

SAE-AS3067

ADOPTION NOTICE

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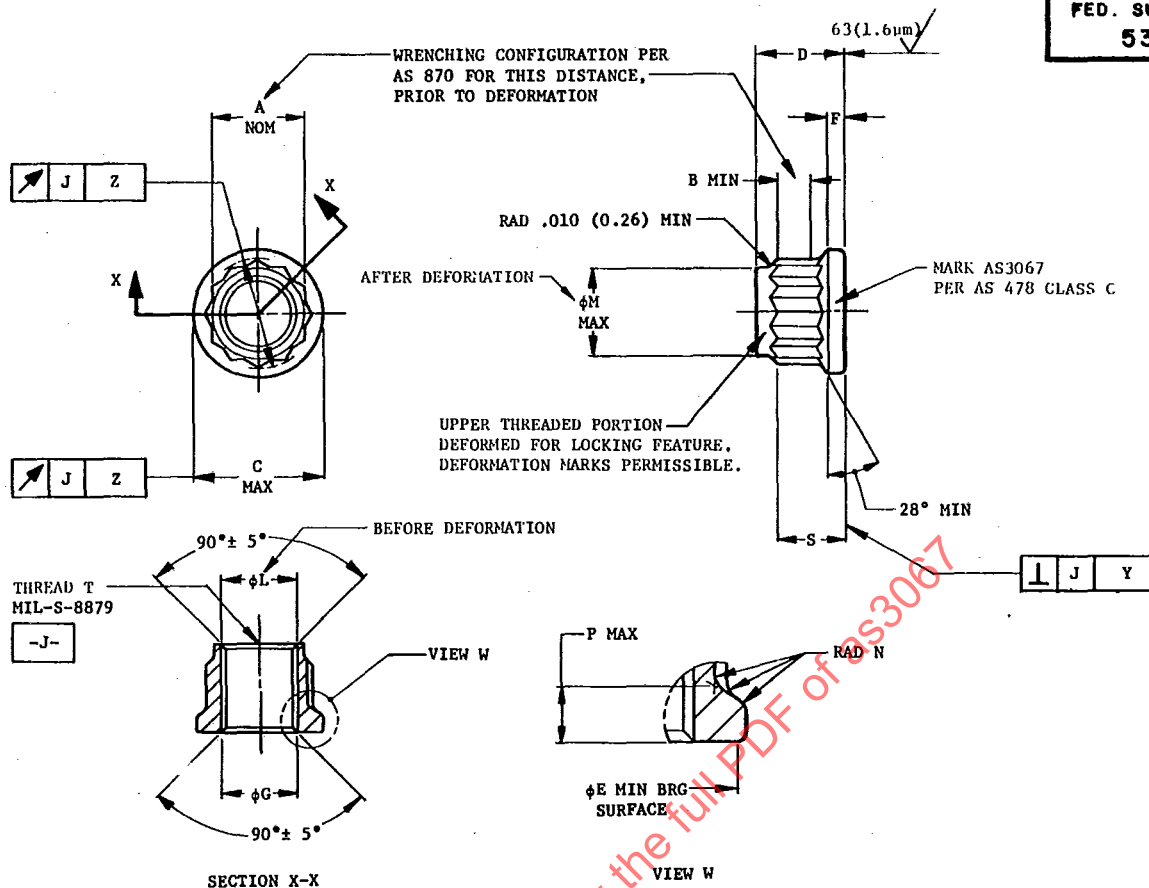
Adopting Activities:

DLA - IS
(Project 5310-2130)

FSC 5310

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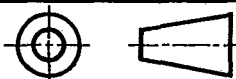
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1. MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS 5737, SEE NOTE 2.
2. HARDNESS AFTER FORMING: SEE TABULATION.
3. FINISH: SILVER PLATE PER AMS 2411. DIMENSIONS ARE AFTER PLATING.
4. PERFORMANCE SPECIFICATION: AMS 7251.
5. FLUORESCENT PENETRANT INSPECTION BEFORE PLATING PER AMS 2645 AND AS 3071.
6. SURFACE TEXTURE: ANSI B46.1-1962. UNLESS OTHERWISE SPECIFIED TO BE 125 MICRONS (3.2 MICROMETRES) AA.
7. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONS ARE IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI).
9. DIMENSIONING AND TOLERANCING: ANSI Y14.5-1973.
10. DO NOT USE UNASSIGNED AEROSPACE STANDARD IDENTIFICATION NUMBERS.

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AMERACE ESNA CORPORATION
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Prepared By SAE COMMITTEE E-25, Engine & Propeller Standard Utility Parts

SOURCE CONTROL DRAWING

Society of Automotive Engineers, Inc.
400 COMMONWEALTH DRIVE, WARRENDALE, PA 15096

AEROSPACE STANDARD IDENTIFICATION

NUT, SELF-LOCKING, DOUBLE HEXAGON. REDUCED ENVELOPE, AMS 7251
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AS 3067

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