

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 574

PERFORATED PARALLEL TUBES FOR CHEESE DYEING

1st EDITION

April 1967

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BRIEF HISTORY

The ISO Recommendation R 574, *Perforated Parallel Tubes for Cheese Dyeing*, was drawn up by Technical Committee ISO/TC 72, *Textile Machinery and Accessories*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1959 and led, in 1963, to the adoption of a Draft ISO Recommendation.

In September 1964, this Draft ISO Recommendation (No. 711) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies:

Chile	India	Switzerland
Czechoslovakia	Korea, Rep. of	Turkey
France	Netherlands	U.A.R.
Germany	Poland	United Kingdom
Greece	Spain	

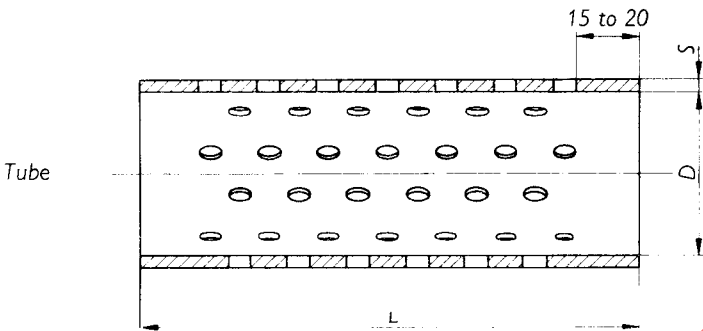
One Member Body opposed the approval of the Draft:

U.S.S.R.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in April 1967, to accept it as an ISO RECOMMENDATION.

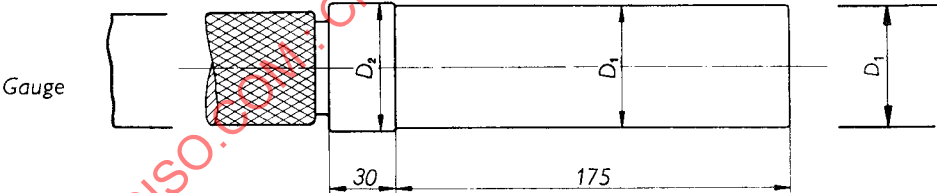
PERFORATED PARALLEL TUBES FOR CHEESE DYEING

All dimensions in millimetres



Material: paper
 plastics material
 metal

L	Tolerances		D	Tolerances		S
	paper	metal		paper	metal	
145 or 170	± 1	± 0.3	33 or 55	± 0.35 ± 0.60	± 0.2	paper ≈ 4 plastics material ≈ 3 metal ≈ 1



Tube D	D_1		D_2		Tolerances
	metal	paper	metal	paper	
33	32.842	32.692	33.20	33.35	± 0.013
55	54.848	54.490	55.20	55.60	± 0.015

D Internal diameter
 D_1 Diameter (go)
 D_2 Diameter (not go)
 L Length
 S Thickness