

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 341

COTTON SPINNING MACHINERY
WORKING WIDTH

1st EDITION

September 1963

COPYRIGHT RESERVED

The copyright of ISO Recommendations and ISO Standards belongs to ISO Member Bodies. Reproduction of these documents, in any country, may be authorized therefore only by the national standards organization of that country, being a member of ISO.

For each individual country the only valid standard is the national standard of that country.

Printed in Switzerland

Also issued in French and Russian. Copies to be obtained through the national standards organizations.

BRIEF HISTORY

The ISO Recommendation R 341, *Cotton Spinning Machinery—Working Width*, was drawn up by Technical Committee ISO/TC 72, *Textile Machinery and Accessories*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1955 and led, in 1960, to the adoption of a Draft ISO Recommendation.

In August 1961, this Draft ISO Recommendation (No. 445) was circulated to all the ISO Member Bodies for enquiry. It was approved by the following Member Bodies:

Australia	Germany	Spain
Austria	India	Switzerland
Brazil	Italy	Turkey
Chile	Netherlands	United Kingdom
Czechoslovakia	New Zealand	U.S.S.R.
France	Poland	

One Member Body opposed the approval of the Draft: Japan.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in September 1963, to accept it as an ISO RECOMMENDATION.

COTTON SPINNING MACHINERY
WORKING WIDTH

Definitions		Working widths	
		millimetres	inches
<i>Scutcher (Picker)</i>	Working width = width of lap = width between guide plates	1000*	40*
<i>Card</i>	Working width = width of lap = width between guide plates The cylinder width is equal to the working width plus 0 to 50 mm (0 to 2 in)	1000*	40*
<i>Sliver lap machine, ribbon lap machine and lap former</i>	Working width = width of lap at outlet = width of lap spool	230 250 265 300	9 10 1/2

* These are basic dimensions and are adjustable within small limits to allow for slight variations between scutchers and cards and between metric and inch dimensions.