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400 Commonwealth Drive, Warrendale, PA 15096-0001

# AEROSPACE MATERIAL SPECIFICATION

Submitted for recognition as an American National Standard

**SAE** AMS-1532

REV  
B

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Superseding AMS-1532A

## CLEANER FOR AIRCRAFT EXTERIOR SURFACES Wipe-On, Wipe-Off, Emulsion-Type

### 1. SCOPE:

1.1 Form: This specification covers an emulsion-type cleaner in the form of a liquid.

1.2 Application: Primarily for removing soils from painted and unpainted exterior metal surfaces of aircraft by a wipe-on, wipe-off procedure not requiring a water rinsing operation.

1.3 Safety - Hazardous Materials: While the materials, methods, applications, and processes described or referenced in this specification may involve the use of hazardous materials, this specification does not address the hazards which may be involved in such use. It is the sole responsibility of the user to ensure familiarity with the safe and proper use of any hazardous materials and to take necessary precautionary measures to ensure the health and safety of all personnel involved.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications: Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

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**SAE** AMS-1532 Revision B**2.1.1 Aerospace Material Specifications:**

- AMS-2475 - Protective Treatments, Magnesium Alloys
- AMS-2825 - Material Safety Data Sheets
- AMS-4049 - Aluminum Alloy Sheet and Plate, Alclad, 5.6Zn - 2.5Mg -  
1.6Cu - 0.23Cr (Alclad 7075; -T6 Sheet, -T651 Plate),  
Solution and Precipitation Heat Treated
- AMS-4376 - Magnesium Alloy Plate, 3.0Al - 1.0Zn (AZ31B-H26), Cold Rolled  
and Partially Annealed
- AMS-4911 - Titanium Alloy Sheet, Strip, and Plate, 6Al - 4V, Annealed
- AMS-5045 - Steel Sheet and Strip, 0.25 max Carbon, Hard Temper

**2.2 ASTM Publications:** Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

- ASTM D 56 - Flash Point by Tag Closed Tester
- ASTM D 1193 - Reagent Water
- ASTM D 1404 - Estimation of Deleterious Particles in Lubricating Grease
- ASTM F 483 - Total Immersion Corrosion Test for Aircraft Maintenance  
Chemicals
- ASTM F 484 - Stress Cracking of Acrylic Plastics in Contact with Liquid or  
Semi-liquid Compounds
- ASTM F 485 - Effects of Cleaners on Unpainted Aircraft Surfaces
- ASTM F 502 - Effects of Cleaning and Chemical Maintenance Materials on  
Painted Aircraft Surfaces
- ASTM F 519 - Mechanical Hydrogen Embrittlement Testing of Plating Processes  
and Aircraft Maintenance Chemicals
- ASTM F 1104 - Preparing Aircraft Cleaning Compounds, Liquid Type, Water Base,  
for Storage Stability Testing
- ASTM F 1110 - Sandwich Corrosion Test
- ASTM F 1111 - Corrosion of Low Embrittling Cadmium Plate by Aircraft  
Maintenance Chemicals

**2.3 U.S. Government Publications:** Available from Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.**2.3.1 Military Specifications:**

- MIL-C-23377 - Primer Coating, Epoxy Polyamide, Chemical and Solvent  
Resistant
- MIL-P-25690 - Plastic, Sheets and Parts, Modified Acrylic Base,  
Monolithic, Crack Propagation Resistant
- MIL-C-83286 - Coating, Urethane, Aliphatic Isocyanate, for Aerospace  
Applications

**2.3.2 Military Standards:**

- MIL-STD-794 - Parts and Equipment, Procedures for Packaging and Packing of

**SAE** AMS-1532 Revision B**3. TECHNICAL REQUIREMENTS:**

3.1 Material: Shall consist of a mixture of selected solvents, detergents, soaps, and water, either with or without thickening agents, to produce an emulsion-type product meeting the requirements of 3.2.

3.2 Properties: The cleaner shall conform to the following requirements; tests shall be performed in accordance with specified test methods on the product as-received in concentrated form and, when specified, at use dilution recommended by the manufacturer. Diluent shall be ASTM D 1193, Type IV, water.

3.2.1 Corrosion of Metal Surfaces:

3.2.1.1 Sandwich Corrosion: Specimens, after test, shall show a rating not worse than 1, determined in accordance with ASTM F 1110.

3.2.1.2 Total Immersion Corrosion: The product shall neither show evidence of corrosion nor cause a weight change of any test panel greater than the following, determined in accordance with ASTM F 483:

| Panel                                                          | Weight Change<br>mg/cm <sup>2</sup> per 24 hours |
|----------------------------------------------------------------|--------------------------------------------------|
| AMS-4049 Aluminum Alloy                                        | 0.3                                              |
| AMS-4376 Magnesium Alloy, Dichromate<br>Treated as in AMS-2475 | 0.2                                              |
| AMS-4911 Titanium Alloy                                        | 0.1                                              |
| AMS-5045 Carbon Steel                                          | 0.8                                              |

3.2.1.3 Low-Embrittling Cadmium Plate: Test panels coated with low-embrittling cadmium plate shall not show a weight change greater than 0.3 mg/cm<sup>2</sup> per 24 hours, determined in accordance with ASTM F 1111.

3.2.2 Hydrogen Embrittlement: The product shall be non-embrittling, determined in accordance with ASTM F 519, Type 1a, 1c, or 2a.

3.2.3 Flash Point: Shall be not lower than 60°C (140°F), determined in accordance with ASTM D 56.

3.2.4 Effect on Plastics: The product, at use dilution recommended by the manufacturer, shall not craze, stain, or discolor MIL-P-25690 stretched acrylic plastic, determined in accordance with ASTM F 484.

3.2.5 Effect on Painted Surfaces: The product shall neither decrease the hardness of the paint film by more than two pencil hardness levels nor shall it produce any streaking, discoloration, or blistering of the paint film, determined in accordance with ASTM F 502.

3.2.6 Effect on Unpainted Surfaces: The product, tested in accordance with ASTM F 485, shall neither produce streaking nor leave any stains requiring polishing to remove.

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- 3.2.7 Abrasive Effects: The product shall not scratch glass, paint, or aluminum alloy surfaces, determined in accordance with ASTM D 1404 except that the test specimens shall be glass, AMS-4049 aluminum alloy, and AMS-4049 aluminum alloy coated with MIL-C-23377 epoxy primer and MIL-C-83286 urethane coating. The cleaner shall be applied to the specimens in the as-received concentrated form. Only arc-type scratches greater than 1/16 inch (1.6 mm) from the edge of any specimen shall be considered.
- 3.2.8 Storage Stability: The product, tested in accordance with ASTM F 1104, shall be restorable to its original appearance by vigorous shaking and shall conform to all other technical requirements of this specification after the storage stability period.
- 3.2.9 Emulsion Stability: Place 20 mL of undiluted cleaning compound in a 100 mL glass-stoppered measuring cylinder and slowly add 80 mL of ASTM D 1193, Type IV, water. Allow to stand for 1 minute. Insert stopper and invert the cylinder twice and place on a level surface. A homogenous emulsion should be formed; if not the product is not acceptable. If the water/product emulsion is satisfactory, allow to stand undisturbed for 1 hour and inspect for separation layer between water phase and solvent phase; if any phase is evident, report this in millilitres. Shake the sample by inverting the cylinder through 20 inversions in less than 10 seconds. Allow to remain undisturbed for 48 hours and re-inspect for phase separation; report phase separation in millilitres. Any separation beyond 5 mL is not acceptable.
- 3.2.10 Performance: The product, when used in accordance with manufacturer's recommendations, shall remove normally accumulated soils from the exterior surfaces of aircraft without leaving any visible residue on any surface tested.
- 3.3 Quality: The cleaner, as received by purchaser, shall be homogenous, uniform in color, and free from skins and lumps and from foreign materials detrimental to usage of the cleaner.
4. QUALITY ASSURANCE PROVISIONS:
- 4.1 Responsibility for Inspection: The vendor of the cleaner shall supply all samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the cleaner conforms to the requirements of this specification.
- 4.2 Classification of Tests:
- 4.2.1 Acceptance Tests: Tests for total immersion corrosion (3.2.1.2), effect on painted surfaces (3.2.5), effect on unpainted surfaces (3.2.6), and quality (3.3) are acceptance tests and shall be performed on each lot.

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- 4.2.2 Periodic Tests: Tests for sandwich corrosion (3.2.1.1), low-embrittling cadmium plate (3.2.1.3), hydrogen embrittlement (3.2.2), flash point (3.2.3), effect on plastics (3.2.4), abrasive effects (3.2.7), storage stability (3.2.8), emulsion stability (3.2.9), and performance (3.2.10) are periodic tests and shall be performed at a frequency selected by the vendor unless frequency of testing is specified by purchaser.
- 4.2.3 Preproduction Tests: Tests for all technical requirements are preproduction tests and shall be performed prior to or on the initial shipment of the product to a purchaser, when a change in ingredients and/or processing requires reapproval as in 4.4.2, and when purchaser deems confirmatory testing to be required.
- 4.2.3.1 For direct U.S. Military procurement, substantiating test data and, when requested, preproduction test material shall be submitted to the cognizant agency as directed by the procuring activity, contracting officer, or request for procurement.
- 4.3 Sampling and Testing: Sufficient cleaner shall be taken at random from each lot to perform all required tests. The number of determinations for each requirement shall be as specified in the applicable test procedure or, if not specified therein, not less than three. A lot shall be all cleaner produced in a single production run from the same batches of raw materials under the same fixed conditions and presented for vendor's inspection at one time.
- 4.4 Approval:
- 4.4.1 Sample cleaner shall be approved by purchaser before cleaner for production use is supplied, unless such approval be waived by purchaser. Results of tests on production cleaner shall be essentially equivalent to those on the approved sample.
- 4.4.2 Vendor shall use ingredients, manufacturing procedures, and methods of inspection on production cleaner which are essentially the same as those used on the approved sample cleaner. If necessary to make any change in ingredients or in manufacturing procedures, vendor shall submit for reapproval a statement of the proposed changes in ingredients and/or processing and, when requested, sample cleaner. Production cleaner made by the revised procedure shall not be shipped prior to receipt of reapproval.
- 4.5 Reports: The vendor of cleaner shall furnish with each shipment a report showing the results of tests to determine conformance to the acceptance test requirements and, when performed, to the periodic test requirements and stating that the cleaner conforms to the other technical requirements. This report shall include the purchase order number, AMS-1532B, manufacturer's identification, formula number, lot number, and quantity.