

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.

REV.
A

SAE AS4353

FEDERAL SUPPLY CLASS
4720

RATIONALE

AS4353A HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

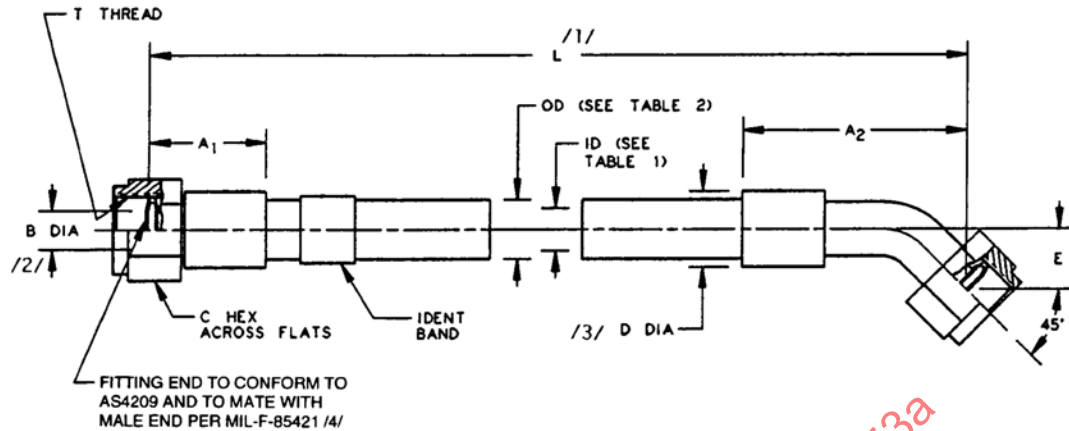


FIGURE 1A

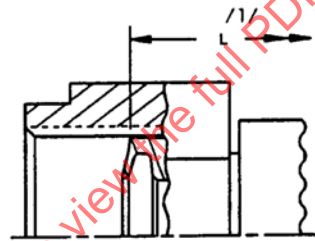


FIGURE 1B
(ENLARGED VIEW)

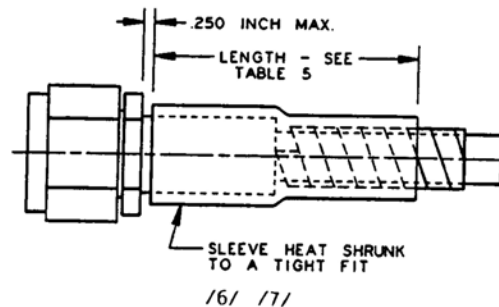
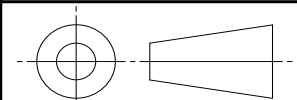


FIGURE 2

SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/AS4353A>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3D

PROCUREMENT SPECIFICATION: AS604

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

HOSE ASSEMBLY, POLYTETRAFLUOROETHYLENE,
CRES REINFORCED, 400 °F, 3000 psi, HEAVYWEIGHT,
BEAM SEAL, STRAIGHT TO 45°

SAE AS4353
SHEET 1 OF 5

REV.
A

Copyright 2013 SAE International
All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)
Fax: 724-776-0790

Tel: +1 724-776-4970 (outside USA)
Email: CustomerService@sae.org

SAE WEB ADDRESS: <http://www.sae.org>

ISSUED 1991-06 REVISED 1996-03 REAFFIRMED 2013-01

(R) TABLE 1

HOSE ASSEMBLY NO. AND SIZE CODE	THREAD T PER MIL-S-8879 REF	SIZE REF	I.D. MIN	A ₁ MAX	A ₂ MAX	B		C HEX REF	D/3/ DIA MAX WITHOUT SLEEVING		E MIN	E MAX
						BALL SIZE MIN THRU DIA /2/ DASH NO.	BALL SIZE MIN THRU DIA /2/ DIA IN		E MIN	E MAX		
AS4353-04	.4375 - 24UNJS-3B	.250	.212	1.53	2.31	4807	.109	.56	.88	.450	.550	.600
AS4353-06	.5625 - 20UNJS-3B	.375	.298	1.68	2.59	4812	.188	.69	1.00	.517	.600	.600
AS4353-08	.7188 - 20UNJS-3B	.500	.391	1.80	2.92	4816	.313	.88	1.20	.513	.675	.675
AS4353-10	.8438 - 18UNJS-3B	.625	.485	2.06	3.36	4818	.375	1.00	1.41	.620	.765	.765
AS4353-12	1.0000 - 16UNJ-3B	.750	.602	2.15	3.67	4821	.469	1.125	1.69	.760	.874	.874
AS4353-16	1.2500 - 14UNJS-3B	1.000	.852	2.62	4.47	4829	.719	1.50	2.00	.890	1.283	1.283
AS4353-20 /15/	1.5781 - 14UNJS-3B	1.250	1.101	2.52	4.29	4834	.875	1.875	2.10	.881	.951	.951

TABLE 2

SLEEVE CODE	SLEEVE MATERIAL	TEMP. LIMIT °F	HOSE OR		HOSE OR		HOSE OR		HOSE OR		HOSE OR		HOSE OR	
			HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/	HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/	HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/	HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/	HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/	HOSE OR SLEEVE OUTSIDE DIAMETER (MAX-MIN)	HOSE SIZE /5/ /5/
-	(-) INDICATES HOSE ONLY, NO SLEEVE	400	465/.395	.595/.535	.735/.675	.935/.875	1.090/.030	1.410/.350	1.850/.580					
A	ABRASION SLEEVE TUBULAR (TFE-AS1291-CODE B) /8/	400	.540/.468	.715/.615	.855/.770	1.025/.960	1.195/.1.125	1.515/.1.445	1.825/.1.755					
B	ABRASION SLEEVE COIL (NYLON AS1294) /7/	275	.509/.413	.684/.594	.809/.721	1.005/.906	1.170/.1.062	1.492/.1.257	1.750/.1.690					
C	FIRE SLEEVE (AS1072 SIL-FG) (15 min) /8/ /9/ /13/	400	.808/.562	.875/.750	1.058/.875	1.250/.1.125	1.495/.1.250	1.750/.1.590	2.000/.1.875					
E	ABRASION SLEEVE SHRINK-ON (FEP) /11/	350	.520/.417	.655/.592	.797/.727	.995/.927	1.160/.1.086	1.450/.1.251	1.688/.1.632					
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073 - CODE B) /11/	275	.520/.440	.670/.590	.795/.731	.997/.920	1.174/.1.086	1.482/.1.251	1.740/.1.680					
G	FIRE SLEEVE (AS1072 SIL-FG) (5 min) /8/ /9/ /12/	400	.808/.562	.875/.750	1.058/.875	1.250/.1.125	1.495/.1.250	1.750/.1.590	2.000/.1.875					
H	FIRE SLEEVE INTEGRAL SILICONE (15 min) /13/ /14/	400	.700/.640	.880/.820	1.000/.940	1.203/.1.143	1.343/.1.283	1.656/.1.596	1.906/.1.846					
J	FIRE SLEEVE INTEGRAL SILICONE (5 min) /12/	400	.705/.645	.880/.820	1.005/.945	1.217/.1.143	1.382/.1.280	1.748/.1.593	1.906/.1.846					
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER /10/	300	.505/.480	.675/.645	.795/.765	.985/.955	1.150/.1.120	1.470/.1.440	1.740/.1.680					
L	ABRASION SLEEVE COIL (PTFE-AS1293) /7/	400	.522/.449	.692/.605	.831/.747	1.015/.937	1.172/.1.086	1.492/.1.281	1.750/.1.690					

TABLE 3

HOSE ASSEMBLY LENGTH	AVAILABLE INCREMENTS	TOLERANCE
UNDER 18 in	(NOT LESS THAN) .125 in	±.125 in
18 TO 36 in	(NOT LESS THAN) .250 in	±.250 in
36 TO 50 in	(NOT LESS THAN) .500 in	±.500 in
OVER 50 in	(NOT LESS THAN) 1.000 in	±1%

TABLE 4

HOSE OR SLEEVE CODE	HOSE OR TYPE SLEEVE	UNITS	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹	MAXIMUM WEIGHT LB/N ¹
			HOSE SIZE .250	HOSE SIZE .375	HOSE SIZE .500	HOSE SIZE .625	HOSE SIZE .750	HOSE SIZE 1.000	HOSE SIZE 1.250
-	HOSE ONLY	LB/N	.012	.028	.040	.062	.086	.140	.154
A	ABRASION SLEEVE (TFE-AS1291-B)	LB/N	.003	.004	.004	.005	.007	.009	.011
B	ABRASION SLEEVE (NYLON AS1294)	LB/N	.001	.002	.003	.003	.004	.005	.007
C	FIRESLLEEVE (15 min) AS1072	LB/N	.007	.010	.011	.015	.017	.021	.025
E	ABRASION SLEEVE (FEP)	LB/N	.002	.003	.003	.005	.006	.007	.009
F	ABRASION SLEEVE (AS1073B)	LB/N	.002	.003	.003	.004	.005	.006	.008
G	FIRESLLEEVE (5 min) AS1072	LB/N	.007	.010	.011	.015	.017	.021	.025
H	FIRESLLEEVE INTEGRAL (15 min) ON HOSE	LB/N	.022	.042	.056	.081	.102	.154	.190
J	FIRESLLEEVE INTEGRAL (5 min) ON HOSE	LB/N	.022	.042	.056	.081	.102	.154	.190
K	ABRASION SLEEVE POLYESTER WITH HOSE	LB/N	.013	.028	.039	.060	.082	.130	.160
L	ABRASION SLEEVE (PTFE-AS1293)	LB/N	.003	.004	.005	.005	.006	.007	.009
NONE	FIRESLLEEVE CLAMP ¹	LB/EA	.020	.020	.025	.026	.026	.033	.038
NONE	FITTING END (STRAIGHT) ¹	LB/EA	.085	.115	.170	.260	.375	.540	1.200
NONE	FITTING END (45°) ¹	LB/EA	.071	.122	.185	.266	.435	.715	1.310

¹ FIRESLLEEVE CLAMP AND FITTING END ARE IN LB EACH.

TABLE 5

HOSE SIZE	LENGTH (INCHES)
.250	2.00 ± .25
.375	2.00 ± .25
.500	2.50 ± .25
.625	2.50 ± .25
.750	3.00 ± .25
1.000	3.00 ± .25
1.250	3.50 ± .25

FLAG NOTES:

- /1/ LENGTH "L" IS A FOUR DIGIT NUMBER OF WHICH THE FIRST THREE DIGITS DESCRIBE THE HOSE ASSEMBLY LENGTH IN WHOLE INCHES, AND THE FOURTH DIGIT, THE FRACTION OF AN INCH IN EIGHTHS. LENGTH "L" IS MEASURED FROM OUTER CORNER OF SEALING SURFACE TO OUTER CORNER OF SEALING SURFACE AS SHOWN IN FIGURE 1B. FOR LENGTH INCREMENTS AND TOLERANCES SEE TABLE 3.
- /2/ A TRUE CIRCULAR CROSS SECTION IS NOT REQUIRED THROUGH THE FITTING I.D. HOWEVER, THE APPLICABLE BALL DIAMETER LISTED IN TABLE 1 SHALL PASS THROUGH THE END FITTING AFTER IT IS ASSEMBLED TO THE HOSE.
- /3/ DISTANCE ACROSS CORNERS OF THE COUPLING NUT MAY EXCEED THIS DIMENSION.
- /4/ STANDARD COUPLING NUTS SHALL MATE WITH MIL-F-85421 FITTING ENDS. NONSTANDARD COUPLING NUTS MAY BE USED, PROVIDED THEY ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT, AND PROVIDED THEY CANNOT BE REMOVED FROM THE FITTING. NUTS SHALL MEET TORQUE TEST REQUIREMENTS PER AS604 EXCEPT TORQUE VALUES SHALL BE PER MIL-F-85421.
- /5/ DIAMETERS ARE LISTED FOR CLAMP SELECTION. TUBULAR SLEEVES MAY NOT BE A PERFECT ROUND AND SHALL BE MEASURED WITH A DIAMETER TAPE RULER (OFTEN REFERRED TO AS PI-TAPE).
- /6/ TUBULAR ABRASION (TFE) SLEEVES SHALL HAVE AN I.D. NO GREATER THAN HOSE O.D. +.05 in. AXIAL MOVEMENT OF THE SLEEVE INSTALLED ON THE HOSE SHALL NOT EXCEED .05 in. ENDS OF THE TUBULAR SLEEVE SHALL BE TERMINATED WITH A LENGTH OF M23053/11 (FEP) CLASS 1 OR 2, COLOR CLEAR, PER TABLE 5 AND FIGURE 2.
- /7/ COIL ABRASION SLEEVES, WHEN ASSEMBLED ON A STRAIGHT HOSE, SHALL HAVE AN AVERAGE GAP BETWEEN COILS NOT EXCEEDING .05 in. DISPLACEMENT OF THE COILS OF THE SLEEVE, CAUSING A GREATER GAP, SHALL NOT BE CAUSE FOR REJECTION IF THE COILS CAN BE REPOSITIONED TO MEET THE GAP REQUIREMENTS. ENDS OF THE COIL SLEEVE SHALL BE TERMINATED WITH A LENGTH OF HEAT SHRINKABLE SLEEVING IN ACCORDANCE WITH TABLE 5 AND FIGURE 2. CODE "B" (NYLON COIL) ABRASION SLEEVES SHALL BE TERMINATED WITH M23053/5, CLASS 1 OR 3, COLOR BLACK. CODE "L" (COIL ABRASION) SLEEVES SHALL BE TERMINATED WITH M23053/12, CLASS 1, COLOR TRANSPARENT, PTFE. (OPTIONAL M23053/11 (FEP) CLASS 1 OR 2, COLOR CLEAR.)
- /8/ THE TABLE 2 SLEEVE DIAMETERS FOR AS1072 SLEEVES APPLY WHEN THE SLEEVE IS COMPRESSED, OR CLAMPED, TO CONTACT THE HOSE. IN THIS CASE A WRINKLE MAY OCCUR OVER APPROXIMATELY 10% OF THE SLEEVE CIRCUMFERENCE.
- /9/ THE CUT ENDS OF THE FIRESLEEVE SHALL BE COATED WITH RTV SILICONE RUBBER, PRIOR TO INSTALLATION, TO PREVENT WICKING OF FLUIDS. THE FIRESLEEVE ENDS SHALL BE SECURED TO THE HOSE ASSEMBLY END FITTINGS WITH CORROSION RESISTANT STEEL BANDS. AFTER INSTALLATION, CRACKS OR VOIDS IN THE FIRESLEEVE, WHICH EXPOSE THE FIBERGLASS, SHALL BE COATED WITH RTV SILICONE RUBBER.
- /10/ INTEGRAL ABRASION SLEEVE SHALL FORM AN INTEGRAL, PERMANENT PART OF THE HOSE AND SHALL TERMINATE A MAXIMUM OF .125 in FROM THE END OF THE COLLAR.
- /11/ FEP PER M23053/11 AND POLYOLEFIN PER AS1073 SHRINK ABRASION SLEEVES SHALL BE SHRUNK TO A SNUG FIT OVER THE HOSE AND END FITTING COLLARS.
- /12/ ADD "AS1055 TYPE IIb CLASS A-S/P" TO IDENTIFICATION MARKING TO SHOW LEVEL OF COMPLIANCE, "FIRE RESISTANT" (5 min), WITH AS1055.
- /13/ ADD "AS1055 TYPE IIb CLASS B-S/P" TO IDENTIFICATION MARKING TO SHOW LEVEL OF COMPLIANCE, "FIRE PROOF" (15 min), WITH AS1055.
- /14/ THE ENDS OF THE INTEGRAL FIRESLEEVE SHALL BE COVERED WITH SILICONE EXTENDING OVER THE END FITTING SOCKET.
- /15/ PREVIOUS TO THIS STANDARD, THE SIZE 20 END FITTING WAS ORIGINALLY DESIGNATED AS SIZE 21 PROCURED TO INDIVIDUAL MANUFACTURER STANDARDS. THE ORIGINAL -20 THREAD SIZE 1.5156 -14 UNJS DOES NOT EXIST AS A STANDARD PART AND MUST BE PROCURED TO THE ORIGINAL MANUFACTURER'S DRAWINGS. CAUTION MUST BE EXERCISED WHEN PURCHASING -20 SIZE REPLACEMENT PARTS FOR ORIGINAL EQUIPMENT BECAUSE THE -20 SIZE IN THIS SPECIFICATION WILL NOT MATE TO THE OLDER DESIGNS.

GENERAL NOTES:

- 1. MATERIALS: HOSE AND FITTINGS - PER AS604.
- 2. THIS HOSE ASSEMBLY SHALL BE QUALIFIED IN ACCORDANCE WITH PROCUREMENT SPECIFICATION AS604. USERS OF THIS STANDARD ARE ADVISED TO CONTROL SOURCE APPROVAL(S) BY STANDARD PAGE SUPPLEMENT SHEET OR SIMILAR MEANS.

 An SAE International Group	AEROSPACE STANDARD		SAE AS4353 SHEET 4 OF 5	REV. A
	HOSE ASSEMBLY, POLYTETRAFLUOROETHYLENE, CRES REINFORCED, 400 °F, 3000 psi, HEAVYWEIGHT, BEAM SEAL, STRAIGHT TO 45°			