

AS1860

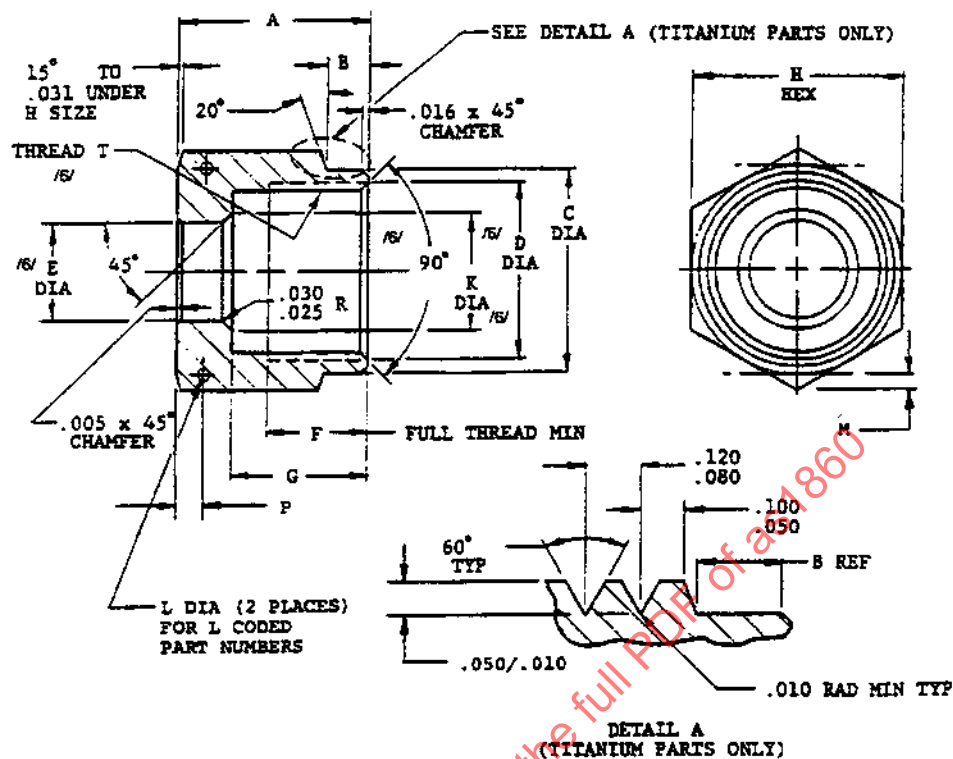


FIGURE 1

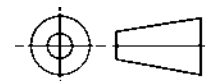
TABLE 1

SIZE NO.	TUBE SIZE	THREAD T MIL-S-8879	A	B	C DIA +.005 -.000	D DIA ±.016
04	.250	.5000-20 UNJF-3B	.720	.180	.615	.516
06	.375	.7500-16 UNJF-3B	.800		.855	.766
08	.500	.8750-14 UNJF-3B	.860	.220	.990	.891
10	.625	1.0625-12 UNJ-3B	.980	.240	1.240	1.078
12	.750	1.3125-12 UNJ-3B	1.000	.260	1.490	1.328
16	1.000	1.6250-12 UNJ-3B	1.050		1.990	1.641

TABLE 1 (CONTINUED)

SIZE NO.	E DIA +.005 -.000	F MIN	G	H HEX	K DIA ±.004	L DIA ±.005	M
04	.300	.431	.547	.625	.393	.030	.050
06	.425	.422	.578	.875	.508		
08	.552	.516	.609	1.000	.693	.050	
10	.690	.578		1.250	.806		.120
12	.826	.562	.687	1.500	.981	.072	
16	1.074			2.000	1.231		

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3B

SAE The Engineering Society
For Advancing Mobility
Land Sea Air and Space
INTERNATIONAL
400 Commonwealth Drive, Warrendale, PA 15096-0001**AEROSPACE STANDARD**NUT, SLEEVE COUPLING,
TUBE REDUCER, FLARELESS**AS1860**
SHEET 1 OF 2