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REV.
B

AS3086™

FEDERAL SUPPLY CLASS
5307

RATIONALE

REVISE THREAD TO THREAD AND THREAD TO SHANK POSITIONAL TOLERANCES, RELOCATE KEY DIMENSIONS FOR CLARITY, FIGURE 1 REDRAWN, AND GENERAL EDITORIAL UPDATE.

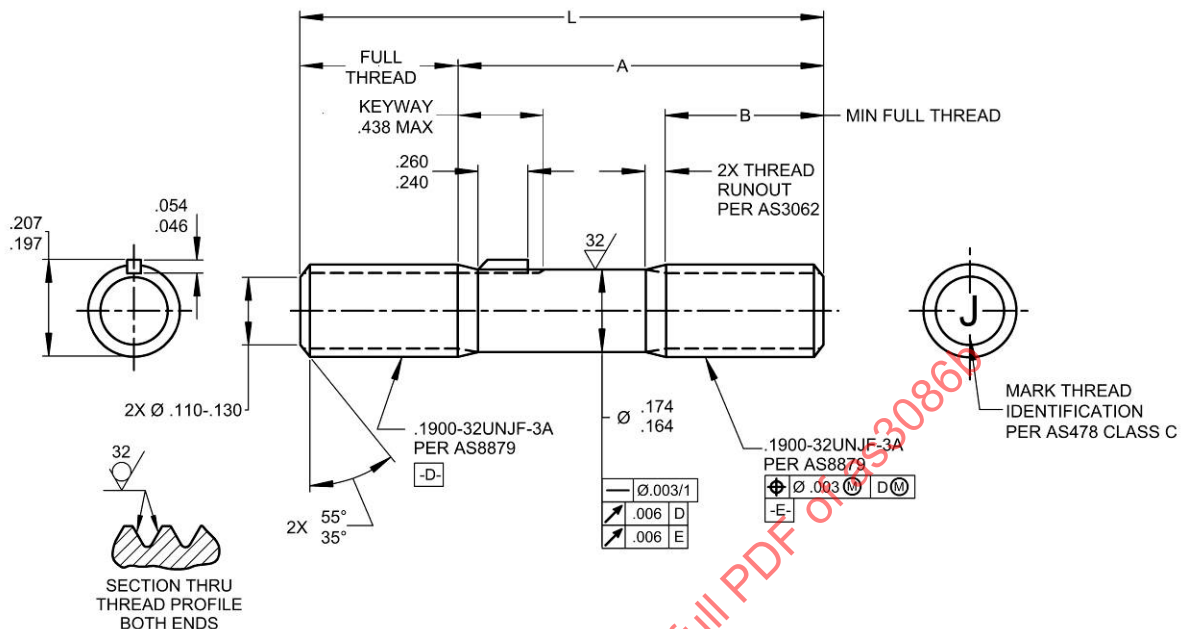
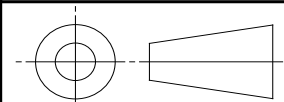


TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NUMBERS	L	A	B MIN	APPROX MASS LB/100
AS3086-01	.865-.885	.490-.510	.375	.56
AS3086-02	.928-.948	.552-.572	.438	.60
AS3086-03	.990-1.010	.615-.635	.500	.64
AS3086-04	1.052-1.072	.678-.698	.500	.68
AS3086-05	1.115-1.135	.740-.760	.500	.72
AS3086-06	1.178-1.198	.802-.822	.500	.76
AS3086-07	1.240-1.260	.865-.885	.500	.80
AS3086-08	1.302-1.322	.928-.948	.500	.84
AS3086-09	1.365-1.385	.990-1.010	.500	.88
AS3086-10	1.428-1.448	1.052-1.072	.500	.92
AS3086-11	1.490-1.510	1.115-1.135	.500	.96
AS3086-12	1.552-1.572	1.178-1.198	.500	1.00
AS3086-13	1.615-1.635	1.240-1.260	.500	1.04
AS3086-14	1.678-1.698	1.302-1.322	.500	1.08

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THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7452 /4/



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