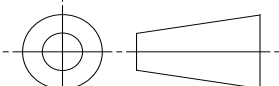
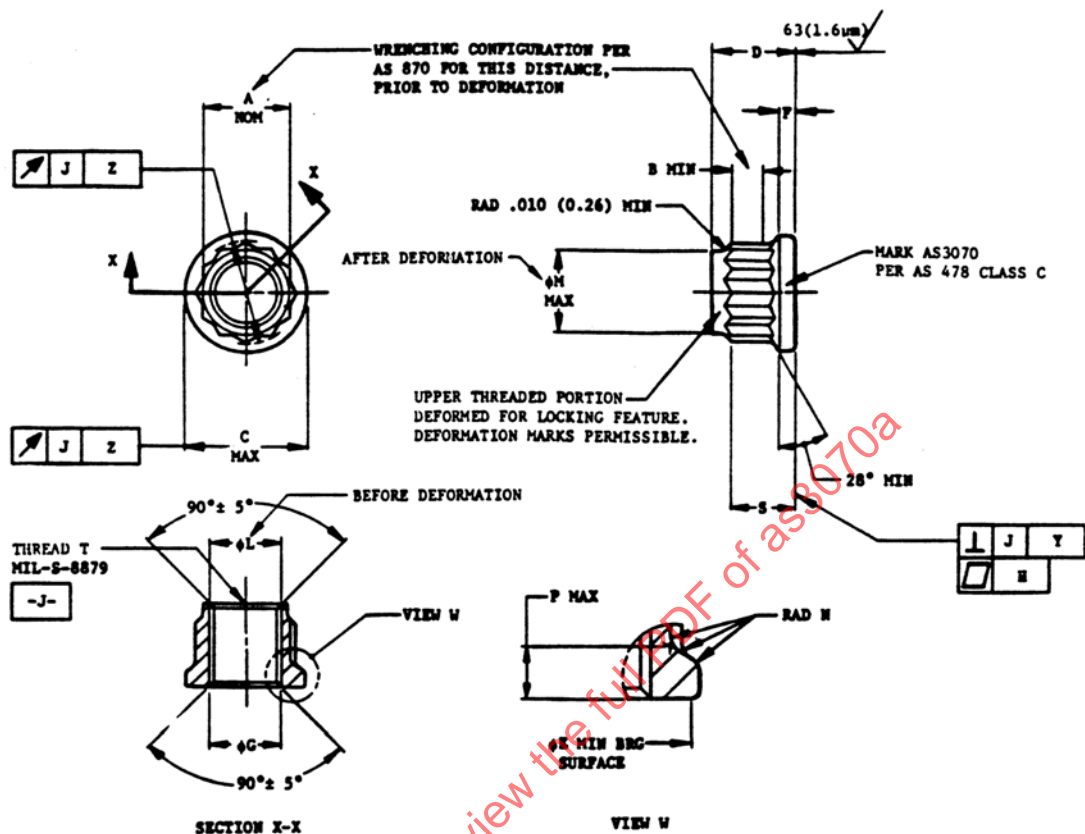


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REV. A			FEDERAL SUPPLY CLASS 5310
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CUSTODIAN: E-25		PROCUREMENT SPECIFICATION: NONE	
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ISSUED 1976-09 REAFFIRMED 2012-11 CANCELLED 2020-09			



1. MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS 5737.
2. HARDNESS AFTER FORMING: HRC 37-45.
3. FINISH: SILVER PLATE PER AMS 2411. DIMENSIONS ARE AFTER PLATING.
4. PERFORMANCE SPECIFICATION: AMS 7251.
5. FLUORESCENT PENETRANT INSPECTION BEFORE PLATING PER AMS 2645 AND AS 3071.
6. SURFACE TEXTURE: ANSI B46.1-1962. UNLESS OTHERWISE SPECIFIED TO BE 125 MICROINCHES (3.2 MICROMETRES) AA.
7. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONS ARE IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI).
9. DIMENSIONING AND TOLERANCING: ANSI Y14.5-1973.
10. DO NOT USE UNASSIGNED AEROSPACE STANDARD IDENTIFICATION NUMBERS.

SOURCE OF SUPPLY:

VOI-SHAN,
A DIVISION OF VSI CORPORATION,
CULVER CITY, CALIFORNIA 90230.
FEDERAL SUPPLY CODE FOR MANUFACTURER'S NO. 92215.
DRAWING NO: VNI497.

ONLY THE ITEM DESCRIBED ON THIS DRAWING WHEN PROCURED FROM THE VENDOR LISTED HEREON IS APPROVED FOR USE IN THE APPLICATIONS SPECIFYING THIS AEROSPACE STANDARD IDENTIFICATION NUMBER. A SUBSTITUTE ITEM SHALL NOT BE USED WITHOUT PRIOR TESTING AND APPROVAL BY THE DESIGN ACTIVITY RESPONSIBLE FOR THE APPLICATION.



AEROSPACE STANDARD

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SHEET 1 OF 2

REV.
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