

REV.
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SAE AS6015

FEDERAL SUPPLY CLASS
4720

RATIONALE

REVISE TITLE FOR 4000 PSI MAX USAGE, REMOVED /21/ FROM FIG. 1, AND CORRECTED USAGE CHARACTERISTICS, MARKING, AND PROOF PRESSURE REQUIREMENTS.

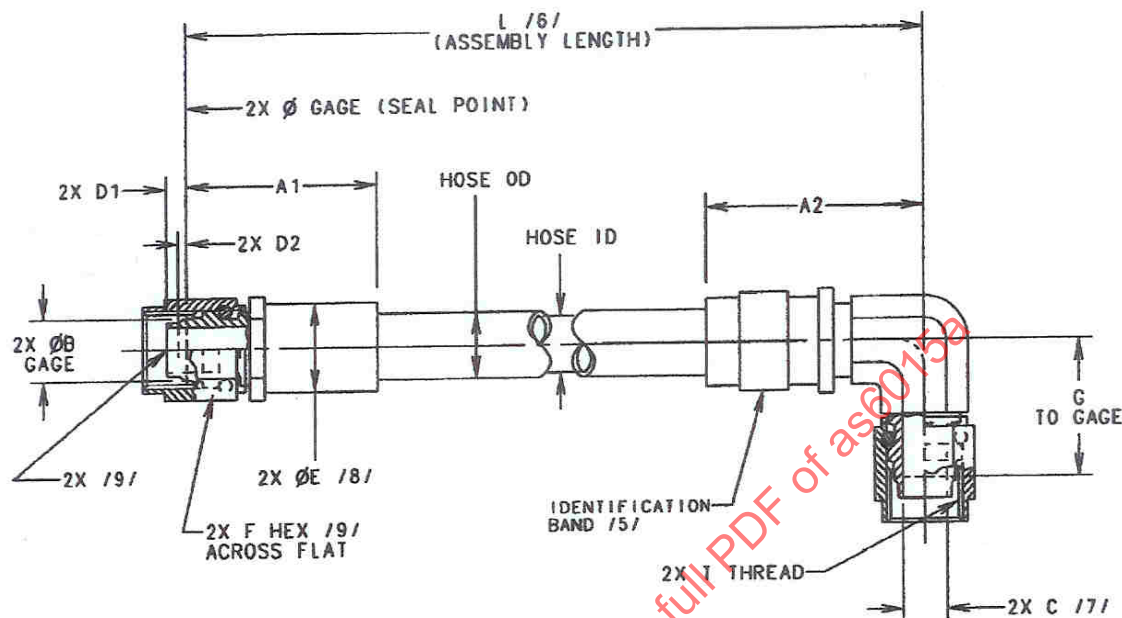


FIGURE 1 - FLARELESS HOSE ASSEMBLY, STRAIGHT TO 90 DEGREE ELBOW

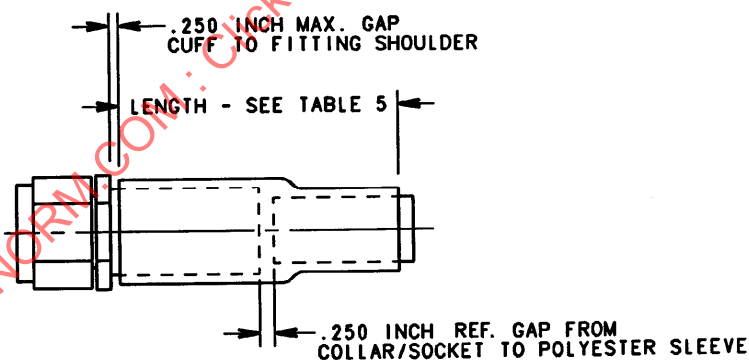
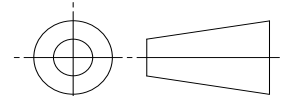


FIGURE 2 - POLYESTER ABRASION SLEEVE CUFF /20/

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THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3D

PROCUREMENT SPECIFICATION: /2/ AS5951

SAE Aerospace
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AEROSPACE STANDARD

HOSE ASSEMBLY, POLYTETRAFLUOROETHYLENE, PARA ARAMID REINFORCED, 275 °F, 4000 PSI MAX, FLARELESS, TITANIUM FITTINGS, STRAIGHT TO 90 DEGREE

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TABLE 1 - HOSE AND FITTING DIMENSIONS

BASIC HOSE ASSEMBLY NO. AS6015 SIZE CODE	SIZE	/14/ FITTING TYPE	REF THREAD T PER AS8879	HOSE ID MIN	A1 MAX	A2 MAX	REF B GAGE BASIC	C /7/ FITTING DIA. MIN.	REF /9/ D1	REF /9/ D2	E /8/ MAX	REF F HEX	G MIN	G MAX	STRAIGHT FITTING BALL SIZE MIN THRU /7/ IN	ELBOW FITTING BALL SIZE MIN THRU /7/ IN
E	.250	S	.4375-20UNJF-3B	.212	1.92	2.06	.2930	.133	.16	.055	.68	.56	.74	.87	.120	.113
E	.250	E	.5625-18UNJF-3B	.212	2.02	2.12	.4120	.133	.16	.055	.68	.69	.81	.94	.120	.113
G	.375	R	.4375-20UNJF-3B	.298	2.12	2.35	.2930	.133	.16	.055	.85	.56	.74	.87	.120	.113
G	.375	S	.5625-18UNJF-3B	.298	2.16	2.35	.4120	.226	.16	.055	.85	.69	.81	.94	.203	.192
G	.375	E	.7500-16UNJF-3B	.298	2.29	2.49	.5600	.226	.19	.066	.85	.88	.99	1.12	.203	.192
H	.500	R	.5625-18UNJF-3B	.391	2.38	2.58	.4120	.226	.16	.055	.98	.69	.81	.94	.203	.192
H	.500	S	.7500-16UNJF-3B	.391	2.51	2.58	.5600	.330	.19	.066	.98	.88	.99	1.12	.297	.281
H	.500	E	.8750-14UNJF-3B	.391	2.58	2.65	.6730	.330	.20	.066	.98	1.00	1.14	1.34	.297	.281
J	.625	R	.7500-16UNJF-3B	.485	3.02	3.16	.5600	.330	.19	.066	1.10	.88	.99	1.12	.297	.281
J	.625	S	.8750-14UNJF-3B	.485	3.09	3.16	.6730	.410	.20	.066	1.10	1.00	1.14	1.34	.369	.349
J	.625	E	1.0625-12UNJF-3B	.485	3.34	3.28	.8100	.410	.23	.066	1.10	1.25	1.33	1.55	.369	.349
K	.750	R	.8750-14UNJF-3B	.602	3.98	4.15	.6730	.410	.20	.066	1.40	1.00	1.14	1.34	.369	.349
K	.750	S	1.0625-12UNJF-3B	.602	4.04	4.15	.8100	.510	.23	.066	1.40	1.25	1.33	1.55	.459	.434
K	.750	E	1.3125-12UNJ-3B	.602	4.15	4.58	1.0620	.510	.30	.066	1.40	1.50	1.57	1.77	.459	.434
M	1.000	R	1.0625-12UNJF-3B	.852	4.49	4.83	.8100	.510	.23	.066	1.80	1.25	1.33	1.55	.459	.434
M	1.000	S	1.3125-12UNJ-3B	.852	4.61	5.00	1.0620	.750	.30	.066	1.80	1.50	1.57	1.77	.675	.638

TABLE 2 - HOSE OR SLEEVE OUTSIDE DIAMETERS /10/
(DIAMETERS ARE MAXIMUM UNLESS OTHERWISE NOTED)

SLEEVE CODE	SLEEVE MATERIAL	TEMP LIMIT °F	SIZE .250	SIZE .375	SIZE .500	SIZE .625	SIZE .750	SIZE 1.000
-	(-) INDICATES HOSE ONLY NO SLEEVE (REF)	275	.420-.590	.525-.760	.750-.925	.870-.985	.980-1.180	1.264-1.580
G	FIRESLEEVE (AS1072 SIL-FG) (5 MIN) /11/ /12/ /13/	275	.970	1.150	1.380	1.500	1.750	2.060
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073-CODE B) /18/	275	.650	.830	.990	1.060	1.260	1.670
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER	275	.495-.685	.600-.855	.825-1.020	.945-1.080	1.055-1.275	1.339-1.675

TABLE 3 - HOSE ASSEMBLY LENGTH TOLERANCES

HOSE ASSEMBLY LENGTH	TOLERANCE
UNDER 18 in	±.125 in
18 TO 36 in EXCLUSIVE	±.250 in
36 TO 50 in EXCLUSIVE	±.500 in
50 in AND OVER	±1%

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TABLE 4 - WEIGHTS /19/

HOSE OR SLEEVE CODE	HOSE, PART OR SLEEVE	UNITS	SIZE .250	SIZE .375	SIZE .500	SIZE .625	SIZE .750	SIZE 1.000
-	HOSE ONLY	LB/IN	.010	.014	.020	.023	.032	.055
G	FIRESLEEVE AS1072 (5 min PER AS1055)	LB/IN	.016	.019	.028	.029	.037	.041
F	PROTECTIVE SLEEVE, SHRINK-ON (POLYOLEFIN AS1073, CODE B) /18/	LB/IN	.002	.003	.003	.003	.005	.007
NONE	FIRESLEEVE CLAMP	LB/EA	.019	.019	.019	.024	.024	.028
NONE	FITTING END (STRAIGHT) /14/	R LB/EA	—	.091	.137	.221	.539	1.038
		S LB/EA	.057	.102	.162	.247	.592	1.084
		E LB/EA	.068	.127	.188	.300	.638	—
NONE	FITTING END (90 DEGREE) /14/	R LB/EA	—	.118	.173	.274	.665	1.291
		S LB/EA	.072	.129	.198	.300	.718	1.337
		E LB/EA	.095	.163	.241	.426	.891	—
K	ABRASION SLEEVE POLYESTER WITH HOSE	LB/IN	.013	.017	.023	.026	.035	.058

TABLE 5 - CUFF LENGTH

HOSE SIZE	LENGTH (INCHES) ±.25
.250	2.50
.375	3.00
.500	3.75
.625	4.50
.750	5.50
1.00	6.75

NOTES:

1. MATERIALS:

- a. HOSE AND FITTINGS - PER AS5951.
- b. THE COLLARS MAY BE STAINLESS STEEL.
- c. SLEEVES - SEE APPLICABLE STANDARDS, TABLE 2.

/2/ PRODUCT SUPPLIED TO THIS SPECIFICATION SHALL BE MANUFACTURED AND ASSEMBLED BY AN ACCREDITED MANUFACTURER OR ASSEMBLED BY AN ACCREDITED DISTRIBUTOR LISTED ON THE PRI-QPL-AS5951 FOR THIS STANDARD. SEE <http://www.eauditnet.com> FOR CURRENT QPL ONLINE.

3. CONSTRUCTION AND PERFORMANCE PER AS5951. FITTINGS SHALL BE PERMANENTLY ATTACHED TO HOSE.

4. OPERATING CHARACTERISTICS PER AS5951 EXCEPT FOR USE IN HYDRAULIC SYSTEMS UP TO 4000 PSI. BASED ON SWIVEL NUT "T" THREAD

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- /5/ MARKING: MARKING SHALL BE PER AS5951 EXCEPT OPERATING PRESSURE 4000 PSI MAX ON A STAINLESS STEEL BAND NOT OVER 1.0 IN WIDE OR ON THE COLLAR. IF A BAND IS USED, IT SHALL BE LOCATED OVER THE COLLAR. THE CHARACTERS SHALL BE A MINIMUM OF .06 IN HIGH. THE BAND SHALL BE SO DESIGNED AS TO REMAIN TIGHT ON THE COLLAR TO PREVENT RELATIVE MOVEMENT AND SHALL BE OF SUFFICIENT STRENGTH TO PREVENT REMOVAL BY HAND. MARKING BAND SHALL BE COVERED WITH TRANSPARENT POLYOLEFIN SHRINK SLEEVE PER AS1073 CODE A.
- /6/ HOSE LENGTH: LENGTH "L" IS A FOUR DIGIT NUMBER OF WHICH THE FIRST THREE DIGITS DESCRIBE THE HOSE ASSEMBLY LENGTH IN WHOLE INCHES, AND THE FOURTH DIGIT, THE FRACTION OF AN INCH IN EIGHTHS. LENGTH "L" IS MEASURED FROM "GAGE DIAMETER" TO "GAGE DIAMETER". FOR LENGTH TOLERANCES SEE TABLE 3. TO CONVERT "GAGE DIAMETER" TO "GAGE DIAMETER" TO "END TO END" MEASUREMENT, ADD D1 TO LENGTH "L" FOR NAS1760 END STYLES OR D2 TO LENGTH "L" FOR AS4458 GLOBE SEAL END STYLES.
- /7/ HOSE FITTING INSIDE DIAMETER SHALL BE VERIFIED BY PASSING THE DESIGNATED, OR LARGER, SPHERICAL BALL PER TABLE 1 THROUGH THE HOSE ASSEMBLY.
- /8/ DISTANCE ACROSS CORNERS OF COUPLING NUT, COLLAR OR NIPPLE MAY EXCEED THIS DIMENSION.
- /9/ FITTING ENDS MUST COMPLY WITH NAS1760, AS4458 OR EQUIVALENT. DIMENSION D1 APPLIES TO NAS1760 AND D2 APPLIES TO AS4458. FITTINGS SHALL MATE WITH AS5863. COUPLING NUTS SHALL BE FUNCTIONAL EQUIVALENT TO AS4370 EXCEPT FOR WIRE GROOVE. THREADS AND WIRE GROOVE IN NUT, RETAINER WIRE AND FITTING END WIRE GROOVE SHALL BE COATED WITH AS5272 TYPE 1 SOLID FILM LUBRICANT.
- /10/ OUTSIDE DIAMETERS: DIAMETERS ARE LISTED FOR CLAMP SELECTION. TUBULAR SLEEVES MAY NOT BE A PERFECT ROUND AND SHALL BE MEASURED WITH A DIAMETER MEASUREMENT TAPE.
- /11/ SLEEVE DIAMETERS: THE TABLE 2 SLEEVE DIAMETERS FOR AS1072 SLEEVES APPLY WHEN THE SLEEVE IS COMPRESSED, OR CLAMPED TO CONTACT THE HOSE, IN THIS CASE, A WRINKLE MAY OCCUR OVER APPROXIMATELY 10% OF THE SLEEVE CIRCUMFERENCE.
- /12/ FIRESLEEVE: THE CUT ENDS OF THE FIRESLEEVE SHALL BE COATED WITH RTV SILICONE RUBBER PRIOR TO INSTALLATION TO PREVENT WICKING OF FLUIDS. THE FIRESLEEVE ENDS SHALL BE SECURED TO THE HOSE ASSEMBLY END FITTINGS WITH CORROSION RESISTANT STEEL BANDS. AFTER INSTALLATION, CRACKS OR VOIDS IN THE FIRESLEEVE, WHICH EXPOSE THE FIBERGLASS, SHALL BE COATED WITH RTV SILICONE RUBBER.
- /13/ IDENTIFICATION MARKING: ADD "AS1055 TYPE IIB CLASS A-S/P" TO IDENTIFICATION MARKING TO SHOW LEVEL OF COMPLIANCE, "FIRE RESISTANT 275 °F (5 MIN), WITH AS1055."
- /14/ JUMP SIZE CODE EXPLANATION:
- A. R-STEP DOWN 1 STANDARD LETTER SIZE PER TABLE 1 (REDUCED)
 - B. S-HOSE SIZE (NO REDUCTION OR EXPANSION)
 - C. E-STEP UP 1 STANDARD LETTER SIZE PER TABLE 1 (EXPANDED)
- NOTE: SPECIFY STRAIGHT FITTING SIZE FOLLOWED BY THE ELBOW FITTING SIZE IN THE PART NUMBER.
15. DIMENSIONING AND TOLERANCING: ASME Y14.5M-1994.
- /16/ SAFETY WIRE HOLES LOCATION AND DIAMETER PER AS1043 AS FOLLOWS:
- A. L = TWO OR THREE HOLES PER HEX SIZE PER AS1043
 - B. C = NO SAFETY WIRE HOLES
17. THIS PART STANDARD TAKES PRECEDENCE OVER AS5951 IN CASES OF CONFLICT.

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