



AEROSPACE MATERIAL SPECIFICATION

AMS4090**REV. F**

Issued 1976-01
Reaffirmed 2006-04
Revised 2015-01

Superseding AMS4090E

Aluminum Alloy, Plate
5.7Zn - 2.2Mg - 1.6Cu - 0.22Cr (7475-T651)
Solution Heat Treated, Stress Relieved, and Precipitation Heat Treated
(Composition similar to UNS A97475)

RATIONALE

AMS4090F revises Properties (3.3.3.1), Fracture Toughness testing (3.3.2, Table 3), Classification of Tests (4.2), Sampling and Testing (4.3), Reports (4.4.1), and is a Five Year Review and update of this specification.

1. SCOPE

1.1 Form

This specification covers an aluminum alloy in the form of plate.

1.1.1 This specification covers plate from 0.250 to 1.500 inches (6.35 to 38.10 mm) in thickness (See 8.4).

1.2 Application

This plate has been used typically for structural applications requiring plate with high strength, moderate fatigue strength, and high fracture-toughness, but usage is not limited to such applications.

2. APPLICABLE DOCUMENTS

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been cancelled and no superseding document has been specified, the last published issue of that document shall apply.

2.1 SAE Publications

Available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or 724-776-4970 (outside USA, www.sae.org).

AMS2355 Quality Assurance, Sampling and Testing, Aluminum Alloys and Magnesium Alloy, Wrought Products, Except Forging Stock, and Rolled, Forged, or Flash Welded Rings

AMS2772 Heat Treatment of Aluminum Alloy Raw Materials

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2.2 ASTM Publications

Available from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959, Tel: 610-832-9585, www.astm.org.

- ASTM B594 Ultrasonic Inspection of Aluminum-Alloy Wrought Products
- ASTM B645 Linear-Elastic Plane-Strain Fracture Toughness Testing of Aluminum Alloys
- ASTM B660 Packaging/Packing of Aluminum and Magnesium Products
- ASTM B666/B666M Identification Marking of Aluminum and Magnesium Products
- ASTM E399 Linear-Elastic Plane-Strain Fracture Toughness K_{Ic} of Metallic Materials

2.3 ANSI Publications

Available from American National Standards Institute, 25 West 43rd Street, 4th Floor, New York, NY 10036, Tel: 212-642-4900, www.ansi.org.

- ANSI H35.2 Dimensional Tolerances for Aluminum Mill Products
- ANSI H35.2M Dimensional Tolerances for Aluminum Mill Products (Metric)

3. TECHNICAL REQUIREMENTS

3.1 Composition

Shall conform to the percentages by weight as shown in Table 1, determined in accordance with AMS2355.

Table 1 - Composition

Element	min	max
Silicon	--	0.10
Iron	--	0.12
Copper	1.2	1.9
Manganese	--	0.06
Magnesium	1.9	2.6
Chromium	0.18	0.25
Zinc	5.2	6.2
Titanium	--	0.06
Other Elements, each	--	0.05
Other Elements, total	--	0.15
Aluminum	remainder	

3.2 Condition

Solution heat treated, stress relieved by stretching to produce a nominal permanent set of 2% but not less than 1-1/2% nor more than 3%, and precipitation heat treated to the -T651 temper. Heat treatment shall be performed in accordance with AMS2772.

3.2.1 Plate shall receive no straightening operations after stretching.

3.3 Properties

Plate shall conform to the following requirements, determined in accordance with AMS2355 on the mill produced product:

3.3.1 Tensile Properties

Shall be as shown in Table 2.

- 3.3.1.1 Mechanical property requirements for product outside of the range covered by Tables 2 shall be agreed upon between purchaser and producer.

Table 2A - Minimum tensile properties, inch/pound units

Nominal Thickness Inches	Specimen Orientation	Tensile Strength ksi	Yield Strength at 0.2% Offset ksi	Elongation in 2 Inches or 4D %
0.250 to 0.499, incl	Longitudinal	77.0	69.0	10
	Long-Transverse	78.0	67.0	10
Over 0.499 to 1.500, incl	Longitudinal	77.0	70.0	9
	Long-Transverse	78.0	68.0	9

Table 2B - Minimum tensile properties, SI units

Nominal Thickness Millimeters	Specimen Orientation	Tensile Strength MPa	Yield Strength at 0.2% Offset MPa	Elongation in 50.8 mm or 4D %
6.35 to 12.67, incl	Longitudinal	531	476	10
	Long-Transverse	538	462	10
Over 12.67 to 38.10, incl	Longitudinal	531	483	9
	Long-Transverse	538	469	9

3.3.2 Fracture Toughness

Plane strain fracture toughness shall be tested in accordance with ASTM E399 and ASTM B645 for plate 0.750 to 1.500 inches (19.05 to 38.10 mm) inclusive in nominal thickness. Specimens in the L-T and T-L orientations shall be tested on the first production lot shipped to a purchaser. Specimens in the T-L orientation shall be tested on subsequent lots, unless otherwise specified. A valid K_{Ic} meeting the requirements of ASTM E399 or a K_Q "useable for lot release" in accordance with ASTM B645 shall meet or exceed the values specified in Table 3.

Table 3 - Minimum K_{Ic} or K_Q "useable for lot release" fracture toughness

Specimen Orientation	ksi $\sqrt{\text{inch}}$	MPa $\sqrt{\text{m}}$
L-T	30	33
T-L	28	31

3.4 Quality

Plate, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the plate.

3.4.1 Each plate 0.5 inch (13 mm) and over in nominal thickness shall be ultrasonically inspected in accordance with ASTM B594 and shall meet ultrasonic Class B.

3.5 Tolerances

Shall conform to all applicable requirements of ANSI H35.2 or ANSI H35.2M.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for Inspection

The vendor of plate shall supply all samples for vendor's tests and shall be responsible for the performance of all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the plate conforms to specified requirements.

4.2 Classification of Tests

4.2.1 Acceptance Tests

Composition, tensile properties (3.3.1), fracture toughness (3.3.2), ultrasonic inspection (3.4.1), and tolerances (3.5) are acceptance tests and except for composition, shall be performed on each inspection lot.

4.3 Sampling and Testing

Shall be in accordance with AMS2355.

4.4 Reports

The vendor of plate shall furnish with each shipment a report stating that the product conforms to the chemical composition, tolerances, and ultrasonic inspection and showing the numerical results of tests on each inspection lot to determine conformance to the other acceptance test requirements. This report shall include the purchase order number, inspection lot number(s), AMS4090F, size, and quantity. The report shall also identify the producer, the product form, and the size of the mill product.

4.4.1 When the product size is outside the range covered by Table 2, the report shall contain a statement to that effect.

4.5 Resampling and Retesting

Shall be in accordance with AMS2355.

5. PREPARATION FOR DELIVERY

5.1 Identification

Shall be in accordance with ASTM B666/B666M.

5.2 Packaging

5.2.1 Flat plate shall be protected, during shipment and storage, by interleaving with paper sheets.

5.2.2 Plate shall be prepared for shipment in accordance with commercial practice and in compliance with applicable rules and regulations pertaining to the handling, packaging, and transportation of the plate to ensure carrier acceptance and safe delivery.

6. ACKNOWLEDGMENT

A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.