

REV.
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AS5956

FEDERAL SUPPLY CLASS
4720

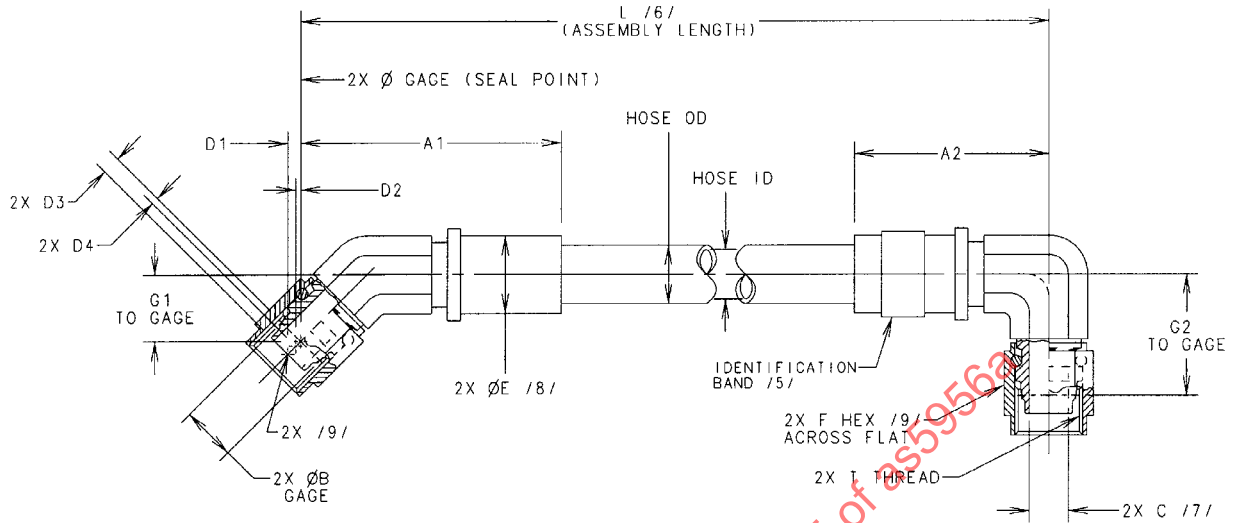


FIGURE 1 - FLARELESS HOSE ASSEMBLY, 45° TO 90° ELBOW

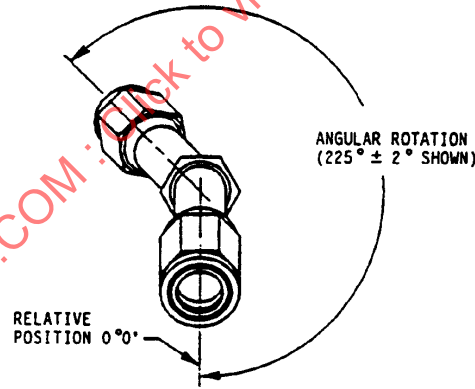
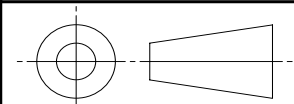


FIGURE 2 - FITTING ORIENTATION /17/

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THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3D

PROCUREMENT SPECIFICATION: /2/ AS5951

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AEROSPACE STANDARD

HOSE ASSEMBLY, POLYTETRAFLUOROETHYLENE,
PARA ARAMID REINFORCED, 275 °F, 5080 PSI,
FLARELESS, TITANIUM FITTINGS, 45° TO 90°

AS5956
SHEET 1 OF 5

**REV.
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TABLE 1 - HOSE AND FITTING DIMENSIONS

BASIC HOSE ASSEMBLY NO. AS5956 SIZE CODE	SIZE	REF THREAD T PER AS8879	HOSE ID MIN	REF B				C 7/1				REF				REF				ELBOW FITTING BALL SIZE MIN THRU 7/16 IN
				A1 MAX	A2 GAGE	A3 MIN	A4 DIA.	D1 MIN	D2	D3	D4	E/8	F	G1 MAX	G2 MAX	G3 MIN	G4 MIN	G5 MAX	G6 MIN	
E	.250	.4375-28UNJEF-3B	.212	2.33	2.06	.2930	.133	.11	.038	.16	.055	.58	.56	.458	.328	.87	.74			.113
G	.375	.5625-24UNJEF-3B	.298	2.55	2.27	.4120	.226	.11	.038	.16	.055	.75	.69	.498	.368	.94	.81			.192
H	.500	.7500-20UNJEF-3B	.391	2.92	2.58	.5600	.330	.13	.046	.19	.066	.88	.88	.617	.487	1.12	.99			.281
J	.625	.8750-20UNJEF-3B	.485	3.53	3.16	.6730	.410	.14	.046	.20	.066	1.00	1.00	.630	.509	1.34	1.14			.349
K	.750	1.0625-18UNJEF-3B	.602	4.50	4.06	.8100	.510	.16	.046	.23	.066	1.30	1.25	.786	.586	1.55	1.33			.434
M	1.000	1.3125-16UNJ-3B	.852	5.33	4.86	1.0620	.750	.21	.046	.30	.066	1.70	1.50	.831	.631	1.77	1.57			.630

TABLE 2 - HOSE OR SLEEVE OUTSIDE DIAMETERS /10/ (DIAMETERS ARE MAXIMUM UNLESS OTHERWISE NOTED)

SLEEVE CODE	SLEEVE MATERIAL	TEMP LIMIT °F		SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE
-	(-) INDICATES HOSE ONLY NO SLEEVE (REF)	275	.420-.590	.250	.375	.500	.625	.750	.875	.980	1.180	1.264	1.580							
G	FIRESLEEVE (AS1072 SIL-FG) (5 MIN) /11/12/13/	275	.97	1.15	1.38	1.5	1.75	2.06												
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073-CODE B) /18/	275	.65	.83	.99	1.06	1.26	1.67												

TABLE 3 - HOSE ASSEMBLY LENGTH TOLERANCES

HOSE ASSEMBLY LENGTH	TOLERANCE
UNDER 18 in	±.125 in
18 TO 36 in EXCLUSIVE	±.250 in
36 TO 50 in EXCLUSIVE	±.500 in
50 in AND OVER	±1%

TABLE 4 - WEIGHTS /19/

HOSE OR SLEEVE CODE	HOSE, PART OR SLEEVE	UNITS	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE
			LB/IN	LB/IN	LB/IN	LB/IN	LB/IN	LB/IN	LB/IN
-	HOSE ONLY (SEE AS5951)		.010	.014	.020	.023	.032	.055	
G	FIRE SLEEVE AS1072 (5 min PER AS1055)	LB/IN	.016	.019	.028	.029	.037	.041	
F	PROTECTIVE SLEEVE, SHRINK-ON (POLYOLEFIN AS1073, CODE B) /18/	LB/IN	.002	.003	.003	.003	.005	.007	
NONE	FIRE SLEEVE CLAMP	LB/EA	.019	.019	.019	.024	.024	.028	
NONE	FITTING END (45°)	LB/EA	.069	.123	.189	.286	.684	1.273	
NONE	FITTING END (90°)	LB/EA	.072	.129	.198	.300	.718	1.337	

NOTES:

1. MATERIALS:

- a. HOSE AND FITTINGS - PER AS5951.
- b. THE COLLARS MAY BE STAINLESS STEEL.
- c. SLEEVES - SEE APPLICABLE STANDARDS, TABLE 2.

/2/ PRODUCT SUPPLIED TO THIS SPECIFICATION SHALL BE ASSEMBLED BY AN ACCREDITED MANUFACTURER OR ASSEMBLING DISTRIBUTOR LISTED IN THE PERFORMANCE REVIEW INSTITUTE (PRI) QUALIFIED PRODUCTS LIST FOR PRI-QPL-AS5951 FOR THIS STANDARD. SEE <http://www.pri.sae.org/QPL/AS5951.pdf> FOR CURRENT QPL ONLINE. NOTE THAT MANUFACTURERS AND ASSEMBLING DISTRIBUTORS ARE ACCREDITED BY PART NUMBER, SIZE AND MATERIAL ON THE PRI-QPL-AS5951.

3. CONSTRUCTION AND PERFORMANCE PER AS5951. FITTINGS SHALL BE PERMANENTLY ATTACHED TO HOSE.

4. OPERATING CHARACTERISTICS PER AS5951.

/5/ MARKING: MARKING SHALL BE PER AS5951 ON A STAINLESS STEEL BAND NOT OVER 1.0 IN WIDE OR ON THE COLLAR. IF A BAND IS USED, IT SHALL BE LOCATED OVER THE COLLAR. THE CHARACTERS SHALL BE A MINIMUM OF .06 IN HIGH. THE BAND SHALL BE SO DESIGNED AS TO REMAIN TIGHT ON THE COLLAR TO PREVENT RELATIVE MOVEMENT AND SHALL BE OF SUFFICIENT STRENGTH TO PREVENT REMOVAL BY HAND. MARKING BAND SHALL BE COVERED WITH TRANSPARENT POLYOLEFIN SHRINK SLEEVE PER AS1073 CODE A.

/6/ HOSE LENGTH: LENGTH "L" IS A FOUR DIGIT NUMBER OF WHICH THE FIRST THREE DIGITS DESCRIBE THE HOSE ASSEMBLY LENGTH IN WHOLE INCHES, AND THE FOURTH DIGIT, THE FRACTION OF AN INCH IN EIGHTHS. LENGTH "L" IS MEASURED FROM "GAGE DIAMETER" TO "GAGE DIAMETER". FOR LENGTH TOLERANCES SEE TABLE 3. TO CONVERT "GAGE DIAMETER" TO "GAGE DIAMETER" TO "END TO END" MEASUREMENT, ADD D1 TO LENGTH "L" FOR NAS1760 END STYLES OR D2 TO LENGTH "L" FOR AS4458 GLOBE SEAL END STYLES.

/7/ HOSE FITTING INSIDE DIAMETER SHALL BE VERIFIED BY PASSING THE DESIGNATED, OR LARGER, SPHERICAL BALL PER TABLE 1 THROUGH THE HOSE ASSEMBLY.

/8/ DISTANCE ACROSS CORNERS OF COUPLING NUT, COLLAR OR NIPPLE MAY EXCEED THIS DIMENSION.

/9/ FITTING ENDS MUST COMPLY WITH NAS1760, AS4458 OR EQUIVALENT. DIMENSION D1 APPLIES TO NAS1760 AND D2 APPLIES TO AS4458. FITTINGS SHALL MATE WITH EN6123 OR AS5827. COUPLING NUTS SHALL BE FUNCTIONAL EQUIVALENT TO AS4370 EXCEPT FOR THREAD AND WIRE GROOVE. THREADS AND WIRE GROOVE IN NUT, RETAINER WIRE AND FITTING END WIRE GROOVE SHALL BE COATED WITH AS5272 TYPE 1 SOLID FILM LUBRICANT.

/10/ CLAMP DIAMETERS: DIAMETERS ARE LISTED FOR CLAMP SELECTION. TUBULAR SLEEVES MAY NOT BE A PERFECT ROUND AND SHALL BE MEASURED WITH A DIAMETER MEASUREMENT TAPE.