

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
29 West 39th Street
New York City

AMS 4290 D

Issued 12-5-39

Revised 5-1-48

ALUMINUM ALLOY CASTINGS, DIE

9.5Si - 0.5Mg (360)
As Cast

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. APPLICATION: For intricate die castings with thin sections used at relatively low stresses, and requiring good corrosion resistance.

3. COMPOSITION:

Silicon	9.00 - 10.00
Magnesium	0.40 - 0.60
Iron	2.00 max
Copper	0.60 max
Nickel	0.50 max
Zinc	0.50 max
Manganese	0.30 max
Chromium	0.25 max
Tin	0.10 max
Other Impurities, total	0.20 max
Aluminum	remainder

NOTE: When low pressure die casting is permitted by purchaser, silicon may be 11.00 - 13.00% in which case magnesium shall be not higher than 0.10%.

4. CONDITION: As cast.

5. QUALITY:

- 5.1 Castings shall be uniform in quality and condition, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts. Castings shall have smooth surfaces and shall be well cleaned.
- 5.2 Quality standards shall be as agreed upon by purchaser and vendor.
- 5.3 Castings shall not be repaired by plugging, welding or other methods without written permission from the purchaser.
- 5.4 Castings shall not be impregnated, chemically treated or coated to prevent leaking, unless specified or allowed by written permission which states the method to be used. Impregnated castings shall be marked IMP.

6. REPORTS:

- 6.1 Unless otherwise specified, the vendor of castings shall furnish with each shipment three copies of a notarized report stating that the castings conform to the requirements of this specification. This report shall show the material specification number, purchase order number, part number, and quantity.

Section 7C of the SAE Technical Board rules provides that: "All technical reports, including standards approved and practices recommended, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary; there is no agreement to adhere to or be guided by any technical report. In formulating and approving technical reports, the Board and its Committees will not investigate or consider any matter which may apply to the subject matter. Prospective users of the report are responsible for their own use of the report."