

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
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ASBESTOS AND SYNTHETIC RUBBER SHEET Hot Oil Resistant

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. APPLICATION: Primarily for gaskets for sealing between metal surfaces, in contact with fuels or with lubricating oil at temperatures up to 300 F.
3. MATERIAL AND FABRICATION: Material shall be made from selected long fibre asbestos and heat resisting synthetic rubber compounds, bonded and felted together under pressure into a pliable, resilient product.

4. TECHNICAL REQUIREMENTS:

4.1 General:

- 4.1.1 Color: Shall be black or light gray, unless otherwise permitted. A deep tan or brown discoloration of light gray products will not be permitted.
- 4.1.2 Weathering: When specified, the product shall have weather resistance acceptable to the purchaser as determined by a procedure agreed upon by purchaser and vendor.
- 4.1.3 Delamination: The product shall not delaminate, due to sticking, when removed from an assembly.
- 4.1.4 Corrosion: The product shall not cause objectionable corrosion of aluminum, magnesium, steel, and copper alloys.

- 4.2 Properties: The product shall conform to the following requirements; tests shall be conducted on the product supplied and, except as otherwise noted, in accordance with ASTM D733-52T, insofar as practicable. Only specimens for tensile tests of the product as received shall be conditioned. Method A shall be used for all immersion tests.

4.2.1 As Received:

- 4.2.1.1 Tensile Strength, psi, min

Parallel to Direction of Rolling	4000
Perpendicular to Direction of Rolling	2000
- 4.2.1.2 Compressibility, %

5-20	See Note 1
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- 4.2.1.3 Chloride Content as Cl, %, max

0.35	See Note 2
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- 4.2.2 Non-Aromatic Fuel Resistance:
Ø (Immediate Deteriorated Properties)

Medium:	ASTM Ref. Fuel A
Temperature:	70-85 F
Time:	5 hr

- Ø 4.2.2.1 Thickness Change, %, max

0 to +10

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- 4.2.2.2 Thickness Change on Drying (after 5 hr non-aromatic fuel immersion) at 158 F $\pm$ 2 for 48 hr, %, max -5
- 4.2.2.3 Compressibility, %, max 25 See Note 1
- 4.2.2.4 Disintegration None
- 4.2.3 Lubricating Oil Resistance:
(Immediate Deteriorated Properties) Medium: ASTM Oil No. 1
Temperature: 300 F $\pm$ 2
Time: 5 hr
- 4.2.3.1 Tensile Strength Reduction, %, max 20
- 4.2.3.2 Thickness Change, % 0 to +10
- 4.2.3.3 Compressibility, %, max 20 See Note 1
- 4.2.3.4 Bend (180 deg around diameter equal to 12T for thicknesses 1/16 in. and under or 16T for thicknesses over 1/16 in.) No cracks
- 4.2.4 Dry Heat Resistance: Temperature: 212 F $\pm$ 2
Time: 16 hr
- 4.2.4.1 Compressibility, % 5-20 See Note 1
- 4.2.4.2 Bend (180 deg around diameter equal to 12T for thicknesses 1/16 in. and under or 16T for thicknesses over 1/16 in.) No cracks
- Note 1. Test in accordance with ASTM D1147-51T, using 0.252 in. diameter penetrator, 5 lb preload, and 250 lb major load, without conditioning specimens.
- Note 2. Weigh out a 5 g sample, cut in 1/8 in. squares. Place in Erlenmeyer flask of suitable size. Add 150 ml of distilled water, boil for 1 hr, and filter. Wash flask and sample with distilled water. Cool filtrate and washings to room temperature and dilute to 200 milliliters. Titrate with 0.1N silver nitrate solution using potassium chromate as the indicator. Run a blank determination on distilled water. Subtract the value for the blank from that for the sample. Calculate per cent chlorine in the sample.

5. QUALITY: The product shall be uniform in quality and condition, clean, sound, smooth, and free from foreign materials and from defects detrimental to fabrication, appearance, or performance of parts.

6. TOLERANCES: Unless otherwise specified, the following tolerances apply:

Nominal Thickness Inch	Thickness Tolerance, Inch	
	plus	minus
1/64 and under	0.005	0.002
Over 1/64 to 1/16, excl	0.005	0.005
1/16 and over	0.008	0.008

Note. The term "excl" is used to apply only to the higher figure of the specified range.