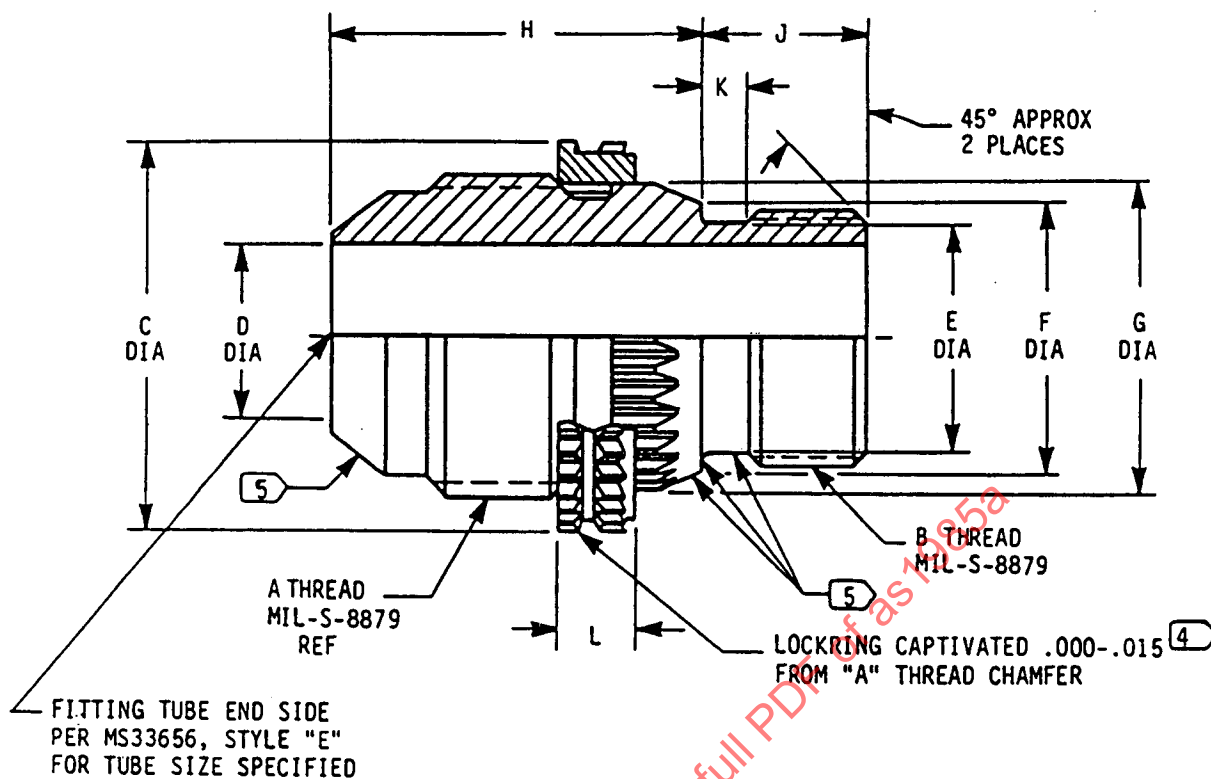


AS1985



AS IDENTIFICATION NUMBER	TUBE OD REF	A THREAD MIL-S-8879 CLASS-3A REF	B THREAD MIL-S-8879 CLASS-3A	C DIA ±.005	D DIA	E DIA +.005 - .002
AS1985-02	.125	.3125-24UNJF	.2160-28UNJF	.400	.058-.065	.154
AS1985-03	.188	.3750-24UNJF	.2500-28UNJF	.468	.121-.128	.186
AS1985-04	.250	.4375-20UNJF	.3125-24UNJF	.514	.168-.175	.239
AS1985-05	.312	.5000-20UNJF	.3750-24UNJF	.624	.230-.237	.301
AS1985-06	.375	.5625-18UNJF	.4375-20UNJF	.700	.293-.301	.364
AS1985-08	.500	.7500-16UNJF	.5625-18UNJF	.814	.387-.395	.482
AS1985-10	.625	.8750-14UNJF	.6875-24UNJEF	1.040	.480-.488	.625
AS1985-12	.750	1.0625-12UNJ	.8125-20UNJEF	1.170	.604-.614	.737
AS1985-16	1.000	1.3125-12UNJ	1.1250-18UNJEF	1.456	.839-.851	1.000
AS1985-20	1.250	1.6250-12UNJ	1.3125-18UNJEF	1.782	1.073-1.086	1.225
AS1985-24	1.500	1.8750-12UNJ	1.6250-18UNJEF	2.031	1.307-1.320	1.502
AS1985-32	2.000	2.5000-12UNJ	2.1250-16UNJ	2.548	1.776-1.791	2.040

REAFFIRMED
APRIL 1993

SHEET	1	2
REV	A	A

Custodian : SAE G-3/G-3B

Procurement : MIL-F-5509

SAE The Engineering Society
For Advancing Mobility
Land Sea Air and Space

400 Commonwealth Drive
Warrendale, PA 15096

AEROSPACE STANDARD

ADAPTER - PORT CONNECTION
RING LOCKED TO FLARED TUBE END

AS 1985

SHEET 1 OF 2