

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
29 West 39th Street
New York City

AMS5519 D

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STEEL SHEET AND STRIP, CORROSION RESISTANT

18Cr-8Ni (SAE 30302)
Cold Rolled - 185,000 psi

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in quotations and when acknowledging purchase orders.
2. APPLICATION: Parts requiring moderate bending during fabrication.
3. COMPOSITION:

Check Analysis

			Under	Min	or	Over	Max
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Carbon	0.15	max	----				0.01
Manganese	2.00	max	----				0.04
Silicon	1.00	max	----				0.05
Phosphorus	0.040	max	----				0.005
Sulfur	0.030	max	----				0.005
Chromium	17.00	min		0.20		----	
Nickel	7.00	min		0.10		----	
Molybdenum	0.50	max	----				0.03
Copper	0.50	max	----				0.03

4. CONDITION:
 - 4.1 Sheet: Solution heat treated, pickled, and cold rolled (No. 2B Finish)
 - 4.2 Strip: Cold rolled, solution heat treated, pickled, and rerolled (No. 2 Strip Finish).
5. TECHNICAL REQUIREMENTS:
 - 5.1 Physical Properties:

Tensile Strength, psi	185,000 min
Yield Strength at 0.2% offset or at 0.0148 inch in 2 in. extension under load, psi	140,000 min
Elongation, % in 2 in.	
Thickness: 0.015 in. and under	8 min
Over 0.015 in.	9 min

Note: For widths 9 inches and over, tensile test specimens shall be taken with the axis perpendicular to the direction of rolling. For widths less than 9 inches, tensile test specimens shall be taken with the axis parallel to the direction of rolling.

- 5.2 Bending: Material shall withstand, without cracking, bending at room temperature through the angle indicated below around a diameter equal to the bend factor times the nominal thickness of the material, with axes of bends both perpendicular and parallel to the direction of rolling:

ϕ	Nominal Thickness	Angle	Bend Factor
	Inch	Degrees, min	
	0.030 and under	180	4
	Over 0.030 to 0.049, incl	90	3

6. QUALITY: Material shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.
7. TOLERANCES: Unless otherwise specified, tolerances for sheet and strip shall conform to the latest issue of AMS 2242 as applicable.
8. REPORTS:
- 8.1 Unless otherwise specified, the vendor of the product shall furnish with each shipment three copies of a notarized report of the results of tests for chemical composition of each heat in the shipment and the results of tests on each thickness from each heat to determine conformance to the physical property and bending requirements of this specification. This report shall include the purchase order number, heat number, material specification number, thickness, size, and quantity from each heat.
- 8.2 Unless otherwise specified, the vendor of finished or semi-finished parts shall furnish with each shipment three copies of a notarized report showing the purchase order number, material specification number, contractor or other direct supplier of material, part number, and quantity. When material for making parts is produced or purchased by the parts vendor, that vendor shall inspect each lot of material to determine conformance to the requirements of this specification, and shall include in the report a certification that the material conforms, or shall include copies of laboratory reports showing the results of tests to determine conformance.
9. IDENTIFICATION: Unless otherwise specified, each sheet and strip shall be marked with AMS 5519D, manufacturer's identification, and nominal thickness in inches. The characters shall be not less than 3/8 in. in height, shall be applied using a suitable marking fluid, and shall be capable of being removed in hot alkaline cleaning solution without rubbing. The markings shall have no deleterious effect on the material or its performance. The characters shall be sufficiently stable to withstand ordinary handling.
- 9.1 Flat Sheet, and Flat Strip over 6 in. in width: Shall be marked in rows of recurring characters with rows parallel to the direction of rolling and spaced approximately 3 in. apart with alternate rows staggered.
- 9.2 Flat Strip 6 in. and under in width: Shall be marked near one end.
- 9.3 Coiled Sheet and Strip: Shall be marked near the outside end of the coil, and, if practicable, near the inside end also.