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REV.
A

AS3094™

FEDERAL SUPPLY CLASS
5340

RATIONALE

SOURCE OF SUPPLY CORRECTED , METRIC DIMENSIONS DELETED, NEW NOTE REGARDING USAGE OF EXISTING STOCK ADDED, AND NOTES GENERALLY UPDATED.

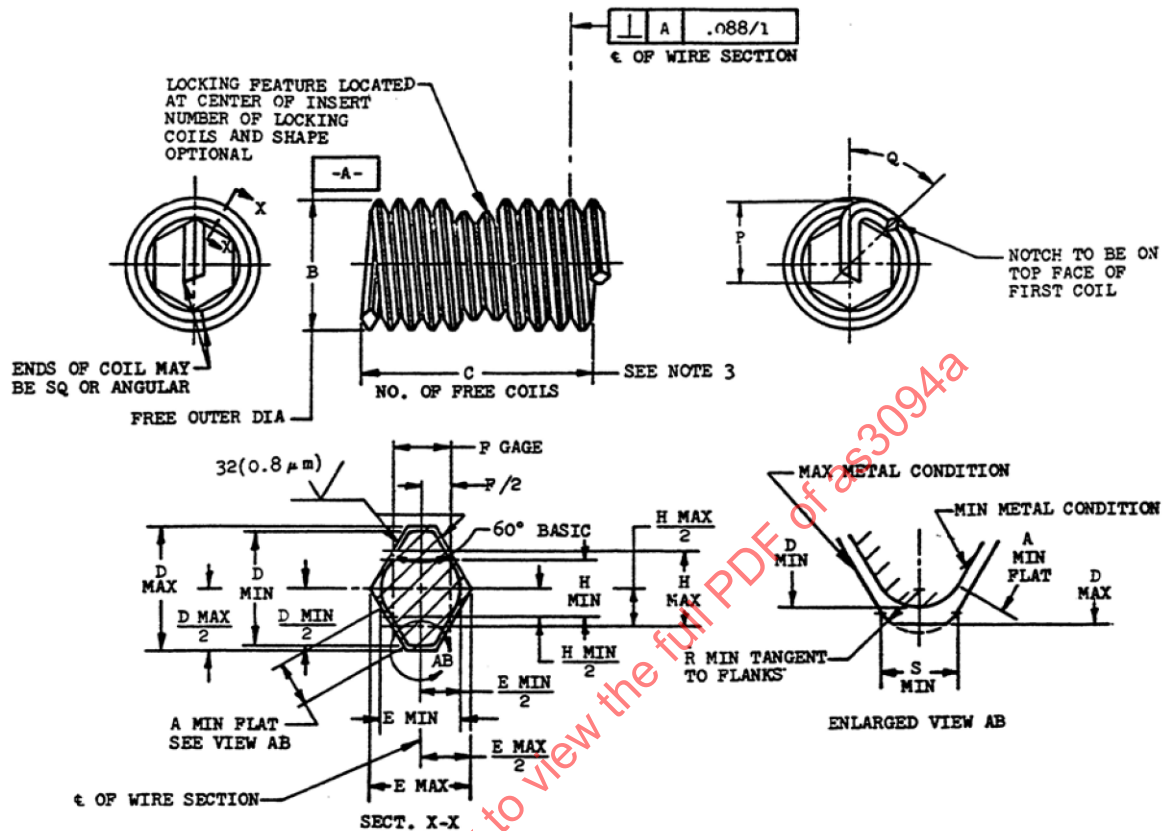


FIGURE 1

SPECIFICATION NOTES:

- 1/1. NOMINAL LENGTH IS REFERENCED AND EQUALS BASIC THICKNESS OF PLATE FOR INSERT ASSEMBLY. SEE TABLE.
2. ASSEMBLED LENGTH OF INSERT TO BE AS SPECIFIED ON DWG MS33537. ASSEMBLED LENGTH OF INSERT TO BE MEASURED 90° FROM TANG.
3. NUMBER OF FREE COILS TO BE COUNTED 90° FROM TANG.
4. MATERIAL: STEEL, CORROSION RESISTANT, AMS7245 (MATERIAL AND MFG).
5. SURFACE TEXTURE: ASME B46.1, SYMBOLS PER ASME Y14.36M.
6. INSERT PERFORMANCE PER AS1349.

For more information on this standard, visit
<https://www.sae.org/standards/content/AS3094A/>

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE



AEROSPACE STANDARD

(R) INSERT - CRES HELICAL COIL FINE THREAD,
LOCKING (LOW FRICTION SYSTEMS)
1.5 DIA NOM LENGTH

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SHEET 1 OF 2

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