

INTERNATIONAL STANDARD

ISO
3401

Second edition
1991-12-01

Cigarettes — Determination of alkaloid retention by the filters — Spectrometric method

*Cigarettes — Détermination de la rétention des alcaloïdes par les
filtres — Méthode spectrométrique*



Reference number
ISO 3401:1991(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 3401 was prepared by Technical Committee ISO/TC 126, *Tobacco and tobacco products*.

This second edition cancels and replaces the first edition (ISO 3401:1977), which has been technically revised.

© ISO 1991

All rights reserved. No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization
Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

Cigarettes — Determination of alkaloid retention by the filters — Spectrometric method

1 Scope

This International Standard specifies two methods for the spectrometric determination of alkaloid retention by filters of cigarettes:

- the direct method;
- the indirect method.

The methods are applicable to filter cigarettes. The direct method shall be used unless it is not applicable owing to incomplete recovery of the retained alkaloids from the filter material (for example, with some types of charcoal filters). The indirect method is not applicable to cigarettes with perforated or porous filter tipping wraps. This International Standard is not applicable in the case of filters having an irreversible nicotine retention and equipped with perforated or porous wrapping.

NOTE 1 These methods determine the retention only of alkaloids of tobacco smoke, expressed as nicotine. The retention of other substances present in the mainstream smoke is not necessarily related to the alkaloid retention.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 3308:1991, *Routine analytical cigarette-smoking machine — Definitions and standard conditions.*

ISO 3400:1989, *Cigarettes — Determination of alkaloids in smoke condensates — Spectrometric method.*

ISO 3402:1991, *Tobacco and tobacco products — Atmosphere for conditioning and testing.*

ISO 4387:1991, *Cigarettes — Determination of total and nicotine-free dry particulate matter using a routine analytical smoking machine.*

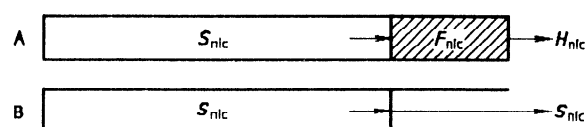
ISO 8243:1991, *Cigarettes — Sampling.*

3 Definition

For the purposes of this International Standard, the following definition applies.

3.1 alkaloid retention index R_{nic} of a cigarette filter: The ratio, expressed as a percentage by mass, of the alkaloids retained by the filter to those entering the filter:

$$R_{\text{nic}} = \frac{F_{\text{nic}}}{S_{\text{nic}}} \times 100$$



The alkaloid retention index may be determined as follows:

- a) *Directly*, by measurement of the mass of alkaloids retained by the filter and of the mass of alkaloids in the mainstream smoke leaving the filter:

$$R_{\text{nic}} = \frac{F_{\text{nic}}}{H_{\text{nic}} + F_{\text{nic}}} \times 100 = \frac{F_{\text{nic}}}{S_{\text{nic}}} \times 100$$

where

F_{nic} is the mass of alkaloids retained by the filter;

H_{nic} is the mass of alkaloids in the mainstream smoke leaving the filter;

S_{nic} is the mass of alkaloids entering the filter [see (A) above].

- b) *Indirectly*, by measurement of the difference between the mass of alkaloids contained in the mainstream smoke from a cigarette with filter (A) and of the corresponding mass from another cigarette with filter material removed (B), the smoked length of which is the same as that of the filter cigarette (A):

$$R_{\text{nic}} = \frac{S_{\text{nic}} - H_{\text{nic}}}{S_{\text{nic}}} \times 100 = \frac{F_{\text{nic}}}{S_{\text{nic}}} \times 100$$

where

H_{nic} is the mass of alkaloids in the mainstream smoke from the cigarette with filter (A):

S_{nic} is the mass of alkaloids in the mainstream smoke from the cigarette with the filter material removed (B).

4 Principle

4.1 Direct method

Smoking of the filter cigarettes (A), in accordance with ISO 4387 on a routine analytical cigarette-smoking machine complying with the requirements of ISO 3308, and removal of the filter tips from the cigarette butts remaining; subsection of the filter tips, after addition of methanol, to steam distillation from acid solution to remove neutral and acid steam-volatile substances, and discarding of the distillate.

Rendering of the residue in the distillation chamber alkaline by addition of alkali, and steam distillation of the alkaloids; estimation of the alkaloid content by spectrometric measurement of the absorbance of the distillate from the alkaline distillation, and calculation of the alkaloid content as nicotine.

Collection of the mainstream smoke condensate from the filter cigarettes (A), preparation of a methanolic solution of the condensate and determination of its alkaloid content by distillation in accordance with ISO 3400.

4.2 Indirect method

4.2.1 Smoking of the filter cigarettes (A) in accordance with ISO 4387 on a routine analytical cigarette-smoking machine complying with the requirements of ISO 3308, collection of the mainstream smoke condensate, preparation of a methanolic solution of the condensate and determination of its alkaloid content by distillation in accordance with ISO 3400.

4.2.2 Removal of the filter material from a second sample of identical filter cigarettes (A), smoking of the remaining tobacco rods (B) in accordance with ISO 4387 on a routine analytical cigarette-smoking machine complying with the requirements of ISO 3308, collection of the mainstream smoke condensate, preparation of a methanolic solution of the condensate and determination of its alkaloid content by distillation in accordance with ISO 3400.

5 Reagents

Use only reagents of recognized analytical grade and distilled water or water of at least equivalent purity.

5.1 Methanol.

5.2 Sodium hydroxide, solution, $c(\text{NaOH}) = 8 \text{ mol/l}$.

5.3 Sulfuric acid, solution, $c(\text{H}_2\text{SO}_4) = 1 \text{ mol/l}$.

5.4 Sulfuric acid, solution, $c(\text{H}_2\text{SO}_4) = 0,025 \text{ mol/l}$.

5.5 Nicotine, minimum purity 98 %.

6 Apparatus

Usual laboratory apparatus and the following items:

6.1 Conditioning enclosure, regulated in accordance with the requirements of ISO 3402.

6.2 Routine analytical cigarette-smoking machine, complying with the requirements of ISO 3308, with glass fibre filter smoke trap (see ISO 4387).

6.3 Steam distillation apparatus, consisting of the following parts:

6.3.1 Distillation chamber.

A cylindrical, vertically mounted distillation chamber of about 50 ml to 100 ml capacity, which has a steam inlet at its base.

It shall be possible to heat the chamber in order to maintain a constant liquid level during the distillation.

6.3.2 Distillation splash head.

6.3.3 Jacketed coil condenser, with spherical joint fitting on to the distillation splash head (6.3.2).

6.3.4 Plug-type funnel, or other system for addition of sodium hydroxide solution and, if required, the filter tips.

6.3.5 Testing of the distillation apparatus.

Test the system in accordance with the indicated procedure (ISO 3400) with pure nicotine solution (5.5) at the maximum expected level. Recovery shall be at least 98 % of the theoretical value. If not, optimize by modification of the distillation rate. For routine tests it is possible to use nicotine salt calibrated against pure nicotine (5.5).

NOTE 2 The diagrams of apparatus currently used (figures 1 to 3) are given as examples. Other apparatus may also be used provided that the results obtained are the same.

6.4 Spectrometer, covering a wavelength range from 230 nm to 290 nm.

6.5 Quartz cells, having an optical path length of 1 cm, or identical matched cells in the case of a single beam apparatus.

The absorbance of the cells shall be equal before and after each measurement; if not, a suitable correction shall be applied.

6.6 Volumetric flasks, of capacity 250 ml, with ground stoppers.

6.7 One-mark pipettes, of capacities 5 ml, 10 ml or 25 ml.

6.8 Glass funnels, of diameter about 55 mm.

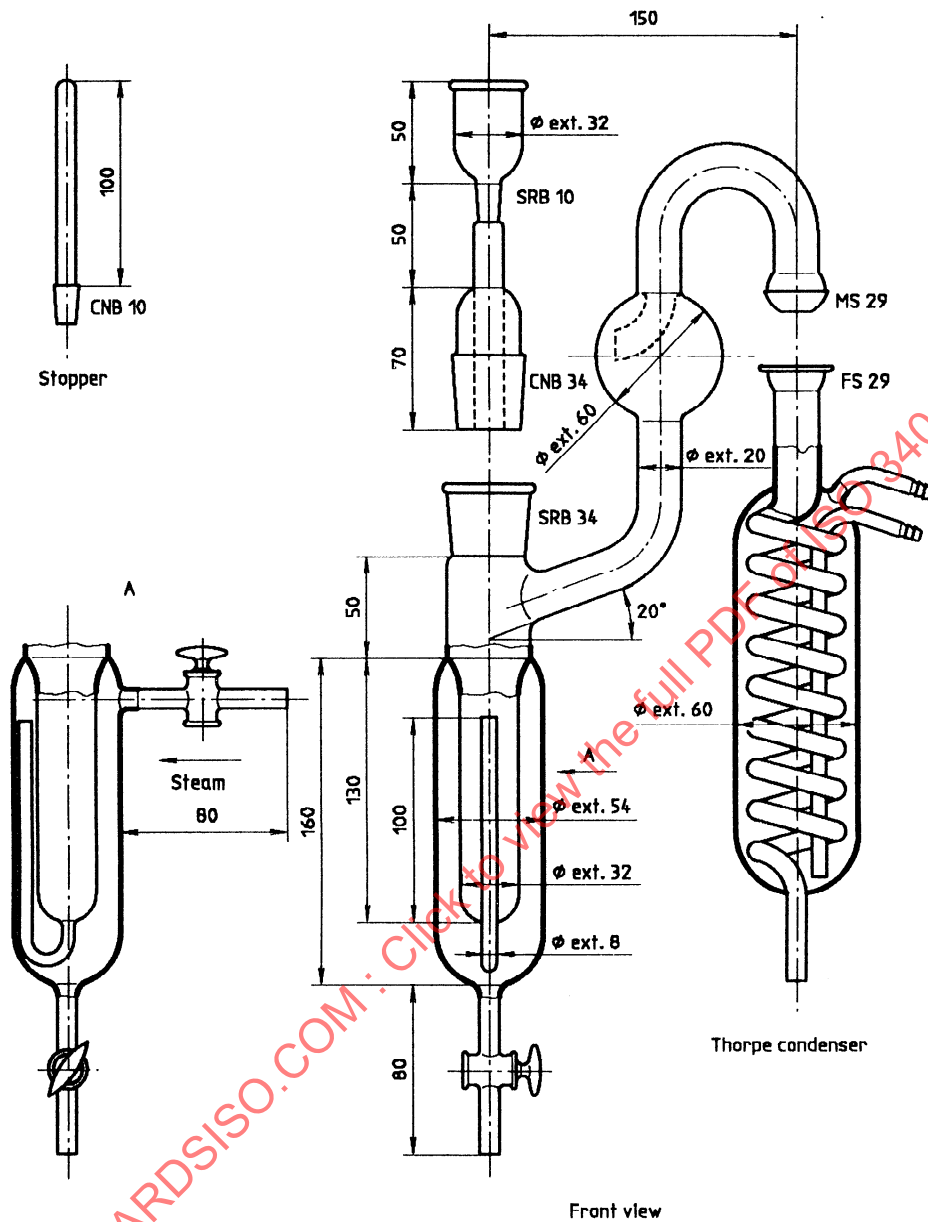
6.9 Filter paper, fast filtering grade.

7 Sampling

Carry out sampling in accordance with the method specified in ISO 8243.

STANDARDSISO.COM : Click to view the full PDF of ISO 3401:1991

Dimensions in millimetres



NOTES

- 1 All glass is medium wall borosilicate.
- 2 Stopcocks: 4 mm bore PTFE.

Figure 1 — Example of apparatus currently in use

Dimensions in millimetres

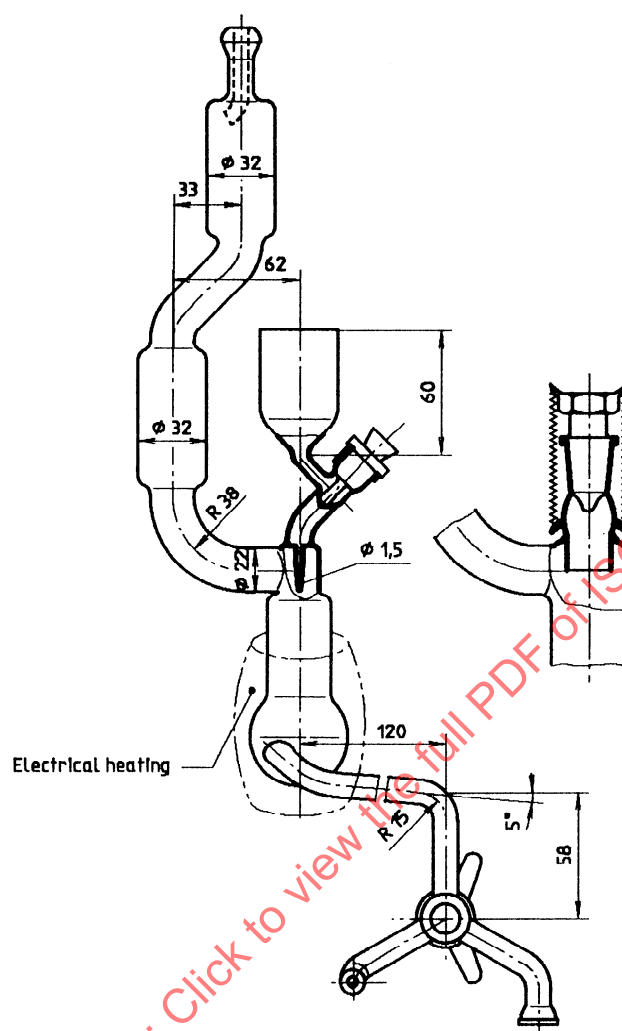
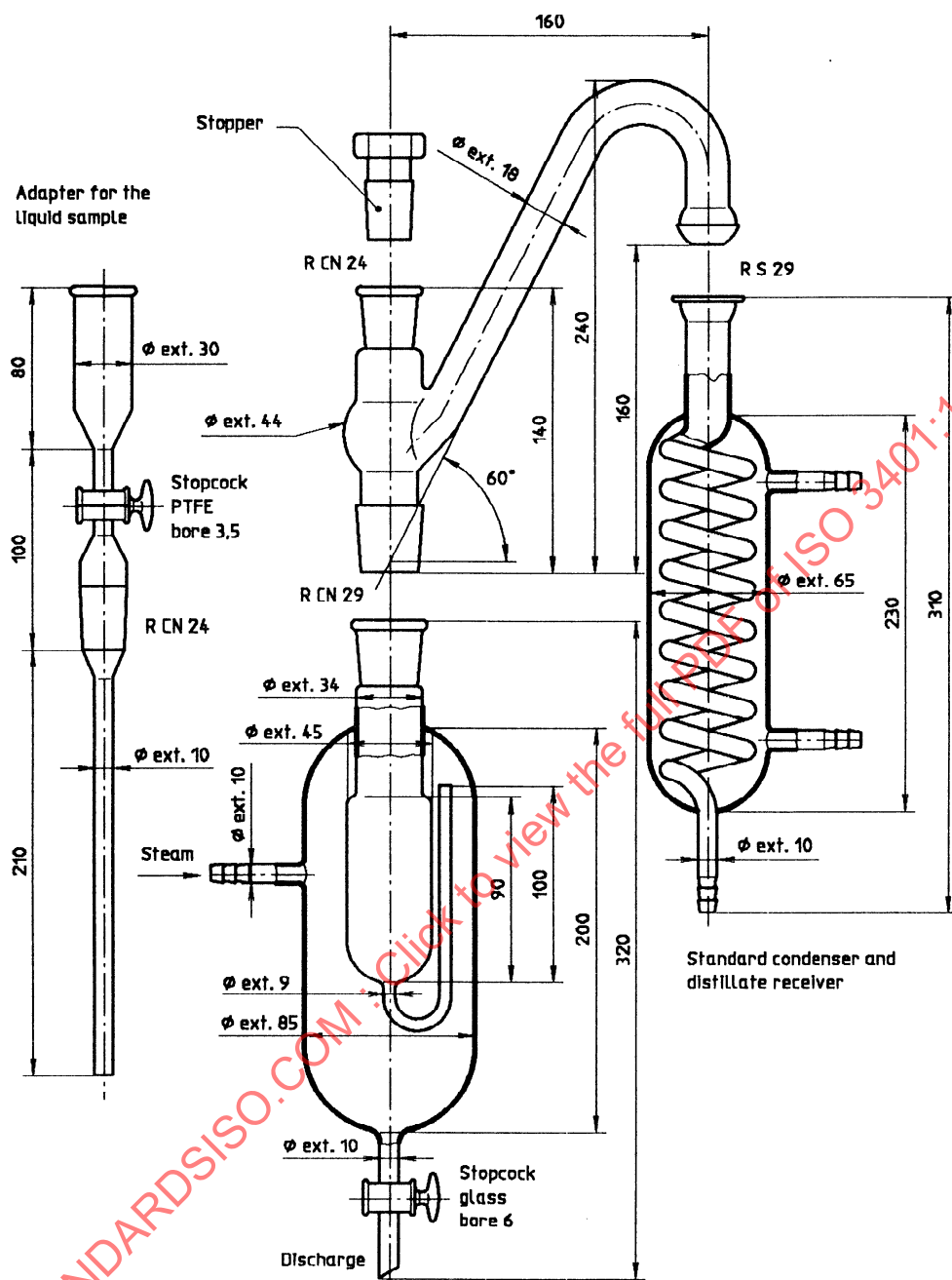


Figure 2 — Example of apparatus currently in use



NOTE — All glass is medium wall borosilicate.

Figure 3 — Example of apparatus currently in use

8 Procedure

8.1 Direct method

8.1.1 Preparation of test sample

Select from the laboratory sample prepared in accordance with clause 7 the required number of filter cigarettes for the set of smoking runs to be carried out and condition them in accordance with ISO 3402 in the conditioning enclosure (6.1).

8.1.2 Determination

8.1.2.1 Smoking

Smoke the conditioned cigarettes (8.1.1) in accordance with ISO 4387 on the routine analytical cigarette-smoking machine (6.2) in one or more smoking processes. Collect the mainstream smoke condensate in the appropriate trap for each smoking process. As soon as each cigarette has been smoked to the required butt length, extinguish it.

At the end of each smoking process remove the filter tips and the traps. Proceed to 8.1.2.2 and 8.1.2.3 without delay at any stage.

8.1.2.2 Determination of alkaloids retained in the cigarette filters (F_{nic})

Carefully remove any adhering tobacco from the filter tips and cut them open. Open the still and place a maximum of three tips in the distillation chamber. Close the still and introduce about 10 ml of the methanol (5.1) into the chamber.

NOTE 3 A less desirable alternative to placing the tips directly into the distillation chamber is to use a methanolic extract, as follows: Place 20 tips and 100 ml of methanol in a flask. Shake it for 30 min or allow it to stand overnight and shake by hand. Using a pipette, transfer 10 ml of extract to the distillation chamber.

WARNING — Take care during the distillation while sodium hydroxide is being added.

Add 10 ml of the sulfuric acid solution (5.3) and start the distillation. Collect about 100 ml of the distillate in a beaker. Without stopping the distillation, remove the beaker and discard the distillate. Insert the delivery tube into a 250 ml volumetric flask (6.6) containing 10 ml of the sulfuric acid solution (5.3). Ensure that the end of the tube is immersed in the acid. Slowly and carefully add 5 ml of the sodium hydroxide solution (5.2) to the distillation chamber, closing the inlet funnel (6.3.4) as the last drops pass through. Collect 220 ml to 230 ml of distillate. Remove the flask whilst rinsing the delivery tube with a little water. Terminate the distillation and clean the still, using forceps if necessary to remove the filter tips.

Ensure that the flask is at room temperature, dilute the distillate to the mark with water and mix. If the solution is not clear, filter through a filter paper (6.9), discarding the first 150 ml of filtrate. Use the solution to determine spectrometrically the alkaloids retained in the cigarette filters, in accordance with ISO 3400.

8.1.2.3 Determination of alkaloids in the mainstream smoke condensate (H_{nic})

Having removed the traps containing the mainstream smoke condensate from the filter cigarettes smoked, proceed according to the following method:

Dismantle the holder and remove any sealing ring with forceps. Remove the disc with forceps and fold twice. Place the folded disc in a conical flask of capacity 150 ml containing a suitable volume of methanol (5.1). The volume shall be adjusted according to the number of traps and cigarettes smoked so that the alkaloids from two to three cigarettes are contained in the aliquot of methanolic solution taken for the distillation (ideally 20 ml).

Wipe the inner surface of the holder front with two quarters of a blank filter disc held with forceps, and put these into the flask. Close the flask and shake on an electrical shaker for 20 min or let it stand for 16 h ensuring that the disc does not disintegrate. Use, as the test portion, an aliquot of this solution to determine the alkaloids in the mainstream smoke condensate in accordance with ISO 3400.

8.2 Indirect method

8.2.1 Preparation of test sample

Select from the laboratory sample prepared in accordance with clause 7 twice the number of filter cigarettes required for the direct method and condition them in accordance with ISO 3402 in the conditioning enclosure (6.1). Separate the total prepared sample into two identical sub-samples, X and Y.

Remove the filter material of the cigarettes from sub-sample Y, leaving the tipping sleeve in place. If the tipping sleeve has to be removed, replace it with a new tipping sleeve of the same length as the original tipping on the cigarette.

8.2.2 Determination

8.2.2.1 Determination of alkaloids in the mainstream smoke condensate of the filter cigarettes of sub-sample X (H_{nic})

Smoke the cigarettes of sub-sample X in accordance with ISO 4387 on the routine analytical cigarette-smoking machine (6.2) to the required butt length in one or more smoking runs and collect the main-