

REV.
J

AS154™

FEDERAL SUPPLY CLASS
4720

RATIONALE

ADD CONFIGURATION FOR A NEW "N" CODE THIN WALL INTEGRAL FIRESLEEVE (15 MINUTE); ADD DRY FILM LUBE CONFIGURATION.

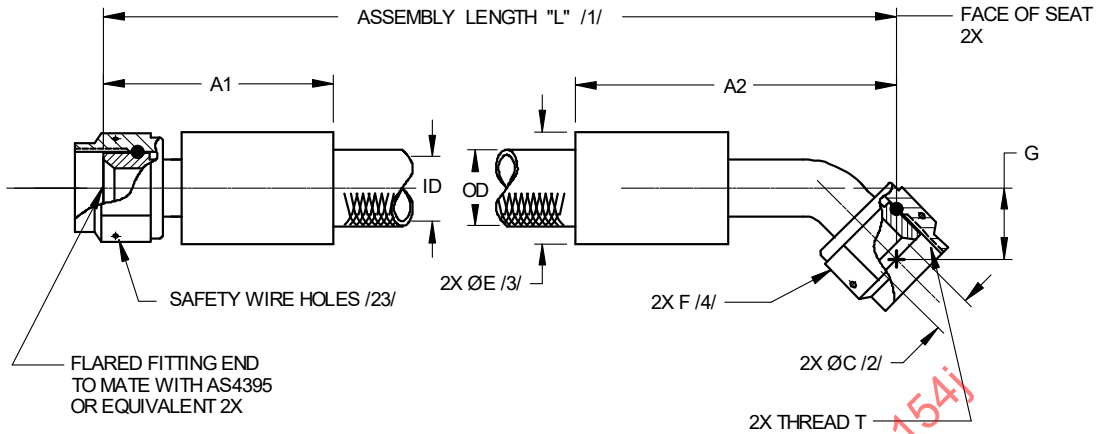


FIGURE 1 - HOSE AND FITTING DIMENSIONS

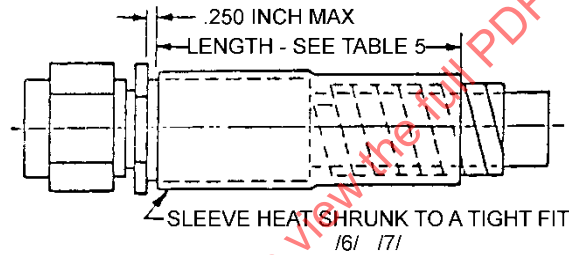


FIGURE 2 - TUBULAR/COIL ABRASION END

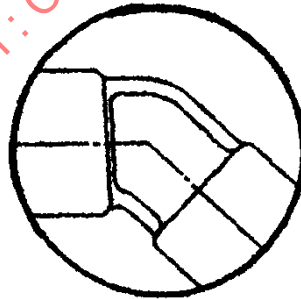
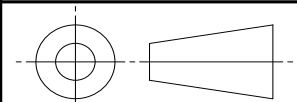


FIGURE 3 - ALTERNATE ELBOW CONFIGURATION /21/

For more information on this standard, visit
<https://www.sae.org/standards/content/AS154J/>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3D

PROCUREMENT SPECIFICATION: AS1339 /20/



AEROSPACE STANDARD

HOSE ASSEMBLY, PTFE, CRES REINFORCED,
3000 PSI, 400 °F, STRAIGHT TO 45°,
FLARED, LIGHTWEIGHT

AS154™
SHEET 1 OF 7

REV.
J

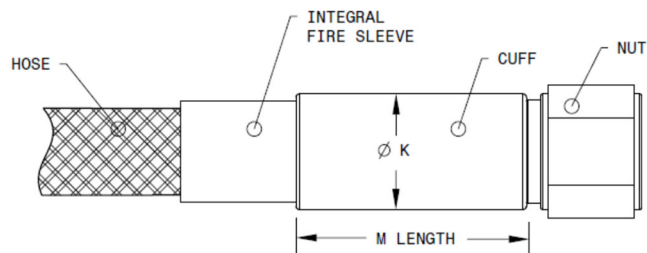


FIGURE 4 - INTEGRAL FIRESLEEVE DIMENSIONS – SEE TABLE 7 /26/

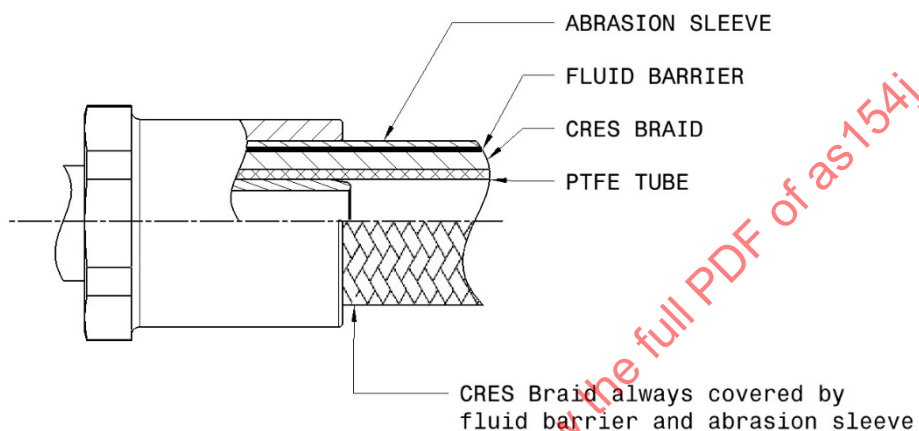


FIGURE 5 - FITTING CAPTURED INTEGRAL ABRASION SLEEVE WITH FLUID BARRIER /28/

TABLE 1 - ASSEMBLY DIMENSION

HOSE ASSEMBLY AS154 SIZE CODE	SIZE	THREAD T PER AS8879	ID MIN (REF)	A ₁ MAX	A ₂ MAX	C /2/ DIA MIN	E /3/ DIA MAX WITHOUT SLEEVEING	F HEX (REF)	G MIN	G MAX
04	.250	.4375-20 UNJF-3B	.212	1.30	2.08	.135	.69	.56	.280	.450
06	.375	.5625-18 UNJF-3B	.298	1.48	2.29	.240	.80	.69	.370	.565
08	.500	.7500-16 UNJF-3B	.391	1.69	2.61	.340	.97	.88	.430	.645
10	.625	.8750-14 UNJF-3B	.485	1.77	3.09	.410	1.11	1.00	.510	.675
12	.750	1.0625-12 UNJ-3B	.602	1.99	3.44	.510	1.38	1.25	.590	.720
16	1.000	1.3125-12 UNJ-3B	.852	2.35	3.75	.760	1.66	1.50	.680	.820



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AS154™
SHEET 2 OF 7

REV.
J

TABLE 2 - HOSE AND SLEEVE OUTSIDE DIAMETER

SLEEVE CODE	SLEEVE MATERIAL	TEMP LIMIT °F	TOLE-RANCE	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE .250	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE .375	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE .500	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE .625	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE .750	HOSE OR SLEEVE OUTSIDE DIAMETER /5/ HOSE SIZE 1.000
-	(-) INDICATES HOSE ONLY, NO SLEEVE (REFER TO AS1339)	400	MAX MIN						
A	ABRASION SLEEVE TUBULAR (TFE-AS1291-CODE B) /6/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.840 .780	1.110 1.050	1.400 1.340
B	ABRASION SLEEVE COIL (NYLON AS1294) /7/	275	MAX MIN	.450 .390	.550 .490	.695 .635	.810 .750	1.080 1.020	1.360 1.300
C	FIRE SLEEVE (AS1072 SIL-FG) (15 MINUTES) /8/ /9/ /13/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375
D	ABRASION SLEEVE INTEGRAL SILICONE COMPOSITE /10/ /14/	350	MAX MIN	.500 .460	.600 .560	.700 .660	.830 .790	1.120 1.070	1.400 1.350
E	ABRASION SLEEVE SHRINK-ON (FEP) /11/	350	MAX MIN	.424 .374	.540 .480	.665 .615	.790 .730	1.070 1.010	1.350 1.290
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073 - CODE B) /11/	275	MAX MIN	.450 .400	.560 .505	.695 .645	.810 .750	1.080 1.020	1.360 1.300
G	FIRE SLEEVE (AS1072 SIL-FG) (5 MINUTES) /8/ /9/ /12/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375
H	FIRE SLEEVE INTEGRAL SILICONE (15 MINUTES) /13/ /26/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.240 1.160	1.515 1.455
J	FIRE SLEEVE INTEGRAL SILICONE (5 MINUTES) /12/ /26/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.240 1.160	1.515 1.455
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER /10/	300	MAX MIN	.490 .444	.570 .535	.695 .650	.800 .760	1.070 1.030	1.350 1.310
L	ABRASION SLEEVE COIL (PTFE-AS1293) /7/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.862 .802	1.110 1.050	1.400 1.340
M	FITTING CAPTURED INTEGRAL ABRASION SLEEVE (BRAIDED) WITH FLUID BARRIER /28/	275	MAX MIN	.530 .444	.610 .530	.740 .650	.870 .760	1.105 1.025	1.450 1.300
N	THIN WALL FIRE SLEEVE INTEGRAL SILICONE (15 MINUTES) /13/ /26/	400	MAX MIN	.625 .490	.725 .585	.850 .715	.955 .820	1.230 1.080	1.515 1.370

TABLE 3 - ASSEMBLY LENGTH TOLERANCE

HOSE ASSEMBLY LENGTH	TOLERANCE
UNDER 18 INCHES	±.125 INCH
18 TO 36 INCHES, EXCLUSIVE	±.250 INCH
36 TO 50 INCHES, EXCLUSIVE	±.500 INCH
50 INCHES AND OVER	±1%

	AEROSPACE STANDARD	AS154™ SHEET 3 OF 7	REV. J
	HOSE ASSEMBLY, PTFE, CRES REINFORCED, 3000 PSI, 400 °F, STRAIGHT TO 45°, FLARED, LIGHTWEIGHT		

TABLE 4 - HOSE WEIGHT MAX – ALL OTHERS REFERENCE

HOSE OR SLEEVE CODE	HOSE OR TYPE SLEEVE	UNITS	HOSE SIZE .250	HOSE SIZE .375	HOSE SIZE .500	HOSE SIZE .625	HOSE SIZE .750	HOSE SIZE 1.000
-	HOSE ONLY	LB/IN	.009	.015	.020	.027	.058	.085
A	ABRASION SLEEVE (TFE-AS1291-CODE B)	LB/IN	.003	.004	.004	.005	.007	.009
B	ABRASION SLEEVE (NYLON AS1294)	LB/IN	.001	.002	.003	.003	.004	.005
C	FIRESLLEEVE (15 MINUTES) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
D	ABRASION SLEEVE INTEGRAL WITH HOSE	LB/IN	.012	.016	.024	.034	.067	.110
E	ABRASION SLEEVE (FEP)	LB/IN	.002	.003	.003	.005	.006	.007
F	ABRASION SLEEVE (AS1073-CODE B)	LB/IN	.002	.003	.003	.004	.005	.006
G	FIRESLLEEVE (5 MINUTES) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
H	FIRESLLEEVE INTEGRAL (15 MINUTES) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
J	FIRESLLEEVE INTEGRAL (5 MINUTES) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
K	ABRASION SLEEVE POLYESTER WITH HOSE	LB/IN	.012	.016	.022	.030	.060	.090
L	ABRASION SLEEVE (PTFE-AS1293)	LB/IN	.003	.004	.005	.005	.006	.007
M	FITTING CAPTURED INTEGRAL ABRASION SLEEVE (BRAIDED) WITH FLUID BARRIER	LB/IN	.004	.005	.006	.007	.010	.015
N	THIN WALL FIRESLLEEVE INTEGRAL (15 MINUTES) WITH HOSE	LB/IN	.018	.026	.034	.045	.098	.117
NONE	FIRESLLEEVE CLAMP	LB/EA	.025	.025	.025	.026	.026	.026
NONE	FITTING END (HOSE SIZE-STRAIGHT) /29/	LB/EA	.063	.106	.181	.260	.438	.650
NONE	FITTING END (HOSE SIZE - 45°) /29/	LB/EA	.075	.121	.207	.306	.566	.780

TABLE 5 - SLEEVE LENGTH

HOSE SIZE	LENGTH (INCHES)
04	2.00 ± .25
06	
08	2.50 ± .25
10	
12	3.00 ± .25
16	

TABLE 6 - SPHERICAL BALL SIZE FOR DETERMINING MINIMUM HOSE ASSEMBLY ID /2/

HOSE SIZE	STRAIGHT FITTING (INCH)	ELBOW FITTING (INCH)
04	.122	.115
06	.216	.204
08	.306	.289
10	.369	.349
12	.459	.434
16	.684	.646



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FLARED, LIGHTWEIGHT

AS154™
SHEET 4 OF 7

REV.
J

TABLE 7 - INTEGRAL FIRE SLEEVE CUFF DIMENSIONS /26/

HOSE SIZE	"K" MAX (INCHES)	"M" MAX (INCHES)
04	.96	2.05
06	1.08	2.18
08	1.22	2.55
10	1.37	2.67
12	1.54	2.67
16	1.87	3.10

NOTES:

- /1/ LENGTH "L" IS A FOUR DIGIT NUMBER OF WHICH THE FIRST THREE DIGITS DESCRIBE THE HOSE ASSEMBLY LENGTH IN WHOLE INCHES, AND THE FOURTH DIGIT, THE FRACTION OF AN INCH IN EIGHTHS. IF HOSE LENGTH IS AN EXACT WHOLE NUMBER IN INCHES (NO FRACTIONAL LENGTH ADDITIONS), FOURTH DIGIT SHALL BE SPECIFIED AS "0".
- LENGTH "L" IS MEASURED FROM "FACE OF SEAT" TO "FACE OF SEAT." FOR LENGTH TOLERANCES SEE TABLE 3.
- /2/ HOSE ASSEMBLY INSIDE DIAMETER SHALL BE VERIFIED BY PASSING THE DESIGNATED, OR LARGER, SPHERICAL BALL PER TABLE 6 THROUGH THE HOSE ASSEMBLY.
- /3/ DISTANCE ACROSS CORNERS OF THE COUPLING NUT MAY EXCEED THIS DIMENSION.
- /4/ STANDARD COUPLING NUTS SHALL BE IN ACCORDANCE WITH AN818 OR AS4370 AND MATE WITH AS4395 FLARED FITTING ENDS. NONSTANDARD COUPLING NUTS MAY BE USED, PROVIDED THEY ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT, AND PROVIDED THEY CANNOT BE REMOVED FROM THE FITTING. NUTS SHALL MEET TORQUE TEST REQUIREMENTS PER AS1339.
- /5/ DIAMETERS ARE LISTED FOR CLAMP SELECTION. TUBULAR SLEEVES MAY NOT BE A PERFECT ROUND AND SHALL BE MEASURED WITH A DIAMETER TAPE RULE (OFTEN REFERRED TO AS A PI-TAPE).
- /6/ TUBULAR ABRASION (TFE) SLEEVES SHALL HAVE AN ID NO GREATER THAN HOSE OD +.05 INCH. AXIAL MOVEMENT OF THE SLEEVE INSTALLED ON THE HOSE SHALL NOT EXCEED .05 INCH. ENDS OF THE TUBULAR SLEEVE SHALL BE TERMINATED WITH A LENGTH OF AMS-DTL-23053/11 (FEP) CLASS 1 OR 2, COLOR CLEAR, PER TABLE 5 AND FIGURE 2.
- /7/ COIL ABRASION SLEEVES, WHEN ASSEMBLED ON A STRAIGHT HOSE, SHALL HAVE AN AVERAGE GAP BETWEEN COILS NOT EXCEEDING .05 INCH. DISPLACEMENT OF THE COILS OF THE SLEEVE, CAUSING A GREATER GAP, SHALL NOT BE CAUSE FOR REJECTION IF THE COILS CAN BE REPOSITIONED TO MEET THE GAP REQUIREMENTS. ENDS OF THE COIL SLEEVE SHALL BE TERMINATED WITH A LENGTH OF HEAT SHRINKABLE SLEEVING IN ACCORDANCE WITH TABLE 5 AND FIGURE 2. CODE "B" (NYLON COIL) ABRASION SLEEVES SHALL BE TERMINATED WITH AMS-DTL-23053/5 CLASS 1 OR 3, COLOR BLACK. CODE "L" (COIL ABRASION) SLEEVES SHALL BE TERMINATED WITH AMS-DTL-23053/12, CLASS 1, COLOR TRANSPARENT, PTFE (OPTIONAL AMS-DTL-23053/11 (FEP) CLASS 1 OR 2, COLOR CLEAR).
- /8/ THE TABLE 2 SLEEVE DIAMETERS FOR AS1072 SLEEVES APPLY WHEN THE SLEEVE IS COMPRESSED, OR CLAMPED, TO CONTACT THE HOSE. IN THIS CASE A WRINKLE MAY OCCUR OVER APPROXIMATELY 10% OF THE SLEEVE CIRCUMFERENCE.
- /9/ THE CUT ENDS OF THE FIRESLEEVE SHALL BE COATED WITH RTV SILICONE RUBBER, PRIOR TO INSTALLATION, TO PREVENT WICKING OF FLUIDS. THE FIRESLEEVE ENDS SHALL BE SECURED TO THE HOSE ASSEMBLY END FITTINGS WITH CORROSION RESISTANT STEEL BANDS. AFTER INSTALLATION, CRACKS OR VOIDS IN THE FIRESLEEVE, WHICH EXPOSE THE FIBERGLASS, SHALL BE COATED WITH RTV SILICONE RUBBER.
- /10/ INTEGRAL ABRASION SLEEVE SHALL FORM AN INTEGRAL, PERMANENT PART OF THE HOSE AND SHALL TERMINATE A MAXIMUM OF .200 INCH FROM THE END OF THE COLLAR.
- /11/ FEP AND POLYOLEFIN SHRINK ABRASION SLEEVES SHALL BE SHRUNK TO A SNUG FIT OVER THE HOSE AND END FITTING COLLARS.
- /12/ ADD "AS1055 TYPE IIb CLASS A-S/P" OR "AS150 TYPE IXbA" TO IDENTIFICATION MARKING TO SHOW LEVEL OF COMPLIANCE, "FIRE RESISTANT" (5 MINUTES), WITH AS1055.
- /13/ ADD "AS1055 TYPE IIb CLASS B-S/P" OR "AS150 TYPE IXbB" TO IDENTIFICATION MARKING TO SHOW LEVEL OF COMPLIANCE, "FIRE PROOF" (15 MINUTES), WITH AS1055.
- /14/ SLEEVES CODED "D" ARE NOT RECOMMENDED FOR FUTURE DESIGN AND SUPERSEDED BY CODE "K," AS OF THE RELEASE DATE OF REVISION "A" OF THIS STANDARD.
15. CONSTRUCTION AND PERFORMANCE: REFER TO AS1339. FITTINGS SHALL BE PERMANENTLY ATTACHED TO THE HOSE.
16. OPERATING CHARACTERISTICS: REFER TO AS1339.

	AEROSPACE STANDARD	AS154™ SHEET 5 OF 7	REV. J
	HOSE ASSEMBLY, PTFE, CRES REINFORCED, 3000 PSI, 400 °F, STRAIGHT TO 45°, FLARED, LIGHTWEIGHT		