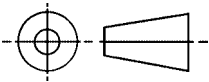


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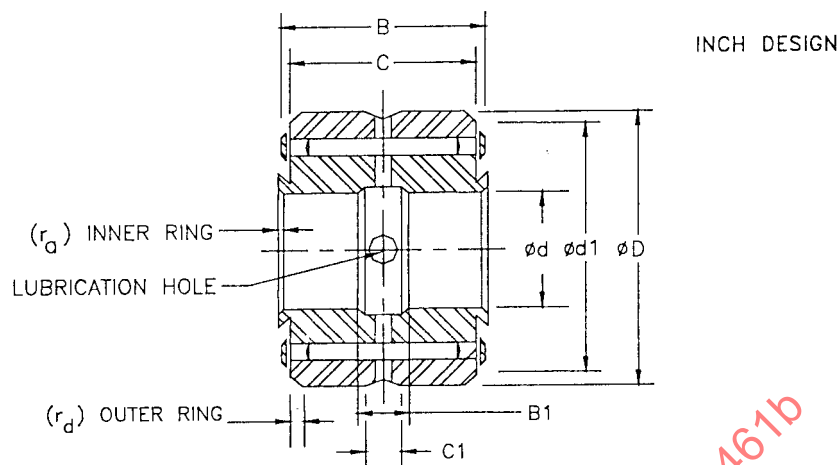


TABLE I

Dimensions in inches

Dash No.	ϕd Bore	ϕD Outer Ring Outer Dia.	ϕB Overall Width	C Outer Ring Width	ϕd_1 Washer Outside Dia.	B_1 Lubrication Groove Width	C_1 Lubrication Groove Width	R_{f1} Fillet Max.	Total Radial Internal Clearance Max.	Clamp-Ing Dia. Min.	Limits Load Rating lbf	Mass (approx) ib
-3	0.1900	0.6875	0.312	0.218	0.625	None	0.062	0.022	0.0017	0.438	1800	0.028
-4	0.2500	0.7500	0.375	0.281	0.687	None	0.093	0.022	0.0017	0.516	2870	0.040
-5	0.3125	0.8125	0.437	0.344	0.750	None	0.093	0.022	0.0017	0.578	4080	0.057
-6	0.3750	0.8750	0.562	0.469	0.812	0.188	0.125	0.022	0.0018	0.641	6330	0.075
-7	0.4375	0.9375	0.625	0.531	0.875	0.188	0.125	0.032	0.0018	0.703	8000	0.097
-8	0.5000	1.1250	0.750	0.781	1.031	0.188	0.125	0.032	0.0018	0.844	11600	0.165
-9	0.5625	1.1875	0.875	0.906	1.094	0.188	0.156	0.032	0.0019	0.891	15000	0.207
-10	0.6250	1.2500	1.000	1.000	1.156	0.250	0.156	0.032	0.0019	0.953	18900	0.252
-12	0.7500	1.3750	1.125	1.125	1.281	0.250	0.156	0.032	0.0019	1.078	23900	0.336
-14	0.8750	1.6250	1.250	1.125	1.500	0.375	0.156	0.032	0.0022	1.250	30500	0.423
-16	1.0000	1.7500	1.250	1.049	1.625	0.375	0.156	0.032	0.0026	1.375	33900	0.51
-20	1.2500	2.0000	1.250	1.049	1.906	0.375	0.156	0.032	0.0026	1.625	37900	0.60
-24	1.5000	2.2500	1.250	1.049	2.156	0.375	0.156	0.032	0.0026	1.875	44200	0.71
-28	1.7500	2.5000	1.250	1.049	2.406	0.375	0.156	0.032	0.0027	2.125	50500	0.78
-32	2.0000	2.7500	1.250	1.049	2.656	0.375	0.156	0.032	0.0028	2.375	56800	0.88
-36	2.2500	3.0000	1.250	1.049	2.906	0.375	0.156	0.032	0.0032	2.625	3100	0.98
-40	2.5000	3.2500	1.250	1.049	3.156	0.375	0.156	0.032	0.0037	2.875	69400	1.06
-44	2.7500	3.5000	1.250	1.049	3.406	0.375	0.156	0.032	0.0039	3.125	75700	1.15
-48	3.0000	3.7500	1.250	1.049	3.656	0.375	0.156	0.032	0.0039	3.375	82000	1.24
-52	3.2500	4.0000	1.250	1.049	3.906	0.375	0.156	0.032	0.0039	3.641	88300	1.34
-56	3.7500	4.3750	1.250	1.049	4.219	0.375	0.156	0.044	0.0041	3.969	96700	1.73
-60	3.7500	4.6250	1.250	1.049	4.469	0.375	0.156	0.044	0.0041	4.218	103000	1.84
-64	4.0000	4.8750	1.250	1.049	4.719	0.375	0.156	0.044	0.0045	4.469	109000	1.99
-80	5.0000	5.8750	1.250	1.049	5.688	0.375	0.156	0.044	0.0045	5.438	135000	2.75

TABLE II

Dimensions in Millimeters

Dash No.	$\varnothing d$ Bore	$\varnothing D$ Outer Ring Outer Dia.	$\varnothing B$ Overall Width	C Outer Ring Width	$\varnothing d_1$ Washer Outside Dia.	B ₁ Lubrication Groove Width	C ₁ Lubrication Groove Width	R _s 1/ Fillet Max.	Total Radial Internal Clearance Max.	Clamp- ing Dia. Min.	Limits Load Rating Ibf	Mass (approx) ib
-3	4.826	17.462	7.92	5.54	15.88	None	1.52	0.6	0.043	11.13	8700	0.013
-4	6.350	19.050	9.52	7.14	17.45	None	2.36	0.6	0.043	13.11	12700	0.018
-5	7.935	20.638	11.10	8.74	19.05	None	3.18	0.6	0.043	14.68	18100	0.026
-6	9.525	22.225	14.27	11.91	20.62	4.78	3.18	0.6	0.046	16.28	28100	0.034
-7	11.112	23.812	15.88	13.49	22.22	4.78	3.18	0.8	0.046	17.86	35600	0.044
-8	12.700	25.400	17.45	15.07	23.81	4.78	3.18	0.8	0.046	19.45	43100	0.054
-9	14.288	26.990	19.05	16.66	25.40	4.78	3.18	0.8	0.046	21.04	50600	0.064
-10	15.875	28.575	20.64	18.24	26.99	4.78	3.18	0.8	0.048	22.63	58100	0.074
-11	17.463	30.163	22.23	19.83	28.58	4.78	3.18	0.8	0.048	24.22	65600	0.084
-12	19.050	31.750	23.82	21.42	30.17	4.78	3.18	0.8	0.048	25.81	73100	0.094
-13	20.638	33.338	25.41	23.01	31.76	4.78	3.18	0.8	0.048	27.40	80600	0.104
-14	22.225	34.925	27.00	24.60	33.35	4.78	3.18	0.8	0.056	28.99	88100	0.114
-15	23.812	36.512	28.59	26.19	34.94	4.78	3.18	0.8	0.056	30.58	95600	0.124
-16	25.400	38.100	30.18	27.78	36.53	4.78	3.18	0.8	0.066	32.17	103100	0.134
-17	26.990	39.690	31.77	29.37	38.12	4.78	3.18	0.8	0.066	33.76	110600	0.144
-18	28.575	41.275	33.36	30.96	39.71	4.78	3.18	0.8	0.066	35.35	118100	0.154
-19	30.163	42.863	34.95	32.55	41.30	4.78	3.18	0.8	0.066	36.94	125600	0.164
-20	31.750	44.450	36.54	34.14	42.89	4.78	3.18	0.8	0.066	38.53	133100	0.174
-21	33.338	46.038	38.13	35.73	44.48	4.78	3.18	0.8	0.066	40.12	140600	0.184
-22	34.925	47.625	39.72	37.32	46.07	4.78	3.18	0.8	0.066	41.71	148100	0.194
-23	36.512	49.212	41.31	38.91	47.66	4.78	3.18	0.8	0.066	43.30	155600	0.204
-24	38.100	50.800	42.90	40.50	49.25	4.78	3.18	0.8	0.066	44.89	163100	0.214
-25	39.688	52.388	44.49	42.09	50.84	4.78	3.18	0.8	0.066	46.48	170600	0.224
-26	41.275	53.975	46.08	43.68	52.43	4.78	3.18	0.8	0.066	48.07	178100	0.234
-27	42.863	55.563	47.67	45.27	54.02	4.78	3.18	0.8	0.066	49.66	185600	0.244
-28	44.450	57.150	49.26	46.86	55.61	4.78	3.18	0.8	0.066	51.25	193100	0.254
-29	46.038	58.738	50.85	48.45	57.20	4.78	3.18	0.8	0.066	52.84	200600	0.264
-30	47.625	60.325	52.44	50.04	58.79	4.78	3.18	0.8	0.066	54.43	208100	0.274
-31	49.212	61.912	54.03	51.63	60.38	4.78	3.18	0.8	0.066	56.02	215600	0.284
-32	50.800	63.500	55.62	53.22	61.97	4.78	3.18	0.8	0.066	57.61	223100	0.294
-33	52.388	65.088	57.21	54.81	63.56	4.78	3.18	0.8	0.066	59.20	230600	0.304
-34	53.975	66.675	58.80	56.40	65.15	4.78	3.18	0.8	0.066	60.79	238100	0.314
-35	55.563	68.263	60.39	57.99	66.74	4.78	3.18	0.8	0.066	62.38	245600	0.324
-36	57.150	69.850	61.98	59.58	68.33	4.78	3.18	0.8	0.066	63.97	253100	0.334
-37	58.738	71.438	63.57	61.17	69.92	4.78	3.18	0.8	0.066	65.56	260600	0.344
-38	60.325	73.025	65.16	62.76	71.51	4.78	3.18	0.8	0.066	67.15	268100	0.354
-39	61.912	74.612	66.75	64.35	73.10	4.78	3.18	0.8	0.066	68.74	275600	0.364
-40	63.500	76.200	68.34	65.94	74.69	4.78	3.18	0.8	0.066	70.33	283100	0.374
-41	65.088	77.788	69.93	67.53	76.28	4.78	3.18	0.8	0.066	71.92	290600	0.384
-42	66.675	79.375	71.52	69.12	77.87	4.78	3.18	0.8	0.066	73.51	298100	0.394
-43	68.263	80.963	73.11	70.71	79.46	4.78	3.18	0.8	0.066	75.10	305600	0.404
-44	69.850	82.550	74.70	72.30	81.05	4.78	3.18	0.8	0.066	76.69	313100	0.414
-45	71.438	84.138	76.29	73.89	82.64	4.78	3.18	0.8	0.066	78.28	320600	0.424
-46	73.025	85.725	77.88	75.48	84.23	4.78	3.18	0.8	0.066	79.87	328100	0.434
-47	74.612	87.312	79.47	77.07	85.82	4.78	3.18	0.8	0.066	81.46	335600	0.444
-48	76.200	88.900	81.06	78.66	87.41	4.78	3.18	0.8	0.066	83.05	343100	0.454
-49	77.788	90.488	82.65	80.25	89.00	4.78	3.18	0.8	0.066	84.64	350600	0.464
-50	79.375	92.075	84.24	81.84	90.59	4.78	3.18	0.8	0.066	86.23	358100	0.474
-51	80.963	93.663	85.83	83.43	92.18	4.78	3.18	0.8	0.066	87.82	365600	0.484
-52	82.550	95.250	87.42	85.02	93.77	4.78	3.18	0.8	0.066	89.41	373100	0.494
-53	84.138	96.838	89.01	86.61	95.36	4.78	3.18	0.8	0.066	91.00	380600	0.504
-54	85.725	98.425	90.60	88.20	96.95	4.78	3.18	0.8	0.066	92.59	388100	0.514
-55	87.312	100.012	92.19	89.79	98.54	4.78	3.18	0.8	0.066	94.18	395600	0.524
-56	88.900	101.600	93.78	91.38	100.13	4.78	3.18	0.8	0.066	95.77	403100	0.534
-57	90.488	103.188	95.37	92.97	101.72	4.78	3.18	0.8	0.066	97.36	410600	0.544
-58	92.075	104.775	96.96	94.56	103.31	4.78	3.18	0.8	0.066	98.95	418100	0.554
-59	93.663	106.363	98.55	96.15	104.90	4.78	3.18	0.8	0.066	100.54	425600	0.564
-60	95.250	107.950	100.14	97.74	106.49	4.78	3.18	0.8	0.066	102.13	433100	0.574
-61	96.838	109.538	101.73	99.33	108.08	4.78	3.18	0.8	0.066	103.72	440600	0.584
-62	98.425	111.125	103.32	100.92	109.67	4.78	3.18	0.8	0.066	105.31	448100	0.594
-63	100.012	112.712	104.91	102.51	111.26	4.78	3.18	0.8	0.066	106.90	455600	0.604
-64	101.600	114.300	106.50	104.10	112.85	4.78	3.18	0.8	0.066	108.49	463100	0.614
-65	103.188	115.888	108.09	105.69	114.44	4.78	3.18	0.8	0.066	110.08	470600	0.624
-66	104.775	117.475	109.68	107.28	116.03	4.78	3.18	0.8	0.066	111.67	478100	0.634
-67	106.363	119.063	111.27	108.87	117.62	4.78	3.18	0.8	0.066	113.26	485600	0.644
-68	107.950	120.650	112.86	110.46	119.21	4.78	3.18	0.8	0.066	114.85	493100	0.654
-69	109.538	122.238	114.45	112.05	120.80	4.78	3.18	0.8	0.066	116.44	500600	0.664
-70	111.125	123.825	116.04	113.64	122.39	4.78	3.18	0.8	0.066	118.03	508100	0.674
-71	112.712	125.412	117.63	115.23	123.98	4.78	3.18	0.8	0.066	119.62	515600	0.684
-72	114.300	127.000	119.22	116.82	125.57	4.78	3.18	0.8	0.066	121.21	523100	0.694
-73	115.888	128.588	120.81	118.41	127.16	4.78	3.18	0.8	0.066	122.80	530600	0.704
-74	117.475	130.175	122.40	120.00	128.75	4.78	3.18	0.8	0.066	124.39	538100	0.714
-75	119.063	131.763	123.99	121.59	130.34	4.78	3.18	0.8	0.066	125.98	545600	0.724
-76	120.650	133.350	125.58	123.18	131.93	4.78	3.18	0.8	0.066	127.57	553100	0.734
-77	122.238	134.938	127.17	124.77	133.52	4.78	3.18	0.8	0.066	129.16	560600	0.744
-78	123.825	136.525	128.76	126.36	135.11	4.78	3.18	0.8	0.066	130.75	568100	0.754
-79	125.412	138.112	130.35	127.95	136.70	4.78	3.18	0.8	0.066	132.34	575600	0.764
-80	127.000	139.700	131.94	129.54	138.29	4.78	3.18	0.8	0.066	133.93	583100	0.774

1/ The chamfer on bearings must clear the maximum fillet radius given in the table. This specification does not control bearing chamfer contours.

TABLE III - TOLERANCE LIMITS

$\varnothing d$ Basic Bore		Allowable Deviation From d of Single Mean Dia., d_{mp}		Allowable Deviation From overall Width B		Allowable Deviation From Washer outside dia. d_1		Allowable Deviation From Lubrication Groove Width, B ₁	
Over	Incl	High	Low	High	Low	High	Low	High	Low
0.1250	3.0000	+0	-0.0007	+0	-0.005	+0.010	-0.010	+0	-0.062
3.0000	4.0000	+0	-0.0008	+0	-0.005	+0.010	-0.010	+0	-0.062
4.0000	5.0000	+0	0.0010	+0	-0.005	+0.010	-0.010	+0	-0.062

$\varnothing D$ Basic Outside Dia.		Allowable Deviation From D of Single Mean Dia., D_{ap}		Allowable Deviation From outside Ring Width C		Allowable Deviation From Lubrication Groove Width, C ₁	
Over	Incl	High	Low	High	Low	High	Low
0.5000	1.7500	+0	-0.0005	+0	-0.005	+0.031	-0.031
1.7500	3.0000	+0	-0.0006	+0	-0.005	+0.031	-0.031
3.0000	4.6250	+0	-0.0008	+0	-0.005	+0.031	-0.031
4.6250	5.8750	+0	-0.0010	+0	-0.005	+0.031	-0.031

TABLE IV

$\varnothing d$ Basic Bore		Allowable Deviation From d of Single Mean Dia., d_{mp}		Allowable Deviation From overall Width B		Allowable Deviation From Washer outside dia. d_l		Allowable Deviation From Lubrication Groove Width, B1	
Over	Incl	High	Low	High	Low	High	Low	High	Low
3.18	76.20	+0	-0.0007	+0	-0.005	+0.010	-0.010	+0	-1.60
76.20	101.60	+0	-0.0008	+0	-0.005	+0.010	-0.010	+0	-1.60
101.60	127.0	+0	0.0010	+0	-0.005	+0.010	-0.010	+0	-1.60

D Basic Outside Dia.		Allowable Deviation From D of Single Mean Dia., D_{ap}		Allowable Deviation From outside Ring Width C		Allowable Deviation From Lubrication Groove Width, C1	
Over	Incl	High	Low	High	Low	High	Low
0.5000	1.7500	+0	-0.0005	+0	-0.005	+0.031	-0.031
1.7500	3.0000	+0	-0.0006	+0	-0.005	+0.031	-0.031
3.0000	4.6250	+0	-0.0008	+0	-0.005	+0.031	-0.031
4.6250	5.8750	+0	-0.0010	+0	-0.005	+0.031	-0.031

TABLE II - OIL HOLE DATA

Bore-Dash No.		Number of Holes	
Over	Incl	Inner Ring	Outer Ring
2	5	None	2
5	10	2	4
10	80	4	4

REQUIREMENTS:

1. MATERIAL: STEEL, MIL-S-8690, QQ-S-624, QQ-S-631, QQ-S-700, FED STD NO. 66.
AISI/SAE STEEL NO. 50100, 51100, 52100
2. PLATING: ZINC-NICKEL IN ACCORDANCE WITH AMS 2417 TYPE 2, OR CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416, TYPE I, CLASS 2, TO A THICKNESS OF .0003 INCHES, TO .0006 INCHES.
3. MACHINE FINISH: ANSI/ASME B46.1. SEE PROCUREMENT SPECIFICATION.
4. LUBRICATION: GREASE CONFORMING TO MIL-G-81322 OR MIL-C-23827 AT SUPPLIERS OPTION UNLESS EITHER SPECIFIED ON ORDER.
5. THE LIMIT LOAD RATING LISTED CAN BE DEFINED AS THE MAXIMUM RADIAL LOAD WHICH CAN BE APPLIED TO A BEARING WITHOUT IMPAIRING THE SUBSEQUENT FUNCTIONING OF THE BEARING IN AIRFRAME APPLICATIONS. THE ULTIMATE OR STATIC FRACTURE LOAD RATING IS NOT LESS THAN 1.5 TIMES THE LIMIT LOAD RATING.
6. REMOVE ALL BURRS AND SHARP CORNERS.
7. DIMENSIONS TO MET AFTER PLATING.