



AEROSPACE RECOMMENDED PRACTICE

ARP1835™**REV. A**

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Superseding ARP1835

Preparation for Delivery, General Requirements for Hose Assemblies

RATIONALE

This document has been determined to contain basic and stable technology which is not dynamic in nature.

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1. SCOPE:

This Aerospace Recommended Practice covers general requirements for preservation, packaging, and packing of hose assemblies.

2. APPLICABLE DOCUMENTS:

The following documents of the issue in effect on date of invitation for bids or request for proposals, form a part of this recommended practice to the extent specified herein.

2.1 Specifications:

2.1.1 Federal:

PPP-T-60	Tape, Packaging, Waterproof
PPP-B-566	Boxes, Folding, Paperboard
PPP-B-576	Box, Wood, Cleated, Veneer, Paper Overlaid
PPP-B-585	Boxes, Wood, Wirebound
PPP-B-591	Boxes, Shipping Fiberboard, Wood-Cleated
PPP-B-601	Boxes, Wood, Cleated-Plywood
PPP-B-636	Boxes, Shipping, Fiberboard
PPP-B-665	Boxes, Paperboard, Metal-Edged and Components
PPP-B-676	Boxes, Set-Up

2.1.2 Military:

MIL-P-116	Preservation - Packaging, Methods of
MIL-C-5501	Caps and Plugs, Protective, Dust and Moisture Seal, General Specification for
MIL-L-10547	Liners, Case and Sheet, Overwrap; Water-Vaporproof or Waterproof, Flexible

2.2 Standards:

2.2.1 Military:

MIL-STD-129 Marking for Shipment and Storage

MIL-STD-130 Identification Marking of U.S. Military Property

(Copies of documents required by suppliers in connection with specific procurement functions shall be obtained from the procuring activity or as directed by the Contracting Officer.)

2.3 Other Publications:

Uniform Freight Classification Rules

(Application for copies should be addressed to the Uniform Classification Committee, 202 Chicago Union Station, Chicago, Illinois 60606)

3. PREPARATION FOR DELIVERY:

3.1 Preservation and Packaging:

Preservation and packaging shall be Level A or C, as specified in the procuring document.

- 3.1.1 Level A: Hose assemblies shall be preserved in accordance with Method III of MIL-P-116. All openings shall be sealed with caps or plugs conforming to MIL-C-5501. All threaded openings shall be sealed with appropriate threaded caps or plugs for the protection of threads and sealing surfaces, and for prevention of dust, moisture, shavings, and chips into the assembly.

Hose assemblies shall be unit packaged in containers conforming to PPP-B-566, PPP-B-636, PPP-B-665, or PPP-B-676. The gross weight of the boxes shall not exceed the weight limitations of the applicable container specification.

- 3.1.2 Level C: Hose assemblies shall be preserved and packaged in accordance with the manufacturer's commercial practice.

3.2 Packing:

Packaging shall be Level A, B, or C as specified.