

Issued 1966-09
Revised 2007-07
Reaffirmed 2012-10

Superseding AMS2360C

Room Temperature Tensile Properties of Castings

RATIONALE

AMS2360D has been reaffirmed to comply with the SAE Five Year Review policy.

1. SCOPE

This specification establishes a procedure for designating minimum room temperature tensile property requirements of castings by means of this AMS number and a series of dash numbers.

2. APPLICABLE DOCUMENTS

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been cancelled and no superseding document has been specified, the last published issue of that document shall apply.

2.1 ASTM Publications

Available from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959, Tel: 610-832-9585, www.astm.org.

ASTM E 8 Tension Testing of Metallic Materials

3. TECHNICAL REQUIREMENTS

3.1 Tensile Specimens

Shall be machined from a representative casting or castings, unless separately cast specimens are specified. Testing shall be performed in the thermal condition required by the material specification. Specimens shall be of standard proportions in accordance with ASTM E 8 with 0.250 inch (6.35 mm) nominal diameter in the reduced parallel gage section, except that if the thickness of the casting is insufficient to provide such specimens, they may be of a smaller size, as agreed upon by purchaser and vendor. For round specimens, gauge length shall be four times the test specimen diameter. For non-round specimens smaller than sub-size, a gauge length of 4.5 times the square root of the cross sectional area is recommended for determination of ductility, but ductility measurements shall be taken for information only.

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

Copyright © 2012 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)
Tel: +1 724-776-4970 (outside USA)
Fax: 724-776-0790
Email: CustomerService@sae.org
SAE WEB ADDRESS: <http://www.sae.org>

**SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/AMS2360D>**

3.1.1 Specimen Location

When property requirements are designated by the procedure of this specification, the location(s) in the casting to which the designated property requirements apply shall be as shown on the purchaser's drawing and as follows:

3.1.1.1 When the property limit dash-number designations of 3.2 apply to a specific area or areas, the designation of 3.2 may be used alone or with the final two-letter designation "DR" to indicate that the drawing shows the location(s) from which specimens shall be taken.

3.1.1.2 Property requirements for specimens from non-specific locations in castings may be designated as in 3.2, using one of the following two-letter suffixes as applicable:

AO = Requirements apply to all areas of the casting.

GR = Requirements apply to all areas except near gate, sprue, and riser locations.

3.2 Tensile Property Requirements

Shall be designated by AMS 2360, followed by four groups of one to four digits indicating, in successive order, the minimum tensile strength in ksi or in MPa, the minimum yield strength in ksi or in MPa, the minimum elongation in 4D, in percent, and the minimum reduction of area in percent. Designations of stress shall be assumed to be in inch/pound units unless "AMS 2360" is followed by "(SI)". When there is no requirement for a particular property, an "X" shall replace the figures for that property. Testing shall be performed in accordance with ASTM E8, unless otherwise required by purchaser.

3.2.1 Examples

3.2.1.1 In inch/pound units, AMS 2360-150-130-4-5 shall designate the following as shown in Table 1:

TABLE 1

Property	Value
Tensile Strength, minimum	150 ksi
Yield Strength at 0.2% Offset, minimum	130 ksi
Elongation in 4D, minimum	4%
Reduction of Area, minimum	5%

3.2.1.2 In SI units, AMS 2360(SI)-1035-900-4-5 shall designate the following as shown in Table 2:

TABLE 2

Property	Value
Tensile Strength, minimum	1035 MPa
Yield Strength at 0.2% Offset, minimum	900 MPa
Elongation in 4D, minimum	4%
Reduction of Area, minimum	5%

4. QUALITY ASSURANCE PROVISIONS

Not applicable.

5. PREPARATION FOR DELIVERY

Not applicable.

6. ACKNOWLEDGMENT

A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.