

AEROSPACE MATERIAL SPECIFICATION

AMS 4732D

Issued	NOV 1970
Revised	JAN 1988
Noncurrent	MAY 1994
Cancelled	APR 2007

Superseding AMS 4732C

Copper-Nickel Alloy Wire and Ribbon
77.5Cu - 22.5Ni

(Composition similar to UNS C71110)

RATIONALE

AMS 4732C has been cancelled because survey of aerospace users and producers indicated that this product is not produced to this specification.

CANCELLATION NOTICE

This specification has been declared "CANCELLED" by the Aerospace Materials Division, SAE, as of April, 2007. By this action, this document will remain listed in the Numerical Section of the Index of Aerospace Material Specifications, indicating that it has been "CANCELLED".

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AEROSPACE MATERIAL SPECIFICATION



AMS 4732C

Issued NOV 1970
Revised JAN 1988
Noncurrent MAY 1994

Superseding AMS 4732B

Copper-Nickel Alloy Wire and Ribbon
77.5Cr - 22.5Ni

UNS G71110

NONCURRENT NOTICE

This specification has been declared "NONCURRENT" by the Aerospace Materials Division, SAE, as of May 1994. It is recommended, therefore, that this specification not be specified for new designs.

"NONCURRENT" refers to those materials which have previously been widely used and which may be required on some existing designs in the future. The Aerospace Materials Division, however, does not recommend these as standard materials for future use in new designs. Each of these "NONCURRENT" specifications is available from SAE.

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THIS REVISION CONTAINS ONLY EDITORIAL CHANGES

1. SCOPE:

1.1 Form:

This specification covers one type of copper-nickel alloy in the form of wire and ribbon.

1.2 Application:

Primarily for parts where low electrical resistance and essentially non-magnetic properties are required.

2. APPLICABLE DOCUMENTS:

The following publications form a part of this specification to the extent specified herein. The latest issue of Aerospace Material Specifications shall apply. The applicable issue of other documents shall be as specified in AMS 2350.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096.

2.1.1 Aerospace Material Specifications:

AMS 2269 Chemical Check Analysis Limits, Wrought Nickel Alloys and Cobalt Alloys

MAM 2350 Standards and Test Methods

AMS 2371 Quality Assurance Sampling of Corrosion and Heat Resistant Steels and Alloys, Wrought Products Except Forgings and Forging Stock

2.2 ASTM Publications:

Available from American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.

ASTM E8 Tension Testing of Metallic Materials

ASTM E76 Chemical Analysis of Nickel-Copper Alloys

2.3 U.S. Government Publications:

Available from Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120.

2.3.1 Military Specifications:

MIL-C-3993 Copper and Copper-Base Mill Products, Packaging of

3. TECHNICAL REQUIREMENTS:

3.1 Composition:

Shall conform to the following percentages by weight, determined by wet chemical methods in accordance with ASTM E76, by spectrochemical or other analytical methods approved by purchaser:

	min	max
Nickel	21.5	23.5
Manganese	--	0.35
Titanium	--	0.05
Sulfur	--	0.008
Copper	remainder	

3.1.1 Check Analysis: Composition variations shall meet the requirements of AMS 2269.

3.2 Condition:

Cold drawn or cold rolled, and annealed and descaled, or bright annealed.

3.3 Tensile Strength:

Shall be not higher than 75,000 psi (515 MPa), determined in accordance with ASTM E8.

3.4 Quality:

The product, as received by purchaser, shall be uniform in quality and conditions, sound, smooth, and free from foreign materials and from imperfections detrimental to usage of the product.

3.5 Sizes and Tolerances:

The product shall be supplied in the sizes and to the tolerances specified in 3.5.1 and 3.5.2.

3.5.1 Wire:

TABLE I

Nominal Diameter Inch	Tolerance, Inch plus and minus
0.0005	0.0001
0.0007	0.0001
0.0010	0.00015
0.0015	0.00015
0.0020	0.00015
0.0030	0.0002
0.0040	0.0002
0.0060	0.0003
0.0080	0.0003
0.0120	0.0003
0.0160	0.0004
0.0200	0.0005
0.0250	0.0005
0.0320	0.0006
0.0400	0.0006

TABLE I (SI)

Nominal Diameter Millimetres	Tolerance, Millimetre plus and minus
0.013	0.003
0.018	0.003
0.025	0.0038
0.038	0.0038
0.051	0.0038
0.076	0.005
0.102	0.005
0.152	0.008
0.203	0.008
0.305	0.008
0.406	0.010
0.508	0.013
0.635	0.013
0.813	0.015
1.016	0.015

3.5.2 Ribbon:

3.5.2.1 Thickness:

TABLE II

Nominal Thickness Inch	Tolerance, Inch plus and minus
0.002	0.0001
0.003	0.00015
0.004	0.0002
0.005	0.00025
0.006	0.0003
0.008	0.0004
0.010	0.0005
0.012	0.0006
0.016	0.0008
0.020	0.0010
0.025	0.0015
0.032	0.0015
0.040	0.0015
0.051	0.0015

TABLE II (SI)

Nominal Thickness Millimetres	Tolerance, Millimetre plus and minus
0.05	0.003
0.08	0.0038
0.10	0.005
0.13	0.0064
0.15	0.008
0.20	0.010
0.25	0.013
0.30	0.015
0.41	0.020
0.51	0.025
0.64	0.038
0.81	0.038
1.02	0.038
1.30	0.038

3.5.2.2 Width:

TABLE III

Nominal Width Inch	Tolerance, Inch plus and minus
0.015	0.0025
0.031	0.0025
0.046	0.0025
0.062	0.0025
0.093	0.004
0.125	0.005
0.187	0.005
0.250	0.005
0.375	0.005
0.500	0.005
0.625	0.005
0.750	0.005
1.000	0.005

TABLE III (SI)

Nominal Width Millimetres	Tolerance, Millimetre plus and minus
0.38	0.064
0.79	0.064
1.17	0.064
1.57	0.064
2.36	0.10
3.18	0.13
4.75	0.13
6.35	0.13
9.52	0.13
12.70	0.13
15.88	0.13
19.05	0.13
25.40	0.13