

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
29 West 39th Street
New York City

AMS 4155

Issued 3-1-55

Revised

ALUMINUM ALLOY EXTRUSIONS
1Mg - 0.6Si - 0.25Cu - 0.09Cr (6062-T6)

1. ACKNOWLEDGMENT: A vendor shall mention this specification number in all quotations and when acknowledging purchase orders.

2. FORM: Bars, rods, and shapes.

3. COMPOSITION:

Magnesium	0.8 - 1.2
Silicon	0.40 - 0.8
Copper	0.15 - 0.40
Chromium	0.04 - 0.14
Iron	0.7 max
Zinc	0.25 max
Manganese	0.15 max
Titanium	0.15 max
Other Impurities, each	0.05 max
Other Impurities, total	0.15 max
Aluminum	remainder

4. CONDITION: Solution and precipitation heat treated.

4.1 Unless otherwise specified, extrusions shall be supplied with an as-extruded surface finish; light polishing to remove minor surface imperfections is permissible provided such imperfections can be removed within the dimensional tolerances.

5. TECHNICAL REQUIREMENTS:

5.1 Tensile Properties:

Tensile Strength, psi	38,000 min
Yield Strength at 0.2% Offset or at 0.0111 in. in 2 in. Extension Under Load (E = 9,900,000), psi	35,000 min
Elongation, % in 4D	10 min

5.2 Hardness: Material should have hardness not lower than Rockwell B 50 or equivalent, but shall not be rejected on the basis of hardness if the tensile property requirements are met.

6. QUALITY: Material shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.

7. TOLERANCES: Unless otherwise specified, tolerances shall conform to the latest issue of AMS 2205 as applicable.