



AEROSPACE MATERIAL SPECIFICATION

AMS5889™**REV. D**

Issued 1990-01
Reaffirmed 2015-12
Revised 2022-04

Superseding AMS5889C

Nickel Alloy, Corrosion and Heat Resistant, Sheet and Strip
54Ni - 22Cr - 12.5Co - 9.0Mo - 1.2Al
Consumable Electrode or Vacuum Induction Melted
Annealed

(Composition similar to UNS N06617)

RATIONALE

AMS5889D is the result of a Five-Year Review and update of the specification. The revision prohibits unauthorized exceptions (3.8, 4.4.1, 5.1.1, 8.4), updates composition reporting (3.1.1), updates condition (3.3.1), adds pyrometry requirements (3.4), adds continuous furnace information (3.4.1), provides strain rate for tensile testing (3.5.1.1), adds country of origin (4.4), and permits prior revisions (8.5).

1. SCOPE

1.1 Form

This specification covers a corrosion and heat resistant nickel alloy in the form of sheet and strip.

1.2 Application

These products have been used typically for parts requiring a combination of high strength and resistance to oxidation, corrosion, and fatigue up to 2200 °F (1204 °C) and where such parts may require welding during fabrication, but usage is not limited to such applications.

2. APPLICABLE DOCUMENTS

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been cancelled and no superseding document has been specified, the last published issue of that document shall apply.

2.1 SAE Publications

Available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or +1 724-776-4970 (outside USA), www.sae.org.

AMS2262 Tolerances, Nickel, Nickel Alloy, and Cobalt Alloy Sheet, Strip, and Plate

AMS2269 Chemical Check Analysis Limits, Nickel, Nickel Alloys, and Cobalt Alloys

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AMS2371	Quality Assurance Sampling and Testing, Corrosion and Heat-Resistant Steels and Alloys, Wrought Products and Forging Stock
AMS2750	Pyrometry
AMS2807	Identification, Carbon and Low-Alloy Steels, Corrosion and Heat-Resistant Steels and Alloys, Sheet, Strip, Plate, and Aircraft Tubing
AS4194	Sheet and Strip Surface Finish Nomenclature
AS7766	Terms Used in Aerospace Metals Specifications

2.2 ASTM Publications

Available from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959, Tel: 610-832-9585, www.astm.org.

ASTM A480/A480M	General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip
ASTM E8/E8M	Tension Testing of Metallic Materials
ASTM E112	Determining Average Grain Size
ASTM E290	Bend Testing of Material for Ductility
ASTM E354	Chemical Analysis of High-Temperature, Electrical, Magnetic, and Other Similar Iron, Nickel, and Cobalt Alloys

3. TECHNICAL REQUIREMENTS

3.1 Composition

Shall conform to the percentages by weight shown in Table 1, determined in accordance with ASTM E354, or by other analytical methods acceptable to purchaser.

Table 1 - Composition

Element	Min	Max
Carbon	0.05	0.15
Manganese	--	0.50
Silicon	--	0.50
Phosphorus	--	0.015
Sulfur	--	0.015
Chromium	20.0	24.0
Cobalt	10.0	15.0
Molybdenum	8.0	10.0
Aluminum	0.8	1.5
Titanium	--	0.6
Boron	--	0.006
Iron	--	3.0
Copper	--	0.5
Nickel	remainder	

3.1.1 Producer may test for any element not listed in Table 1 and include this analysis in the report of 4.4. Reporting of any element not listed in the composition table is not a basis for rejection, unless limits of acceptability are specified by the purchaser.

3.1.2 Check Analysis

Composition variations shall meet the applicable requirements of AMS2269.

3.2 Melting Practice

Alloy shall be multiple melted using consumable electrode practice in the remelt cycle or shall be induction melted under vacuum. If consumable electrode remelting is not performed in vacuum, electrodes which have been produced by vacuum induction melting shall be used for remelting.

3.3 Condition

The product shall be supplied in the following condition:

3.3.1 Sheet and Strip

Hot or cold rolled, annealed, and, unless annealing is performed in an atmosphere yielding a bright finish, descaled having a surface appearance as described in ASTM A480/A480M or AS4194 and the following:

3.3.1.1 Sheet

No. 2D finish.

3.3.1.2 Strip

No. 1 strip finish.

3.4 Heat Treatment

Sheet and strip shall be annealed in a suitable atmosphere, by heating in the range 2075 to 2175 °F (1135 to 1191 °C), holding at the selected temperature within ± 25 °F (± 14 °C) for a time commensurate with section thickness, and cooling at a rate equivalent to an air cool or faster. Pyrometry shall be in accordance with AMS2750.

3.4.1 Continuous Heat Treatment

When continuous heat treating is used process parameters (e.g., furnace temperature set points, heat input, travel rate, etc.) for continuous heat treating lines shall be established by the material producer and validated by testing of product to the requirements of 3.5.

3.5 Properties

The product shall conform to the following requirements:

3.5.1 Tensile Properties

Shall be as shown in Table 2, determined at room temperature in accordance with ASTM E8/E8M.

3.5.1.1 Unless otherwise specified, the strain rate shall be set at 0.005 in/in/min (0.005 mm/mm/min) and maintained within a tolerance of ± 0.002 in/in/min (0.002 mm/mm/min) through 0.2% offset yield strain. The strain rate after yield may be increased to any value up to 0.5 in/in/min (or 0.5 mm/mm/min) or equivalent crosshead speed as a function of gage length. The requirement for compliance becomes effective for material produced 1 year after the publication date of this document.

Table 2 - Minimum tensile properties

Property	Value
Tensile Strength	100 ksi (689 MPa)
Yield Strength at 0.2% Offset	40.0 ksi (276 MPa)
Elongation in 2 Inches (50.8 mm)	40%

3.5.2 Bending

Product 0.1874 inch (4.760 mm) and under shall be tested in accordance with ASTM E290 using a sample prepared nominally 0.75 inch (19.0 mm) in width with its axis of bending parallel to the direction of rolling and shall withstand, without cracking, bending at room temperature through an angle of 180 degrees around a diameter equal to the bend factor shown in Table 3 times the nominal thickness of the product. In case of dispute, the results of tests using the guided bend test of ASTM E290 shall govern.

Table 3 - Bending parameters

Nominal Thickness Inches	Nominal Thickness Millimeters	Bend Factor
Up to 0.050, incl	Up to 1.27, incl	1
Over 0.050 to 0.1874, incl	Over 1.27 to 4.760, incl	2

3.5.3 Average Grain Size

Shall be not coarser than as shown in Table 4, determined in accordance with ASTM E112.

Table 4 - Average grain size

Nominal Thickness Inches	Nominal Thickness Millimeters	ASTM Grain Size No.
Up to 0.020, incl	Up to 0.51, incl	4
Over 0.020 to 0.1874, incl	Over 0.51 to 4.760, incl	2

3.6 Quality

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.7 Tolerances

Shall conform to all applicable requirements of AMS2262.

3.8 Exceptions

Any exceptions shall be authorized by the purchaser and reported as in 4.4.1.

4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for Inspection

The producer of the product shall supply all samples for producer's tests and shall be responsible for the performance of all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to specified requirements.

4.2 Classification of Tests

All technical requirements are acceptance tests and shall be performed on each heat or lot as applicable.