

REV.
D

AS6047™

RATIONALE

FEDERAL SUPPLY CLASS
4730

TYPO REVISED IN GRAPHICS FOR PORT #2 NOTE. TYPO REVISED IN TABLE 5 FOR DASH 24, DIMENSION H.

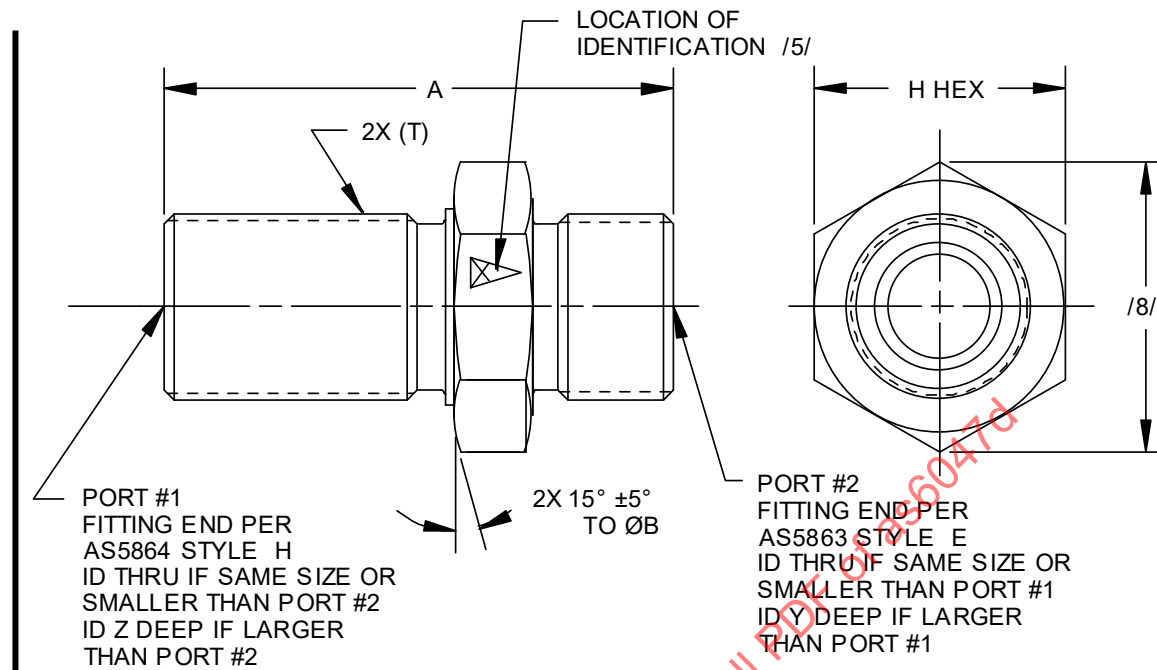


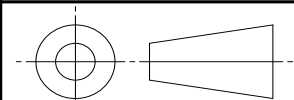
FIGURE 1 - FITTING, UNION, STANDARD AND REDUCER, BULKHEAD END, NON-REDUCER SHOWN

TABLE 1 - OVERALL LENGTH A /9/ /11/

SIZE OF PORT #2	02	03	04	05	06	08	10	12	14	16	20	24	32
	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010	±.010
02	1.484	1.516	1.578	1.609	1.703	1.844	2.000	2.156	2.156	2.156	2.156	2.422	2.422
03	1.516	1.563	1.625	1.656	1.750	1.891	2.047	2.203	2.203	2.203	2.203	2.203	2.469
04	1.547	1.594	1.656	1.688	1.781	1.922	2.078	2.234	2.234	2.234	2.234	2.234	2.500
05	1.578	1.625	1.688	1.688	1.781	1.922	2.078	2.324	2.234	2.234	2.234	2.234	2.500
06	1.641	1.688	1.750	1.750	1.797	1.938	2.094	2.250	2.250	2.250	2.250	2.250	2.516
08	1.734	1.781	1.844	1.844	1.891	2.031	2.188	2.344	2.344	2.344	2.344	2.344	2.609
10	1.813	1.859	1.922	1.922	1.969	2.109	2.250	2.406	2.406	2.406	2.406	2.406	2.672
12	1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.484	2.469	2.469	2.469	2.469	2.734
14	1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	2.469	2.469	2.734
16	1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	2.469	2.469	2.734
20	1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	2.469	2.469	2.734
24	1.922	1.969	2.031	2.031	2.078	2.219	2.360	2.469	2.469	2.469	2.469	2.469	2.734
32	1.984	2.031	2.094	2.094	2.141	2.281	2.422	2.531	2.531	2.531	2.531	2.531	2.734

For more information on this standard, visit
<https://www.sae.org/standards/content/AS6047D/>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: AS18280 /5/



AEROSPACE STANDARD
FITTING, UNION,
STANDARD AND REDUCER,
BULKHEAD, FLARELESS, PRECISION TYPE

AS6047™
SHEET 1 OF 4

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TABLE 2 - HOLE DEPTH Y /9/ /11/

SIZE OF PORT #2	SIZE OF PORT #1												
	02	03	04	05	06	08	10	12	14	16	20	24	32
02	-	-	-	-	-	-	-	-	-	-	-	-	-
03	.469	-	-	-	-	-	-	-	-	-	-	-	-
04	.484	.484	-	-	-	-	-	-	-	-	-	-	-
05	.500	.500	.516	-	-	-	-	-	-	-	-	-	-
06	.547	.531	.562	.562	-	-	-	-	-	-	-	-	-
08	.594	.594	.625	.625	.641	-	-	-	-	-	-	-	-
10	.656	.656	.672	.672	.703	.672	-	-	-	-	-	-	-
12	.719	.719	.734	.750	.766	.750	.750	-	-	-	-	-	-
14	.688	.688	.704	.719	.735	.719	.719	.861	-	-	-	-	-
16	.656	.656	.672	.672	.703	.688	.688	.719	.688	-	-	-	-
20	.594	.594	.609	.609	.641	.625	.625	.656	.625	.703	-	-	-
24	.516	.516	.531	.547	.562	.641	.656	.578	.547	.641	.656	-	-
32	.453	.438	.469	.469	.469	.469	.469	.516	.485	.562	.578	.656	-

TABLE 3 - HOLE DEPTH Z /9/ /11/

SIZE OF PORT #2	SIZE OF PORT #1												
	02	03	04	05	06	08	10	12	14	16	20	24	32
02	-	1.016	1.062	1.078	1.156	1.250	1.391	1.500	1.477	1.438	1.375	1.297	1.438
03	-	-	1.047	1.078	1.141	1.250	1.391	1.500	1.471	1.422	1.375	1.297	1.422
04	-	-	-	1.094	1.172	1.281	1.406	1.516	1.494	1.453	1.391	1.312	1.453
05	-	-	-	-	1.172	1.281	1.422	1.531	1.500	1.453	1.391	1.328	1.453
06	-	-	-	-	-	1.297	1.438	1.547	1.523	1.391	1.422	1.344	1.484
08	-	-	-	-	-	-	1.453	1.562	1.533	1.484	1.438	1.359	1.391
10	-	-	-	-	-	-	-	1.562	1.537	1.500	1.438	1.359	1.500
12	-	-	-	-	-	-	-	-	1.574	1.531	1.468	1.406	1.531
14	-	-	-	-	-	-	-	-	-	1.566	1.503	1.430	1.559
16	-	-	-	-	-	-	-	-	-	-	1.516	1.453	1.562
20	-	-	-	-	-	-	-	-	-	-	-	1.468	1.594
24	-	-	-	-	-	-	-	-	-	-	-	-	-
32	-	-	-	-	-	-	-	-	-	-	-	-	-

TABLE 4 - TUBE SIZE AND CORRESPONDING THREAD

PORT SIZE	(NOMINAL TUBE SIZE)	T THREAD PER AS8879 CLASS 3A
02	.125	.3125-24 UNJF
03	.188	.3750-24 UNJF
04	.250	.4375-20 UNJF
05	.312	.5000-20 UNJF
06	.375	.5625-18 UNJF
08	.500	.7500-16 UNJF
10	.625	.8750-14 UNJF
12	.750	1.0625-12 UNJ
14	.875	1.1875-12 UNJ
16	1.000	1.3125-12 UNJ
20	1.250	1.6250-12 UNJ
24	1.500	1.8750-12 UNJ
32	2.000	2.5000-12 UNJ

TABLE 5 - HEX DIMENSION AND WEIGHTS /9/ /10/

BASIC NO. AS6047 /21/ LARGEST PORT SIZE CODE	B ±.010	H	LB/EA APPROX REF ALUM	LB/EA APPROX REF STEEL	LB/EA APPROX REF TI
02	.542	.552- .565	.00990	.0279	.0153
03	.605	.615- .628	.0162	.0432	.0243
04	.668	.678- .691	.0207	.0558	.0315
05	.730	.740- .753	.0261	.0702	.0405
06	.792	.802- .815	.0315	.0855	.0486
08	.980	.990-1.003	.0576	.158	.0900
10	1.103	1.113-1.128	.0810	.210	.126
12	1.353	1.363-1.380	.120	.325	.187
14	1.478	1.488-1.505	-	-	-
16	1.603	1.613-1.630	.182	.437	.286
20	1.853	1.863-1.880	.224	.610	.332
24	2.099	2.109-2.135	.266	.733	.422
32	2.724	2.734-2.760	-	-	-

NOTES:

NOTICE

THIS DOCUMENT REFERENCES A PART WHICH CONTAINS CADMIUM AS A PLATING MATERIAL. CONSULT LOCAL OFFICIALS IF YOU HAVE QUESTIONS CONCERNING CADMIUM'S USE.

/1/ MATERIAL:

- a. CODE LETTER T: TYPE 6Al-4V TITANIUM ALLOY PER PROCUREMENT SPECIFICATION.
- b. CODE LETTER V: TYPE 15-5PH CORROSION RESISTANT STEEL PER PROCUREMENT SPECIFICATION.
- c. CODE LETTER W: TYPE 7075-T73 OR 7075-T7351 ALUMINUM ALLOY BAR PER PROCUREMENT SPECIFICATION.

2. HEAT TREATMENT:

- a. MATERIAL CODE LETTER T: ANNEALED PER PROCUREMENT SPECIFICATION.
- b. MATERIAL CODE LETTER V: AGE TO CONDITION H1075 PER PROCUREMENT SPECIFICATION.
- c. MATERIAL CODE LETTER W: ELECTRICAL CONDUCTIVITY AND HARDNESS PER PROCUREMENT SPECIFICATION.

/3/ FINISH:

- a. MATERIAL CODE LETTER T: ANODIZE OR FLUORIDE PHOSPHATE CONVERSION COAT PER PROCUREMENT SPECIFICATION.
- b. MATERIAL CODE LETTER V:
 - (1) V CODE PARTS TO BE PASSIVATED ONLY WILL HAVE NO FINISH CODE LETTER AFTER THE SIZE CODE IN THE PART NUMBER. THE FINISH WILL BE: PASSIVATE PER PROCUREMENT SPECIFICATION.
 - (2) V CODE PARTS TO BE CADMIUM PLATED ONLY SHALL HAVE THE FINISH CODE LETTER "P" AFTER THE SIZE CODE IN THE PART NUMBER. THE FINISH WILL BE: CADMIUM PLATE PER PROCUREMENT SPECIFICATION.
- c. MATERIAL CODE LETTER W:
 - (1) W CODE PARTS TO BE ANODIZED ONLY WILL HAVE NO FINISH CODE LETTER AFTER THE SIZE CODE IN THE PART NUMBER. THE FINISH WILL BE ANODIZE PER PROCUREMENT SPECIFICATION.
 - (2) W CODE PARTS TO BE COATED WITH HIGH PURITY ALUMINUM ONLY WILL HAVE THE FINISH CODE LETTER "V" AFTER THE SIZE CODE IN THE PART NUMBER. SEE PROCUREMENT SPECIFICATION FOR REQUIREMENTS.

	AEROSPACE STANDARD		AS6047™ SHEET 3 OF 4	REV. D
	FITTING, UNION, STANDARD AND REDUCER, BULKHEAD, FLARELESS, PRECISION TYPE			