

AEROSPACE MATERIAL SPECIFICATION



AMS-QQ-A-250/4A

Issued	1997-08
Revised	1998-09
Reaffirmed	2010-05

Aluminum Alloy 2024, Plate and Sheet

A92024

RATIONALE

This document has been reaffirmed to comply with the SAE 5-year Review policy.

NOTICE

This document has been taken directly from Federal Specification QQ-A-250/4E, Amendment 2, and contains only minor editorial and format changes required to bring it into conformance with the publishing requirements of SAE technical standards.

The original Federal Specification was adopted as an SAE standard under the provisions of the SAE Technical Standards Board (TSB) Rules and Regulations (TSB 001) pertaining to accelerated adoption of government specifications and standards. TSB rules provide for (a) the publication of portions of unrevised government specifications and standards without consensus voting at the SAE Committee level, (b) the use of the existing government specification or standard format, and (c) the exclusion of any qualified product list (QPL) sections.

The complete requirements for procuring 2024 aluminum alloy plate and sheet described herein shall consist of this document and the latest issue of AMS-QQ-A-250.

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

Copyright © 2010 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)
Tel: +1 724-776-4970 (outside USA)
Fax: 724-776-0790
Email: CustomerService@sae.org
http://www.sae.org

SAE WEB ADDRESS:

**SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/AMSQQA250/4A>**

1. SCOPE AND CLASSIFICATION:

1.1 Scope:

This specification covers the specific requirements for 2024 aluminum alloy plate and sheet; the general requirements are covered in AMS-QQ-A-250.

1.2 Classification:

1.2.1 Tempers: The plate and sheet are classified in one of the following tempers as specified (See 6.3): O, T3, T4, T42, T62, T72, T81, T351, T361, T851, T861, or F temper. Definitions of these tempers are specified in AMS-QQ-A-250.

2. APPLICABLE DOCUMENTS:

See AMS-QQ-A-250.

3. REQUIREMENTS:

3.1 Chemical Composition:

3.1.1 The chemical composition shall conform to the requirements specified in Table I.

TABLE I. Chemical Composition ^{1/}

Element	Percent	
	Minimum	Maximum
Silicon	-	0.50
Iron	-	0.50
Copper	3.8	4.9
Manganese	0.30	0.9
Magnesium	1.2	1.8
Chromium	-	0.10
Nickel	-	-
Zinc	-	0.25
Titanium	-	0.15
Other Elements, each	-	0.05
Other Elements, total ^{2/}	-	0.15
Aluminum	Remainder	

^{1/} Analysis shall routinely be made only for the elements specifically mentioned in Table I. If, however, the presence of other elements is indicated or suspected in amounts greater than the specified limits, further analysis shall be made to determine that these elements are not present in excess of specified limits.

^{2/} The sum of those "Others" metallic elements 0.010 percent or more each, expressed to the second decimal before determining the sum.

3.2 Mechanical Properties:

3.2.1 Mechanical Properties of Material as Supplied: The mechanical properties perpendicular to the direction of final rolling, except for material under 9 inches in width, shall conform to the requirements of Table II for the temper specified. For material under 9 inches in width, the mechanical properties parallel to the direction of final rolling shall conform to the requirements of Table II for the temper specified.

TABLE II. Mechanical Properties (See 6.6)

Temper	Width Inches	Thickness Inches	Tensile Strength, minimum ksi	Yield Strength at 0.2 percent Offset or at extension indicated		Elongation in 2 in. or 4 times D $\frac{1}{2}$, minimum Percent
				Minimum ksi	Extension under load Inch/Inch	
O	All	0.010 thru 0.499	$\frac{3}{32}$ 32.0	$\frac{3}{32}$ 14.0	0.0033	12
	All	0.500 thru 1.750	$\frac{3}{32}$ 32.0	-	-	12
T3 $\frac{4}{16}$ (See 6.4)	All	0.008 thru 0.009	63.0	42.0	0.0060	10
	All	0.010 thru 0.020	63.0	42.0	0.0060	12
	All	0.021 thru 0.128	63.0	42.0	0.0060	15
	All	0.129 thru 0.249	64.0	42.0	0.0060	15
T4 $\frac{5}{16}$	All	0.010 thru 0.020	62.0	40.0	0.0058	12
	All	0.021 thru 0.249	62.0	40.0	0.0058	15
T361 $\frac{6}{16}$	All	0.020 thru 0.062	67.0	50.0	0.0068	8
	All	0.063 thru 0.249	68.0	51.0	0.0069	9
	All	0.250 thru 0.499	66.0	49.0	0.0067	9
	All	0.500	66.0	49.0	0.0067	10
T42 $\frac{7}{16}$	All	0.010 thru 0.020	62.0	38.0	0.0056	12
	All	0.021 thru 0.249	62.0	38.0	0.0056	15
	All	0.250 thru 0.499	62.0	38.0	0.0056	12
	All	0.500 thru 1.000	61.0	38.0	0.0056	8
	All	1.001 thru 1.500	60.0	38.0	0.0056	7
	All	1.501 thru 2.000	60.0	38.0	0.0056	6
	All	2.001 thru 3.000	58.0	38.0	0.0056	4
T351	All	0.250 thru 0.499	64.0	42.0	0.0060	12
	All	0.500 thru 1.000	63.0	42.0	0.0060	8
	All	1.001 thru 1.500	62.0	42.0	0.0060	7
	All	1.501 thru 2.000	62.0	42.0	0.0060	6
	All	2.001 thru 3.000	60.0	42.0	0.0060	4
	All	3.001 thru 4.000	57.0	41.0	0.0059	4

TABLE II. Mechanical Properties (See 6.6) (Continued)

Temper	Width	Thickness	Tensile Strength, minimum	Yield Strength at 0.2 percent Offset or at extension indicated		Elongation in 2 in. or 4 times D <u>1/2</u> , minimum
				Minimum	Extension under load	
	Inches	Inches	ksi	ksi	Inch/Inch	Percent
T62 <u>7/</u>	All	0.010 thru 0.499	64.0	50.0	0.0068	5
	All	0.500 thru 3.000	63.0	50.0	0.0068	5
T72 <u>7/</u>	All	0.010 thru 0.249	60.0	46.0	0.0064	5
T81 <u>4/</u>	All	0.010 thru 0.249	67.0	58.0	0.0075	5
T861 <u>6/</u>	All	0.020 thru 0.062	70.0	62.0	0.0079	3
	All	0.063 thru 0.249	71.0	66.0	0.0083	4
	All	0.250 thru 0.500	70.0	64.0	0.0081	4
T851 (See 6.4)	All	0.250 thru 0.499	67.0	58.0	0.0075	5
	All	0.500 thru 1.000	66.0	58.0	0.0075	5
	All	1.001 thru 1.499	66.0	57.0	0.0075	5
F	All	All	<u>8/</u>	<u>8/</u>	<u>8/</u>	<u>8/</u>

1/ Not required for material 1/2 inch or less in width.

2/ D represents specimen diameter.

3/ Maximum.

4/ Applicable to flat sheet only.

5/ Applicable to coiled sheet only.

6/ Applicable to flat sheet and plate only.

7/ Material in the T42, T62, or T72 temper is not available from material producers.

8/ No requirements.

3.2.2 Mechanical Properties After Heat Treatment: In addition to conforming to the requirement of 3.2.1, material in the annealed (O) and the as-fabricated (F) tempers shall, after proper solution heat treatment, also conform to the requirements of Table II for the T42 temper. Material as received in the T3, T4, T351, T81, and T851 tempers shall, after proper re-solution heat-treatment, be capable of conforming to the requirements specified in Table II for the T42 temper. Material in the T42 temper shall, after proper aging, be capable of conforming to the requirements specified in Table II for the T62 or T72 temper. Material in the T3, T351, and T361 tempers shall, after proper aging, be capable of conforming to the requirements specified in Table II for the T81, T851, and T861 tempers, respectively.

- 3.2.3 Bend Test: Bend specimens taken from material shall be capable of withstanding, without cracking, the bend test specified in AMS-QQ-A-250. The values for bend factor N are given in Table III.

TABLE III. Bend Test Factor "N"

Thickness of material	Temper			
	O	T3	T361	T4 and T42
Inch				
0.008 thru 0.009	-	4	-	-
0.010 thru 0.020	0	4	-	4
0.021 thru 0.032	0	5	4	5
0.033 thru 0.051	1	5	4	5
0.052 thru 0.063	1	6	8	6
0.064 thru 0.128	4	6	8	6
0.129 thru 0.249	6	8	8	8
0.250 thru 0.499	6	-	-	10

3.3 Internal Defects:

When specified (See 6.3), plate shall be ultrasonically inspected (See AMS-QQ-A-250). Acceptance limits shall be as specified in Table IV.

TABLE IV. Ultrasonic Discontinuity Acceptance Limits ^{1/}

Thickness Inches	Maximum weight per piece Pounds	Discontinuity Class ^{2/}
0.500 thru 1.499	2,000	B
1.500 thru 3.000	2,000	A
3.001 thru 4.000	2,000	B

^{1/} Discontinuities in excess of those listed in Table IV may be allowed, subject to approval of the procuring activity, if it is established that they will be removed by machining or that they are in non-critical areas.

^{2/} The discontinuity class limits are defined in MIL-I-8950.