

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
29 West 39th Street
New York City

AMS5070B

Issued 3-1-42

Revised 3-1-51

STEEL
0.18-0.23C (SAE 1022)

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

2. FORM: Bars, billets, and forgings.

3. COMPOSITION:

		Check Analysis	
		Under Min	or Over Max
Carbon	0.18 - 0.23	0.02	0.02
Manganese	0.70 - 1.00	0.06	0.06
Phosphorus	0.040 max	--	0.008
Sulphur	0.050 max	--	0.008

Note: When permitted by the purchaser, manganese may be as low as 0.30.

4. CONDITION:

4.1 Bars: Cold finished.

4.2 Forgings: As ordered.

4.3 Forging Stock: As ordered by the forging manufacturer.

5. TECHNICAL REQUIREMENTS:

5.1 Tensile Properties (Bars):

Tensile Strength, psi	55,000 min
Yield Strength at 0.2% offset or at 0.0064 inch in 2 in. extension under load, psi	30,000 min.
Elongation, % in 4D	22 min

5.1.1 For each 2000 psi in excess of 55,000 psi tensile strength, a reduction in elongation of 1%, to a minimum elongation of 10%, shall be allowed.

5.2 Grain Size: Four or finer, ASTM E19-46, method a. A heat of steel predominantly four or finer with grains as large as two is permissible.

6. QUALITY: Material shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.

7. TOLERANCES: Unless otherwise specified, tolerances shall conform to the latest issue of AMS 2231 as applicable. Diameter or thickness tolerances shall conform to Table I, column headed "0.28 and under".

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