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INTERNATIONAL STANDARD



**Information technology – Telecommunications bonding networks for buildings
and other structures**

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INTERNATIONAL STANDARD



**Information technology – Telecommunications bonding networks for buildings
and other structures**

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CONTENTS

FOREWORD	5
INTRODUCTION	6
1 Scope	8
2 Normative references	8
3 Terms, definitions and abbreviations	9
3.1 Terms and definitions	9
3.2 Abbreviations	11
4 Conformance	12
5 Overview of bonding networks	12
6 Selection of the telecommunications bonding network approach	13
6.1 Assessment of the impact of the telecommunications bonding network on the interconnection of telecommunications equipment	13
6.2 Telecommunications bonding networks	14
6.3 Telecommunications bonding network performance	15
6.3.1 General	15
6.3.2 Requirements	16
6.3.3 DC resistance measurements	17
7 Common features	17
7.1 General	17
7.2 Protective bonding networks	18
7.2.1 Protective bonding network conductors (PBNCs)	18
7.2.2 Main earthing terminal (MET)	18
7.3 Telecommunications entrance facility (TEF)	18
7.4 Telecommunications bonding network components	18
7.4.1 Telecommunications bonding network conductors	18
7.4.2 Telecommunications bonding network connections	19
7.5 Cabinets, frames and racks	19
7.5.1 External connections to a bonding network	19
7.5.2 Rack bonding conductors	20
7.5.3 Internal connections	21
7.6 Miscellaneous bonding connections	22
7.6.1 General	22
7.6.2 Bonding conductors for d.c. resistance control	22
7.6.3 Bonding conductors for impedance control	22
7.7 Documentation	23
8 Dedicated telecommunications bonding network	23
8.1 General	23
8.2 Components	24
8.2.1 Primary bonding busbar (PBB)	24
8.2.2 Secondary bonding busbar (SBB)	25
8.2.3 Bonding conductors for d.c. resistance control	25
8.2.4 Bonding conductors for impedance control	26
8.3 Implementation	27
8.3.1 Primary bonding busbar (PBB)	27
8.3.2 Secondary bonding busbar (SBB)	28

8.3.3	Telecommunications bonding conductor (TBC)	28
8.3.4	Telecommunications bonding backbone (TBB)	29
8.3.5	Backbone bonding conductor (BBC)	29
8.3.6	Bonds to continuous conductive pathway systems	29
8.3.7	Bonds to structural metal	29
9	Local telecommunications bonding networks in conjunction with protective bonding networks	30
9.1	Bonding for local distribution	30
9.1.1	Star protective bonding networks	30
9.1.2	Ring protective bonding networks	31
9.2	Telecommunications bonding conductors	32
9.2.1	Bonding conductors for d.c. resistance control	32
9.2.2	Bonding conductors for impedance control	32
9.3	Bonding for areas of telecommunications equipment concentration	33
10	Local telecommunications bonding networks in conjunction with dedicated telecommunications bonding networks	33
10.1	Bonding for areas of telecommunications equipment concentration	33
10.1.1	Requirements	33
10.1.2	Recommendations	33
10.1.3	Cabinets, frames and racks	33
10.2	Telecommunications equipment bonding conductors (TEBC)	33
10.2.1	TEBC for d.c. resistance control	33
10.2.2	TEBC for impedance control	34
10.2.3	Implementation	34
11	Mesh bonded networks	34
11.1	General	34
11.2	Mesh bonding alternatives	35
11.2.1	Local mesh bonding (MESH-IBN) networks	35
11.2.2	MESH-BN	37
11.3	Bonding conductors of a mesh bonding network	38
11.3.1	Requirements	38
11.3.2	Recommendations	38
11.4	Bonding conductors to the mesh bonding network	38
11.5	Supplementary bonding grid (SBG)	39
11.6	System reference potential plane (SRPP)	39
11.6.1	General	39
11.6.2	Access floors	40
11.6.3	Transient suppression plate (TSP)	41
Annex A (normative)	Maintenance of telecommunications bonding network performance	42
A.1	General	42
A.2	Periodic activity	42
A.2.1	Schedule	42
A.2.2	Implementation	42
A.3	Causes of performance deterioration	43
A.3.1	Galvanic corrosion	43
A.3.2	Requirements	43
Annex B (normative)	Bonding conductor cross-sectional area	44
Annex C (informative)	Alternative terminology	45

Bibliography.....	46
Figure 1 – Schematic relationship between ISO/IEC 30129 and other relevant standards.....	7
Figure 2 – Schematic of telecommunications equipment distribution and associated bonding connections	13
Figure 3 – Example of three methods of equipment and rack bonding	20
Figure 4 – Example of a bond connection from a cabinet to the cabinet door	22
Figure 5 – Example of bonding straps	23
Figure 6 – Illustrative example of a large building	24
Figure 7 – Illustrative example of a smaller building	24
Figure 8 – Schematic of PBB	25
Figure 9 – Schematic of SBB	25
Figure 10 – Star protective bonding and supplementary telecommunications bonding	30
Figure 11 – Example of high common impedance and large loop	30
Figure 12 – Example of low common impedance and small loop	31
Figure 13 – Ring protective bonding and supplementary telecommunications bonding	31
Figure 14 – MESH-BN example	32
Figure 15 – Example TEBC to rack bonding conductor connection	34
Figure 16 – Local mesh bonding network	36
Figure 17 – A MESH-IBN having a single point of connection (SPC)	36
Figure 18 – A MESH-BN with equipment cabinets, frames, racks and CBN bonded together	37
Figure 19 – Example of access floor	40
Figure 20 – Example of installation details for an under floor transient suppression plate	41
Table 1 – Sensitivity of cabling media to bonding network performance	14
Table 2 – Telecommunications bonding network requirements	14
Table 3 – DC resistance requirements for protective bonding networks.....	16
Table 4 – DC resistance requirements for dedicated telecommunications bonding networks	17
Table 5 – TBB conductor sizing	26
Table B.1 – Bonding conductor cross-sectional areas	44
Table C.1 – Alternative terminology	45

INFORMATION TECHNOLOGY –

TELECOMMUNICATIONS BONDING NETWORKS FOR BUILDINGS AND OTHER STRUCTURES

FOREWORD

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International Standard ISO/IEC 30129 was prepared by subcommittee 25: Interconnection of information technology equipment, of ISO/IEC joint technical committee 1: Information technology

This International Standard has been approved by vote of the member bodies, and the voting results may be obtained from the address given on the second title page.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This International Standard specifies requirements and recommendations for the design and installation of connections (bonds) between various electrically conductive elements in buildings and other structures, during their construction or refurbishment, in which information technology (IT) and, more generally, telecommunications equipment is intended to be installed in order to

- a) minimise the risk to the correct function of that equipment and interconnecting cabling from electrical hazards,
- b) provide the telecommunications installation with a reliable signal reference – which may improve immunity from electromagnetic interference (EMI).

This International Standard

- specifies assessment criteria to determine the relevant bonding configurations that are appropriate,
- enables the implementation of any bonding configurations that may be necessary by means of either
 - the provision of a bonding network that utilises the existing protective bonding network for electrical safety, or
 - the provision of a dedicated bonding network for the telecommunications infrastructure.

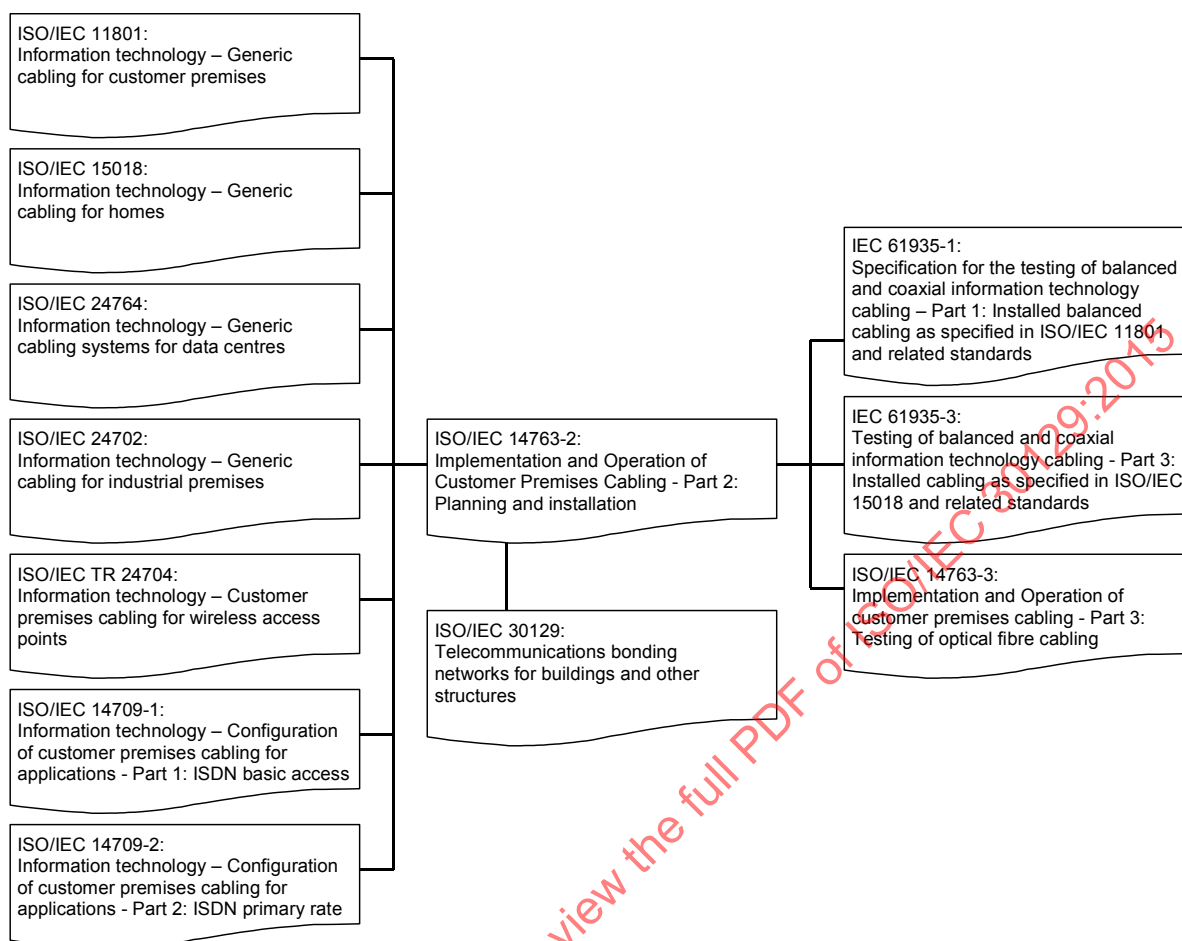
This standard is intended for

- building architects, owners and managers,
- designers and installers of electrical and telecommunications cabling installations.

This International Standard is one of a number of documents prepared in support of international standards and technical reports for cabling design produced by ISO/IEC JTC 1/SC 25. Figure 1 shows the inter-relationship between these standards and technical reports.

Users of this standard should be familiar with all applicable cabling design and installation standards.

NOTE Telecommunications infrastructure affects raw material consumption. The infrastructure design and installation methods also influence product life and sustainability of electronic equipment life cycling. These aspects of telecommunications infrastructure impact our environment. Since building life cycles are typically planned for decades, technological electronic equipment upgrades are necessary. The telecommunications infrastructure design and installation process magnifies the need for sustainable infrastructures with respect to building life, electronic equipment life cycling and considerations of effects on environmental waste. Telecommunications designers are encouraged to research local building practices for a sustainable environment and conservation of fossil fuels as part of the design process.



IEC

**Figure 1 – Schematic relationship between ISO/IEC 30129
and other relevant standards**

INFORMATION TECHNOLOGY –

TELECOMMUNICATIONS BONDING NETWORKS FOR BUILDINGS AND OTHER STRUCTURES

1 Scope

This International Standard specifies requirements and recommendations for the design and installation of connections (bonds) between various electrically conductive elements in buildings and other structures, during their construction or refurbishment, in which information technology (IT) and, more generally, telecommunications equipment is intended to be installed in order to

- a) minimise the risk to the correct function of that equipment and interconnecting cabling from electrical hazards,
- b) provide the telecommunications installation with a reliable signal reference – which may improve immunity from electromagnetic interference (EMI).

The requirements of this International Standard are applicable to the buildings and other structures within premises addressed by ISO/IEC 14763-2 (e.g. residential, office, industrial and data centres) but information given in this International Standard may be of assistance for other types of buildings and structures.

NOTE Telecommunications centres (operator buildings) are addressed by ITU-T K.27.

This International Standard does not apply to power supply distribution of voltages over AC 1 000 V.

Electromagnetic compatibility (EMC) requirements and safety requirements for power supply installation are outside the scope of this International Standard and are covered by other standards and regulations. However, information given in this International Standard may be of assistance in meeting the requirements of these standards and regulations.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60364-4-41, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

IEC 60364-4-44:2007, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*

IEC 60364-5-54, *Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

IEC 60950-1, *Information technology equipment – Safety – Part 1: General requirements*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

3 Terms, definitions and abbreviations

3.1 Terms and definitions

For the purposes of this document the following definitions apply in addition to those of ISO/IEC 14763-2. Alternatives to certain terms are provided in Annex C.

3.1.1

access provider

operator or another entity providing the means to enable external telecommunications services provision to a subscriber

3.1.2

asymmetric cabling

cabling within which the cable elements are asymmetric (unbalanced)

3.1.3

application

system, including its associated transmission method, which is supported by telecommunications cabling

[SOURCE: ISO/IEC 11801:2002, 3.1.2]

3.1.4

backbone bonding conductor

telecommunications bonding connection which interconnects telecommunications bonding backbones

3.1.5

balanced application

application designed and optimized to operate over symmetric cabling

3.1.6

common bonding network

set of interconnected conductive structures that combine the functions of a protective bonding network and a telecommunications bonding network

3.1.7

equipment bonding conductor

conductor that connects a protective bonding network to an item of telecommunications equipment

3.1.8

main earthing terminal

terminal or busbar which is part of the earthing arrangement of an installation and enabling the electric connection of a number of conductors for earthing purposes

[SOURCE: IEC 60050-826:2004, 826-13-15, modified – The terms "main earthing busbar main", "grounding terminal (US)" and "main grounding busbar (US)" have been deleted.]

3.1.9

mesh isolated bonding network

mesh bonding network with a single point of connection to either the protective bonding network or another isolated bonding network

3.1.10

mesh size

maximum length of conducting material between two adjacent connection points that create the grid of the telecommunications bonding network

3.1.11

primary bonding busbar

telecommunications bonding connection element, connected to the main earthing terminal, that is used to attach telecommunications bonding backbone conductors and equipment bonding conductors

3.1.12

protective bonding network

set of interconnected conductive elements to ensure electrical safety

Note 1 to entry: The protective bonding network meets the protective equipotential bonding system as defined in IEC 60050-195:1998, 195-02-23.

3.1.13

rack bonding conductor

conductor that connects a rack bonding busbar or items of equipment within a cabinet, frame or rack to the telecommunications bonding network within a local area

3.1.14

rack bonding busbar

attachment element within a cabinet, frame or rack for multiple unit bonding conductors

3.1.15

secondary bonding busbar

telecommunications bonding connection element for telecommunications systems and equipment in the area, served by a distributor

3.1.16

system block

functional group of equipment depending in its operation and performance on its connection to the same system reference potential plane, inherent to a mesh bonding network

3.1.17

system reference potential plane

conductive solid plane, as an ideal goal in potential equalizing, that is approached in practice by horizontal or vertical meshes

Note 1 to entry: The mesh width thereof is adapted to the frequency range to be considered. Horizontal and vertical meshes may be interconnected to form a grid structure approximating a Faraday cage.

Note 2 to entry: The SRPP facilitates signalling with reference to a common potential.

3.1.18

symmetric cabling

screened or unscreened cabling within which the cable elements comprise balanced pairs or quads

EXAMPLE Twisted pairs or quads.

3.1.19

telecommunications bonding backbone

conductor installed within telecommunications pathways that interconnects a primary bonding busbar to its secondary bonding busbars within the building, and that is intended to minimise potential differences but not intended to serve as a conductor providing a fault current return path

3.1.20

telecommunications bonding conductor

conductor between the primary bonding busbar and the main earthing terminal

3.1.21

telecommunications bonding network

set of interconnected conductive elements that provide functional equipotential bonding for telecommunications equipment

3.1.22

telecommunications equipment bonding conductor

conductor that connects a primary or secondary bonding busbar to a supplementary bonding network, a rack bonding conductor or to an item of telecommunications equipment

3.1.23

telecommunications entrance facility

entrance point where the telecommunications facilities enter the building

Note 1 to entry: The telecommunications entrance facility may also include antenna cable entrances and electronic equipment serving telecommunications functions.

3.1.24

unbalanced application

application not optimised for transmission over symmetric cabling

3.1.25

unit bonding conductor

conductor that connects the telecommunications equipment within a cabinet, frame or rack to the rack bonding busbar or to a rack bonding conductor

3.2 Abbreviations

For the purposes of this document the abbreviations of ISO/IEC 14763-2 and the following apply.

a.c.	alternating current
BBC	Backbone Bonding Conductor
CBN	Common Bonding Network
d.c.	direct current
EMI	ElectroMagnetic Interference
IACS	International Annealed Copper Standard
MESH-BN	MESH Bonding Network
MESH-IBN	MESH Isolated Bonding Network
MET	Main Earthing Terminal
PBB	Primary Bonding Busbar
PBNC	Protective Bonding Network Conductor
RBB	Rack Bonding Busbar
RBC	Rack Bonding Conductor
SBB	Secondary Bonding Busbar
SBG	Supplementary Bonding Grid
SRPP	System Reference Potential Plane
SPC	Single Point Of Connection
TBB	Telecommunications Bonding Backbone

TBC	Telecommunications Bonding Conductor
TEBC	Telecommunications Equipment Bonding Conductor
TEF	Telecommunications Entrance Facility
TSP	Transient Suppression Plate
UBC	Unit Bonding Conductor

4 Conformance

For bonding infrastructures to conform to this International Standard

- a) an assessment in accordance with Clause 6 shall be undertaken,
- b) based on the results of the assessment any necessary bonding shall be implemented as follows
 - 1) the backbone and building entrance bonding shall either
 - use the protective bonding network provided that it delivers the performance required by the assessment of Clause 6, or
 - conform to the requirements of Clause 8 for a dedicated bonding system,
 - 2) the local bonding shall either
 - conform to Clause 9 in line with the requirements of the assessment of Clause 5, or
 - conform to the requirements of Clause 10 for a dedicated telecommunications bonding system in line with the requirements of the assessment of Clause 6,
- or
- 3) a mesh bonding network in accordance with Clause 11,
- c) the requirements of Clause 7 shall be applied to all telecommunications bonding networks implemented,
- d) the cross-sectional areas of bonding conductors shall conform to the requirements of Clauses 7 to 11 as amended by the region-specific application of Annex B,
- e) local regulations, including safety, shall be met.

NOTE The proper implementation of the requirements of this International Standard assumes that electrical installations, protective bonding networks and protective measures against overvoltages are undertaken in accordance with the local regulations, as appropriate.

5 Overview of bonding networks

This International Standard assumes that buildings, or other structures, containing or intended to contain telecommunications equipment are of vertical extent (where a backbone connects zones of different floors) and/or horizontal extent (where a backbone connects multiple zones on a floor) and feature, as follows:

- a) one or more entrance facilities,
- b) one or more identifiable areas within each zone containing concentrations of telecommunications equipment (e.g. spaces associated with the generic cabling distributors of standards supported by ISO/IEC 14763-2),
- c) areas in each zone within which telecommunications equipment is distributed (e.g. locations associated with the generic cabling outlets of standards supported by ISO/IEC 14763-2).

For the purposes of this International Standard

- 1) the term “backbone” refers to connections between the areas of concentrations of telecommunications equipment and between any given area of concentration and a main earthing terminal (MET),

- 2) the term “local” refers to connections between a given area of concentration of telecommunications equipment and the area of distributed telecommunications equipment which it serves or other connections within that area.

This is shown schematically in Figure 2 for telecommunications equipment distribution and telecommunications bonding network terminology.

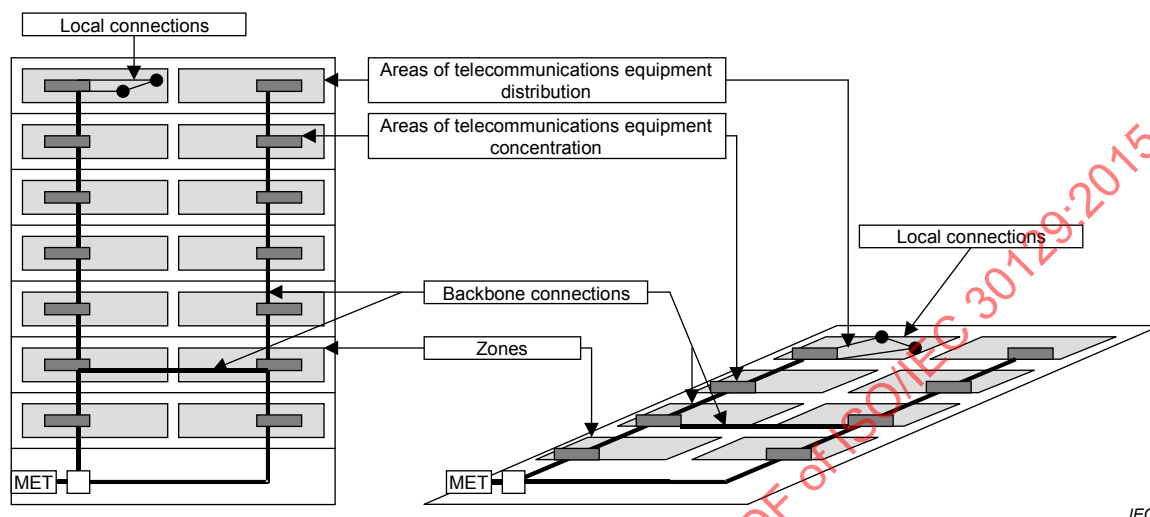


Figure 2 – Schematic of telecommunications equipment distribution and associated bonding connections

The objective of this International Standard is, following the completion of the assessment of Clause 6, to ensure that backbone and local bonding networks

- minimise d.c. and a.c. potential differences in order to reduce the risk to the correct function of telecommunications equipment interconnected by metallic cabling,
- have adequate a.c. and radio frequency performance to provide the telecommunications installation with a reliable signal reference and improved resistance to EMI.

It should be noted that failure to implement correct telecommunications bonding networks can act against this objective.

6 Selection of the telecommunications bonding network approach

6.1 Assessment of the impact of the telecommunications bonding network on the interconnection of telecommunications equipment

The requirements applied to a telecommunications bonding network depend upon the intended type of connectivity between the telecommunications equipment within and between the zones of Figure 2.

The mesh bonded network of Clause 11 is intended to support the most demanding requirements of both cabling media and the applications supported over those media. The mesh bonded network provides complete flexibility in relation to the types and locations of telecommunications equipment that may be installed (subject to the transmission performance limits of the applications when using the selected telecommunications cabling). This is further enhanced by the installation of power distribution systems conforming to TN-S as described in the IEC 60364 series of standards.

The installation of such a telecommunications bonding network is most easily implemented during construction or refurbishment of a building or structure. However, within an existing building

- a) the cost and complexity of installing a telecommunications bonding network that will support the requirements of applications operating over asymmetric cabling between any two points in a building may be prohibitive,
- b) the implementation of an all-optical network has no implications for the telecommunications bonding network but would substantially impact on the cost of transmission and terminal equipment and may not be viable for all intended applications.

Therefore an assessment has to be made based on a balance between complexity of the telecommunications bonding network and the type of cabling media and the application supported over those media between and within the zones described in Figure 2. This assessment has also to take into consideration the transmission performance requirements of the applications when using the selected telecommunications cabling.

The comparative sensitivity of the various types of cabling media and the applications supported using them to a lack of bonding network performance (d.c. resistance and impedance) is shown in Table 1.

Table 1 – Sensitivity of cabling media to bonding network performance

Cabling medium	Sensitivity to bonding network performance
Asymmetric cabling or symmetric cabling (unbalanced applications)	High  Low
Symmetric cabling (screened or unscreened with balanced applications)	
Optical fibre	

Based upon the outcome of this assessment, the appropriate requirements of this standard shall be applied to the relevant infrastructures to be used to provide an adequate telecommunications bonding network as detailed in Table 2.

Table 2 – Telecommunications bonding network requirements

Media		Transmission (subject to maximum channel length limits)	
		Between zones	Within a zone
Asymmetric cabling or symmetric cabling (unbalanced applications)	Using the protective bonding network	d.c. resistance and impedance control requirements of 6.3.1.1	d.c. resistance and impedance control requirements of Clause 9
	Using a dedicated telecommunications bonding network	d.c. resistance and impedance control requirements of 6.3.1.2	d.c. resistance and impedance control of Clause 10
Symmetric cabling (screened or unscreened with balanced applications)	Using the protective bonding network	d.c. resistance requirements of 6.3.1.1	d.c. resistance control requirements of Clause 9
	Using a dedicated telecommunications bonding network	d.c. resistance requirements of 6.3.1.2	d.c. resistance control of Clause 10
Optical fibre		No requirements	No requirements

6.2 Telecommunications bonding networks

Telecommunications equipment is generally connected to a protective bonding network that meets basic safety requirements in accordance with the IEC 60364 series. If the design or

measured performance of the protective bonding network fails to meet the requirements of 6.3 then either

- a) supplementary telecommunications bonding solutions shall be employed as defined in Clauses 8, 9, 10 or 11, or
- b) restrictions shall apply in relation to the interconnection of telecommunications equipment as described in Clause 6.

For the construction of a new building, or structure, and when it is desired to employ the most flexible approach for the accommodation of telecommunications equipment then the mesh bonded network of Clause 11 shall be applied provided that the lightning protection is in accordance with IEC 62305-4.

NOTE Where other lightning protection has been installed, including “isolated lightning protection” according to IEC 62305-3, specific restrictions may be applicable to the implementation of the telecommunications cabling, the telecommunications bonding network and the lightning protection.

Where the requirements of Clause 11 are determined to be inappropriate but an effective telecommunications bonding network is required then

- 1) Clause 8 provides requirements and recommendations for the construction of a dedicated telecommunications backbone bonding network,
- 2) Clause 9 provides requirements and recommendations for the construction of a local telecommunications bonding network for connection to protective bonding networks,
- 3) Clause 10 provides requirements and recommendations for the construction of a local telecommunications bonding network for connection to a dedicated telecommunications backbone bonding network.

6.3 Telecommunications bonding network performance

6.3.1 General

6.3.1.1 Protective bonding networks

Protective bonding networks may provide adequate performance for the telecommunications infrastructure. Where a protective bonding network is found not to comply with the requirements of 6.3.2.1 and 6.3.2.2, options for its improvement should be considered before decisions are taken in relation to the implementation of the telecommunications bonding network.

The backbone protective bonding network is considered to connect the primary electrical power distribution units within each zone to the main earthing terminal (MET).

For a backbone protective bonding network to be considered adequate for a telecommunications bonding network, it shall meet requirements for impedance of 6.3.2.1 and the d.c. conductor resistance as detailed in 6.3.2.2.

With each zone, the local protective bonding network shall have one of the forms as described in Clause 9. The requirements for the supplementary telecommunications bonding networks are described in Clause 9.

For a local protective bonding network to be considered adequate for a telecommunications bonding network, it shall meet requirements for impedance of 6.3.2.1 and the d.c. conductor resistance as detailed in 6.3.2.2.

6.3.1.2 Dedicated telecommunications bonding networks

When the protective bonding network fails to provide adequate performance for the telecommunications bonding infrastructure or other factors take precedence then a dedicated

telecommunications bonding network shall be installed in accordance with Clause 8 and Clause 10.

For a dedicated backbone bonding network to be considered adequate for a telecommunications bonding network it shall meet requirements for impedance of 6.3.2.1 and the d.c. conductor resistance as detailed in 6.3.2.3.

The dedicated bonding network extends from the backbone into each zone via a local telecommunications bonding network. The requirements for the supplementary telecommunications bonding networks are described in Clause 10.

For a local bonding network to be considered adequate for a telecommunications bonding network it shall meet requirements for impedance of 6.3.2.1 and the d.c. conductor resistance as detailed in 6.3.2.3.

6.3.2 Requirements

6.3.2.1 General requirements

The bonding network shall have busbars with sufficient capacity for the attachment of planned telecommunications equipment and cabling.

If required by the approach taken to the bonding network (see 6.1), adequate impedance performance of the bonding network requires that

- the pathways in which the bonding network is installed are close to the pathways in which the telecommunications network is installed to reduce loop area inductance to improve high frequency performance,
- there is sufficient and easy access to add supplemental bonding conductors for impedance control as described in Clauses 7, 8, 9 and 10 to improve the high frequency performance of the protective bonding network.

6.3.2.2 Protective bonding networks

The protective bonding network shall comply with local safety requirements and provide a safe environment for the telecommunications installers and equipment.

The d.c. resistance between points of a protective bonding network shall meet the requirements of Table 3.

Table 3 – DC resistance requirements for protective bonding networks

Connections between	Requirement maximum mΩ/m
All telecommunications equipment and closest protective bonding network terminal	1,67

6.3.2.3 Dedicated bonding networks

The d.c. resistance between points of the telecommunications bonding network shall meet the requirements of Table 4.

Table 4 – DC resistance requirements for dedicated telecommunications bonding networks

Connections between	Requirement maximum mΩ/m
Any point of the bonding network and the MET	1,67
Any primary bonding busbar (PBB) and a connected secondary bonding busbar (SBB)	1,67
Any point of connection to the bonding network within a zone and the connected secondary bonding busbar (SBB)	1,67
Primary bonding busbar (PBB) or secondary bonding busbar (SBB) to structural steel	1,67

6.3.3 DC resistance measurements

6.3.3.1 General

The test is performed using a resistance tester that is configured for a continuity test, otherwise known as a two-point test or a “dead earth” test.

The earth ground resistance tester generates a specific alternating current (a.c.) test current; this current is less susceptible to the influences of stray currents in the telecommunications bonding network and is a more accurate testing device than a standard volt-ohm-milliampere meter.

Prior to testing

- a visual inspection shall be performed to verify that the telecommunications bonding network is installed in accordance with this standard,
- due to the possibilities of faults travelling through the telecommunications bonding network system, a voltage test should be performed prior to conducting the two-point continuity test and verified with the test equipment manufacturer's instructions,
- it shall be ensured that any other electrical installation or maintenance activity will not affect the test result.

The testing shall be undertaken before the telecommunications equipment is installed otherwise parallel paths may invalidate test results.

6.3.3.2 Dedicated bonding networks

The test is typically performed by connecting one meter lead to the building's nearest MET and a specific point on the telecommunications bonding network such as the PBB. This same test can also verify continuity between any two points of the telecommunications bonding network such as between the PBB and a SBB.

7 Common features

7.1 General

The requirements and recommendations of this clause apply to the implementations of telecommunications bonding networks of Clauses 8, 9, 10 and 11 in the absence of local regulations. Such regulations may apply independent schemes of approval, certification or

licensing schemes to the components, how and where they are used and the performance requirements which they shall meet.

7.2 Protective bonding networks

7.2.1 Protective bonding network conductors (PBNs)

The installation of PBNs shall be in accordance with IEC 60364-4-41, IEC 60364-4-44:2007 (Clause 444), IEC 60364-5-54 and IEC 61140 (requirements for installations in buildings).

7.2.2 Main earthing terminal (MET)

Each building shall be provided with at least one designated MET.

7.3 Telecommunications entrance facility (TEF)

Each building shall be provided with at least one designated TEF. The TEF shall be placed as close as possible to either the MET or designated points providing connections to the MET.

In order to minimize surge voltages and effects of surge currents entering the building, groups of conducting components should enter the building in close proximity to each other. Such components include pipes, pathway systems and cables containing either extraneous metallic elements (e.g. armouring, strain relief members of optical fibre cables, cable screens) and/or signal (cable) elements. Where these are bonded to the MET, the connection shall use the shortest practicable route.

The treatment of extraneous metallic elements that are part of the construction of cable entering the building shall be in accordance with local or national regulations and the procedures used shall be documented.

Where no local or national regulations exist then one of the following options shall be applied:

- a) the extraneous metallic elements of the cable shall be bonded in the TEF at both ends and a parallel bonding conductor of minimum cross-sectional area B (see Annex B), and greater than total cross-sectional area of the extraneous metallic elements in the cable, shall be installed in association with the cable and shall be bonded at both TEFs;
- b) only one end of the extraneous metallic elements shall be bonded, and
 - the other end shall be insulated to at least 1 000 V a.c.,
 - labelling shall be applied to the insulation, which indicates possible presence of hazardous voltages beneath that insulation,
 - if an isolation gap is created in the extraneous metallic elements beneath the insulation, then the extraneous metallic elements on the building side of the gap shall be bonded to the MET.

Signal conductors shall be connected to surge protection devices (SPDs) as required.

7.4 Telecommunications bonding network components

7.4.1 Telecommunications bonding network conductors

7.4.1.1 Materials

The dimensional requirements of bonding conductors specified in this International Standard assume the use of copper of ≥ 95 % International Annealed Copper Standard (IACS) conductivity.

NOTE 100 % IACS = $1,724 \times 10^{-8} \Omega \cdot m \approx 5,8 \times 10^7 \text{ S/m}$.

The use of other materials requires

- a) appropriate changes to be made to the conductor dimensions in order to provide equivalent d.c. resistance,
- b) assessment of component compatibility (see 7.4.2 and Annex A) to ensure maintenance of contact resistance values at junctions with other conductive materials.

Where bonding conductors are insulated, the insulation shall be in accordance with IEC 60364-5-54.

7.4.1.2 Installation

The installation of telecommunications bonding conductors shall be in accordance with IEC 60364-4-41, IEC 60364-4-44:2007 (Clause 444), IEC 60364-5-54 and IEC 61140 (requirements for installations in buildings).

Telecommunications bonding conductors shall be installed in accordance with the applicable minimum bend radius (installation, operating-static and operating-dynamic) and shall not be coiled nor doubled back on themselves.

Where multiple bonding conductors are installed between any two points in order to provide impedance control or in support of the requirements of Clause 11, they shall be separated by at least 150 mm, except where physical constraints (e.g. points of connection or routes through building structures) force a reduction of this separation. The lengths over which this separation is not provided shall be minimised.

Multiple bonding conductors shall not be attached to a single connection point where there is a risk of interruption of all connections during maintenance or repair.

Bonding conductors for telecommunications should not be placed in ferrous metallic conduit. If this cannot be avoided then in order to maintain the function of the bonding conductor it shall be bonded to each end of the conduit with conductors of a minimum cross-sectional area B (see Annex B) and with appropriate fittings meeting the requirements of 7.4.2.

7.4.2 Telecommunications bonding network connections

The design and installation of bonding network connections are unrestricted (unless specified within the detailed implementations of Clauses 8, 9, 10 or 11) but shall

- a) be mechanically stable under the intended operational conditions (including inspection during maintenance procedures),
- b) protect the connection from oxidation.

Bonding connectors and the fastenings and processes used to connect them to the conductive elements of bonding networks shall be designed to provide and maintain a d.c. contact resistance of $\leq 0,1 \text{ m}\Omega$.

The mating surfaces of all bonding components shall be of a material that provides an electrochemical potential of $\leq 300 \text{ mV}$ (with reference to IEC 60950-1). See A.3.1 for additional requirements and information.

7.5 Cabinets, frames and racks

7.5.1 External connections to a bonding network

7.5.1.1 Requirements

Cabinets, frames and racks (and other enclosures) containing, or intended to contain, information technology equipment or metallic information technology cable shall either be bonded to the

- a) protective bonding network within the zone (for telecommunications networks in accordance with Clause 9),
- b) SBB or PBB within the zone (for telecommunications networks in accordance with Clause 10).

Each cabinet, frame and rack shall have a connection point to which the rack bonding conductor (RBC) can be terminated meeting the requirements of 7.4.2.

The RBC may be connected to one of the following

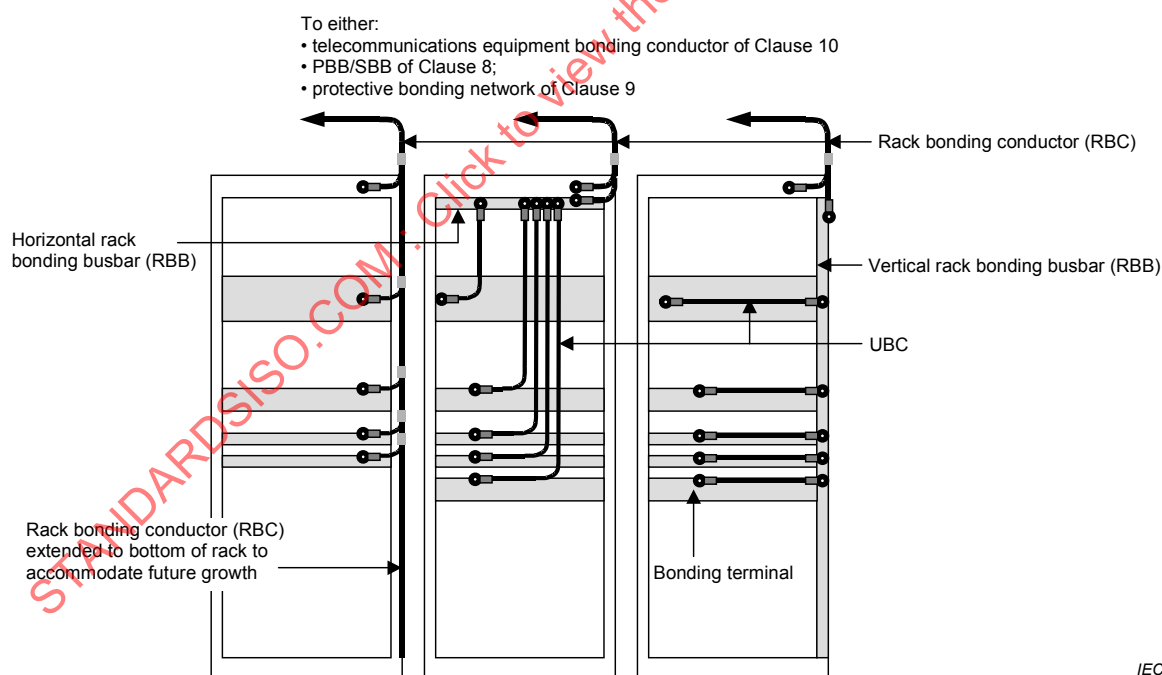
- 1) the telecommunications equipment bonding conductor of Clause 10,
- 2) the primary or secondary bonding busbars of Clause 8,
- 3) the local protective bonding network of Clause 9.

In all cases each cabinet, frame and rack shall be connected with its own dedicated RBC(s). The cabinets, frames and racks shall not be bonded serially.

Figure 3 shows the various approaches that may be applied for the external and internal connections to cabinets, racks and frames.

7.5.1.2 Recommendations

Cabinets, frames and racks containing multiple items of telecommunications equipment and other conductive items should be provided with horizontal or vertical rack bonding busbars (RBB).



IEC

Figure 3 – Example of three methods of equipment and rack bonding

7.5.2 Rack bonding conductors

7.5.2.1 Rack bonding conductors for d.c. resistance control

The RBC shall have a cross-sectional area in accordance with IEC 60364-5-54 and shall be

- a) of minimum cross-sectional area A (see Annex B) for a cabinet, frame or rack of ≤ 21 U,
- b) of minimum cross-sectional area B (see Annex B) for a cabinet, frame or rack of > 21 U.

NOTE U is a unit of height equal to 44,45 mm as defined in IEC 60297-3-105.

7.5.2.2 Rack bonding conductors (RBC) for impedance control

7.5.2.2.1 Requirements

In addition to the requirements of 7.5.2.1, n additional bonding conductors of minimum cross-sectional area A (see Annex B) shall be installed if the length, l , of the RBC exceeds 6 m, where $n = \text{ROUNDUP}(l/6) - 1$.

7.5.2.2.2 Recommendations

In addition to the requirements of 7.5.2.1, n additional bonding conductors of minimum cross-sectional area A (see Annex B) should be installed if the length, l , of the RBC exceeds 3 m, where $n = \text{ROUNDUP}(l/3) - 1$.

7.5.3 Internal connections

7.5.3.1 Requirements

Telecommunications equipment containing metallic parts within a cabinet, frame and rack that have a bonding connection point shall be bonded to the telecommunications bonding network in accordance with the manufacturer's instructions. These bonds shall be implemented using either

- a) RBCs, or
- b) unit bonding conductors (UBC) to the RBB.

Where instructions are not given, all UBCs shall be of minimum cross-sectional area A (see Annex B).

In order to reduce the radiation of EMI all conductive items within a cabinet, frame and rack (e.g. doors, panels, shelves and cable organisers) shall be bonded either by bonding conductors or through the cabinet, frame or rack structure (see 7.5.3.2) to the connection point on the cabinet where the cabinet bonding conductor connects to the cabinet. Where the items to be bonded are fixed, the bonding conductors shall meet the requirements of the UBC. Where the items to be bonded are detachable metallic parts (e.g. doors, side panels and top panels) the bonding conductors shall be connected by stranded, high strand count conductors having the same effective cross-sectional area as the UBC.

The bonding conductors attached to all detachable metallic parts (e.g. doors, side panels and top panels) should have an easily visible quick connect to facilitate their detachment and reattachment. These bonding conductors shall be implemented using manufacturer's instructions. Figure 4 shows an example of a solution.

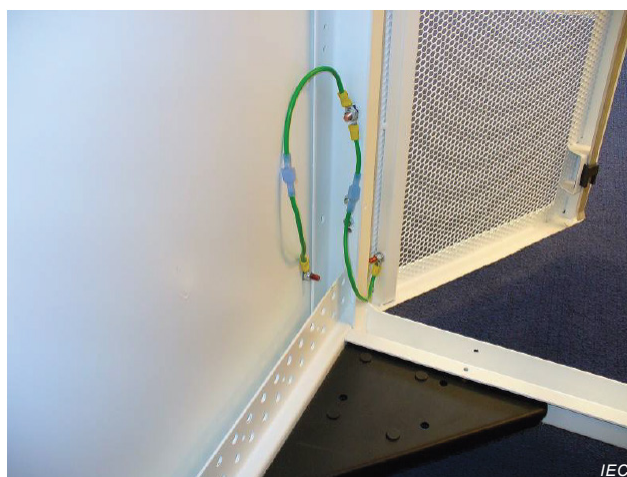


Figure 4 – Example of a bond connection from a cabinet to the cabinet door

Where screened cables are terminated within a cabinet, frame or rack, the point of screen termination shall be bonded in accordance with ISO/IEC 14763-2:2012, 8.10.3.

7.5.3.2 Structural bonding within cabinets, frames and racks

For a welded cabinet, frame or rack, the welded construction serves as the method of bonding the structural members of the cabinet/rack together.

For a cabinet, frame or rack which is constructed or stabilized with fasteners such as bolts, bonding continuity shall not be assumed unless specified by the manufacturer's instructions.

Construction hardware, such as bolts, washers, nuts and screws, shall only be used to meet the requirements of 7.4.2 provided that either

- a) these and their interconnections are specifically designed for this purpose and installed in accordance with manufacturer's/supplier's instructions, or
- b) any paint shall be removed from all bonding contact areas.

7.6 Miscellaneous bonding connections

7.6.1 General

The requirements and recommendations of 7.6.2 and 7.6.3 apply to bonding conductors not otherwise specified in this standard.

7.6.2 Bonding conductors for d.c. resistance control

Bonding conductors shall be of minimum cross-sectional area A (see Annex B).

Where the conductor is used as part of a d.c. return path it shall comply with the requirements of IEC 60364-4-44.

7.6.3 Bonding conductors for impedance control

7.6.3.1 Requirements

In addition to the requirements of 7.6.2, n additional bonding conductors (independent of cross-sectional area or shape) shall be installed if the distance, l , between bonding points exceeds 1 m, where $n = \text{ROUNDUP}(l) - 1$.

7.6.3.2 Recommendations

In addition to the requirements of 7.6.2, n additional bonding conductors (independent of cross-sectional area or shape) should be installed if the distance, l , between bonding points exceeds 0,5 m, where $n = \text{ROUNDUP}(2 \times l) - 1$.

Suitable conductors, including metal strips, metal braids or round cables, may be used. However, only metal strips or braids are recommended for high frequency performance as a circular conductor has a higher impedance than a flat conductor with the same material cross-section.

The length:width ratio of bonding conductors should not exceed 5:1 (see Figure 5).

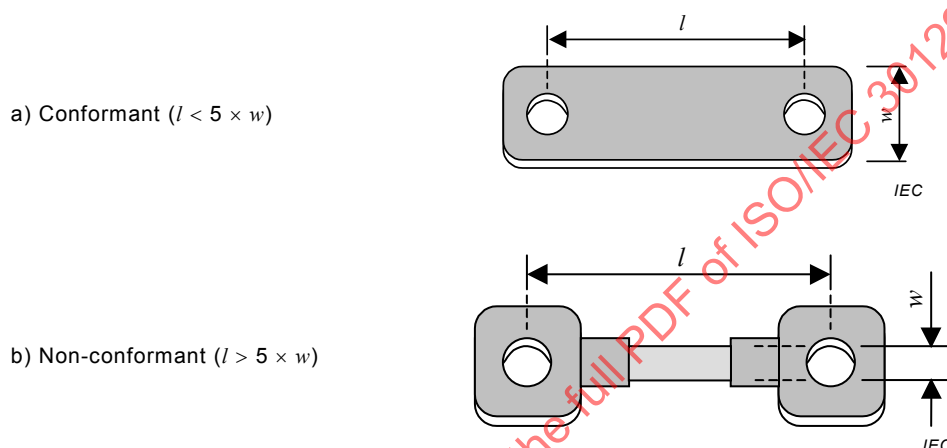


Figure 5 – Example of bonding straps

7.7 Documentation

If a bonding system network is a part of the structure of a new building, all connections shall be documented in a scheme and as pictures.

8 Dedicated telecommunications bonding network

8.1 General

Within a building (see illustrative examples in Figure 6 and Figure 7), the dedicated telecommunications bonding network originates at the MET and extends throughout the building. It includes the following major components

- a) primary bonding busbar (PBB),
- b) telecommunications bonding conductor (TBC),

and may also include the following:

- c) telecommunications bonding backbone (TBB);
- d) secondary bonding busbar (SBB);
- e) backbone bonding conductor (BBC).

These telecommunications bonding components are intended to work with a building's telecommunications pathways and spaces, installed cabling, and administration system.

Where buildings have multiple METs and a separate PBB is installed in association with each MET, the PBBs shall not be interconnected unless it has been determined to be safe to do so. Also, SBBs connected to separate PBBs shall not be interconnected unless it has been

determined to be safe to do so. Following such a determination, the conductor installed between the PBBs shall be implemented using a BBC in accordance with 8.2.3.3. Where impedance control is also required between the PBBs as indicated in Table 2 then 8.2.4.2 shall be applied.

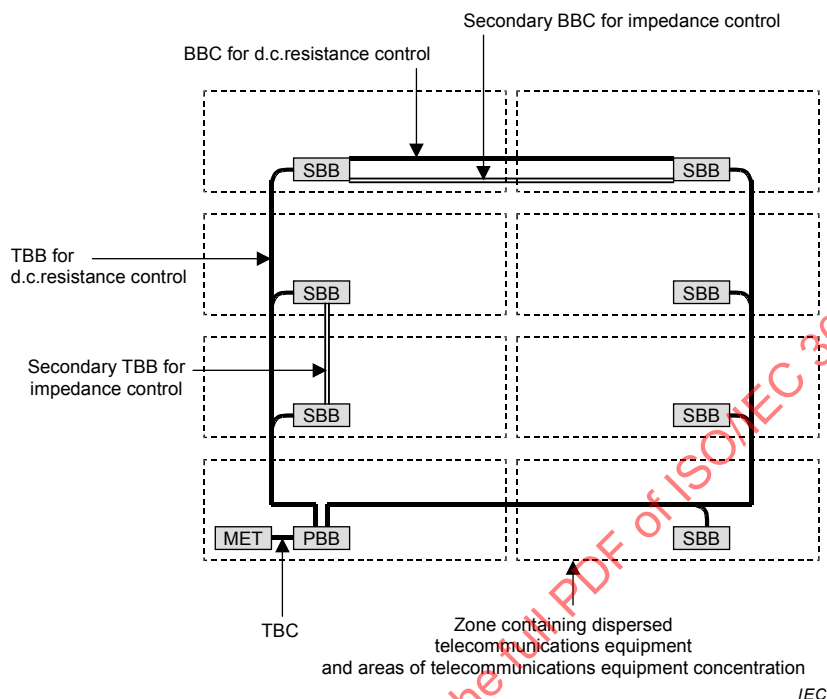


Figure 6 – Illustrative example of a large building

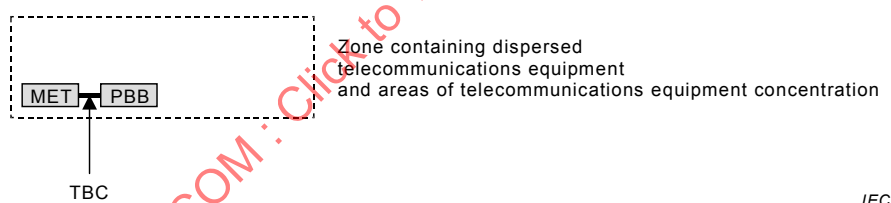


Figure 7 – Illustrative example of a smaller building

8.2 Components

8.2.1 Primary bonding busbar (PBB)

In the absence of national or local regulations, the PBB shall

- be a busbar provided with holes for use with correctly matched bonding connections and fastening hardware in accordance with 7.4,
- be made of copper, or copper alloys, in accordance with 7.4,
- be 6,35 mm (minimum) thick and 100 mm (minimum) wide,
- either be of a length to provide an adequate number of holes or be designed to be modular, allowing extension by means of fittings in accordance with manufacturer's instructions,
- be designed to enable and maintain a bond contact resistance in accordance with 7.4.

Figure 8 shows a generalised schematic of a PBB.

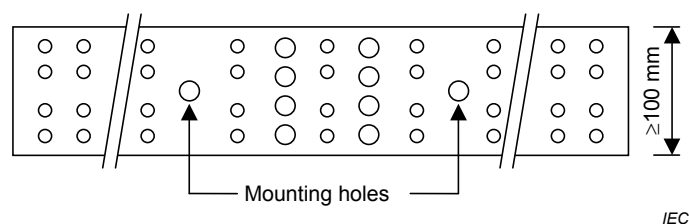


Figure 8 – Schematic of PBB

8.2.2 Secondary bonding busbar (SBB)

In the absence of national or local regulations, the SBB shall

- be a busbar provided with holes for use with correctly matched bonding connections and fastening hardware in accordance with 7.4,
- be made of copper, or copper alloys, in accordance with 7.4,
- be 6,35 mm (minimum) thick and 50 mm (minimum) wide,
- either be of a length to provide an adequate number of holes or be designed to be modular, allowing extension by means of fittings in accordance with the manufacturer's instructions,
- be designed to enable and maintain a bond contact resistance in accordance with 7.4.

Figure 9 shows a generalised schematic of an SBB.

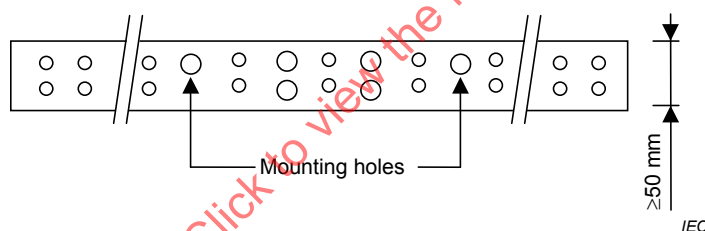


Figure 9 – Schematic of SBB

8.2.3 Bonding conductors for d.c. resistance control

8.2.3.1 Telecommunications bonding conductor (TBC)

The TBC shall be, as a minimum, the same size as the largest TBB (see 8.3.2.2).

8.2.3.2 Telecommunications bonding backbone (TBB)

8.2.3.2.1 Requirements

The TBB shall be constructed from conductors of minimum cross-sectional area B (see Annex B).

Where the TBB is constructed from conductors of differing diameters, the diameters shall increase as the TBB approaches the PBB.

8.2.3.2.2 Recommendations

To provide optimum d.c. resistance control the TBB should be constructed from conductors in accordance with Table 5.

Table 5 – TBB conductor sizing

Maximum PBB-SBB length l m	Conductor cross-sectional area minimum (see Annex B)
$l \leq 4$	B
$4 < l \leq 6$	C
$6 < l \leq 8$	D
$8 < l \leq 10$	E
$10 < l \leq 13$	F
$13 < l \leq 16$	G
$16 < l \leq 20$	H
$20 < l \leq 26$	J
$26 < l \leq 32$	K
$32 < l \leq 38$	L
$38 < l \leq 46$	M
$46 < l \leq 53$	N
$53 < l \leq 76$	P
$76 < l \leq 91$	Q
For lengths in excess of those shown above, the conductor cross-sectional area should be calculated as 3,3 mm ² per meter	

8.2.3.3 Backbone bonding conductor (BBC)

The BBC shall be, as a minimum, the same size as the largest TBB (see 8.3.2.2) to which it is attached.

8.2.4 Bonding conductors for impedance control

8.2.4.1 Telecommunications bonding backbone (TBB)

8.2.4.1.1 Requirements

In addition to the requirements of 8.2.3.2.1, n additional bonding conductors of minimum cross-sectional area A (see Annex B) shall be installed if the distance, l , between zones exceeds 6 m, where $n = \text{ROUNDUP}(l/6) - 1$.

8.2.4.1.2 Recommendations

In addition to the requirements of 8.2.4.1.1, n additional bonding conductors of minimum cross-sectional area A (see Annex B) should be installed if the distance, l , between zones exceeds 3 m, where $n = \text{ROUNDUP}(l/3) - 1$.

8.2.4.2 Backbone bonding conductor (BBC)

8.2.4.2.1 Requirements

See 8.2.4.1.1.

8.2.4.2.2 Recommendations

See 8.2.4.1.2.

8.3 Implementation

8.3.1 Primary bonding busbar (PBB)

8.3.1.1 General

There shall be one PBB associated with each MET in a building which shall be installed either in the TEF (if an electrical distribution panel for telecommunications equipment is present) or in the space which accommodates a generic cabling building distributor and the associated telecommunications equipment.

The PBB acts as a SBB for telecommunications equipment, cabinets, racks or frames in the space within which the PBB is located.

The PBB shall be located to simplify the routing of the connections (taking into account the need to minimise both conductor length and the number of bends) to be made to it. The PBB shall be mounted with adequate clearances (50 mm minimum recommended) to allow access during attachment of bonding conductors. Where it is anticipated that testing of the telecommunications bonding network is required, the PBB shall be insulated from its surroundings.

If installed in the TEF, the PBB should be installed as close as practicable to the electrical distribution panel.

The PBB should serve telecommunications equipment that is located within the same room or space. The PBB is intended to be the location for connecting bonding busbars incorporated in telecommunications equipment located in the TEF. Extensions of the PBB (i.e. other telecommunications busbars in other telecommunications spaces) shall be SBBs.

8.3.1.2 Bonding to the PBB

The PBB provides a connection point for

- a) the TBC (where the PBB comprises multiple busbars accommodated in the same space, connections between them shall be made with conductors that meet the d.c. resistance specification of the TBC),
- b) TBB conductors,
- c) TEBC(s) to RBC(s) in the space served by the PBB, see Clause 10,
- d) TEBC(s) to any supplementary bonding grids (SBG) as described in Clause 11 in the space served by the PBB, see Clause 10,
- e) RBC(s) in the space served by the PBB, see Clause 10,
- f) bonds to continuous conductive telecommunications pathway systems serving the space accommodating the SBB which are not otherwise connected to the protective or telecommunications bonding networks (see 8.3.6),
- g) bonds to appropriate structural metal (see 8.3.7),
- h) the protective bonding connection (or the enclosure) of any electrical distribution panel serving the space accommodating the PBB,
- i) surge protection devices (where required by manufacturer's instructions) associated with external telecommunications cabling entering the building.

These connections shall employ either exothermic welding, compression two-hole connectors or two-hole exothermic connectors or another method providing equivalent mechanical resistance to long-term environmental influences including vibration.

The busbar shall be cleaned and, where necessary, a conductive anti-oxidant applied prior to fastening connectors to the busbar.

To avoid induced currents associated with bonding conductors to surge protection devices, the bonding conductors to surge protection devices shall be located as far as is practicable from telecommunications and power supply cables.

8.3.2 Secondary bonding busbar (SBB)

8.3.2.1 General

Each area of telecommunications equipment concentration (see Figure 1) not directly served by a PBB shall contain at least one SBB.

The SBBs shall be located

- a) as close as practicable to any electrical distribution panel which serves the space.
- b) to simplify the routing of the connections (taking into account the need to minimise both conductor length and the number of bends) to be made to it.

The SBB shall be mounted with adequate clearances (50 mm minimum recommended) to allow access during attachment of bonding conductors. Where it is anticipated that testing of the telecommunications bonding network is required, the PBB shall be insulated from its surroundings.

8.3.2.2 Bonding to the secondary bonding busbar

The SBB provides a connection point for

- a) TBB conductor(s) (where multiple SBBs are accommodated in the same space, connections between them shall be made with conductors that meet the d.c. resistance specification of the TBB),
- b) BBCs,
- c) TEBC(s) to RBB(s), see Clause 10,
- d) TEBC(s) to supplementary bonding grids, see Clause 10,
- e) RBC(s) in the space served by the SBB, see Clause 10,
- f) continuous conductive telecommunications pathway systems serving the space accommodating the SBB which are not otherwise connected to the protective or telecommunications bonding networks (see 8.3.6),
- g) bonds to appropriate structural metal (see 8.3.7),
- h) the protective bonding connection (or the enclosure) of any electrical distribution panel serving the space accommodating the SBB,
- i) local surge protection devices (where required by manufacturer's instructions).

When secondary protection is provided, the secondary protector bonding conductor shall be connected to the nearest PBB or SBB using the shortest bonding conductor practical.

These connections shall employ either exothermic welding, compression two-hole connectors or two-hole exothermic connectors or another method providing equivalent mechanical resistance to long-term environmental influences including vibration.

The busbar shall be cleaned and, where necessary, a conductive anti-oxidant applied prior to fastening connectors to the busbar.

8.3.3 Telecommunications bonding conductor (TBC)

A PBB shall be bonded to the associated MET using a TBC in accordance with 8.2.3.1.

The routing of the TBC shall take into account the need to minimise both conductor length and the number of bends.

The conductors shall be labelled at both ends and the label shall state the specific function of the conductor and the need for care when disconnecting.

8.3.4 Telecommunications bonding backbone (TBB)

The type of building construction, building size, general telecommunications requirements, and the configuration of the telecommunications pathways and spaces should be considered when designing the TBB. Specifically, the design of a TBB shall

- a) be consistent with the design of the telecommunications backbone cabling system (e.g. follow the backbone pathways),
- b) permit multiple TBBs as necessary (e.g. multiple distributors per floor, see Figure 6),
- c) minimize, to the extent practical, the lengths of the TBB(s).

TBB conductors shall be protected from physical and mechanical damage. The TBB conductors should be installed without splices, however, where splices are unavoidable, there should be a minimum number of splices. Splices shall be accessible and located in telecommunications spaces.

Segments of a TBB shall be joined by means of an exothermic weld, irreversible compression-type connectors, or equivalent. All joints shall be adequately supported and protected from damage on both sides of the joint.

8.3.5 Backbone bonding conductor (BBC)

Where it is intended to connect telecommunications equipment using metallic cabling between zones served by separate TBBs, the SBBs within the zones shall be bonded at intervals using a BBC.

Within multi-floor buildings, the TBBs shall be bonded together via their respective SBBs with a BBC on the top floor and at a minimum of every third floor (see Figure 6). Within buildings of horizontal extent, the bonding between TBBs shall be undertaken on an equivalent basis.

The requirements of 7.1 shall be met where TBBs are connected to multiple PBBs.

8.3.6 Bonds to continuous conductive pathway systems

Continuous conductive telecommunications pathway systems serving the spaces accommodating a PBB or SBB which are not otherwise connected to the protective or telecommunications bonding networks shall be bonded to the PBB (see 8.3.1.2) or SBB (see 8.3.2.2) respectively.

A bonding conductor of minimum cross-sectional area B (see Annex B) shall be used.

8.3.7 Bonds to structural metal

The PBB (see 8.3.1.2) and SBB (see 8.3.2.2) shall be bonded to readily accessible structural metal if it has been determined that the structural metal will improve the performance of the telecommunications bonding network.

A bonding conductor of minimum cross-sectional area B (see Annex B) shall be used.

Structural metal that is bonded to the MET may be used in place of a TBB or a BBC. Before utilizing structural metal in place of a TBB or a BBC, building plans (including as-built drawings as applicable) and specifications shall be reviewed to ensure the structural metal is electrically continuous or can be made so.

Additionally, the two-point continuity test described in 6.3.3 should be performed from floor-to-floor on the structural metal, thereby ensuring electrical continuity through the entire structure. Concrete reinforcing steel shall not be used as a TBB or a BBC unless all appropriate connections between the elements have been welded in order to provide the required contact resistance.

9 Local telecommunications bonding networks in conjunction with protective bonding networks

9.1 Bonding for local distribution

9.1.1 Star protective bonding networks

In this configuration, each item of telecommunications equipment is connected to the primary protective bonding point by its own primary bonding network conductor (PBNC) as shown in Figure 10a.

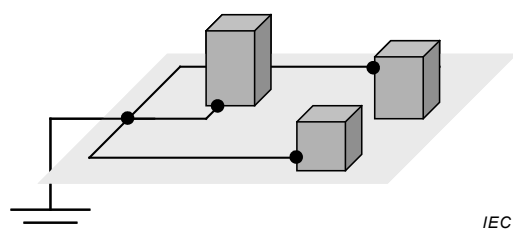


Figure 10 a – Star local protective bonding network

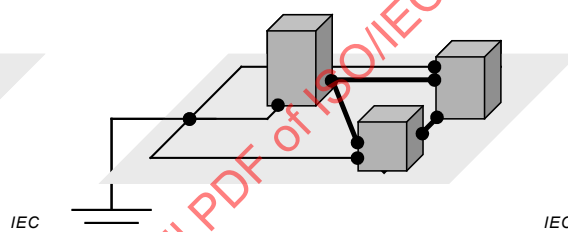


Figure 10 b – Supplementary telecommunications bonding network

Figure 10 – Star protective bonding and supplementary telecommunications bonding

Where the telecommunications equipment served by the star protective bonding network is interconnected, the following problems may result where the PBNCs are long or the items of equipment are some distance from each other

- a high common impedance between equipment particularly at high frequencies (see Figure 11),
- large ground loops (see Figure 11).

This configuration makes electronic equipment more vulnerable to electromagnetic disturbances.

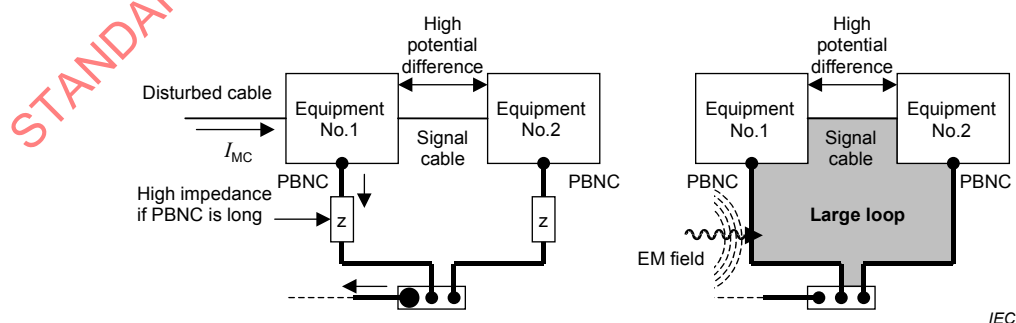


Figure 11 – Example of high common impedance and large loop

Additional bonding conductors shall be connected between the telecommunications equipment in order to reduce both the common impedance and the size, and the resulting effect of the relevant ground loop (see reduced ground loop shown by the shaded area in Figure 12). The supplementary telecommunications bonding network is shown in Figure 10b.

The bonding conductors to be used are specified in 9.2.

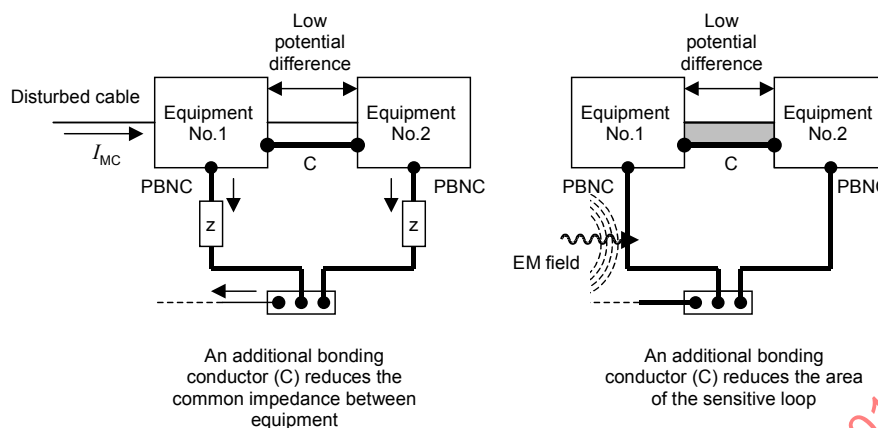


Figure 12 – Example of low common impedance and small loop

9.1.2 Ring protective bonding networks

In this configuration, each item of telecommunications equipment shall be connected to the bonding ring conductor by its own bonding conductor as shown in Figure 13a.

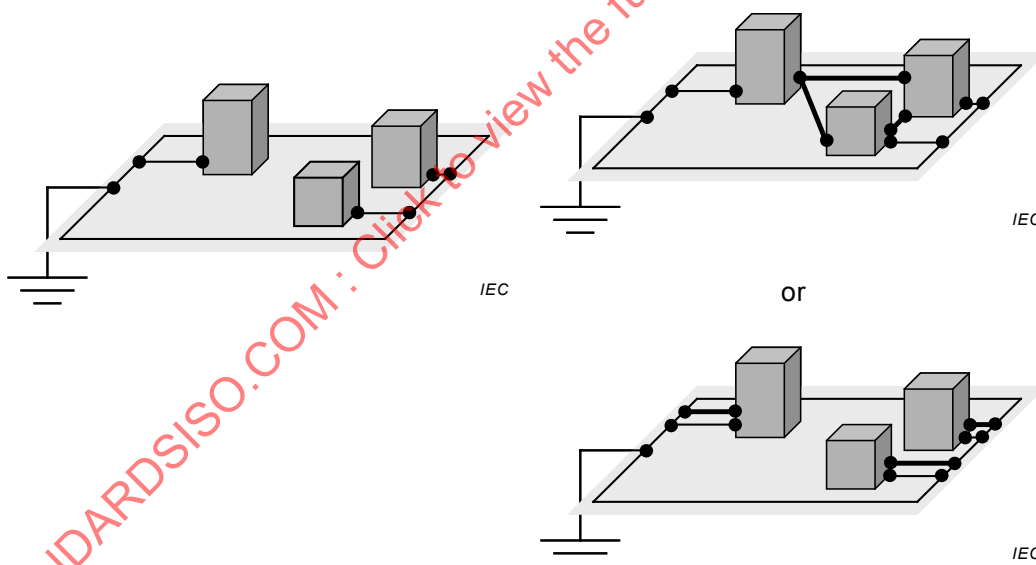


Figure 13 a – Ring local protective bonding network

Figure 13 b – Supplementary telecommunications bonding network

Figure 13 – Ring protective bonding and supplementary telecommunications bonding

Additional bonding conductors shall be connected between the telecommunications equipment or between the telecommunications equipment and the bonding ring conductor. The supplementary telecommunications bonding network is shown in Figure 13b.

In addition, it is recommended that bonding conductors should be connected between conductive cable management systems and the bonding ring conductor.

The bonding conductors to be used are specified in 9.2.

9.2 Telecommunications bonding conductors

9.2.1 Bonding conductors for d.c. resistance control

9.2.1.1 Requirements

Bonding conductors shall be of minimum cross-sectional area A (see Annex B).

Where the conductor is used as part of a d.c. return path it shall comply with the requirements of IEC 60364-4-44.

9.2.1.2 Recommendations

Multiple bonds, including those using building structures, should be used rather than a single bond since this reduces the impedance (inductance) of the resulting bond (see Figure 14). Examples of mesh bonding networks which provide multiple bonds are discussed in Clause 11.

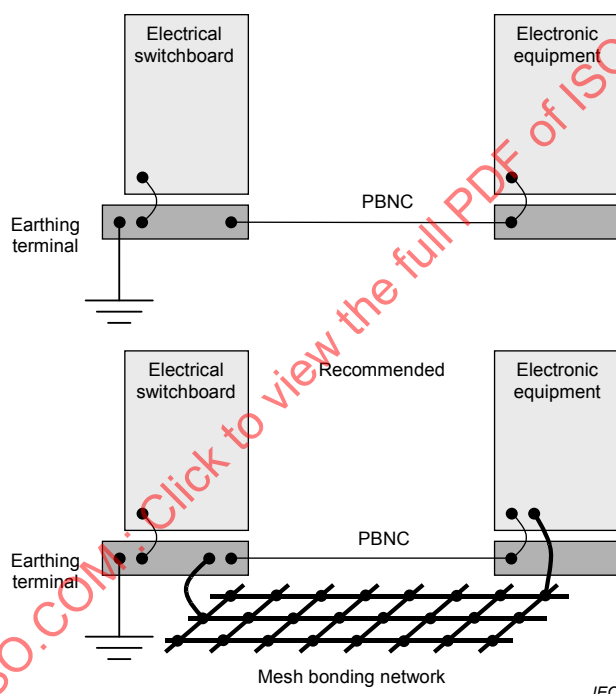


Figure 14 – MESH-BN example

9.2.2 Bonding conductors for impedance control

9.2.2.1 Requirements

In addition to the requirements of 9.2.1.1, n additional bonding conductors (independent of cross-sectional area or shape) shall be installed if the length, l , of the bonding conductor exceeds 6 m, where $n = \text{ROUNDUP}(l/6) - 1$.

9.2.2.2 Recommendations

In addition to the requirements of 9.2.1.1, n additional bonding conductors (independent of cross-sectional area or shape) should be installed if the length, l , of the bonding conductor exceeds 3 m, where $n = \text{ROUNDUP}(l/3) - 1$.

9.3 Bonding for areas of telecommunications equipment concentration

In each area of equipment concentration, a minimum of one busbar shall be provided. The busbar shall be fitted with a disconnection point.

Each busbar serving that area shall be connected to the protective bonding network with a bonding conductor of minimum cross-sectional area C (see Annex B).

The RBC of each cabinet, rack or frame shall be connected to the busbar.

The internal connections of the cabinet, rack or frame shall be in accordance with 7.5.

10 Local telecommunications bonding networks in conjunction with dedicated telecommunications bonding networks

10.1 Bonding for areas of telecommunications equipment concentration

10.1.1 Requirements

Each area of telecommunications equipment concentration shall contain a SBB (or PBB when specified in the design).

10.1.2 Recommendations

Spaces with high densities of telecommunications equipment and/or cabinets, frames and racks accommodating telecommunications equipment (e.g. computer room spaces within data centres) should feature mesh bonding networks of the form described in Clause 11.

A mesh bonding network may also provide for electromagnetic shielding in varying degrees based upon its design and installation.

10.1.3 Cabinets, frames and racks

Cabinets, frames and racks (and other enclosures) containing, or intended to contain, information technology equipment or metallic information technology cable shall either be bonded

- directly to the local SBB (or PBB) using RBCs or to the mesh bonding network using conductors in accordance with 7.5.2,
- to the local SBB (or PBB) or the mesh bonding network via a telecommunications equipment bonding conductor (TEBC) in accordance with 10.2.1.

10.2 Telecommunications equipment bonding conductors (TEBC)

10.2.1 TEBC for d.c. resistance control

The TEBC shall be a continuous conductor with a bonding conductor of either minimum cross-sectional area B (see Annex B) or that of the largest size equipment protective earth conductor in the a.c. power supply cabling serving the group of cabinets, frames and racks served by the TEBC.

NOTE Cable shields do not satisfy the requirements for a TEBC.

10.2.2 TEBC for impedance control

10.2.2.1 Requirements

In addition to the requirements of 10.2.1, n additional bonding conductors (independent of cross-sectional area or shape) shall be installed if the length, l , of the TEBC exceeds 6 m, where $n = \text{ROUNDUP}(l/6) - 1$.

10.2.2.2 Recommendations

In addition to the requirements of 10.2.1, n additional bonding conductors (independent of cross-sectional area or shape) should be installed if the length, l , of the TEBC exceeds 3 m, where $n = \text{ROUNDUP}(l/3) - 1$.

10.2.3 Implementation

The TEBC shall be connected to the cabinets/equipment racks, to a RBC or to a vertical/horizontal RBB.

Connections to the TEBC shall be made with irreversible compression connectors and with the rack bonding conductors (RBCs) routed toward the PBB/SBB, see Figure 15.

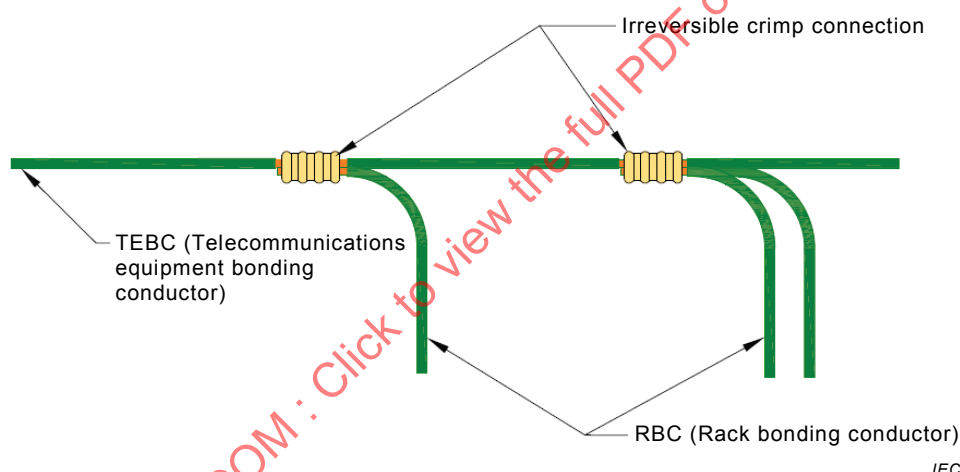


Figure 15 – Example TEBC to rack bonding conductor connection

The TEBCs may be routed within cable trays, on the outside of ladder rack, tray supported at no greater than 0,9 m intervals, or along equipment platforms. Examples of acceptable means of supporting the TEBCs include the use of lay-in connectors, cable brackets, and other brackets designed for this purpose.

An alternative method to running TEBCs overhead is to route them under an access floor. All requirements set forth for running the bonding conductors specified in this standard shall apply.

11 Mesh bonded networks

11.1 General

The mesh bonded networks provide enhanced immunity to EMI compared to that provided by the bonding networks specified in Clauses 8, 9 and 10. This enhanced performance mitigates issues resulting from steady-state and transient voltages and currents generated by lightning, power systems, power circuit earth faults and EMI.

Mesh bonding networks shall be bonded to the protective bonding network within the building.

Mesh bonding networks (also known as supplementary bonding networks) are described in detail in ITU-T K.27 and identified for telecommunications equipment as the primary topologies described below.

- a) MESH-BN – generally, the default topology as most telecommunications equipment has intra/inter intentional and unintentional metallic interconnections. A MESH-BN augments the protective bonding network by increasing the local density of conductors and functions by attempting to diversify and limit the radio frequency capture-loop area of the current paths such that the current density on any conductor or conductive loop is reduced to an acceptable level. Typically, the telecommunications equipment, cabinets, racks and frames are arranged into a holistic (single system block) MESH-BN by manufacturer's equipment design, user deployment guidelines, or both. The holistic MESH-BN is a recommended practice since it simplifies installation procedures, most telecommunications equipment is powered by a.c. branch circuits, and most ITE employed for a computer room is suitable for placement directly into the protective bonding network. However, under certain circumstances such as a manufacturer's requirement or access provider recommendations, the telecommunications equipment may also be arranged into certain segregated "functional system blocks" of either MESH-BN, MESH-IBN or other form of bonding network within the same room.
- b) MESH-IBN – generally can be described as a MESH-BN functional system block that is arranged into a single point bonding entity that is isolated from the protective bonding network except for at one controlled location (a single point connection (SPC) window). The IBN topology is known to provide high robustness to building lightning and power fault currents. The star topology is amenable to "current mapping" for troubleshooting within the IBN. The IBN topology functions by attempting to block extraneous currents (such as lightning) from flowing within the protective bonding network and then entering and traversing through the IBN. This topology is especially robust to transients occurring in the protective bonding network.
- c) Star IBN – an IBN deployed into a star network instead of a mesh network.

NOTE Other topological versions of IBNs (such as "star" and "sparse-mesh") are described in ITU-T K.27 and IEEE 1100.

11.2 Mesh bonding alternatives

11.2.1 Local mesh bonding (MESH-IBN) networks

11.2.1.1 General

Figure 16 shows a local mesh network installed within both star and ring protective bonding networks. Such networks constitute local mesh isolated bonding networks (MESH-IBN).

The MESH-IBN is typically limited to a restricted area within a building such as in areas of concentration of IT equipment. The MESH-IBN is not typical (but can be utilized) for a commercial environment but is recognized and sometimes utilized in areas of concentration of IT equipment in access provider premises.

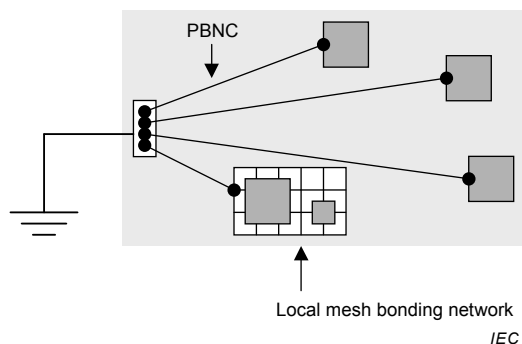


Figure 16 a – MESH-IBN via a star protective bonding network

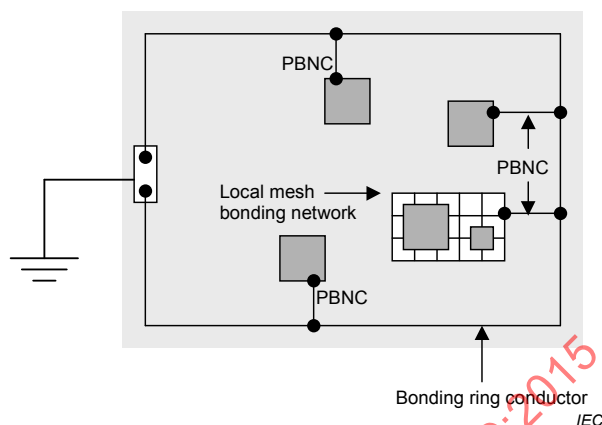


Figure 16 b – MESH-IBN via a ring protective bonding network

Figure 16 – Local mesh bonding network

The MESH-IBN components such as associated equipment cabinets, frames, racks and cabling pathways are insulated from the protective bonding network except for one controlled single point of connection (SPC) location, as shown in Figure 17, and the MESH-IBN is said to be “insulated or isolated” from the protective bonding network.

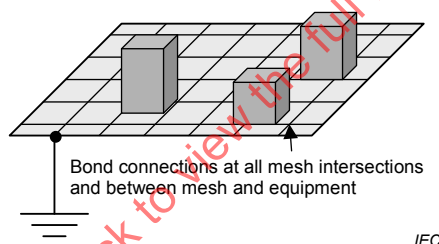


Figure 17 – A MESH-IBN having a single point of connection (SPC)

The instructions of equipment suppliers in conjunction with the identified electromagnetic environment may require specific areas within buildings to be subject to more stringent requirements and may require the local mesh network to be improved using one of the following

- the recommendations of 11.3.2,
- a supplementary bonding grid (SBG) of 11.5,
- a system reference potential plane (SRPP) as described in 11.6.

11.2.1.2 Requirements

A local mesh requires all metallic parts in a restricted area within a building to be bonded to provide an electrically continuous network with low impedance and shall include

- cabinets, frames and racks,
- conductive pathway systems,
- cable screens (the treatment of telecommunications cabling screens is specified in ISO/IEC 14763-2),
- bonding mats, where appropriate.

This shall be achieved by a combination of the following:

- the installation of additional bonding conductors,

2) the improvement of finishing and fastening methods for existing bonding conductors.

There shall be a connection between the local MESH-IBN and the protective bonding network. The SPC location applies to all bonding conductors (including power circuits) entering or exiting the MESH-IBN.

The pathways of metallic telecommunications cables within and between local mesh networks shall be routed along the elements of the protective bonding network.

11.2.1.3 Recommendations

The telecommunications cabling at entry points to a local mesh network should be located in close proximity.

There should be multiple connections between the local mesh network and the protective bonding network.

11.2.2 MESH-BN

11.2.2.1 General

A MESH-BN installed in a multi-floor building is shown in Figure 18.

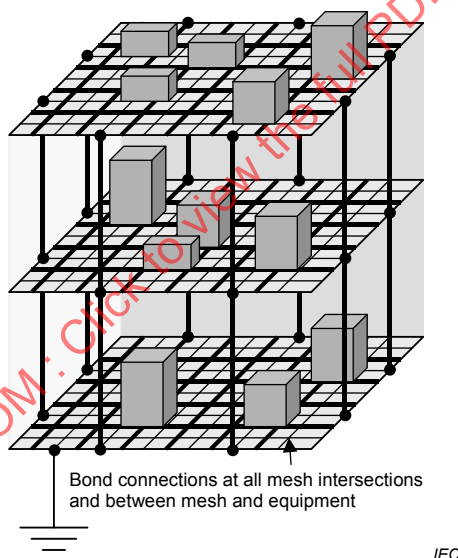


Figure 18 – A MESH-BN with equipment cabinets, frames, racks and CBN bonded together

11.2.2.2 Requirements

A merged MESH-BN and protective bonding network in buildings shall include the interconnections to the following installations, if present

- "integrated lightning protection system" according to IEC 62305-4,
- bonding measures of antenna installations (including satellite receiving equipment under private property) and cable networks according to series IEC 60728,
- bonding measures of information technology cabling according to ISO/IEC 14763-2,
- bonding in hazardous areas, e.g. according to IEC 60079-14.

11.3 Bonding conductors of a mesh bonding network

11.3.1 Requirements

The mesh bonding network shall be constructed from bonding conductors of cross-sectional area B (see Annex B) which may be used in conjunction with access-floor pedestals and stringers.

Where the mesh bonding network is constructed from bonding conductors of cross-sectional area B (see Annex B), they shall be jointed with exothermic weld, irreversible compression-type connectors, or equivalent. All joints shall be adequately supported and protected from damage on both sides of the joint.

In addition, n additional bonding conductors (independent of cross-sectional area or shape) shall be installed if the length, l , of the mesh connection exceeds 6 m, where $n = \text{ROUNDUP}(l/6) - 1$.

If the mesh bonding network is constructed using the access-floor pedestals and stringers, the flooring system shall be electrically continuous and shall be bonded together at intervals no greater than every six pedestals in each direction using a stranded bonding conductor of cross-sectional area $\geq 13 \text{ mm}^2$ and pedestal bonding clamps.

A mesh bonding network may be constructed from flat conductors using prefabricated copper strips (minimum 0,4 mm thick $\times$ 50 mm wide). All crossings and jointed sections shall employ either exothermic welding, compression two-hole connectors or two-hole exothermic connectors or another method providing equivalent mechanical resistance to long-term environmental influences including vibration.

11.3.2 Recommendations

EMI from a mesh earthing network decreases significantly as the mesh size is reduced. Specific areas within buildings may be subject to more stringent requirements that require the mesh to be improved either as follows or by providing an SRPP (see 11.6).

In addition to the requirements of 11.3.1, n additional bonding conductors (independent of cross-sectional area or shape) should be installed if the length, l , of the mesh connection exceeds 3 m, where $n = \text{ROUNDUP}(l/3) - 1$.

11.4 Bonding conductors to the mesh bonding network

The mesh bonding network shall have the following connections in the areas served in addition to those specified in Clauses 9 and 10:

- a) bonding conductors of minimum cross-sectional area F (see Annex B) to the PBB, SBB or equivalent element;
- b) bonding conductors of minimum cross-sectional area B (see Annex B) to heating, ventilating, and air-conditioning equipment (which shall not be bonded to the bonding mat/grid serially, each shall have its own connection to the MESH-BN);
- c) bonding conductors of minimum cross-sectional area C (see Annex B) to each structural metal column;
- d) bonding conductors of minimum cross-sectional area B (see Annex B) to each metallic cable tray and cable runway in the room – they may be bonded in series;
- e) bonding conductors of minimum cross-sectional area B (see Annex B) to each metallic conduit, water pipe, metallic air duct in the room. They may be bonded in series.

Bonding conductors shall

- 1) be installed using the shortest practicable route,