
**Information technology — Office
equipment — Method for measuring
digital copying productivity of a single
one-sided original**

*Technologies de l'information — Équipement de bureau — Méthode de
mesure de la productivité du copiage numérique d'un simple original
une face*

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

STANDARDSISO.COM : Click to view the full PDF of ISO/IEC 29183:2010



COPYRIGHT PROTECTED DOCUMENT

© ISO/IEC 2010

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
Introduction.....	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Test parameters and conditions	3
4.1 Environment.....	3
4.2 Voltage.....	3
4.3 Copying device setup	3
4.4 Paper.....	4
4.5 Maintenance	4
4.6 Preparation of test targets (test charts)	4
5 Test method	5
5.1 Test setup.....	5
5.2 Test measurement procedure	5
5.3 Test method process	8
5.3.1 Suggested test method process flow chart.....	8
5.3.2 Single test target criteria	9
5.3.3 Estimating the copy count	9
5.3.4 5% consistency criteria.....	10
5.4 Performance test	10
6 Calculations and treatment of data	10
6.1 Performance test	11
6.1.1 1 Copy Test	11
6.1.2 1 Copy + 30 Seconds Test	11
6.1.3 1 Copy + 4 Minutes Test	12
7 Presentation of results.....	12
7.1 Performance test.....	12
Annex A (informative) Examples of report presentation	14
Annex B (informative) Example of full detailed report	15
Annex C (normative) Test targets for measurement of copying productivity	17
Bibliography.....	18

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 29183 was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 28, *Office equipment*.

Introduction

Many digital copying devices produce copied pages at a different rate than their nominal speed when running with different quality modes, different substrate weight, different job content and job lengths. The degree to which a change in productivity is experienced depends significantly on other parameters of the job stream. The most dominant of the parameters of the job stream are

- image quality modes selected,
- job content,
- black-and-white and colour reproduction job stream, and
- run length.

ISO/IEC 24735 addresses the productivity issues for digital copying devices when using both collation and an automatic document feeder, but cannot be used for a single one-sided original.

This International Standard provides a general method for measuring productivity when the above-mentioned job stream parameters for digital copying devices are taken into consideration. This International Standard also includes instructions for the creation of test charts. It allows manufacturers and buyers of digital copying devices to describe the productivity of various digital copying devices with respect to representative office usage.

STANDARDSISO.COM : Click to view the full PDF of ISO/IEC 29183:2010

Information technology — Office equipment — Method for measuring digital copying productivity of a single one-sided original

1 Scope

This International Standard specifies a method for measuring productivity of digital copying devices and multifunctional devices with various copying modes and a single one-sided original. It is applicable to digital copying devices and multifunctional devices. It is intended to be used for black-and-white and colour digital copying devices and multifunctional devices of any underlying marking technology. This International Standard includes instructions for the creation of test charts, test setup procedure, test procedure, and the reporting requirements for the digital copying productivity measurements.

This International Standard is not intended to replace manufacturer's rated speeds.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2470-1:2009, *Paper, board and pulps — Measurement of diffuse blue reflectance factor — Part 1: Indoor daylight conditions (ISO brightness)*

ISO 536:1995, *Paper and board — Determination of grammage*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

full detailed report

presentation of information including machine setup and measured test results

3.2

full report

presentation of results including the **sFCOT** (3.8), **sESAT** (3.7) and **sEFTP** (3.6) values as well as the calculated average for each value

3.3

nominal copying speed

copy rate, excluding time to first page copied, as measured when producing pages in a continuous copy mode with a single static document using a nominal weight substrate

NOTE Nominal copying speed is expressed in copies per minute or images per minute (ipm).

3.4

performance test

test used to evaluate productivity by providing **sFCOT** (3.8), **sESAT** (3.7) and **sEFTP** (3.6)

3.5

saturated time per copy

average time per copy measured from the complete exit of the first copy to the complete exit of the last copy

3.6

sEFTP

effective throughput

average speed at which a device produces pages measured from the initiation of the job through the complete exit of the last copy

NOTE 1 "s" denotes that a single one-sided original is used for the measurement.

NOTE 2 sEFTP is expressed in images per minute (ipm); it can be affected by scan time, digital processing time, and maintenance, as well as the run time of the test.

NOTE 3 A different term ("EFTP; effective throughput" for digital copying machines) is defined in ISO/IEC 24735.

3.7

sESAT

estimated saturated throughput

rate at which a device produces pages measured from the complete exit of the first copy to the complete exit of the last copy

NOTE 1 "s" denotes that a single one-sided original is used for the measurement.

NOTE 2 sESAT is expressed in images per minute (ipm).

NOTE 3 A different term ("ESAT; estimated saturated throughput" for digital copying machines) is defined in ISO/IEC 24735.

NOTE 4 The parameter "continuous copying speed" for EP (electrophotographic) copying machines is defined in ISO/IEC 21117.

3.8

sFCOT

first copy out time

number of seconds between the initiation of the job and the complete exit of the first copy

NOTE 1 "s" denotes that a single one-sided original is used for the measurement.

NOTE 2 sFCOT is strongly affected by the scanning time.

NOTE 3 A different term ("FSOT; first set out time" for digital copying machines) is defined in ISO/IEC 24735.

NOTE 4 The parameter "first-copy-out time" for EP (electrophotographic) copying machines is defined in ISO/IEC 21117.

3.9

simplex copying

use of a copying device when only a single side of a sheet is copied on

NOTE Equivalent terms are "one-sided copying" and "simplex to simplex" (referred to as 1:1 mode).

3.10**sLCOT****last copy out time**

number of seconds between the initiation of the job and the complete exit of the last copy

NOTE "s" denotes that a single original is used for the measurement.

3.11**summary report**

presentation of results including the average **sFCOT** (3.8) and **sESAT** (3.7)

3.12**test file**

digital file used for creating **test targets** (3.13)

3.13**test target**

hardcopy page used for testing according to the test method, created from the **test file** (3.12)

NOTE An equivalent term is "test chart".

4 Test parameters and conditions**4.1 Environment**

The test environment, including temperature and humidity, shall be within the ranges recommended by the manufacturer for operating the device. If no recommendation is available, the following ranges shall apply.

Temperature:	18 °C to 25 °C
Relative humidity:	30 % to 70 %

The temperature and humidity ranges of the test environment should be recorded in the full detailed report (Annex B).

4.2 Voltage

The copying device shall be connected to a voltage supply within the manufacturer specified operating voltage range for the copying device under test.

The measurement should be made under no-load condition prior to each test.

4.3 Copying device setup

Place the copying device on a horizontal surface and set up the copying device according to the manufacturer's recommendations.

The copying device shall be fully enclosed in its normal exterior cover. The machine and all of its necessary supplies shall be acclimated in the test environment prior to conducting the test(s) for at least 8 hours. All supplies used in the test(s), including copy paper, shall be those specified by the manufacturer. All image and copying modes shall be at their factory pre-set configuration for the copying device. It is assumed that the settings listed in Table 1 are common to all copying devices. These listed settings shall be set to the manufacturer's default or pre-set condition for the device. If a device has settings not listed in Table 1, they too shall be set to default settings. For copying devices that have additional print quality and digital image processing features, those features shall be set to match their normal default condition, and included in the result reporting. Disabling manufacturer default installed features, routines or applications, is not allowed. Examples include, but are not limited to the following: automatic cleaning or calibration cycles, and energy save settings. If the system has automatic media detect (automatic paper type selection), it can be disabled,

and paper used in the test shall be selected manually. This must be noted in the full detailed report (Annex B). The following pre-set values in the test will be noted on this report format. Additional optional tests with non-default settings or configurations may be run.

Table 1 — Pre-set settings

	Pre-set item	Pre-set value
Mode	Output resolution	default
	Output Quality	default
	Copying mode	default
	Auto density adjustment	default
	Collating function	default
Paper	Paper sending direction	default
	Paper type setting	default
Paper-path	Paper feeding	default Paper Feeder
	Paper exit	Standard exit tray
	Face up exit	default
Temporary stop	Fixing capability	default
	Image quality stability	default
	Capacity of paper	default
	Others	default

If the copying device is setup with internal or external options such as memory, sorter, or finisher as default, then these options should be noted on the full detailed report format in the configuration options as shown in Annex B, for example "Finisher as default" or "160GB HDD installed".

4.4 Paper

The output paper used in this test shall be within the range of, and/or not violate, specific written attribute guidelines and recommendations provided by the copying device manufacturer, which may include but are not be limited to: size, weight, composition, paper manufacturer(s), paper type, part number and other physical characteristics. Care must be taken to use a paper that conforms to the copying device manufacturers' paper specifications for the default copying device settings. The paper used for the performance test [5.4] shall be cut-sheet, A4 and/or 8.5"x11" size. The paper used in the test shall be recorded in the Full Detailed Test Report.

You should use the same paper size for each machine when you want to compare the productivity results of one machine with other machines. If the copying device is used in "thick paper mode" for copying, then this optional mode should be noted on the full detailed report format in corresponding column in Annex B.

4.5 Maintenance

Copying device maintenance shall be performed throughout testing per the manufacturer's recommendations on an as needed basis. (For example, cleaning routines or consumables replacement).

4.6 Preparation of test targets (test charts)

The copying test file is outlined in Annex C (normative).

This test file is from ISO/IEC 24735. The test file consists of 4 single-sided pages. When using the test file for the copying productivity test, create the test targets by printing the most recent electronic test file. If the intended machine does not have a printer function, then record the name of the printer which is used to print out the actual test targets. The most recent official file can be located at http://standards.iso.org/ittf/PubliclyAvailableStandards/SC28_Test_Pages/.

The quality of test targets can affect the productivity measurement. You should create test targets according to the following instructions.

- 1) The test targets shall be printed by the equipment to be tested in its default-printing mode in simplex mode.
- 2) The paper used for creating the test targets shall have a brightness of at least 80 % to eliminate the influence of background.
- 3) The paper used for creating the test targets shall be 64 g/m² or above and sufficiently opaque.
- 4) The paper used for creating the test targets shall be free of wrinkles or other surface defects.
- 5) Confirm that there are no defects such as unexpected dots or contaminations.
- 6) Page scaling shall not be used. Typically, this is done by setting page scaling to "None". Options such as "Fit to printable area" shall not be used.

The brightness shall be measured according to ISO 2470-1:2009. The paper weight shall be measured according to ISO 536:1995.

5 Test method

5.1 Test setup

Before test, the machine under test shall be preconditioned as follows.

- 1) Install the copying device following the manufacturer's recommendations.
- 2) Clean the surface of the image scanning device if needed.
- 3) The default required tests shall be run after the copying device has warmed-up and entered a "ready" state. Use of warm-up copying (that means at least one page is copied just before testing) to ready the copying device is acceptable.
- 4) Set the system parameters (such as paper weight selection, paper size and feed orientation, quality mode) for test. Record the copying device model, configuration (options), default condition and any other variations if selected. If the system has automatic media detect (automatic paper type selection), it can be disabled, and paper used in the test shall be selected manually. This must be noted in the full detailed report.

Refer to Annex B for an example of settings to record. Refer to 5.4 for information on required tests. Refer to Clause 6 for information on the calculation and treatment of data. Refer to Clause 7 for information on data reporting.

Measurement of printing productivity in MFDs should be measured according to ISO/IEC 24734. Only copying productivity function can be measured according to this International Standard.

Digital copying devices and multifunction devices with automatic document feeders and collation should also measure productivity using ISO/IEC 24735.

5.2 Test measurement procedure

Each of the 4 test targets are copied and measured to determine $sFCOT_{1copy}$. N copies of each test target are copied and measured for the 1 Copy + 30 Seconds Test run to calculate $sESAT_{30sec}$ and $sEFTP_{30sec}$, where N is the number of copies needed to meet $sLCOT_{30sec} - sFCOT_{30sec} \geq 30$ seconds. This simple approach allows faster products to be tested with more copies and slower products to be tested with less copies without

defining and categorizing products by segment. The 1 copy + 4 Minutes Test is a similar concept used to calculate $sEFTP_{4min}$ and is intended to provide a test to illustrate that differences in productivity can occur for longer copying times compared to shorter copying times. It is understood and recognized that 4 minutes may be a long test for some devices, but a short test for other, higher end devices. The 4 minutes time is a compromise to meet the needs of the many products across many segments covered in the scope of this International Standard.

NOTE 4 test targets are used in order to test the productivity vs. content of various originals. This International Standard is not designed or intended to test the time it takes for an operator to switch originals on the scanner glass.

- 1) Before test, the machine under test shall be preconditioned as described in 5.1.
- 2) Prepare the test targets (test charts) that will be used in the test, identified as described in 4.6, and place the target on the scanning glass of the device.
NOTE It is acceptable to use an automatic document feeder only if it is the only scanner input path. This may be the case on scroll fed scanners, such as those typically found on fax machines.
- 3) Refer to 5.4 to decide what tests are to be run.
- 4) The 1 Copy Test and the 1 Copy + 30 Seconds Test are required for each test target A, B, C, and D. Only test target A is required for the 1 Copy + 4 Minutes Test while test targets B, C, and D are optional. These tests can be preformed in any order with any of the Test Targets.
- 5) As described in 5.3.2, if the saturated time per copy is consistent to $\pm 5\%$ between the 4 test targets, testing can be carried out on only test target A. If only test target A is used, it shall be noted in the full detailed test report.

1 Copy + 30 Seconds Test Procedure to measure $sESAT_{30sec}$ and $sEFTP_{30sec}$:

- 1) Enter copy count = N required for $sLCOT_{30sec} - sFCOT_{30sec} \geq 30$ Seconds. For the second and third tests, use the same copy count as used in the first test.

NOTE This $sFCOT_{30sec}$ should not be confused with the $sFCOT_{1copy}$ from the 1 Copy Test. The $sFCOT_{30sec}$ measured is used to verify $sLCOT_{30sec} - sFCOT_{30sec} \geq 30$ seconds and to calculate $sESAT_{30sec}$.

- 2) [Start Test run] Press copy start button and simultaneously start the timing device (watch or otherwise).

- 3) Record the time for completion of the $sFCOT_{30sec}$ to at least two decimal places. This is the time from pressing copy button until the first copy is fully ejected from the machine. If the output paper tray size is less than the number of pages to be copied, remove the output paper during the test.

- 4) Record the time for completion of the $sLCOT_{30sec}$ to at least two decimal places. This is the time from pressing copy button until the last copy is fully ejected from the machine.

- 5) [End Test run]

- 6) Run the 1 copy + 30 Seconds test [steps 2 – 5] twice. Calculate $sESAT_{30sec}$ and $sEFTP_{30sec}$ for each Test run according to Clause 6.

- 7) Determine if the results are consistent within $\pm 5\%$ according to 5.3.4, and perform a third Test run if required. (The data from the test is average of the individual runs. Three iterations are the maximum and the results from all iterations are averaged to get the required data.)

- 8) Calculate the average $sESAT_{30sec}$ and $sEFTP_{30sec}$ for the current test target according to Clause 6.

1 Copy Test Procedure to measure $sFCOT_{1copy}$ and $sEFTP_{1copy}$:

- 1) Enter Copy count = 1 required for this specific test run on the copying device operation panel.
- 2) [Start Test run] Press copy start button and simultaneously start the timing device (watch or otherwise).
- 3) Record the time for completion of one copy to at least two decimal places.
- 4) [End Test run]
- 5) Run the 1 Copy Test [steps 2 – 4] twice. Determine if the results are consistent within +/-5% according to 5.3.4, and perform a third Test run if required. (The data from the test is average of the individual runs. Three iterations are the maximum and the results from all iterations are averaged to get the required data.)
- 6) Calculate the average $sFCOT_{1copy}$ and $sEFTP_{1copy}$ for the current test target according to Clause 6.

NOTE If $sFCOT$ is constant regardless of copy count, a copy count of 2 may be used, and this test used as the initial test described in 5.3.3.

1 Copy + 4 Minutes Test Procedure to measure $sEFTP_{4min}$:

- 1) Enter copy count = N required for $sLCOT_{4min} - sFCOT_{4min} \geq 4$ minutes. For the second and third tests, use the same copy count as used in the first test.

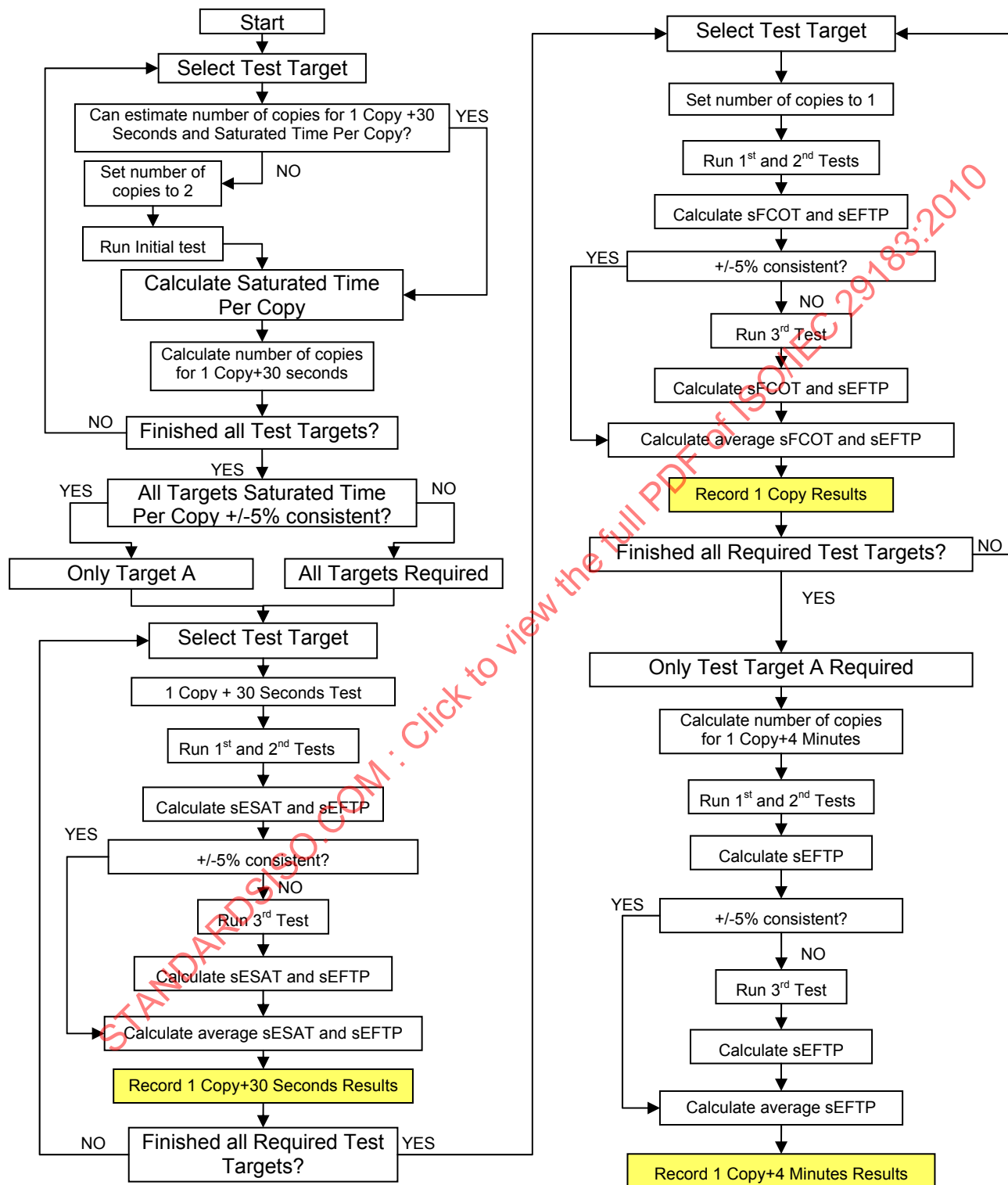
If 1 Copy + 4 Minutes Test estimated copy count is greater than the maximum copy count or input tray capacity, this test shall not be run and reported as N/A in the test report.

NOTE This $sFCOT_{4min}$ should not be confused with the $sFCOT_{1copy}$ from the 1 Copy Test. The $sFCOT_{4min}$ measured here is only used to verify $sLCOT_{4min} - sFCOT_{4min} \geq 4$ minutes.

- 2) [Start Test run] Press copy button and simultaneously start the timing device (watch or otherwise).
- 3) Record the time for completion of the $sLCOT_{4min}$ to at least two decimal places. This is the time from pressing copy button until the last copy is fully ejected from the machine. If the output paper tray size is less than the number of pages to be copied, remove the output paper during the test.
- 4) [End Test run]
- 5) Run the 1 Copy + 4 Minutes Test [steps 2 – 4] twice. Calculate $sEFTP_{4min}$ for each Test Run according to Clause 6. (The data from the test is average of the individual runs. Three iterations are the maximum and the results from all iterations are averaged to get the required data.)
- 6) Determine if the results are consistent within +/- 5% according to 5.3.4, and perform a third Test run if required.
- 7) Calculate the average $sEFTP_{4min}$ for the current test target according to Clause 6.

5.3 Test method process

5.3.1 Suggested test method process flow chart



5.3.2 Single test target criteria

If the saturated time per copy is consistent to +/-5% or less between the 4 test targets, testing can be carried out on only test target A. The saturated time per copy is calculated with the following equation for each of the 4 test targets.

$$satTimeCopy = \frac{sLCOT - sFCOT}{N - 1}$$

Where sFCOT and sLCOT can come from either an initial test with N=2 or the 1 Copy + 30 Seconds test.

+/-5% consistency is established with the following equations. Both equations must meet the +/-5% threshold.

$$Consistency = \frac{Max(satTimeCopy)}{Ave(satTimeCopy)} - 1$$

$$Consistency = \frac{Min(satTimeCopy)}{Ave(satTimeCopy)} - 1$$

If only test target A is used, it shall be noted in the full detailed test report.

5.3.3 Estimating the copy count

1 Copy + 30 Seconds Test:

The test may begin with an initial copy count $N_{initial} = 2$ or by estimating the number of copies needed, provided that the tester has sufficient information for estimation beforehand. If the $N = 2$ test result did not meet the $sLCOT - sFCOT \geq 30$ seconds requirement, then calculate necessary copy count $estN_{30sec}$ as follows and test using the newest $estN_{30sec}$ as the copy count. The following equation can be used to estimate the number of copies needed:

$$estN_{30sec} = RoundUp \left[\frac{30 \times (N_{initial} - 1)}{sLCOT_{initial} - sFCOT_{initial}} + 1 \right]$$

where $sLCOT_{initial}$ and $sFCOT_{initial}$ are the data acquired in the Initial Test.

The number of copies tested should result in $sLCOT_{30sec} - sFCOT_{30sec} \geq 30$ seconds as close as possible. If the results of a test run gives $sLCOT_{30sec} - sFCOT_{30sec} < 30$ seconds the number of copies shall be increased and all runs re-tested.

NOTE The 1 Copy + 30 Seconds Test is devised to make $sLCOT_{30sec} - sFCOT_{30sec}$ long enough to minimize measurement error of sESAT and short enough to avoid stop caused by calibration etc.

1 Copy + 4 Minutes test:

Calculate necessary copy count $estN_{4min}$ as follows by using the results of the 1 Copy + 30 Seconds Test and test using the $estN_{4min}$ as the copy count.

$$estN_{4min} = RoundUp \left[\frac{240 \times (N_{30sec} - 1)}{sLCOT_{30sec} - sFCOT_{30sec}} + 1 \right]$$

where $sLCOT_{30sec}$ and $sFCOT_{30sec}$ are the data acquired in the 1 Copy + 30 Seconds Test.

The number of sets tested should result in $sLCOT_{4min} - sFCOT_{4min} \geq 4$ minutes. If the results of a test run give $sLCOT_{4min} - sFCOT_{4min} < 4$ minutes the number of sets shall be increased and all runs re-tested.

If 1 Copy + 4 Minutes Test estimated copy count is greater than the maximum copy count or input tray capacity, this test shall not be run and reported as N/A in the test report.

5.3.4 5% consistency criteria

If the first two test runs are not consistent within +/-5%, then a third test run is required. Equations for sESAT and sEFTP can be found in Clause 6.

$$Consistency = \frac{2 \times sFCOT_1}{sFCOT_1 + sFCOT_2} - 1$$

$$Consistency = \frac{2 \times sESAT_1}{sESAT_1 + sESAT_2} - 1$$

$$Consistency = \frac{2 \times sEFTP_1}{sEFTP_1 + sEFTP_2} - 1$$

5.4 Performance test

The Performance Tests require using the 1 Copy Test, 1 Copy + 30 Seconds Test and 1 Copy + 4 Minutes Test procedures in 5.2.

There are two key parameters, sFCOT and sESAT, reported in Summary Report and five parameters, sFCOT, sESAT and sEFTP_{1copy}, sEFTP_{30sec}, sEFTP_{4min}, reported in the Full Report. The "Full Report" provides detailed information for the various test target runs. (average sFCOT and sESAT values are the same in the both Reports.)

Prepare the 4 test targets (described in 4.6) from the 4 page test file.

The productivity test shall be done for each image in 1:1 mode. Each test will be done in full colour mode (required) in addition to monochrome copying mode (optional), only if the machine is a colour copying device. Only monochrome copying mode will be done if the machine is a B&W copying device.

The measured intervals of time should be recorded to 2 decimal places.

6 Calculations and treatment of data

The time intervals for each Test run are recorded during the test operation. A spreadsheet format that records the time for the tests run is useful for this purpose but is not required.

Data and calculations may include up to two decimal places. Dropping fractions is allowed, but rounding to a faster time (sec) or throughput (ipm) is not allowed. Recorded and reported numbers shall never be better than actual measurement (higher for sESAT and sEFTP or lower for sFCOT).

The results for an individual test target are calculated by averaging sFCOT, sESAT, or sEFTP, not by averaging the times, and then calculating a result. For example, calculate sESAT of test run one and sESAT from test run two (and of test run three if required), and then average sESAT₁ and sESAT₂ (and sESAT₃) to yield sESAT_{ave}. The results for individual test target are reported in the Full Report.

The results of each test targets used shall be used to calculate averages of sFCOT, sESAT and sEFTP across test targets. For example, the average sFCOT and sESAT numbers reported in a Summary Report are the average of the results for test targets A, B, C, and D.

The number of sESAT and sEFTP is expressed in ipm in the following way.

A) Less than 10 ipm: Round down at two decimal places and express as two significant figures (X.X).

B) 10 ipm to 99 ipm: Express with either of the methods below:

1) Round down at one decimal place and express as two significant figures (XX).

2) Round down at two decimal places and express as three significant figures (XX.X).

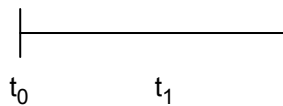
C) 100 ipm or more: Round down at one decimal place and express as three significant figures (XXX).

For example, if 34.99 is the measured and calculated average of sESAT, then a report could record 34.9 or 34 ipm, but NOT 35 ipm.

6.1 Performance test

6.1.1 1 Copy Test

$sFCOT_{1copy}$ and $sEFTP_{1copy}$ shall be calculated using data from a single copy test run.

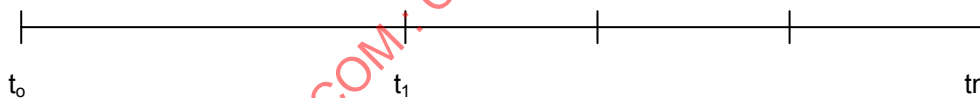


$$sFCOT_{1copy} = t_1 \text{ (seconds)}$$

$$sEFTP_{1copy} = \frac{60}{sFCOT_{1copy}} \text{ (ipm)}$$

6.1.2 1 Copy + 30 Seconds Test

$sESAT_{30sec}$ and $sEFTP_{30sec}$ shall be calculated using the data of 1 Copy + 30 seconds Test.



$$\text{First Copy Time} = sFCOT_{30sec} = t_1 \text{ (seconds)}$$

$$\text{Last Copy Time} = sLCOT_{30sec} = t_n \text{ (seconds)}$$

$$N_{30sec} = \text{Copy count}$$

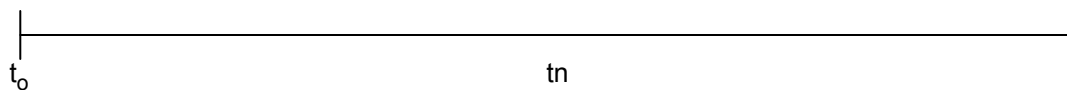
$sESAT_{30sec}$ and $sEFTP_{30sec}$ shall be calculated from the 1 Copy + 30 Seconds Test data from the following equation.

$$sESAT_{30sec} = \frac{60 \times (N_{30sec} - 1)}{sLCOT_{30sec} - sFCOT_{30sec}} \text{ (ipm)}$$

$$sEFTP_{30sec} = \frac{60 \times N_{30sec}}{sLCOT_{30sec}} \text{ (ipm)}$$

6.1.3 1 Copy + 4 Minutes Test

$sEFTP_{4min}$ shall be calculated using the data of 1 Copy + 4 Minutes Test.

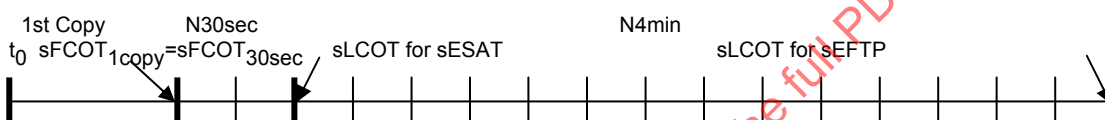


Last Copy Time = $sLCOT_{4min} = t_n$ (seconds)

N_{4min} = Copy count

$$sEFTP_{4min} = \frac{60 \times N_{4min}}{sLCOT_{4min}} \quad (\text{ipm})$$

In case the first copy time is constant regardless of copy counts, i.e. $sFCOT_{30sec} = sFCOT_{4min} = sFCOT_{1copy}$, it is possible to combine 1 Copy Test, 1 Copy + 30 Seconds Test (and 1 Copy + 4 Minutes Test) to one Combined Test, whose copy count should be at least N_{30sec} (or N_{4min} in case 1 Copy + 4 Minutes Test is combined). Measurement should be done at each timing of 1 Copy Test, 1 Copy + 30 Seconds Test (and 1 Copy + 4 Minutes Test). If this option is adopted, it shall be noted in the full detailed report.



7 Presentation of results

7.1 Performance test

"Full Report" and "Full Detailed Report" should be "Report" to be presented if requested.

"Summary Report" should be "Declaration" to be used in marketing materials or packaging. "Declaration" of the whole "Summary Report" is recommended.

However, the minimum requirement of "Declaration" shall include the following three items:

- 1) description that the productivity has been determined in accordance with ISO/IEC 29183;
- 2) the average of $sESAT$;
- 3) pointer to the Full detailed report or contact information.

Summary Report

The minimum required presentation of results is that displayed in Table 2, average of $sFCOT(s)$ and $sESAT$ (ipm) for all test targets. Each test should be also done optionally in monochrome mode in addition to required in full colour copying mode, only if the machine is a colour copying device.

The measured intervals of time should be recorded to 2 decimal places. $sFCOT$ (s) should be rounded up, and $sESAT$ (ipm) should be rounded down.

Table 2 — Results of Summary Report

	sFCOT (s)	sESAT (ipm)
Colour	R	R
B&W	O*	O*

where “R” is required to report when available on the copying device, and “O*” is required if optional B&W testing is run.

NOTE For a B&W device, the colour rows can be omitted. For a colour device, B&W measurement is optional, so B&W rows may be omitted.

Full Report

The required presentation of results is that displayed in Table 3. Each test should be also done optionally in monochrome mode in addition to required in full colour copying mode, only if the machine is a colour copying device.

The Full Report reports the averages of the test results.

Table 3 — Results of Full Report

	Target	sFCOT(s)	sEFTP (ipm)			sESAT(ipm)
			1copy	1copy+30seconds	1copy+4minutes	
Colour	A	R	R	R	R	R
				# copies	# copies	
	B	R	R	R	O	R
				# copies	# copies	
	C	R	R	R	O	R
				# copies	# copies	
	D	R	R	R	O	R
	Average	R	R	R	O	R
B&W	A	O*	O*	O*	O*	O*
				# copies	# copies	
	B	O*	O*	O*	O	O*
				# copies	# copies	
	C	O*	O*	O*	O	O*
				# copies	# copies	
	D	O*	O*	O*	O	O*
	Average	O*	O*	O*	O*	O*

where “O” is optional to report for Colour copying device, and “O*” is required if optional B&W testing is run

NOTE Average values from the Performance test such as sFCOT or sESAT may be reported as long as these values include a pointer to the full detailed report or contact information.

Individual manufacturer can choose whether or not to display Summary Report or Full Report on the brochure or spec sheet. If the report is shown on them, above table formats are recommended to be used. A pointer to the full detailed report (an example shown in Annex B) or contact information shall be included in the brochure or spec sheet.

Annex A (informative)

Examples of report presentation

This annex shows how to present the results of measurement in the following tables according to Clause 7.

NOTE The following data are not real data from copying device or MFD; they are just an example showing how to present the results.

Table A.1 — Example of measurement results for Summary Report

	sFCOT(s)	sESAT(ipm)
Colour	17.2	6.2
B&W	14.9	8.7

Table A.2 — Example of measurement results for Full Report

	Target	sFCOT(s)	sEFTP (ipm)			sESAT(ipm)
			1Copy	1Copy+30seconds	1Copy+4minutes	
Colour	A	20.3	2.9	4.0	4.4	4.7
				4 copies	11 copies	
	B	15.4	3.8	6.3	7.1	7.6
				5 copies	17 copies	
	C	17.9	3.3	4.9	5.4	5.8
				4 copies	13 copies	
B&W	D	15.2	3.9	6.5	7.3	7.8
				5 copies	17 copies	
	Average	17.2	3.4	5.4	6.0	6.4
	A	16.4	3.6	6.0	6.7	7.2
				5 copies	16 copies	
	B	14.0	4.3	8.4	9.5	10.1
B&W				7 copies	22 copies	
	C	15.3	3.9	7.0	7.8	8.3
				6 copies	18 copies	
	D	13.9	4.3	8.6	9.6	10.3
				7 copies	22 copies	
	Average	14.9	4.0	7.5	8.4	8.9