



AEROSPACE MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
400 COMMONWEALTH DRIVE, WARRENDALE, PA. 15096

AMS 5697B

Superseding AMS 5697A

Issued 11-1-54

Revised 1-15-80

UNS S30400

STEEL WIRE, CORROSION RESISTANT
19Cr - 9.5Ni (SAE 30304)

1. SCOPE:

1.1 Form: This specification covers a corrosion resistant steel in the form of wire.

1.2 Application: Primarily for use as braiding wire.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of Aerospace Material Specifications (AMS) shall apply. The applicable issue of other documents shall be as specified in AMS 2350.

2.1 SAE Publications: Available from Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096.

2.1.1 Aerospace Material Specifications:

AMS 2241 - Tolerances, Corrosion and Heat Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Bars and Wire

AMS 2248 - Chemical Check Analysis Limits, Wrought Heat and Corrosion Resistant Steels and Alloys

AMS 2350 - Standards and Test Methods

AMS 2371 - Quality Assurance Sampling of Corrosion and Heat Resistant Steels and Alloys, Wrought Products Except Forgings and Forging Stock

2.2 ASTM Publications: Available from American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.

ASTM A370 - Mechanical Testing of Steel Products

ASTM E353 - Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

2.3 Government Publications: Available from Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120.

2.3.1 Federal Standards:

Federal Test Method Standard No. 151 - Metals; Test Methods

2.3.2 Military Standards:

MIL-STD-163 - Steel Mill Products, Preparation for Shipment and Storage

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3. TECHNICAL REQUIREMENTS:

- 3.1 Composition: Shall conform to the following percentages by weight, determined by wet chemical methods in accordance with ASTM E353, by spectrographic methods in accordance with Federal Test Method Standard No. 151, Method 112, or by other analytical methods approved by purchaser.

	min	max
Carbon	--	0.08
Manganese	--	2.00
Silicon	--	1.00
Phosphorus	--	0.040
Sulfur	--	0.030
Chromium	18.00 - 20.00	
Nickel	8.00 - 11.00	
Molybdenum	--	0.75
Copper	--	0.75

- 3.1.1 Check Analysis: Composition variations shall meet the requirements of AMS 2248.

- 3.2 Condition: Solution heat treated free from continuous carbide network and bright finished.

- 3.3 Properties: Wire shall conform to the following requirements:

- 3.3.1 Tensile Properties: Shall be as follows, determined in accordance with ASTM A370:

Tensile Strength	90,000 - 125,000 psi
Elongation in 2 in. (50 mm), min	(621 - 862 MPa)
	35%

- 3.3.2 Wrapping: Wire shall withstand, without cracking, wrapping at room temperature five full, closely-spaced turns around a diameter equal to the nominal diameter of the wire.

- 3.4 Quality: Wire, as received by purchaser, shall be uniform in quality and condition, cylindrical, smooth, and free from kinks, twists, scrapes, splits, cold shuts, and other imperfections detrimental to usage of the wire.

- 3.5 Tolerances: Unless otherwise specified, tolerances shall conform to all applicable requirements of AMS 2241.

4. QUALITY ASSURANCE PROVISIONS:

- 4.1 Responsibility for Inspection: The vendor of wire shall supply all samples and shall be responsible for performing all required tests. Results of such tests shall be reported to the purchaser as required by 4.4. Purchaser reserves the right to perform such confirmatory testing as he deems necessary to ensure that the wire conforms to the requirements of this specification.
- 4.2 Classification of Tests: Tests to determine conformance to all technical requirements of this specification are classified as acceptance tests and shall be performed on each lot.
- 4.3 Sampling: Shall be in accordance with AMS 2371.
- 4.4 Reports:
- 4.4.1 The vendor of wire shall furnish with each shipment three copies of a report showing the results of tests for chemical composition of each heat and for tensile and wrapping properties of each size from each heat and stating that the wire conforms to the other technical requirements of this specification. This report shall include the purchase order number, heat number, material specification number and its revision letter, size, and quantity from each heat.