



AEROSPACE MATERIAL

Society of Automotive Engineers, Inc.
TWO PENNSYLVANIA PLAZA, NEW YORK, N.Y. 10001

SPECIFICATION

AMS 5508B

Superseding AMS 5508A

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STEEL SHEET, STRIP, AND PLATE, CORROSION AND MODERATE HEAT RESISTANT 13Cr - 2.0Ni - 3.0W

1. SCOPE:

1.1 Form: This specification covers a corrosion and moderate heat resistant steel in the form of sheet, strip, and plate.

1.2 Application: Primarily for parts and assemblies, such as shrouds, ducts, and cases, requiring oxidation resistance up to 1000° F (538° C). Creep strength and resistance to tempering of this steel are better than those of the common 13Cr type.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of Aerospace Material Specifications (AMS) shall apply. The applicable issue of other documents shall be as specified in AMS 2350.

2.1 SAE Publications: Available from Society of Automotive Engineers, Inc., Two Pennsylvania Plaza, New York, New York 10001.

2.1.1 Aerospace Material Specifications:

AMS 2242 - Tolerances, Corrosion and Heat Resistant Steel and Iron Base Alloy Sheet, Strip, and Plate and Titanium and Titanium Alloy Sheet, Strip, and Plate

AMS 2248 - Chemical Check Analysis Limits, Wrought Heat and Corrosion Resistant Steels and Alloys

AMS 2350 - Standards and Test Methods

AMS 2371 - Quality Assurance Sampling of Corrosion and Heat Resistant Alloys, Wrought Products Except Forgings

2.2 ASTM Publications: Available from American Society for Testing and Materials, 1916 Race Street, Philadelphia, Pennsylvania 19103.

ASTM A370 - Mechanical Testing of Steel Products

ASTM E353 - Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

2.3 Government Publications: Available from Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, Pennsylvania 19120.

2.3.1 Federal Standards:

Federal Test Method Standard No. 151 - Metals; Test Methods

3. TECHNICAL REQUIREMENTS:

3.1 Composition: Shall conform to the following percentages by weight, determined by wet chemical methods in accordance with ASTM E353, by spectographic methods in accordance with Federal Test Method Standard No. 151, Method 112, or by other approved analytical methods:

SAE Technical Board rules provide that: "All technical reports, including standards, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report. In formulating and approving technical reports, the Board and its Committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against infringement of patents."

	min	max
Carbon	0.15 -	0.20
Manganese	--	0.50
Silicon	--	0.50
Phosphorus	--	0.040
Sulfur	--	0.030
Chromium	12.00 -	14.00
Nickel	1.80 -	2.20
Tungsten	2.50 -	3.50
Molybdenum	--	0.50
Aluminum	--	0.15
Copper	--	0.50
Tin	--	0.05

3.1.1 Check Analysis: Composition variations shall meet the requirements of AMS 2248.

3.2 Condition: The product shall be supplied in the following condition:

3.2.1 Sheet: Hot rolled or cold rolled, annealed, and descaled, having a surface finish as close as possible to a commercial corrosion resistant steel No. 2D finish; standards for acceptance shall be as agreed upon by purchaser and vendor.

3.2.2 Strip: Cold rolled, annealed, and descaled (No. 1 Strip Finish).

3.2.3 Plate: Hot rolled or cold rolled, annealed, and descaled.

3.3 Properties: The product shall conform to the following requirements, tensile, hardness, and bend testing shall be performed in accordance with ASTM A370:

3.3.1 Tensile Properties: Shall be as follows:

Tensile Strength, max	150,000 psi (1034 MPa)
Elongation in 2 in. (50.80 mm), min	10%

3.3.2 Bending: Product up to 0.1875 in. (4.763 mm), incl, thick shall withstand, without cracking, free bending through an angle of 105 deg (1.83 rad) around a diameter equal to 4 times the nominal thickness of the material, with axis of bend parallel to the direction of rolling. Bending requirements for product over 0.1875 in. (4.763 mm) thick shall be as agreed upon by purchaser and vendor.

3.3.3 Response to Heat Treatment: Product 0.375 in. (9.52 mm) and less in nominal thickness and 0.375 in. (9.52 mm) thick specimens cut from thicker product, heat treated by heating to $1800^{\circ}\text{F} \pm 10^{\circ}$ ($982.2^{\circ}\text{C} \pm 5.6^{\circ}$), holding at heat for 15 - 30 min., and cooling in air, shall have hardness not lower than 42 HRC or equivalent.

3.4 Quality: The product shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external imperfections detrimental to fabrication or to performance of parts.

3.5 Tolerances: Unless otherwise specified, tolerances shall conform to all applicable requirements of AMS 2242.

4. QUALITY ASSURANCE PROVISIONS:

4.1 Responsibility for Inspection: The vendor of the product shall supply all samples and shall be responsible for performing all required tests. Results of such tests shall be reported to the purchaser as required by 4.4. Purchaser reserves the right to perform such confirmatory testing as he deems necessary to assure that the product conforms to the requirements of this specification.

4.2 Classification of Tests: Tests to determine conformance to all technical requirements of this specification are classified as acceptance or routine control tests.

4.3 Sampling: Shall be in accordance with AMS 2371 and the following:

4.3.1 Tensile test specimens from widths 9 in. (229 mm) and over shall be taken with the axis of the specimen perpendicular to the direction of rolling; for widths less than 9 in. (229 mm), tensile test specimens shall be taken with the axis parallel to the direction of rolling.

4.4 Reports:

4.4.1 The vendor of the product shall furnish with each shipment three copies of a report of the results of the tests for chemical composition of each heat in the shipment and for tensile and bending properties and response to heat treatment of each size from each heat. This report shall include the purchase order number, heat number, material specification number and its revision letter, thickness, size, and quantity from each heat.

4.4.2 The vendor of finished or semi-finished parts shall furnish with each shipment three copies of a report showing the purchase order number, material specification number and its revision letter, contractor or other direct supplier of material, part number, and quantity. When material for making parts is produced or purchased by the parts vendor, that vendor shall inspect each lot of material to determine conformance to the requirements of this specification, and shall include in the report a statement that the material conforms, or shall include copies of laboratory reports showing the results of tests to determine conformance.

4.5 Resampling and Retesting: If any specimen used in the above tests fails to meet the specified requirements, disposition of the product may be based on the results of testing of three additional specimens for each original nonconforming specimen. Failure of any retest specimen to meet the specified requirements shall be cause for rejection of the product represented and no additional testing shall be permitted. Results of all tests shall be reported.

5. PREPARATION FOR DELIVERY:

5.1 Identification: Each sheet, strip, and plate shall be marked on one face, in the respective location indicated below with AMS 5508B, heat number, manufacturer's identification, and nominal thickness. The characters shall be of such size as to be clearly legible, shall be applied using a suitable marking fluid, and shall be capable of being removed in hot alkaline cleaning solution without rubbing. The markings shall have no deleterious effect on the material or its performance and shall be sufficiently stable to withstand normal handling.

5.1.1 Flat Strip 6 In. (152 mm) and Under in Width: Shall be marked in one or more lengthwise rows of characters recurring at intervals not greater than 3 ft (914 mm).

5.1.2 Flat Sheet, Flat Strip Over 6 In. (152 mm) in Width, and Plate: Shall be marked in lengthwise rows of characters recurring at intervals not greater than 3 ft (914 mm), the rows being spaced not more than 6 in. (152 mm) apart and alternately staggered.

5.1.3 Coiled Sheet and Strip: Shall be marked near the outside end of the coil. The inside end shall also be marked or shall have a tag or label attached and marked with the information of 5.1.

5.2 Packaging: The product shall be prepared for shipment in accordance with commercial practice to assure carrier acceptance and safe transportation to the point of delivery. Packaging shall conform to carrier rules and regulations applicable to the mode of transportation.

6. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.