

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 1234

SPLIT PINS

METRIC SERIES

1st EDITION

October 1971

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BRIEF HISTORY

The ISO Recommendation R 1234, *Split pins – Metric series*, was drawn up by Technical Committee ISO/TC 2, *Bolts, nuts and accessories*, the Secretariat of which is held by the Deutscher Normenausschuss (DNA).

Work on this question led to the establishment of four successive Draft ISO Recommendations. The first Draft was circulated to all the ISO Member Bodies for enquiry in 1962, the second in 1963, the third in 1965.

The fourth Draft ISO Recommendation No. 502, which was circulated to all the ISO Member Bodies in February 1971, was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Belgium
Canada
Denmark
Finland
France
Germany
Hungary
India
Israel

Italy
Japan
Netherlands
New Zealand
Norway
Poland
Portugal
Romania
Spain

South Africa, Rep. of
Sweden
U.A.R.
United Kingdom
U.S.A.
U.S.S.R.
Yugoslavia

The following Member Body opposed the approval of the Draft :

Switzerland

This Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided to accept it as an ISO RECOMMENDATION.

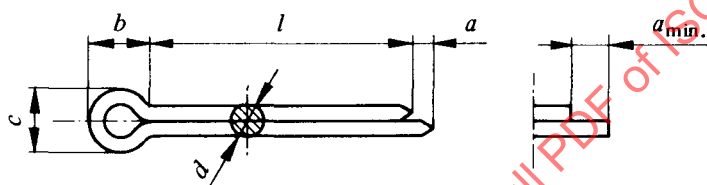
SPLIT PINS

METRIC SERIES

1. SCOPE

This ISO Recommendation specifies the dimensions of split pins of the metric series.

2. DIMENSIONS



$$a_{\min.} = 0.5 a_{\max.}$$

Shape of ends optional

TABLE 1 — Dimensions (except length l ; see Table 2)

Dimensions in millimetres

Nominal size*		0.6	0.8	1	1.2	1.6	2	2.5	3.2	
d	max.	0.5	0.7	0.9	1	1.4	1.8	2.3	2.9	
	min.	0.4	0.6	0.8	0.9	1.3	1.7	2.1	2.7	
a	max.	1.6	1.6	1.6	2.5	2.5	2.5	2.5	3.2	
b	$\approx$	2	2.4	3	3	3.2	4	5	6.4	
c	max.	1	1.4	1.8	2	2.8	3.6	4.6	5.8	
	min.	0.9	1.2	1.6	1.7	2.4	3.2	4	5.1	
Corresponding diameters**	Bolts	over	—	2.5	3.5	4.5	5.5	7	9	11
		to	2.5	3.5	4.5	5.5	7	9	11	14
	Clevis pins	over	—	2	3	4	5	6	8	9
		to	2	3	4	5	6	8	9	12

Nominal size*		4	5	6.3	8	10	13	16	20	
d	max.	3.7	4.6	5.9	7.5	9.5	12.4	15.4	19.3	
	min.	3.5	4.4	5.7	7.3	9.3	12.1	15.1	19	
a	max.	4	4	4	4	6.3	6.3	6.3	6.3	
b	$\approx$	8	10	12.6	16	20	26	32	40	
c	max.	7.4	9.2	11.8	15	19	24.8	30.8	38.6	
	min.	6.5	8	10.3	13.1	16.6	21.7	27	33.8	
Corresponding diameters**	Bolts	over	14	20	27	39	56	80	120	170
		to	20	27	39	56	80	120	170	—
	Clevis pins	over	12	17	23	29	44	69	110	160
		to	17	23	29	44	69	110	160	—

* Nominal size = diameter of the split pin hole.

** For railway applications and in cases where split pins in clevis pins are subjected to alternating transverse forces, it is recommended to use the next larger split pin size to that specified in Table 1.