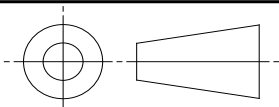


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REV. F			FEDERAL SUPPLY CLASS 4730
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		For more information on this standard, visit https://www.sae.org/standards/content/AS1718F/	THIRD ANGLE PROJECTION 
CUSTODIAN: G-3/G-3A		PROCUREMENT SPECIFICATION: AS1710, SEE NOTE 3	
	AEROSPACE STANDARD COUPLING BODY, FLEXIBLE, VARIABLE CAVITY, THREADED FERRULE TYPE TUBE ENDS	AS1718™	REV. F

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ISSUED 1982-05 REAFFIRMED 2013-01 REVISED 2016-04 STABILIZED 2024-07

TABLE 1 - COUPLING BODY DIMENSIONS AND WEIGHTS

BASIC NO. AS1718 SIZE CODE	(TUBE SIZE)	THREAD T PER FED-STD-H28/2 OR ASME B1.1	B /9/	C KNURL MAX	D /10/ AVG.	E + .010/- .000	F AVG. + .010/- .000	G + .000/- .010	H ± .015	L /11/	WEIGHT LB/EA APPROX. REF.
-08	.500	1.000-12 UNF-2A	.884	.919	.800	.790	.693	.875	.312	.837	.013
-10	.625	1.125-12 UNF-2A	1.009	1.044	.925	.790	.818	.875	.312	.962	.016
-12	.750	1.375-12 UNF-2A	1.259	1.254	1.135	.932	.998	1.017	.312	1.187	.023
-16	1.000	1.625-12 UN-2A	1.509	1.514	1.395	.992	1.274	1.078	.312	1.447	.028
-20	1.250	1.875-12 UN-2A	1.759	1.764	1.645	.992	1.524	1.078	.312	1.697	.033
-24	1.500	2.250-12 UN-2A	2.134	2.133	2.014	1.176	1.794	1.265	.375	2.066	.049
-28	1.750	2.500-12 UN-2A	2.384	2.383	2.264	1.176	2.044	1.265	.375	2.316	.055
-32	2.000	2.875-12 UN-2A	2.739	2.673	2.524	1.176	2.317	1.255	.500	2.586	.097
-36	2.250	3.125-12 UN-2A	2.993	2.923	2.774	1.176	2.567	1.255	.500	2.836	.106
-40	2.500	3.250-12 UN-2A	3.114	3.173	3.023	1.176	2.817	1.255	.500	3.086	.090
-44	2.750	3.500-12 UN-2A	3.364	3.424	3.274	1.176	3.067	1.255	.500	3.336	.096
-48	3.000	3.750-12 UN-2A	3.614	3.656	3.506	1.176	3.317	1.255	.500	3.569	.106
-56	3.500	4.250-12 UN-2A	4.114	4.156	4.006	1.248	3.829	1.360	.500	4.069	.127
-64	4.000	4.750-12 UN-2A	4.613	4.665	4.515	1.274	4.338	1.366	.500	4.578	.140
-72	4.500	5.500-12 UN-2A	5.363	5.282	5.132	1.432	4.839	1.524	.500	5.215	.227
-80	5.000	6.000-12 UN-2A	5.863	5.802	5.626	1.662	5.339	1.772	.500	5.710	.311
-88	5.500	6.375-12 UNS-2A	6.238	6.302	6.126	1.645	5.839	1.755	.500	6.190	.280



AEROSPACE STANDARD

COUPLING BODY, FLEXIBLE,
VARIABLE CAVITY, THREADED
FERRULE TYPE TUBE ENDS

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SHEET 2 OF 3

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