

AS4677

FEDERAL SUPPLY CLASS

4730

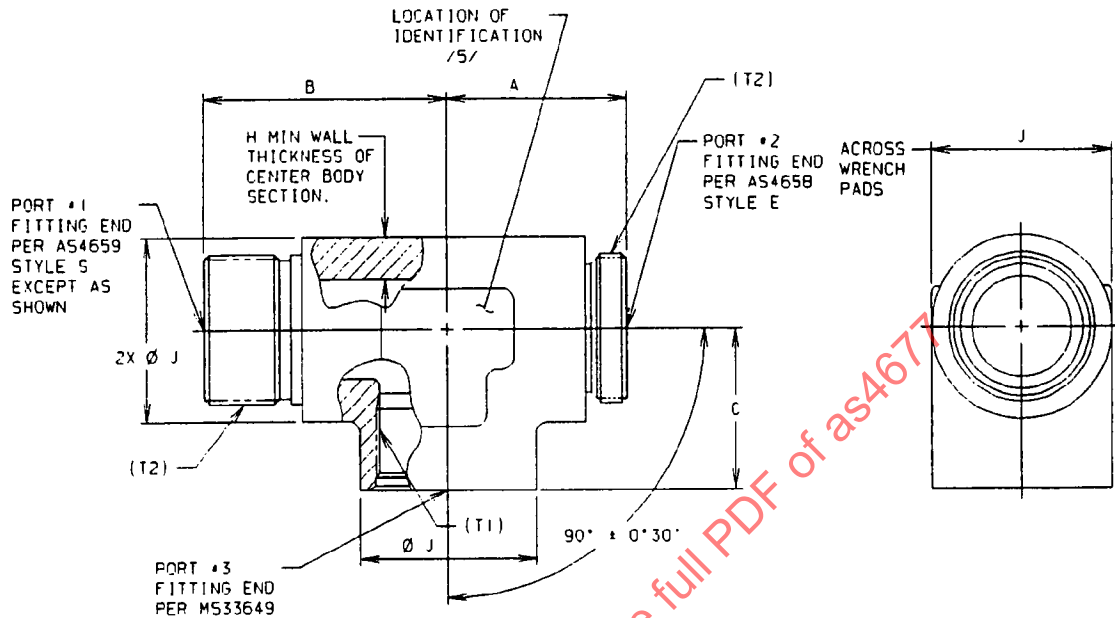
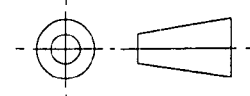


FIGURE 1 - TEE

TABLE 1 - DIMENSIONS AND WEIGHTS

BASIC NO. AS4677	(NOMINAL TUBE SIZE)	T1 THREAD PER MIL-S-8879	T2 THREAD PER MIL-S-8879	A	B	C	H	J +.005/- .020	LB/EA MAX ALUM	LB/EA MAX CRES	LB/EA MAX TI
20	1.250	1.6250-12UNJ	1.5625-12UNJ	1.783	2.608	1.742	.122	2.000	1.153	3.197	1.827
24	1.500	1.8750-12UNJ	1.8125-12UNJ	1.970	2.795	1.930	.154	2.250	1.501	4.163	2.379

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3B

PROCUREMENT SPECIFICATION: /4/ MIL-F-18280

SAE The Engineering Society
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400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE STANDARD

TEE, BULKHEAD ON RUN,
BOSS ON SIDE,
SHORT FLARELESS

AS4677

SHEET 1 OF 2

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