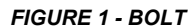


SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions. SAE Executive Standards Committee provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."



REV.
B

TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NUMBER	L	G MIN	K MAX	APPROX MASS LB/100
AS3115-13	.928-.948	.057	.188	2.06
AS3115-14	.990-1.010	.119	.250	2.13
AS3115-15	1.052-1.072	.181	.312	2.21
AS3115-16	1.115-1.135	.244	.375	2.28
AS3115-17	1.178-1.198	.307	.438	2.35
AS3115-18	1.240-1.260	.369	.500	2.42
AS3115-19	1.302-1.322	.431	.562	2.50
AS3115-20	1.365-1.385	.494	.625	2.57
AS3115-21	1.428-1.448	.557	.688	2.64
AS3115-22	1.490-1.510	.619	.750	2.71
AS3115-23	1.552-1.572	.681	.812	2.79
AS3115-24	1.615-1.635	.744	.875	2.86
AS3115-25	1.678-1.698	.807	.938	2.93
AS3115-26	1.740-1.760	.869	1.000	3.00
AS3115-27	1.802-1.822	.931	1.062	3.08
AS3115-28	1.865-1.885	.994	1.125	3.15
AS3115-29	1.928-1.948	1.057	1.188	3.22
AS3115-30	1.990-2.010	1.119	1.250	3.29
AS3115-31	2.115-2.135	1.244	1.375	3.44
AS3115-32	2.240-2.260	1.369	1.500	3.58
AS3115-33	2.365-2.385	1.494	1.625	3.73
AS3115-34	2.490-2.510	1.619	1.750	3.87
AS3115-35	2.615-2.635	1.744	1.875	4.02
AS3115-36	2.740-2.760	1.869	2.000	4.17
AS3115-37	2.865-2.885	1.994	2.125	4.31
AS3115-38	2.990-3.010	2.119	2.250	4.46
AS3115-39	3.115-3.135	2.244	2.375	4.60
AS3115-40	3.240-3.260	2.369	2.500	4.75
AS3115-41	3.365-3.385	2.494	2.625	4.89
AS3115-42	3.490-3.510	2.619	2.750	5.04
AS3115-43	3.615-3.635	2.744	2.875	5.18
AS3115-44	3.740-3.760	2.869	3.000	5.33
AS3115-45	3.865-3.885	2.994	3.125	5.47
AS3115-46	3.990-4.010	3.119	3.250	5.62
AS3115-47	4.115-4.135	3.244	3.375	5.76
AS3115-48	4.240-4.260	3.369	3.500	5.91
AS3115-49	4.365-4.385	3.494	3.625	6.05
AS3115-50	4.490-4.510	3.619	3.750	6.20
AS3115-51	4.615-4.635	3.744	3.875	6.34
AS3115-52	4.740-4.760	3.869	4.000	6.49
AS3115-53	4.865-4.885	3.994	4.125	6.63
AS3115-54	4.990-5.010	4.119	4.250	6.78
AS3115-55	5.115-5.135	4.244	4.375	6.92
AS3115-56	5.240-5.260	4.369	4.500	7.07
AS3115-57	5.365-5.385	4.494	4.625	7.21
AS3115-58	5.490-5.510	4.619	4.750	7.36
AS3115-59	5.615-5.635	4.744	4.875	7.50
AS3115-60	5.740-5.760	4.869	5.000	7.65
AS3115-61	5.865-5.885	4.994	5.125	7.79
AS3115-62	5.990-6.010	5.119	5.250	7.94

FOR SHORT BOLTS THREADED TO HEAD, REFER TO AS9584.

**AEROSPACE STANDARD**BOLT, MACHINE - HEXAGON HEAD,
DRILLED 6 HOLES, PD SHANK,
CRES UNS S66286, .2500-28 UNJF-3A**AS3115™**
SHEET 2 OF 3**REV.
B**