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SAE AS9218

RATIONALE

THIS DOCUMENT HAS BEEN DETERMINED TO CONTAIN BASIC AND STABLE TECHNOLOGY WHICH IS NOT DYNAMIC IN NATURE.

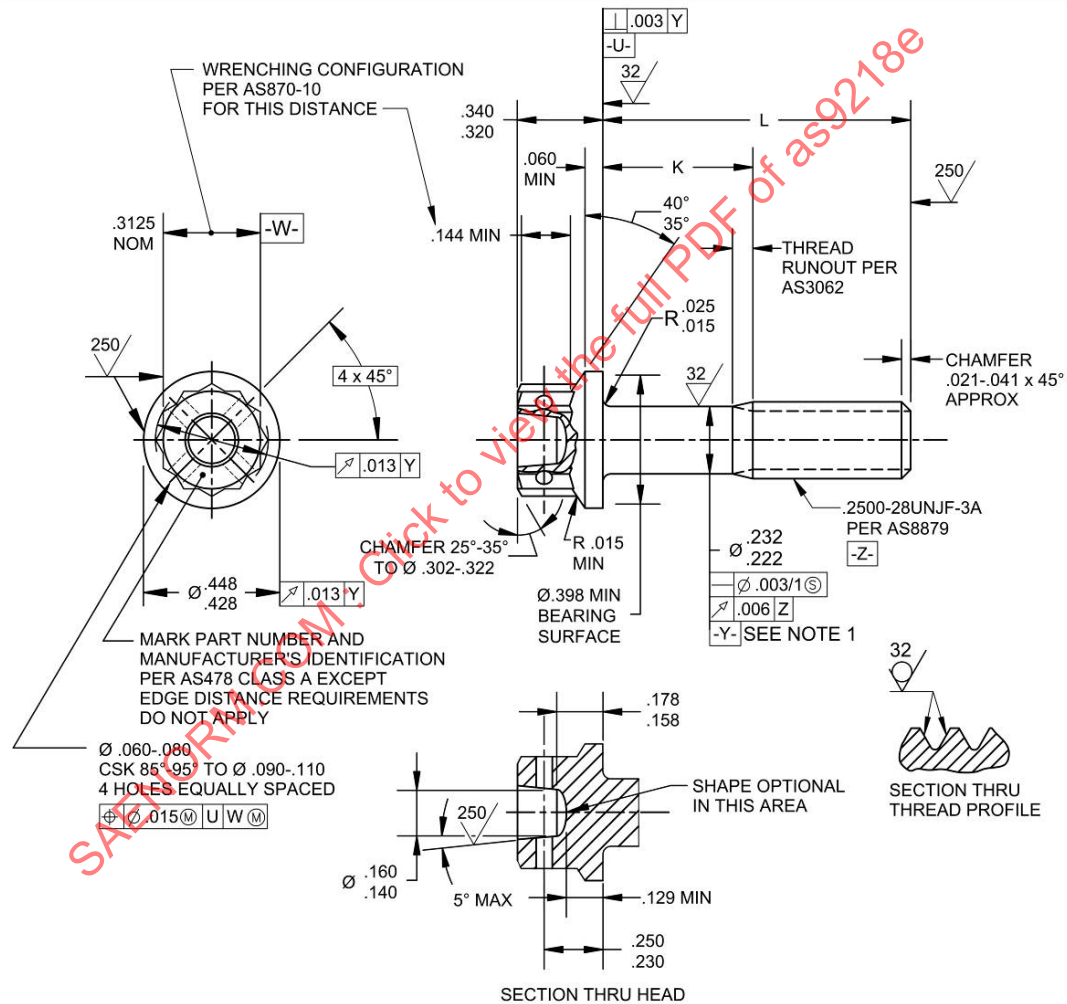
STABILIZED NOTICE

THIS DOCUMENT HAS BEEN DECLARED "STABILIZED" BY THE (TECHNICAL COMMITTEE) AND WILL NO LONGER BE SUBJECTED TO PERIODIC REVIEWS FOR CURRENCY. USERS ARE RESPONSIBLE FOR VERIFYING REFERENCES AND CONTINUED SUITABILITY OF TECHNICAL REQUIREMENTS. NEWER TECHNOLOGY MAY EXIST.

NOTICE

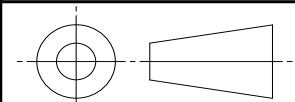
THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9218, NOTICE 1. THIS SAE STANDARD RETAINS THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT.

ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPL'S HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.



SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS9218E>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7459

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

BOLT, MACHINE - STEEL, DIFFUSED NICKEL-CADMIUM PLATED, DOUBLE HEXAGON EXTENDED WASHER HEAD, DRILLED, UNS K14675, 195 KSI MIN, .2500-28 UNJF-3A

SAE AS9218
SHEET 1 OF 3

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TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NO.	L	K	APPROX. MASS LB/100	PART NO.	L	K	APPROX. MASS LB/100.
MS9218-04	.365-.385	.079-.099	1.14	MS9218-34	2.740-2.760	1.940-2.000	3.85
MS9218-05	.428-.448	.079-.099	1.21	MS9218-35	2.865-2.885	2.065-2.125	4.00
MS9218-06	.490-.510	.079-.099	1.29	MS9218-36	2.990-3.010	2.190-2.250	4.14
MS9218-07	.552-.572	.079-.099	1.36	MS9218-37	3.115-3.135	2.315-2.375	4.29
MS9218-08	.615-.635	.079-.099	1.44	MS9218-38	3.240-3.260	2.440-2.500	4.43
MS9218-09	.678-.698	.079-.099	1.51	MS9218-39	3.365-3.385	2.565-2.625	4.58
MS9218-10	.740-.760	.079-.099	1.58	MS9218-40	3.490-3.510	2.690-2.750	4.72
MS9218-11	.802-.822	.079-.099	1.65	MS9218-41	3.615-3.635	2.815-2.875	4.85
MS9218-12	.865-.885	.125-.145	1.72	MS9218-42	3.740-3.760	2.940-3.000	4.99
MS9218-13	.928-.948	.128-.188	1.79	MS9218-43	3.865-3.885	3.065-3.125	5.13
MS9218-14	.990-1.010	.190-.250	1.86	MS9218-44	3.990-4.010	3.190-3.250	5.27
MS9218-15	1.052-1.072	.252-.312	1.93	MS9218-45	4.115-4.135	3.315-3.375	5.42
MS9218-16	1.115-1.135	.315-.375	2.00	MS9218-46	4.240-4.260	3.440-3.500	5.56
MS9218-17	1.178-1.198	.378-.438	2.08	MS9218-47	4.365-4.385	3.565-3.625	5.71
MS9218-18	1.240-1.260	.440-.500	2.15	MS9218-48	4.490-4.510	3.690-3.750	5.85
MS9218-19	1.302-1.322	.502-.562	2.22	MS9218-49	4.615-4.635	3.815-3.875	6.00
MS9218-20	1.365-1.385	.565-.625	2.29	MS9218-50	4.740-4.760	3.940-4.000	6.14
MS9218-21	1.428-1.448	.628-.688	2.36	MS9218-51	4.865-4.885	4.065-4.125	6.29
MS9218-22	1.490-1.510	.690-.750	2.43	MS9218-52	4.990-5.010	4.190-4.250	6.43
MS9218-23	1.552-1.572	.752-.812	2.50	MS9218-53	5.115-5.135	4.315-4.375	6.56
MS9218-24	1.615-1.635	.815-.875	2.57	MS9218-54	5.240-5.260	4.440-4.500	6.70
MS9218-25	1.678-1.698	.878-.938	2.64	MS9218-55	5.365-5.385	4.565-4.625	6.84
MS9218-26	1.740-1.760	.940-1.000	2.72	MS9218-56	5.490-5.510	4.690-4.750	6.99
MS9218-27	1.865-1.885	1.065-1.125	2.86	MS9218-57	5.615-5.635	4.815-4.875	7.13
MS9218-28	1.990-2.010	1.190-1.250	3.00	MS9218-58	5.740-5.760	4.940-5.000	7.28
MS9218-29	2.115-2.135	1.315-1.375	3.14	MS9218-59	5.865-5.885	5.065-5.125	7.42
MS9218-30	2.240-2.260	1.440-1.500	3.29	MS9218-60	5.990-6.010	5.190-5.250	7.57
MS9218-31	2.365-2.385	1.565-1.625	3.43				
MS9218-32	2.490-2.510	1.690-1.750	3.57				
MS9218-33	2.615-2.635	1.815-1.875	3.71				

NOTICE

THIS DOCUMENT REFERENCES A PART WHICH CONTAINS CADMIUM AS A PLATING MATERIAL. CONSULT LOCAL OFFICIALS IF YOU HAVE QUESTIONS CONCERNING CADMIUM'S USE.

NOTES:

- FOR PARTS NUMBERS MS9218-04 THRU MS9218-17 THE THREADED PD (DATUM Z) SHALL REPLACE DATUM Y.
- MATERIAL: LOW ALLOY STEEL PER AMS6304 (UNS K14675).
- PROCUREMENT SPECIFICATION: AS7459
- HARDNESS: 42 TO 46 HRC.
- FINISH: DIFFUSED NICKEL-CADMIUM PLATE PER AMS2416. DIMENSIONS ARE AFTER PLATING. CONTACT POINTS PERMISSIBLE. PD MAY BE REDUCED .0012 MAXIMUM BEFORE PLATING.

 <i>An SAE International Group</i>	AEROSPACE STANDARD	SAE AS9218 SHEET 2 OF 3	REV. E
	BOLT, MACHINE - STEEL, DIFFUSED NICKEL-CADMIUM PLATED, DOUBLE HEXAGON EXTENDED WASHER HEAD, DRILLED, UNS K14675, 195 KSI MIN, .2500-28 UNJF-3A		