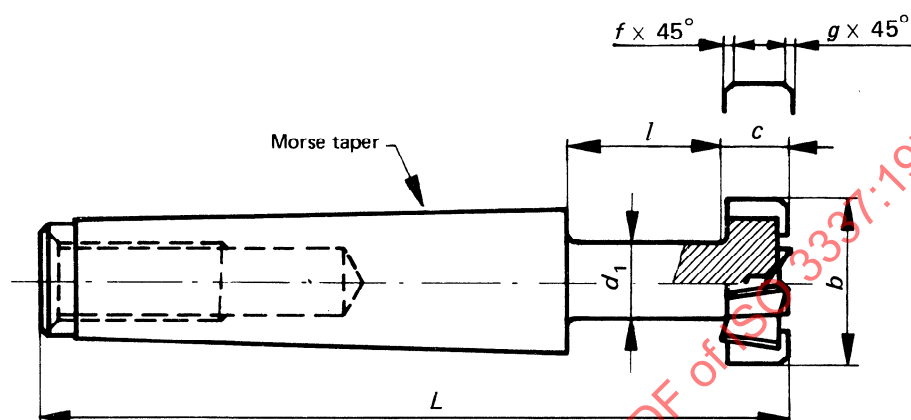


FIGURE 2

TABLE 2

Dimensions in millimetres

b h12	c h12	d_1 max.	l +1 0	L	f max.	g max.	Morse taper No.	For slot of
18	8	8	17	82	0,6	1,0	1	10
21	9	10	20	98			2	12
25	11	12	23	103		1,6		14
32	14	15	28	111	1,0	2,5	3	18
40	18	19	34	138			4	22
50	22	25	42	173				28
60	28	30	51	188	1,6	4,0	5	36
72	35	36	58	229				42
85	40	42	64	240				48
95	44	44	71	251	2,0	6,0		54

Chamfers f and g may be replaced by radii of the same value. These are optional configurations.

Morse taper shanks : Tapers having tapped hole in accordance with ISO 296.

Designation of cutters : The cutters are designated by the values given in the column "For slot of".

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