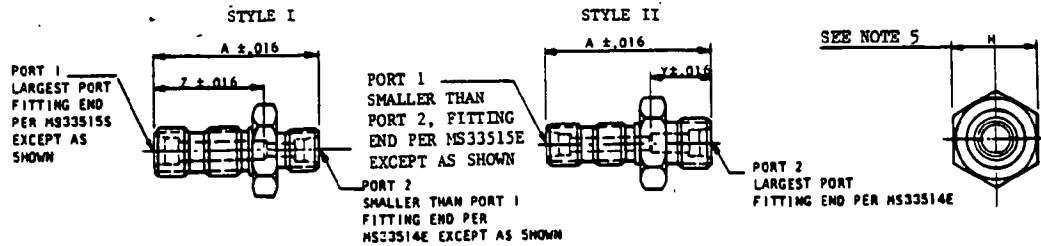


AS 1007

FEDERAL SUPPLY CLASS
4730



	2	3	4	5	6	8	10	12	16	20	24	32	SIZE PORT #1	H
DIMENSION A OVERALL LENGTH														
-	1.516	1.578	1.609	1.703	1.844	2.000	2.156	2.312	2.468	2.624	2.780	2.936	32	1.000
1.516	-	1.625	1.656	1.750	1.891	2.047	2.203	2.359	2.515	2.671	2.827	2.983	32	1.125
1.547	1.594	-	1.688	1.781	1.922	2.078	2.234	2.390	2.546	2.702	2.858	3.014	32	1.187
1.578	1.625	1.688	-	1.781	1.922	2.078	2.234	2.390	2.546	2.702	2.858	3.014	32	1.250
1.641	1.688	1.750	1.750	-	1.938	2.094	2.250	2.406	2.562	2.718	2.874	3.030	32	1.312
1.734	1.781	1.844	1.844	1.891	-	2.188	2.344	2.500	2.656	2.812	2.968	3.124	32	1.375
1.813	1.859	1.922	1.922	1.969	2.109	-	2.406	2.562	2.718	2.874	3.030	3.186	32	1.437
1.922	1.969	2.031	2.031	2.078	2.219	2.360	-	2.469	2.625	2.781	2.937	3.093	32	1.500
1.969	1.969	2.031	2.031	2.078	2.219	2.360	2.469	-	2.469	2.625	2.781	2.937	32	1.562
1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	-	2.469	2.625	2.781	32	1.625
1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	-	2.469	2.625	32	1.687
1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	2.469	-	2.469	32	1.750
1.984	2.031	2.094	2.094	2.141	2.281	2.422	2.531	2.531	2.531	2.531	2.531	-	32	2.750

DRILL DEPTH Z											
PORT #1 SIZE											
3	4	5	6	8	10	12	16	20	24	32	
1.016	1.062	1.078	1.156	1.250	1.391	1.500	1.438	1.375	1.297	1.438	2
	1.047	1.078	1.141	1.250	1.391	1.500	1.422	1.375	1.297	1.422	3
		1.094	1.172	1.281	1.406	1.516	1.453	1.391	1.312	1.453	4
			1.172	1.281	1.422	1.531	1.453	1.391	1.328	1.453	5
				1.297	1.438	1.547	1.391	1.422	1.344	1.484	6
					1.453	1.562	1.484	1.438	1.359	1.391	8
						1.562	1.500	1.438	1.359	1.500	10
							1.531	1.468	1.406	1.531	12
								1.516	1.453	1.562	16
									1.468	1.594	20
										1.672	24

DRILL DEPTH Y PORT #1 SIZE														
24	20	16	12	10	8	6	5	4	3	2				
1.656	1.578	1.562	1.516	1.469	1.469	1.469	1.469	1.438	1.438	1.438	32			
1.656	1.641	1.578	1.516	1.469	1.469	1.469	1.469	1.438	1.438	1.438	24			
1.703	1.656	1.625	1.625	1.641	1.609	1.609	1.594	1.594	1.594	1.594	20			
1.719	1.688	1.688	1.703	1.672	1.672	1.656	1.656	1.656	1.656	1.656	16			
1.750	1.750	1.766	1.750	1.734	1.719	1.719	1.719	1.719	1.719	1.719	12			
1.672	1.703	1.672	1.672	1.656	1.656	1.656	1.656	1.656	1.656	1.656	10			
1.641	1.625	1.625	1.625	1.594	1.594	1.594	1.594	1.594	1.594	1.594	8			
1.562	1.562	1.531	1.547	1.547	1.547	1.547	1.547	1.547	1.547	1.547	6			
1.516	1.500	1.500	1.500	1.500	1.500	1.500	1.500	1.500	1.500	1.500	5			
1.484	1.484	1.484	1.484	1.484	1.484	1.484	1.484	1.484	1.484	1.484	4			
1.469	1.469	1.469	1.469	1.469	1.469	1.469	1.469	1.469	1.469	1.469	3			

SHEET	I	2
REV	C	C

CUSTODIAN: SAE G-3 / G-3B

PROCUREMENT: MIL - F - 18280

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SHEET I OF 2

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