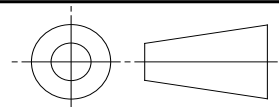


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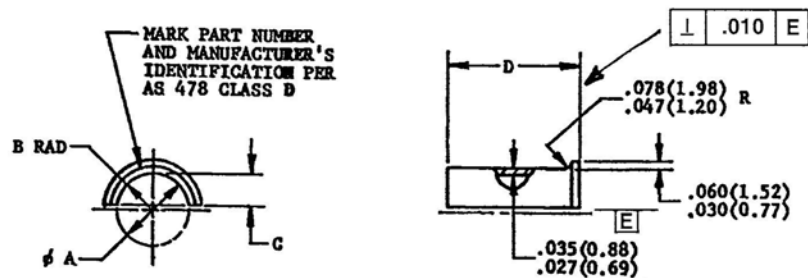


FIGURE 1

TABLE 1

A NOM TUBE OD in	A NOM TUBE OD (mm)	B in	B (mm)	C in	C (mm)
.188	4.78	.097- .107	2.46- 2.72	.067- .087	1.70- 2.21
.250	6.35	.127- .133	3.23- 3.51	.098- .118	2.49- 3.00
.312	7.92	.159- .169	4.04- 4.29	.129- .149	3.28- 3.78
.375	9.52	.190- .200	4.83- 5.08	.160- .180	4.06- 4.57
.438	11.13	.222- .232	5.64- 5.89	.192- .212	4.88- 5.38
.500	12.70	.253- .263	6.43- 6.68	.223- .243	5.66- 6.17
.562	14.27	.284- .294	7.21- 7.47	.254- .274	6.45- 6.96
.625	15.88	.315- .325	8.00- 8.25	.285- .305	7.24- 7.75
.656	16.66	.331- .341	8.41- 8.66	.301- .321	7.65- 8.15
.686	17.48	.345- .355	8.76- 9.02	.315- .335	8.00- 8.51
.750	19.05	.378- .388	9.60- 9.86	.348- .368	8.84- 9.35
.781	19.84	.393- .403	9.98- 10.24	.363- .383	9.22- 9.73
.812	20.62	.409- .419	10.39- 10.64	.379- .399	9.63- 10.13
.875	22.23	.440- .450	11.18- 11.43	.410- .430	10.41- 10.92
.938	23.83	.472- .482	11.99- 12.24	.442- .462	11.22- 11.74
1.000	25.40	.503- .513	12.78- 13.03	.473- .493	12.01- 12.52
1.031	26.19	.518- .528	13.16- 13.41	.488- .508	12.40- 12.90
1.062	26.97	.534- .544	13.56- 13.82	.504- .524	12.80- 13.31
1.094	27.79	.550- .560	13.97- 14.22	.520- .540	13.21- 13.72
1.125	28.58	.565- .575	14.35- 14.61	.535- .555	13.59- 14.10
1.188	30.18	.597- .607	15.16- 15.42	.567- .587	14.40- 14.91
1.250	31.75	.628- .638	15.95- 16.21	.598- .618	15.19- 15.70
1.312	33.32	.659- .669	16.74- 16.99	.629- .649	15.98- 16.48
1.344	34.14	.675- .685	17.15- 17.40	.645- .665	16.38- 16.89
1.375	34.92	.690- .700	17.53- 17.78	.660- .680	16.76- 17.27
1.438	36.52	.722- .732	18.34- 18.59	.692- .712	17.58- 18.08
1.500	38.10	.755- .765	19.18- 19.43	.725- .745	18.42- 18.92
1.546	39.27	.778- .788	19.76- 20.01	.748- .768	19.00- 19.51
1.625	41.28	.818- .828	20.78- 21.03	.788- .808	20.02- 20.52
1.750	44.45	.880- .890	22.35- 22.61	.850- .870	21.59- 22.10
1.875	47.62	.943- .953	23.95- 24.21	.913- .933	23.19- 23.70
2.000	50.80	1.005- 1.015	25.53- 25.78	.985- 1.005	25.02- 25.53
2.062	52.38	1.036- 1.046	26.31- 26.56	1.006- 1.026	25.55- 26.06

[illegible]

REV.
B