



400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE MATERIAL SPECIFICATION

SAE

AMS 5514F

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Superseding AMS 5514E

Submitted for recognition as an American National Standard

STEEL, CORROSION RESISTANT, SHEET, STRIP, AND PLATE
18Cr - 11.5Ni (SAE 30305)
Solution Heat Treated

UNS S30500

1. SCOPE:

1.1 Form:

This specification covers a corrosion-resistant steel in the form of sheet, strip, and plate.

1.2 Application:

These products have been used typically for parts manufactured by deep drawing or spinning and requiring corrosion resistance up to 800 °F (427 °C), but usage is not limited to such applications.

2. APPLICABLE DOCUMENTS:

The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

AMS 2242 Tolerances, Corrosion and Heat Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Sheet, Strip, and Plate

MAM 2242 Tolerances, Metric, Corrosion and Heat Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Sheet, Strip, and Plate

AMS 2248 Chemical Check Analysis Limits, Wrought Corrosion and Heat Resistant Steels and Alloys, Maraging and Other Highly-Alloyed Steels, and Iron Alloys

AMS 2371 Quality Assurance Sampling and Testing, Corrosion and Heat Resistant Steels and Alloys, Wrought Products and Forging Stock

AMS 2807 Identification, Carbon and Low-Alloy Steels, Corrosion and Heat Resistant Steels and Alloys, Sheet, Strip, Plate, and Aircraft Tubing

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2.2 ASTM Publications:

Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM A 370 Mechanical Testing of Steel Products

ASTM E 353 Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

2.3 U.S. Government Publications:

Available from Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.

MIL-STD-163 Steel Mill Products, Preparation for Shipment and Storage

3. TECHNICAL REQUIREMENTS:**3.1 Composition:**

Shall conform to the percentages by weight shown in Table 1, determined by wet chemical methods in accordance with ASTM E 353, by spectrochemical methods, or by other analytical methods acceptable to purchaser.

TABLE 1 - Composition

Element	min	max
Carbon	--	0.12
Manganese	--	2.00
Silicon	--	1.00
Phosphorus	--	0.040
Sulfur	--	0.030
Chromium	17.00	19.00
Nickel	10.00	13.00
Molybdenum	--	0.75
Copper	--	0.75

3.1.1 Check Analysis: Composition variations shall meet the requirements of AMS 2248.

3.2 Condition:

The product shall be supplied in the following condition:

3.2.1 Sheet and Strip: Cold rolled, solution heat treated, and, unless solution heat treatment is performed in an atmosphere yielding a bright finish, descaled having a surface appearance conforming to 3.2.1.1 or 3.2.1.2 as applicable (See 8.2).

3.2.1.1 Sheet: No. 2D finish.

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3.2.1.2 Strip: No. 1 strip finish.

3.2.2 Plate: Hot rolled, solution heat treated, and descaled.

3.3 Properties:

The product shall conform to the following requirements; tensile, hardness, and bend testing shall be performed in accordance with ASTM A 370:

- 3.3.1 Tensile Properties: Shall be as shown in Table 2 for product over
(R) 0.005 inch (0.13 mm) in nominal thickness; tensile property requirements for product 0.005 inch (0.13 mm) and under in nominal thickness shall be as agreed upon by purchaser and vendor.

TABLE 2 - Minimum Tensile Properties

Property	Value
Tensile Strength	75.0 ksi (517 MPa)
Yield Strength at 0.2% Offset	
Elongation in 2 Inches (50.8 mm) or 4D, Nominal Thickness	30.0 ksi (207 MPa)
Up to 0.025 inch (0.64 mm), excl	45%
0.025 inch (0.64 mm) and over	50%

- 3.3.2 Hardness: Shall be not higher than 92 HRB, 192 HB, or equivalent
(R) (See 8.3).

- 3.3.3 Bending: Product 0.749 inch (19.02 mm) and under in nominal thickness shall withstand, without cracking, bending through the angle indicated in Table 3 around a diameter equal to the bend factor times the nominal thickness of the product with axis of bend parallel to the direction of rolling. Only one type of test will be required in routine inspection; in case of dispute, results of tests using the V-block procedure shall govern.

TABLE 3 - Bending Parameters

Nominal Thickness Inch	Nominal Thickness Millimeters	Type of Bend	Angle deg, min	Bend Factor
Up to 0.249, incl	Up to 6.32, incl	Free Bend	180	1
Up to 0.249, incl	Up to 6.32, incl	V-Block	135	1
Over 0.249 to 0.749, incl	Over 6.32 to 19.02, incl	Free Bend	90	1
Over 0.249 to 0.749, incl	Over 6.32 to 19.02, incl	V-Block	135	2

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3.3.3.1 Bending requirements do not apply to plate over 0.749 inch (19.02 mm) in (R) nominal thickness.

3.4 Quality:

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.5 Tolerances:

Shall conform to all applicable requirements of AMS 2242 or MAM 2242.

4. QUALITY ASSURANCE PROVISIONS:

4.1 Responsibility for Inspection:

The vendor of the product shall supply all samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to the requirements of this specification.

4.2 Classification of Tests:

4.2.1 Acceptance Tests: Tests for composition (3.1), tensile properties (3.3.1), (R) hardness (3.3.2), bending (3.3.3 - only for product 0.1874 inch (4.762 mm) and under in nominal thickness), and tolerances (3.5) are acceptance tests and shall be performed on each heat or lot as applicable.

4.2.2 Periodic Tests: Tests for bending (3.3.3 - for product over 0.1874 inch (R) (4.762 mm) in nominal thickness) are periodic tests and shall be performed at a frequency selected by the vendor unless frequency of testing is specified by purchaser.

4.3 Sampling and Testing:

Shall be in accordance with AMS 2371.

4.4 Reports:

(R)

The vendor of the product shall furnish with each shipment a report showing the results of tests for chemical composition of each heat and for tensile, hardness, and bending properties of each lot. This report shall include the purchase order number, heat and lot number, AMS 5514F, size, and quantity.

4.5 Resampling and Retesting:

Shall be in accordance with AMS 2371.

5. PREPARATION FOR DELIVERY:

5.1 Identification:

(R)

Shall be in accordance with AMS 2807.